

ПРЕДЛОЖЕНИЕ

за участие в „открита“ по вид процедура за сключване на рамково споразумение с предмет:
„Доставка на вентилни отводи средно напрежение (СрН)“, реф. № PPD17-158

ДО: „ЧЕЗ РАЗПРЕДЕЛЕНИЕ БЪЛГАРИЯ“ АД,

ОТ: „ВАК-02“ ООД

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Представявано от Ивайло Арангелов Конярски – Управител

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УВАЖАЕМИ ГОСПОЖИ И ГОСПОДА,

Предоставяме на Вашето внимание предложението ни за изпълнение на обществена поръчка с реф. PPD17-158 и предмет: „Доставка на вентилни отводи средно напрежение (СрН)“,

1. Запознат съм и приемам изискванията на Възложителя, като представям техническите спецификации от раздел II на документацията за участие с попълнени всички изисквани стойности за всички позиции от предмета на поръчката и изискванията, описани в рамковото споразумение и приложенията към него.

2. Представям всички изисквани данни и документи, посочени в Приложение 2 от настоящото техническо предложение. Запознат съм с изискването, че представените документи трябва да бъдат на български език или с превод на български език, придружени с оригиналните документи, с изключение на протоколите от типовите изпитвания, които могат да се представят и само на английски език.

3. Запознат съм, че представените от нас технически документи (протоколи от изпитания, каталози и др.) са доказателство за декларираните от мен технически данни и параметри в техническите спецификации на стоката.

4. Потвърждавам, че представяните от нас стоки, описани в Техническото ни предложение, ще отговарят на посочените от Възложителя стандарти или на еквивалентни. В случай, че даден материал отговаря на стандарт, еквивалентен на посочения, се задължаваме да го отразим в отделен документ и да представим доказателства за еквивалентността на двата стандарта.

5. Всички стойности, попълнени в колона „Гарантирано предложение“ на приложените таблици от Технически спецификации от раздел II от документацията за участие, са точни и истински.

6. Предлагам следният гаранционен срок за предлаганите стоки – 24 месеца / не по-малко от 24 месеца /, от датата на приемо - предавателен протокол за получаване на стоката от Възложителя.

7. Запознат съм, че видовете стоки и прогнозните количества за доставка ще бъдат посочени от Възложителя при провеждане на вътрешен конкурентен избор.



8. Приемам количества със срокове за доставка на стоката, съгласно Приложение 3 към настоящото Техническо предложение.

9. Приемам, че в срок до _____ (не повече от 14 дни) от датата на подписване на рамково споразумение с Възложителя, ще сключа договор с посоченият/те в офертата подизпълнител/и (попълва се, ако участникът е декларирал, че ще използва подизпълнител/и).

10. Запознат съм, че при последваща обществена поръчка чрез вътрешен конкурентен избор за сключване на конкретен договор, изборът на изпълнител при определяне на икономически най-изгодната оферта ще бъде направен по критерий „най-ниска цена“.

11. Запознат съм, че максималният срок за изпълнение на конкретен договор ще бъде определен от Възложителя в поканата за участие при последващата обществена поръчка чрез вътрешен конкурентен избор.

Приложения към настоящото техническо предложение:

1. Технически изисквания и спецификации за изпълнение на поръчката – раздел IV от документацията за участие – попълнени на съответните места;
2. Изисквани документи от Технически изисквания и спецификации;
3. Срокове за доставка.

Дата 02.04.2018 г.

ПОДПИС И ПЕЧАТ:

на основание чл. 2 от ЗЗЛД

Ивайло Конярски
Управител



II. ТЕХНИЧЕСКИ СПЕЦИФИКАЦИИ И ИЗИСКВАНИЯ НА ВЪЗЛОЖИТЕЛЯ ЗА ИЗПЪЛНЕНИЕ НА ПОРЪЧКАТА

Наименование на материала: Вентилен отвод метало-оксиден тип без искрови разрядници, 10 kV, 10 kA, клас 2

Съкратено наименование на материала (40 знака): Вентилен отвод ZnO, 10 kV / 10 kA / клас 2

Област: В – Въздушни електропроводни линии СрН
Н – Трансформаторни постове

Категория: 20 – Защита от пренапрежения

Мерна единица: Брой

Аварийни запаси: Да

Характеристика на материала:

Метало-оксиден (ZnO) вентилен отвод без искрови разрядници, за монтиране на закрито и открито, с трайно работно напрежение min 10,8 kV, с номинален разряден ток 10 kA, с разряден клас на линията 2, с полимерна изолационната обвивка, с принадлежности (аксесоари) за свързване между тоководещи части и земя. Конфигурацията на стрехите на полимерната изолационна обвивка съответстват на изискванията на IEC/TS 60815-3.

Използване:

Вентилният отвод е предназначен за използване в електроразпределителни мрежи с номинално напрежение 10 kV с изолирана неутрала, със заземена през дългогасителна бобина неутрала, със заземена през активно съпротивление неутрала или с комбинирано заземяване на неутралата през дългогасителна бобина и активно съпротивление.

Съответствие на предлаганото изделие със стандартизационните документи:

Вентилният отвод трябва да отговаря на приложимите български и международни стандарти, включително на посочените по-долу и на техните валидни изменения и поправки или еквиваленти:

- БДС EN 60099-4:2014 „Вентилни отводи. Част 4: Металооксидни вентилни отводи без разрядници за електрически системи за променливо напрежение (IEC 60099-4:2014)“; и
- IEC/TS 60815-3:2008 „Selection and dimensioning of high-voltage insulators intended for use in polluted conditions – Part 3: Polymer insulators for a.c. systems“.

Изисквания към документацията и изпитванията:

№ по ред	Наименование	Приложение № (или текст)
1.	Точно обозначение на типа, производителя и страна на произход	№ 2.1 (тип: AZC_15_ /AZC150)
2.	Техническо описание, гарантирани параметри, волт-секундна характеристика, използвани материали и принадлежности (аксесоари)	№ 2.1
3.	Чертежи с размери и надлъжен разрез	№ 2.2

№ по ред	Наименование	Приложение № (или текст)
4.	Протоколи от типови изпитвания на английски или български език, проведени от независима изпитвателна лаборатория – заверени копия, с приложен списък на отделните изпитвания на български език	№ 2.3
5.	Сертификат/акредитация на независимата изпитвателна лаборатория, провела типовите изпитвания по т. 4 – заверено копие	№ 2.4
6.	Изисквания за транспортиране и манипулиране	№ 2.5
7.	Инструкции за монтиране и за експлоатация и обслужване	№ 2.5
8.	Експлоатационна дълготрайност, год.	№ 2.6 (20 год.)

Забележка: Всички оригинални документи трябва да бъдат на български език или с превод на български език. Каталогите и изпитвателните протоколи могат да бъдат и само на английски език.

Технически данни:

1. Характеристики на работната среда

№ по ред	Характеристика	Стойност
1.1	Място на монтиране	На открито/закрито
1.2	Максимална околна температура	+ 40°C
1.3	Минимална околна температура	Минус 25°C
1.4	Относителна влажност	До 100 %
1.5	Надморска височина	До 1000 m
1.6	Други работни условия	Съгласно т. 5.4.1 от БДС EN 60099-4

2. Параметри на електроразпределителната мрежа

№ по ред	Параметър	Стойност
2.1	Номинално напрежение	10 000 V
2.2	Най-високо напрежение на съоръженията	12 000 V
2.3	Най-високо напрежение на системата	10 800 V
2.4	Номинална честота	50 Hz
2.5	Брой на фазите	3

2.6	Заземяване на звездния център	<ul style="list-style-type: none"> • През дъгогасителна бобина; • изолиран звезден център; • през активно съпротивление; или • през дъгогасителна бобина комбинирана с активно съпротивление.
2.7	Максимална стойност на временните пренапрежения (при земно съединение) / максимална продължителност на временните пренапрежения:	-
2.7a	заземяване през дъгогасителна бобина; или изолиран звезден център	11,8 kV/2 часа
2.7b	заземяване през активно съпротивление; или през дъгогасителна бобина комбинирана с активно съпротивление	10,8 kV/3 s
2.8	Изоляционно ниво:	-
2.8a	Обявено издържано мълниев импулсно напрежение (върхова стойност)	75 kV
2.8b	Обявено краткотрайно (1 min) издържано напрежение с промишлена честота (50 Hz) (ефективна стойност)	28 kV
2.9	Ток на късо съединение в мястото на монтиране на вентилния отвод - максимален ток при трифазно късо съединение	15 kA

3. Свързване в системата и защитавани съоръжения

№ по ред	Наименование	Изискване
3.1	Свързване в системата	Между фаза и земя
3.2	Защитавани съоръжения	<ul style="list-style-type: none"> • Разпределителни трансформатори 10/0,4 kV, свързани директно към въздушна електропроводна линия (ВЛ) или чрез присъединена към ВЛ кабелна линия; • кабелни линии 10 kV; • входове на разпределителните уредби; • КРУ в елегазова изолационна среда (GIS)

4. Технически характеристики

№ по ред	Характеристика	Изискване	Гарантирано предложение
4.1	Обявено издържано напрежение при атмосферни пренапрежения 1,2/50 μ s	min 75 kV	120 kV
4.2	Обявено издържано 1 min напрежение с промишлена честота 50 Hz при мокра изолация	min 28 kV	46 kV

4.3	Ниво на частичните разряди при $1,05 U_c$	max 10 pC	10 pC
4.4	Материал, от който е изработено нелинейното съпротивление (варистора)	ZnO	ZnO
4.5	Материал, от който е изработена изолационната обвивка	Полимер	Полимер - Силиконов каучук
4.6	Материал, от който са изработени принадлежностите (аксесоарите)	Неръждаема стомана	Неръждаема стомана
4.7	Якост на опън	min 1 kN	1 kN
4.8	Якост на усукване	min 50 Nm	50 Nm
4.9	Якост на огъване	min 200 Nm	250 Nm

5. Принадлежности (аксесоари)

№ по ред	Наименование	Изискване	Гарантирано предложение
5.1	Аксесоари за присъединяване на вентилния отвод към тоководещи части и към заземителния контур	Резбови съединения (шпилки) с резба M12, съоръжени съответно с две гайки и две подложни шайби и средства срещу самоотвиване	Резбови съединения (шпилки) с резба M12, съоръжени съответно с две гайки и две подложни шайби и средства срещу самоотвиване
5.2	Възможност на резбовите съединения за присъединяване на две кабелни обувки	Да	Да

6. Технически параметри

№ по ред	Параметър	Изискване	Гарантирано предложение
6.1	Трайно работно напрежение, U_c	min 10,8 kV	12,7 kV
6.2	Обявено напрежение, U_T	min 13,5 kV	15 kV
6.3	Номинален разряден ток, I_n (8/20 μs)	10 kA	10 kA
6.4	Силнотоков импулс (4/10 μs)	100 kA	100 kA
6.5	Разряден клас на линията	2	2
6.6	Устойчивост на ток на късо съединение	min 20 kA/0,2 s	20 kA/0,2 s
6.7	Остатъчно напрежение при номинален разряден ток I_n , U_{res}	max 42 kV	42 kV
6.8	Устойчивост на продължителен токов импулс	min 250 A/2000 μs	500 A/2000 μs



6.9	Стойност на временните пренапрежения съгласно приложение D на БДС EN 60099-4:	-	-
6.9a	с продължителност 3 s	min 14 kV	15 kV
6.9b	с продължителност 100 s	min 13 kV	14 kV
6.9c	с продължителност 7200 s	min 11,8 kV	12,5 kV
6.10	Изоляционно разстояние по повърхността	min 370 mm	555 mm
6.11	Височина без аксесоарите за присъединяване	max 350 mm	231 mm
6.12	Тегло, kg	Да се посочи	1,8 kg

Наименование на материала: Вентилен отвод метало-оксиден тип без искрови разрядници, 20 kV, 10 kA, клас 1

Съкратено наименование на материала: Вентилен отвод ZnO, 20 kV / 10 kA / клас 1

Област: В – Въздушни електропроводни линии СрН
Н – Трансформаторни постове

Категория: 20 – Защита от пренапрежения

Мерна единица: Брой

Аварийни запаси: Да

Характеристика на материала:

Метало-оксиден (ZnO) вентилен отвод без искрови разрядници, за монтиране на закрито и открито, с трайно работно напрежение min 21,6 kV, с номинален разряден ток 10 kA, с разряден клас на линията 1, с полимерна изоляционната обвивка, с принадлежности (аксесоари) за свързване между тоководещи части и земя. Конфигурацията на стрехите на полимерната изоляционна обвивка съответстват на изискванията на IEC/TS 60815-3.

Използване:

Вентилният отвод е предназначен за използване в електроразпределителни мрежи с номинално напрежение 10 kV с изолирана неутрала, със заземена през дългогасителна бобина неутрала, със заземена през активно съпротивление неутрала или с комбинирано заземяване на неутралата през дългогасителна бобина и активно съпротивление в райони с интензивност на мълниеносната дейност до 100 часа годишно.

Съответствие на предлаганото изделие със стандартизационните документи:

Вентилният отвод трябва да отговаря на приложимите български и международни стандарти, включително на посочените по-долу и на техните валидни изменения и поправки или еквиваленти:

- БДС EN 60099-4:2014 „Вентилни отводи. Част 4: Металооксидни вентилни отводи без разрядници за електрически системи за променливо напрежение (IEC 60099-4:2014)“; и
- IEC/TS 60815-3:2008 „Selection and dimensioning of high-voltage insulators intended for use in polluted conditions – Part 3: Polymer insulators for a.c. systems“.



Изисквания към документацията и изпитванията:

№ по ред	Наименование	Приложение № (или текст)
1.	Точно обозначение на типа, производителя и страна на произход	№ 2.1 (тип: AZBD_27_ /AZBD270)
2.	Техническо описание, гарантирани параметри, волт-секундна характеристика, използвани материали и принадлежности (аксесоари)	№ 2.1
3.	Чертежи с размери и надлъжен разрез	№ 2.2
4.	Протоколи от типови изпитвания на английски или български език, проведени от независима изпитвателна лаборатория – заверени копия, с приложен списък на отделните изпитвания на български език	№ 2.3
5.	Сертификат/акредитация на независимата изпитвателна лаборатория, провела типовите изпитвания по т. 4 – заверено копие	№ 2.4
6.	Изисквания за транспортиране и манипулиране	№ 2.5
7.	Инструкции за монтиране и за експлоатация и обслужване	№ 2.5
8.	Експлоатационна дълготрайност, год.	№ 2.6 (20 год.)

Забележка: Всички оригинални документи трябва да бъдат на български език или с превод на български език. Каталогите и изпитвателните протоколи могат да бъдат и само на английски език.

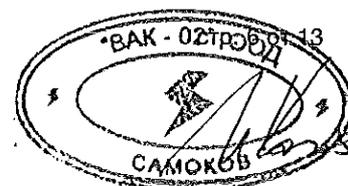
Технически данни:

1. Характеристики на работната среда

№ по ред	Характеристика	Стойност
1.1	Място на монтиране	На открито/закрито
1.2	Максимална околна температура	+ 40°C
1.3	Минимална околна температура	Минус 25°C
1.4	Относителна влажност	До 100 %
1.5	Надморска височина	До 1000 m
1.6	Интензивност на мъглиеносната дейност	До 100 часа годишно
1.7	Други работни условия	Съгласно т. 5.4.1 от БДС EN 60099-4

2. Параметри на електроразпределителната мрежа

Референтен № PPD 17-158



№ по ред	Параметър	Стойност
2.1	Номинално напрежение	20 000 V
2.2	Най-високо напрежение на съоръженията	24 000 V
2.3	Най-високо напрежение на системата	21 600 V
2.4	Номинална честота	50 Hz
2.5	Брой на фазите	3
2.6	Заземяване на звездния център	<ul style="list-style-type: none"> • През дъгогасителна бобина; • изолиран звезден център; • през активно съпротивление; или • през дъгогасителна бобина комбинирана с активно съпротивление.
2.7	Максимална стойност на временните пренапрежения (при земно съединение) / максимална продължителност на временните пренапрежения:	-
2.7a	заземяване през дъгогасителна бобина; или изолиран звезден център	23,7 kV/2 часа
2.7b	заземяване през активно съпротивление; или през дъгогасителна бобина комбинирана с активно съпротивление	21,6 kV/3 s
2.8	Изоляционно ниво:	-
2.8a	Обявено издържано мълниеве импулсно напрежение (върхова стойност)	125 kV
2.8b	Обявено краткотрайно (1 min) издържано напрежение с промишлена честота (50 Hz) (ефективна стойност)	50 kV
2.9	Ток на късо съединение в мястото на монтиране на вентилния отвод - максимален ток при трифазно късо съединение	15 kA

3. Свързване в системата и защитавани съоръжения

№ по ред	Наименование	Изискване
3.1	Свързване в системата	Между фаза и земя
3.2	Защитавани съоръжения	<ul style="list-style-type: none"> • Разпределителни трансформатори 20/0,4 kV, свързани директно към въздушна електропроводна линия (ВЛ) или чрез присъединена към ВЛ кабелна линия; • кабелни линии 20 kV;

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		<ul style="list-style-type: none"> • входи на разпределителните уреди; • КРУ в элегазова изолационна среда (GIS)
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4. Технически характеристики

№ по ред	Характеристика	Изискване	Гарантирано предложение
4.1	Обявено издържано напрежение при атмосферни пренапрежения 1,2/50 μ s	min 125 kV	150 kV
4.2	Обявено издържано 1 min напрежение с промишлена честота 50 Hz при мокра изолация	min 50 kV	56 kV
4.3	Ниво на частичните разряди при 1,05 U _c	max 10 pC	10 pC
4.4	Материал, от който е изработено нелинейното съпротивление (варистора)	ZnO	ZnO
4.5	Материал, от който е изработена изолационната обвивка	Полимер	Полимер - Силиконов каучук
4.6	Материал, от който са изработени принадлежностите (аксесоарите)	Неръждаема стомана	Неръждаема стомана
4.7	Якост на опън	min 1 kN	15 kN
4.8	Якост на усукване	min 50 Nm	70 Nm
4.9	Якост на огъване	min 200 Nm	350 Nm

5. Принадлежности (аксесоари)

№ по ред	Наименование	Изискване	Гарантирано предложение
5.1	Аксесоари за присъединяване на вентилния отвод към тоководещи части и към заземителния контур	Резбови съединения (шпилки) с резба M12, съоръжени съответно с две гайки и две подложни шайби и средства срещу самоотвиване	Резбови съединения (шпилки) с резба M12, съоръжени съответно с две гайки и две подложни шайби и средства срещу самоотвиване
5.2	Възможност на резбовите съединения за присъединяване на две кабелни обвивки	Да	Да

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6. Технически параметри

№ по ред	Параметър	Изискване	Гарантирано предложение
6.1	Трайно работно напрежение, U_C	min 21,6 kV	22 kV
6.2	Обявено напрежение, U_T	min 27 kV	27 kV
6.3	Номинален разряден ток, I_n (8/20 μ s)	10 kA	10 kA
6.4	Силнотокков импулс (4/10 μ s)	100 kA	100 kA
6.5	Разряден клас на линията	1	1
6.6	Устойчивост на ток на късо съединение	min 20 kA/0,2 s	20 kA/0,2 s
6.7	Остатъчно напрежение при номинален разряден ток I_n , U_{res}	max 80 kV	76,6 kV
6.8	Устойчивост на продължителен токов импулс	min 250 A/2000 μ s	250 A/2000 μ s
6.9	Стойност на временните пренапрежения съгласно приложение D на БДС EN 60099-4:	-	-
6.9a	с продължителност 3 s	min 28 kV	31 kV
6.9b	с продължителност 100 s	min 25 kV	25,3 kV
6.9c	с продължителност 7200 s	min 23,7 kV	24 kV
6.10	Изоляционно разстояние по повърхността	min 540 mm	750 mm
6.11	Височина без аксесоарите за присъединяване	max 350 mm	270 mm
6.12	Тегло, kg	Да се посочи	2,7 kg

Наименование на материала: Вентилен отвод метало-оксиден тип без искрови разрядници, 20 kV, 10 kA, клас 2

Съкратено наименование на материала: Вентилен отвод ZnO, 20 kV / 10 kA / клас 2

Област: В – Въздушни електропроводни линии СрН
Н – Трансформаторни постове

Категория: 20 – Защита от пренапрежения

Мерна единица: Брой

Аварийни запаси: Да

Характеристика на материала:

Метало-оксиден (ZnO) вентилен отвод без искрови разрядници, за монтиране на закрито и открито, с трайно работно напрежение min 21,6 kV, с номинален разряден ток 10 kA, с разряден клас на линията 2, с полимерна изоляционната обвивка, с принадлежности (аксесоари) за свързване между тоководещи части и земя. Конфигурацията на стрехите на полимерната изоляционна обвивка съответстват на изискванията на IEC/TS 60815-3.

Използване:

Вентилният отвод е предназначен за използване в електроразпределителни мрежи с номинално напрежение 20 kV с изолирана неутрала, със заземена през дъгогасителна бобина неутрала, със заземена през активно съпротивление неутрала или с комбинирано заземяване на неутралата през

дългогасителна бобина и активно съпротивление в райони с интензивност на мълниеносната дейност над 100 часа годишно или с преобладаващ брой потребители с повишени изисквания за осигуреност на електроснабдяването.

Съответствие на предлаганото изделие със стандартизационните документи:

Вентилният отвод трябва да отговаря на приложимите български и международни стандарти, включително на посочените по-долу и на техните валидни изменения и поправки или еквиваленти:

- БДС EN 60099-4:2014 „Вентилни отводи. Част 4: Металооксидни вентилни отводи без разрядници за електрически системи за променливо напрежение (IEC 60099-4:2014)”; и
- IEC/TS 60815-3:2008 „Selection and dimensioning of high-voltage insulators intended for use in polluted conditions – Part 3: Polymer insulators for a.c. systems”.

Изисквания към документацията и изпитванията:

№ по ред	Наименование	Приложение № (или текст)
1.	Точно обозначение на типа, производителя и страна на произход	№ 2.1 (тип: AZC 27 /AZC270)
2.	Техническо описание, гарантирани параметри, волт-секундна характеристика, използвани материали и принадлежности (аксесоари)	№ 2.1
3.	Чертежи с размери и надлъжен разрез	№ 2.2
4.	Протоколи от типови изпитвания на английски или български език, проведени от независима изпитвателна лаборатория – заверени копия, с приложен списък на отделните изпитвания на български език	№ 2.3
5.	Сертификат/акредитация на независимата изпитвателна лаборатория, провела типовите изпитвания по т. 4 – заверено копие	№ 2.4
6.	Изисквания за транспортиране и манипулиране	№ 2.5
7.	Инструкции за монтиране и за експлоатация и обслужване	№ 2.5
8.	Експлоатационна дълготрайност, год.	№ 2.6 (20 год.)

Забележка: Всички оригинални документи трябва да бъдат на български език или с превод на български език. Каталогите и изпитвателните протоколи могат да бъдат и само на английски език.

Технически данни:

1. Характеристики на работната среда

№ по ред	Характеристика	Стойност
1.1	Място на монтиране	На открито/закрито



1.2	Максимална околна температура	+ 40°C
1.3	Минимална околна температура	Минус 25°C
1.4	Относителна влажност	До 100 %
1.5	Надморска височина	До 1000 m
1.6	Интензивност на мълниеносната дейност	Над 100 часа годишно
1.7	Други работни условия	Съгласно т. 5.4.1 от БДС EN 60099-4

2. Параметри на електроразпределителната мрежа

№ по ред	Параметър	Стойност
2.1	Номинално напрежение	20 000 V
2.2	Най-високо напрежение на съоръженията	24 000 V
2.3	Най-високо напрежение на системата	21 600 V
2.4	Номинална честота	50 Hz
2.5	Брой на фазите	3
2.6	Заземяване на звездния център	<ul style="list-style-type: none"> • През дъгогасителна бобина; • изолиран звезден център; • през активно съпротивление; или • през дъгогасителна бобина комбинирана с активно съпротивление.
2.7	Максимална стойност на временните пренапрежения (при земно съединение) / максимална продължителност на временните пренапрежения:	-
2.7a	заземяване през дъгогасителна бобина; или изолиран звезден център	23,7 kV/2 часа
2.7b	заземяване през активно съпротивление; или през дъгогасителна бобина комбинирана с активно съпротивление	21,6 kV/3 s
2.8	Изоляционен ниво:	-
2.8a	Обявено издържано мълниев импулсно напрежение (върхова стойност)	125 kV
2.8b	Обявено краткотрайно (1 min) издържано напрежение с промишлена честота (50 Hz) (ефективна стойност)	50 kV
2.9	Ток на късо съединение в мястото на монтиране на вентилния отвод - максимален ток при трифазно късо съединение	15 kA

3. Свързване в системата и защитавани съоръжения

№ по ред	Наименование	Изискване
3.1	Свързване в системата	Между фаза и земя
3.2	Защитавани съоръжения	<ul style="list-style-type: none"> • Разпределителни трансформатори 20/0,4 kV, свързани директно към въздушна електропроводна линия (ВЛ) или чрез присъединена към ВЛ кабелна линия; • кабелни линии 20 kV; • входове на разпределителните уредби; • КРУ в елегазова изолационна среда (GIS)

4. Технически характеристики

№ по ред	Характеристика	Изискване	Гарантирано предложение
4.1	Обявено издържано напрежение при атмосферни пренапрежения 1,2/50 μ s	min 125 kV	150 kV
4.2	Обявено издържано 1 min напрежение с промишлена честота 50 Hz при мокра изолация	min 50 kV	56 kV
4.3	Ниво на частичните разряди при 1,05 U_c	max 10 pC	10 pC
4.4	Материал, от който е изработено нелинейното съпротивление (варистор)	ZnO	ZnO
4.5	Материал, от който е изработена изолационната обвивка	Полимер	Полимер - Силиконов каучук
4.6	Материал, от който са изработени принадлежностите (аксесоарите)	Неръждаема стомана	Неръждаема стомана
4.7	Якост на опън	min 1 kN	1 kN
4.8	Якост на усукване	min 50 Nm	50 Nm
4.9	Якост на огъване	min 200 Nm	250 Nm

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5. Принадлежности (аксесоари)

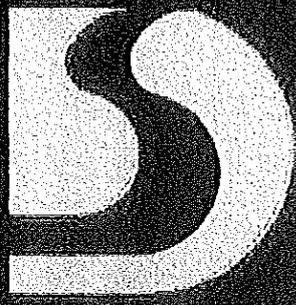
№ по ред	Наименование	Изискване	Гарантирано предложение
5.1	Аксесоари за присъединяване на вентилния отвод към тоководещи части и към заземителния контур	Резбови съединения (шпилки) с резба М12, съоръжени съответно с две гайки и две подложни шайби и средства срещу самоотвиване	Резбови съединения (шпилки) с резба М12, съоръжени съответно с две гайки и две подложни шайби и средства срещу самоотвиване
5.2	Възможност на резбовите съединения за присъединяване на две кабелни обувки	Да	Да

6. Технически параметри

№ по ред	Параметър	Изискване	Гарантирано предложение
6.1	Трайно работно напрежение, U_C	min 21,6 kV	22 kV
6.2	Обявено напрежение, U_T	min 27 kV	27 kV
6.3	Номинален разряден ток, I_n (8/20 μ s)	10 kA	10 kA
6.4	Силнотокков импулс (4/10 μ s)	100 kA	100 kA
6.5	Разряден клас на линията	2	2
6.6	Устойчивост на ток на късо съединение	min 20 kA/0,2 s	20 kA/0,2 s
6.7	Остатъчно напрежение при номинален разряден ток I_n , U_{res}	max 75 kV	75 kV
6.8	Устойчивост на продължителен токов импулс	min 250 A/2000 μ s	500 A/2000 μ s
6.9	Стойност на временните пренапрежения съгласно приложение D на БДС EN 60099-4:	-	-
6.9a	с продължителност 3 s	min 28 kV	28,5 kV
6.9b	с продължителност 100 s	min 26 kV	26 kV
6.9c	с продължителност 7200 s	min 23,7 kV	23,7 kV
6.10	Изоляционно разстояние по повърхността	min 540 mm	760 mm
6.11	Височина без аксесоарите за присъединяване	max 425 mm	276 mm
6.12	Тегло, kg	Да се посочи	2,7 kg

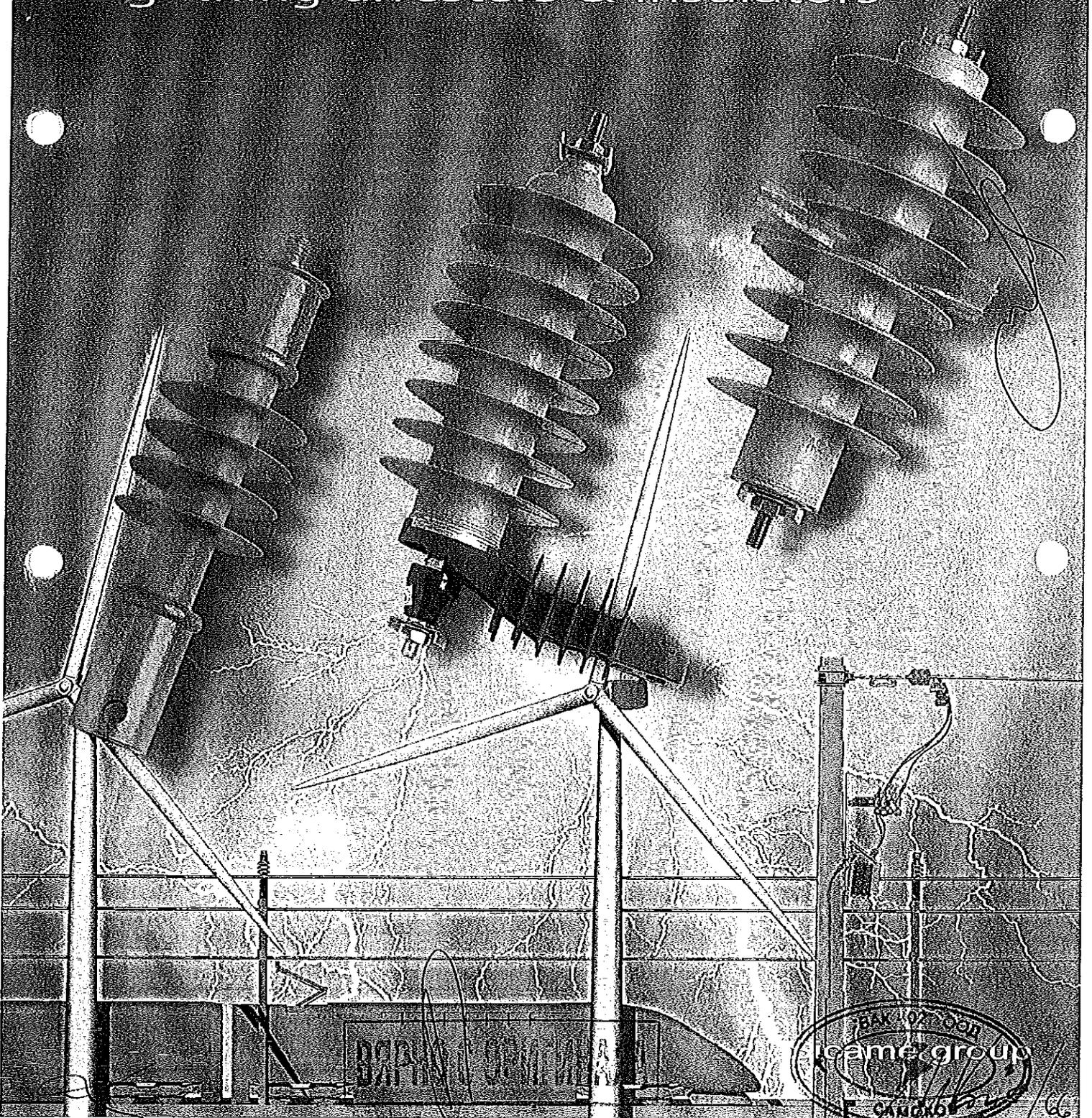
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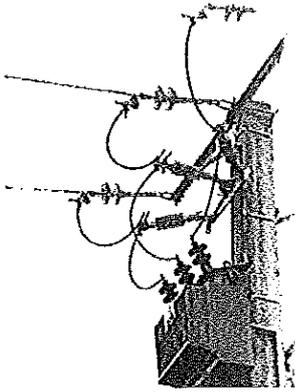




dervasil

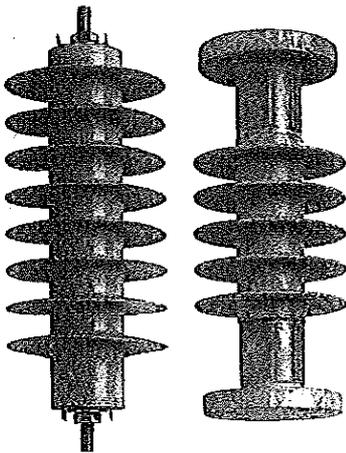
Medium voltage networks
Lightning arresters & Insulators





Our experience

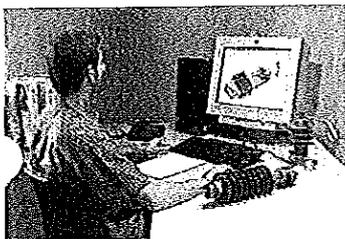
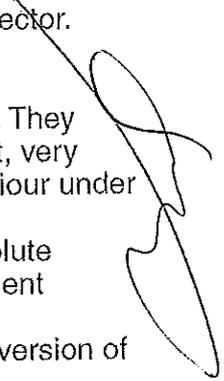
With 20 years know-how in the field of Medium Voltage network protection, DERVASIL designs and manufactures lightning arresters with zinc oxide varistors and synthetic housings.



Our products

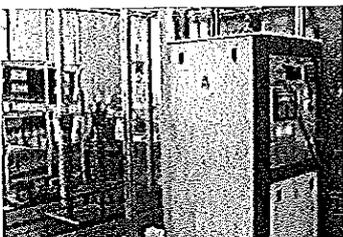
DERVASIL offers:

- » A range of latest generation arresters:
 - 5 kA or 10 kA arresters with fault indicator or disconnecter.
 - Arresters for power follow current breaking.
 - D.C. voltage arresters.
 - DERVASIL arresters do not have internal spark gaps. They exhibit stable characteristics, with practically constant, very short response times (30 to 50 ns), and better behaviour under pollution.
 - Direct injection of Silicone Rubber ensures both absolute sealing, exceptional resistance to pollution and excellent behaviour without explosion in case of short-circuit
 - They have been tested in accordance with the latest version of IEC Standard 60099-4.
- » New range of composite insulators: suspension insulators, tension insulators and support insulators.



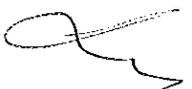
Our R & D department

DERVASIL has comprehensive calculation and testing equipment for the design of lightning arresters. Our facilities are available to customers for specific applications.



Our quality and environmental system

DERVASIL is ISO 9001 and ISO 14001 system certified. Our production process is approved by EDF and incorporates all routine tests required by IEC Standard 60099-4.



HIGH RELIABILITY ARRESTERS

AZB / EZB / AZC SERIES

Polymeric Glass Filled Tube

Direct injection of Silicone Rubber over the internal module. This ensures both sealing of the varistor/tube interface and the geometry of external insulation to guarantee length of leakage distance.

Polymeric Glass Filled Tube, up-sized greatly to withstand service and mounting mechanical strength requirements.

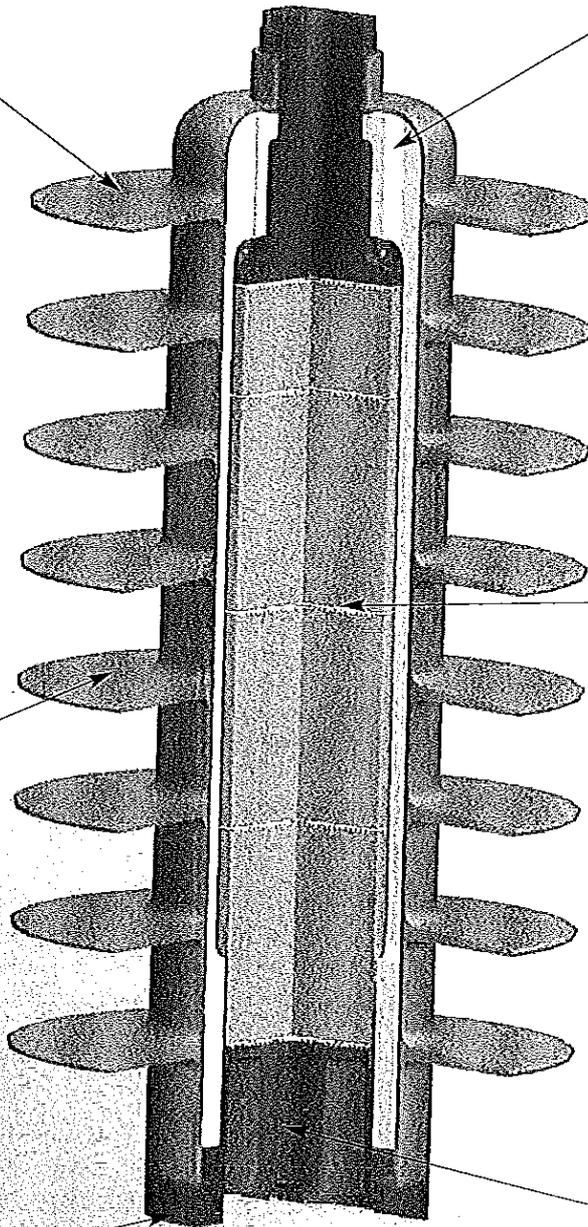
Use of Silicone Rubber:

- The stability of the SiO molecule gives to Silicone Rubber excellent inherent resistance to UV radiation, pollution and flame without the need for of special additives.
- When new, Silicone material is already very hydrophobic. It has moreover the property of restoring this hydrophobic characteristic after strong electrical discharge activity due to salt fogs and pollution.

The contacts between metal oxide varistors are provided by spring washers, which are specially designed to distribute lightning current impulses on the varistor surface and to increase arrester energy capability.

Identification and traceability ensured by engraved marking.

Substantial connecting electrodes to fix power arc feet during internal short-circuit and thus to avoid arrester breaking down.



ВЯРНО С ОРИГИНАЛА



Application Guide

This guide provides recommendations for selection and application of DERVASIL lightning arresters to be used for overvoltage protection.

DERVASIL Lightning Arrester Technology:

DERVASIL Lightning arrester is a combination of zinc oxide varistors, internal fiber glass structure and Silicone rubber housing. DERVASIL offers two technologies.

AZB / EZB /AZC series:

Zinc oxide varistors are connected in series with aluminium electrodes into polymeric tube. The Silicone rubber is directly injected into the tube and over the zinc oxide varistor stack. This ensures both sealing and geometry of external insulation. This construction provides both absolute sealing, exceptional resistance to pollution and excellent behaviour without explosion in case of short-circuits.

AZBD / EZBD series:

Zinc oxide varistors are connected in series with aluminium electrodes to form a complete stack. This stack is tightly wrapped with glass filament impregnated with epoxy resin. This assembly is cured to form a rigid and mechanically strong rod. The Silicone rubber is directly injected over this rod and over aluminium electrodes to ensure both sealing and geometry of external insulation. This construction reduces external dimensions and weight and improves mechanical performance of lightning arresters.

Basic characteristics of DERVASIL Lightning Arrester for three phase system

Nominal discharge current I_n and line discharge class:

In IEC 600099-4 the energy absorption capability of lightning arrester is linked to the nominal discharge current I_n and to the line discharge class. As a general rule, the following values of I_n and line class are suitable:

In system where line distances between arresters are below 5 km or for areas with low ground flash density and low earth resistance, 5 kA lightning arresters may be sufficient. For areas with high lightning flash density or high earth resistance, 10 kA class 1 lightning arrester are preferable.

For better protection level or for important installations 10 kA class 2 lightning arrester are recommended.

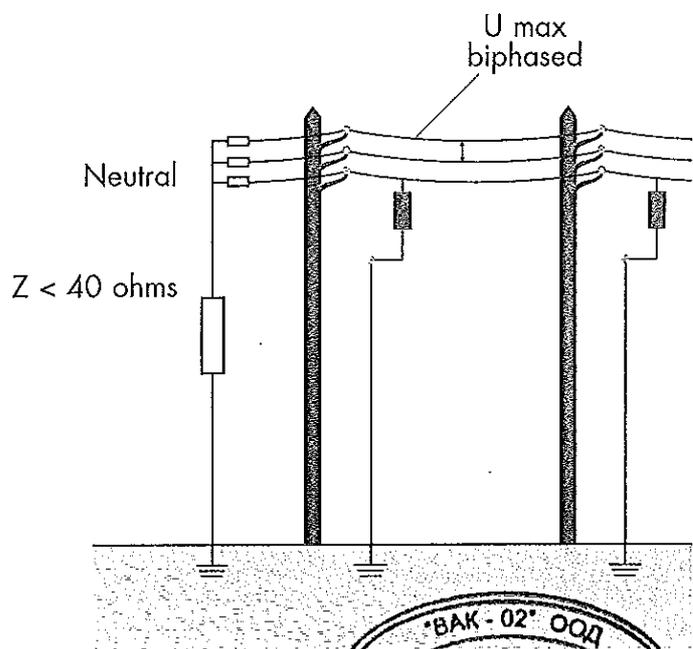
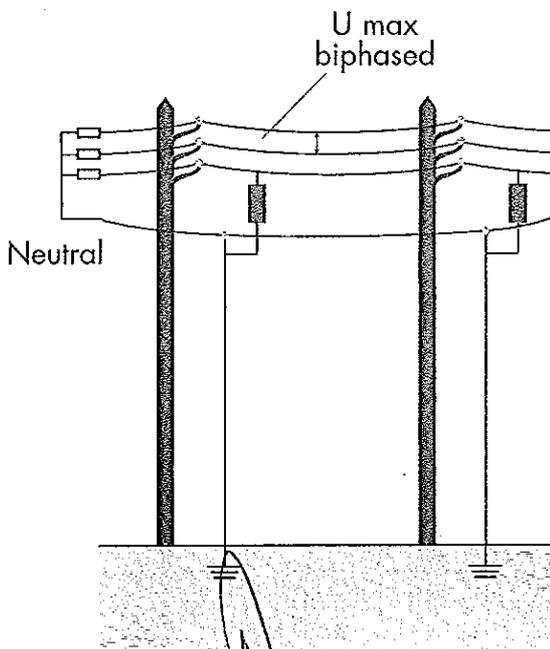
For specific applications as cable or capacitor bank protection, DERVASIL experts can determine good choice.

Continuous Operating Voltage U_c :

U_c is the maximum permissible voltage which may be continuously applied between the lightning arrester terminals. As a general rule, U_c should be:

System with solidly grounded neutral
 U_c higher than $0.58 \cdot U_n$ max system

System with low ohmic neutral
 U_c higher than $0.87 \cdot U_n$ max system

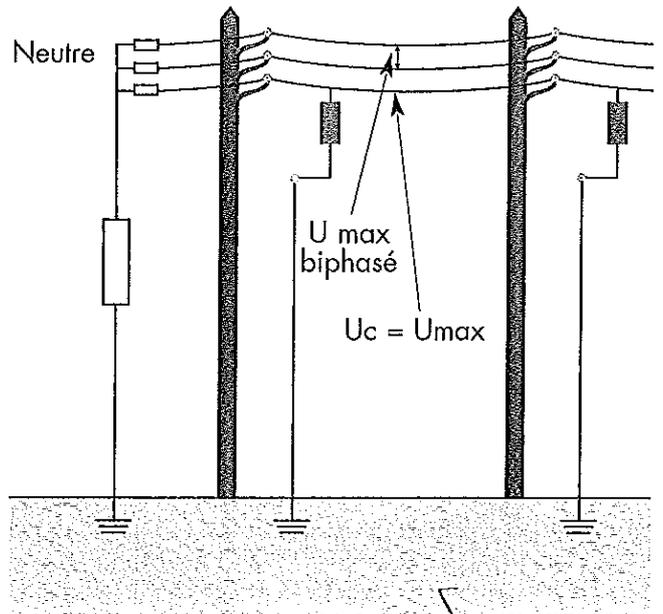


ВЕРСИО С ОПИМЕНАТА



System with high impedance grounded,
 compensated or ungrounded neutral
 U_c higher than U_n max system

$Z > 40 \text{ ohms}$
 ou
 $Z = \text{infini}$

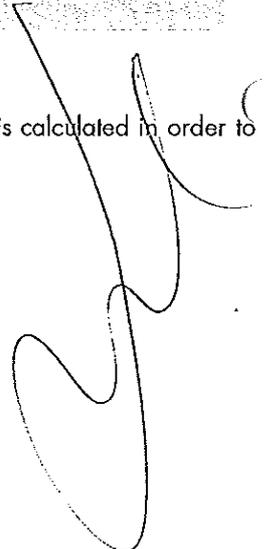


Rated Voltage U_r :

U_r is the maximum power frequency temporary voltage applied for 10s for which the lightning arrester is calculated in order to pass operating duty test (IEC 60099-4 standard).
 U_r is calculated by DERVASIL for each lightning arrester.

Commonly Applied Voltage Rating of Dervasil Arrester (kV)

System Line to Line Voltage (kV)		Solidly Grounded Neutral	Low Ohmic Neutral	High impedance, compensated or Underground Neutral
Nominal	Maximum			
6.9	7.25	6	9	9
10	11	9	12	15
10	11.8	9	12	15
10.6	12	9	12	15
11	12	9	12	15
11.4	12	9	12	15
12	13.2	9	15	18
12.6	13.8	9	15	18
13.4	15	9	15	18
15	16.5	12	18	21
15	18	12	18	21
15.4	17.5	12	18	21
20	22	15	24	27
22	24	18	27	30
23	24.5	18	27	30
25	27.5	21	30	33
30	33	24	36	42
33	36	27	42	...
34.5	36.5	27	42	...



Lightning Impulse Protective Level

The lightning impulse protective level (LIPL) of lightning arrester is the maximum residual voltage at nominal discharge current I_n .

When lightning impulse wave reaches equipment to be protected, current discharge flows through lightning arrester and connecting cables.

Overvoltage on equipment is the sum of lightning arrester residual voltage and induced voltage in cables. To warranty good protection, Protective Level of lightning arrester must be much lower than lightning impulse withstand voltage of the equipment.

To take into account live ageing of insulation material, we recommend:

LIPL lower than $0.6 \cdot U_{IL}$

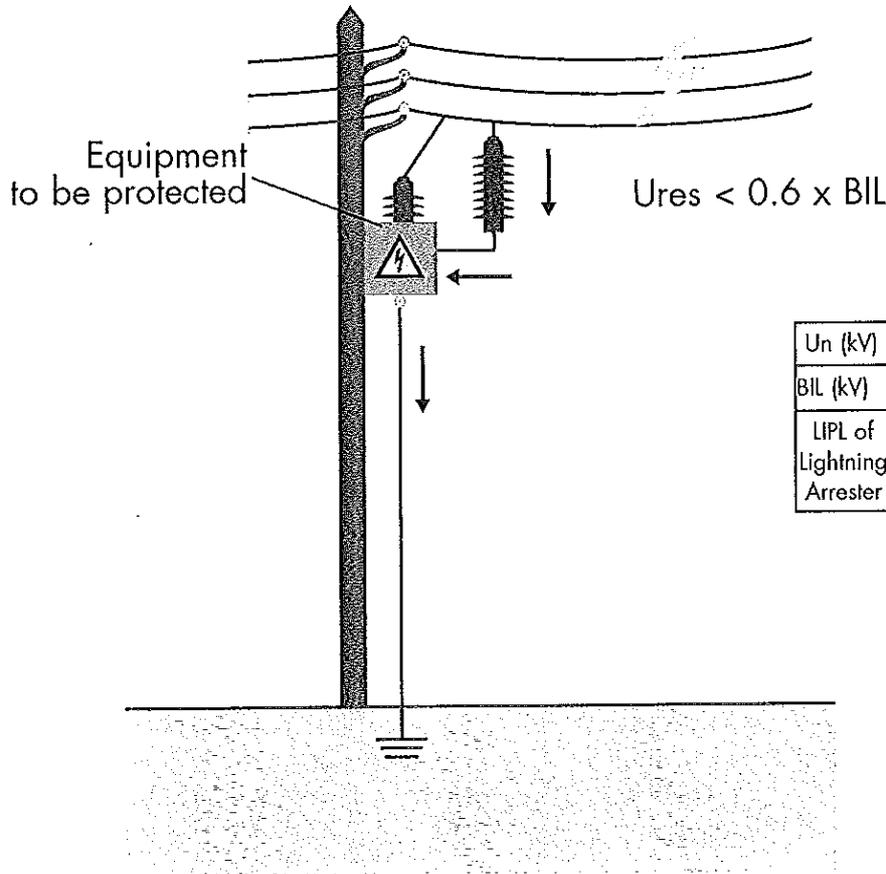
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ВАРНО С ОПИТИМАЦИЈА



30

Following Basic Insulation Levels (BIL) are defined by IEC 60071-1 according nominal voltage of the system.



Un (kV)	3.6	7.2	12	17.5	24	36
BIL (kV)	40	60	75	95	125	170
LIPL of Lightning Arrester	24	36	45	57	75	102

Basic characteristics of DERVASIL Lightning Arrester for DC voltage

Continuous Operating Voltage U_{cdc} :

U_{cdc} is the maximum permissible voltage which may be continuously applied between the lightning arrester terminals.

European standard EN 50163 defines several voltage values:

U_{max1} : Highest permanent voltage

U_{max2} : Highest non-permanent voltage present for maximum 300s

As general rules we recommend U_{cdc} higher than U_{max2}

Following table gives U_{max1} , U_{max2} , recommended U_{cdc} and lightning arrester type for most frequent DC network :

Nominal Voltage (V)	U_{max1} (V)	U_{max2} (V)	Recommended U_{cdc} (V)	Recommended Lightning Arrester
600	720	770	1000	AZE 010T
750	900	950	1200	AZE 012T
1500	1800	1950	2400	AZE 020T
3000	3600	3900	4000	AZE 040T

ВАРНО С ОПРЕДЕЛЕНИЕМ

4000
"BAK-02" OOD
САМОКОВ



A.C medium voltage network protection 10 kA arrester - Class 2

AZC series General characteristics

Tested in accordance with I.E.C 60099-4 standard.

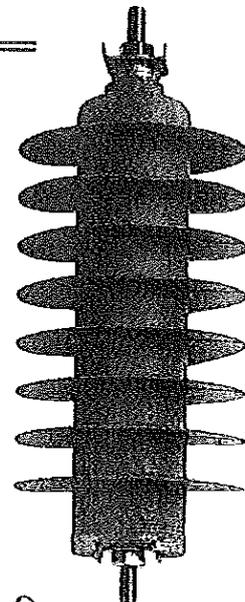
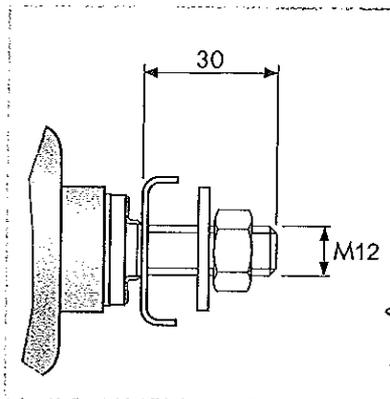
Zinc oxide varistors.

Silicone rubber housing.

Outdoor and indoor use.

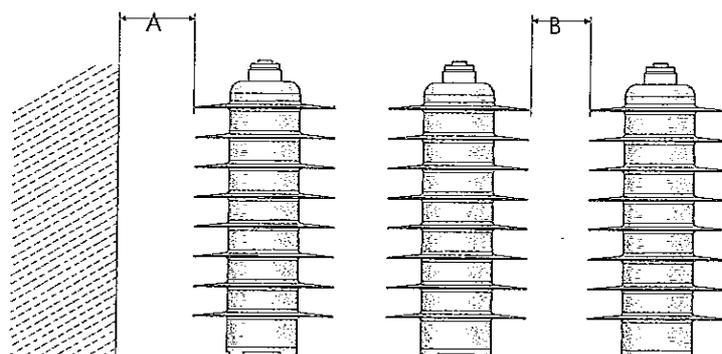
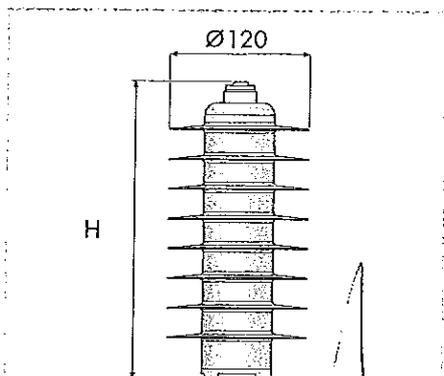
High resistance to vibrations.

High resistance to vandalism.



Physical characteristics

Arrester type	Leakage distance (mm)	Height H (mm)	Unit weight (kg)	Insulation withstand of housing (kV)		Mounting clearances	
				Lightning impulse 1.2/50 μ s	50 Hz 60s Wet	A min (mm)	B min (mm)
AZC_03	400	185	1.2	100	37	110	130
AZC_06	400	185	1.4	100	37	110	130
AZC_09	400	185	1.5	100	37	140	160
AZC_12	400	185	1.6	100	37	140	160
AZC_15	555	231	1.8	120	46	180	200
AZC_18	555	231	2.1	120	46	180	200
AZC_21	710	254	2.3	130	51	240	260
AZC_24	710	254	2.4	130	51	240	260
AZC_27	760	276	2.7	150	56	270	290
AZC_30	1 000	345	3.0	190	70	320	340
AZC_33	1 000	345	3.1	190	70	340	360
AZC_39	1 000	345	3.2	190	70	340	360
AZC_42	1 000	345	3.4	190	70	360	380



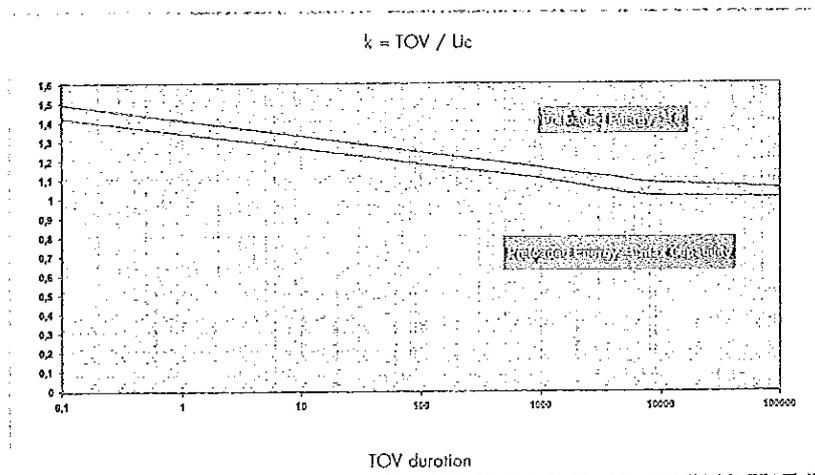
A.C medium voltage network protection 10 kA arrester - Class 2



Electrical and mechanical characteristics

Nominal discharge current:	10 kA 8/20 μ s impulse
Line discharge class:	2
High current withstand:	2 x 100 kA 4/10 μ s impulses
Long duration current withstand:	18 x 500 A 2000 μ s impulses
Energy absorption capacity	5.5 kJoule/kV of U_c for 2 x 2000 μ s impulses 4.6 kJoule/kV of U_c for one 4/10 μ s impulse
Rated frequency	48 to 62 Hz
Service temperature	- 40°C to + 40°C (+ 60°C short duration)
Specified continuous load (SCL)	100 N.m
Specified short term load (SSL)	250 N.m
Max tension strength	1 kN
Max torsion strength	50 N.m
Pollution area I.E.C 60815	3
Short circuit rating after over voltage failure as Appendix 0 of I.E.C 60099-4	20000 A for 0.2s / 600 A for 1s

Temporary over voltage capability



AZC line arrester does not have spark gaps in series. The zinc oxide varistors are designed to withstand the continuous phase to ground voltage of network. They are capable of bearing increased operational voltages over a long period. The temporary over voltage characteristics give the duration T and corresponding TOV with respect to continuous voltage U_c .

The curve $E = 0$ is valid for arresters without energy preloading. The other curve is valid for arresters, which are already absorbed impulses corresponding to their maximum energy absorption capability.

Protective characteristics

Arrester type	U_r Rated voltage (kVrms)	U_c Continuous operating voltage (kVrms)	Residual voltage wave 1/4 μ s at 10 kA (kV)	Residual voltage wave 8/20 μ s (kV)			Residual voltage wave 30/80 μ s 125 A 500 A (kV)			
				2.5 kA	5 kA	10 kA Nominal discharge current	20 kA	40 kA	125 A	500 A
AZC_03	3	2.55	11.7	9.3	9.9	10.6	11.9	13.8	7.8	8.5
AZC_06	6	5.1	18.7	14.9	16.0	17.0	19.1	22.1	12.6	13.6
AZC_09	9	8.4	29.8	23.8	25.4	27.1	30.4	35.2	20.0	21.7
AZC_12	12	10.2	36.9	29.4	31.4	33.5	37.6	43.6	24.7	26.8
AZC_15	15	12.7	48.0	38.3	40.9	42.0	49.0	56.7	32.2	34.8
AZC_18	18	15.3	55.0	43.9	46.9	50.0	56.2	65.0	36.9	40.0
AZC_21	21	17.5	66.1	52.7	56.4	60.1	67.5	78.1	44.4	48.0
AZC_24	24	19.5	73.2	58.3	62.4	66.5	74.7	86.5	49.1	53.1
AZC_27	27	22.0	84.3	67.2	71.9	75.0	86.0	99.6	56.6	61.2
AZC_30	30	24.4	91.3	72.8	77.9	83.0	93.2	107.9	61.3	66.3
AZC_33	33	27.0	102.4	81.7	87.4	93.1	104.6	121.0	68.7	74.4
AZC_39	39	32.0	120.6	96.2	102.8	109.6	123.1	142.5	80.8	87.6
AZC_42	42	35.0	127.0	101.0	108.0	115.5	129.2	149.6	84.9	91.9

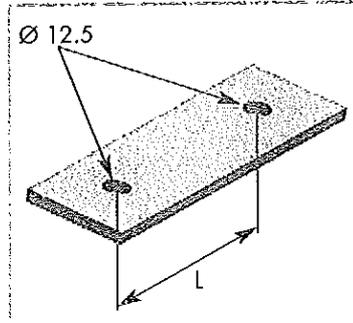
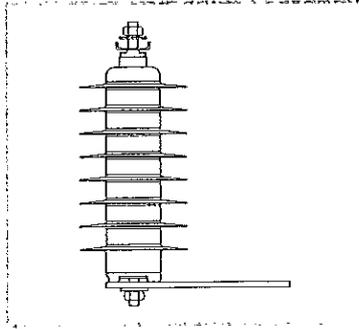
ВАРЬЮ С ОПИТАНИЕМ



15
33

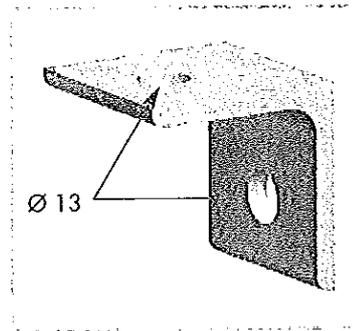
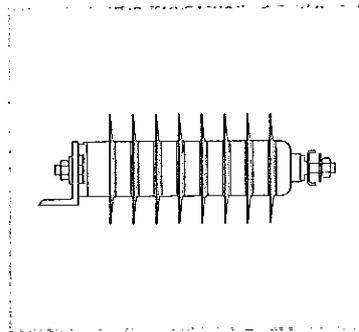


Basic configurations

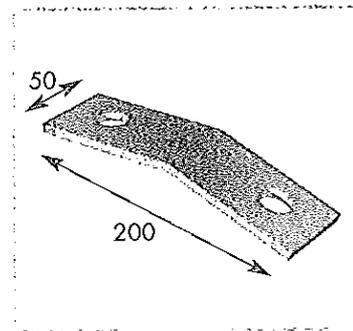
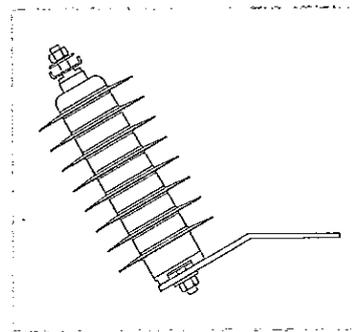


Bracket	L (mm)
EZX 1	100
EZX 2	150
EZX 3	210

Arrester rated voltage Ur (kVrms)	3	6	9	12	15	18	21	24	27	30	33	36
Bracket reference	EZX 1			EZX 2			EZX 3					



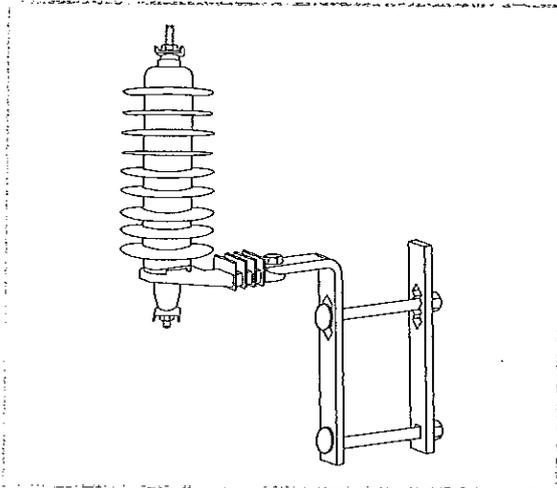
Arrester rated voltage Ur (kVrms)	3	6	9	12	15	18	21	24	27	30	33	36
Bracket reference	AZ 50 50											



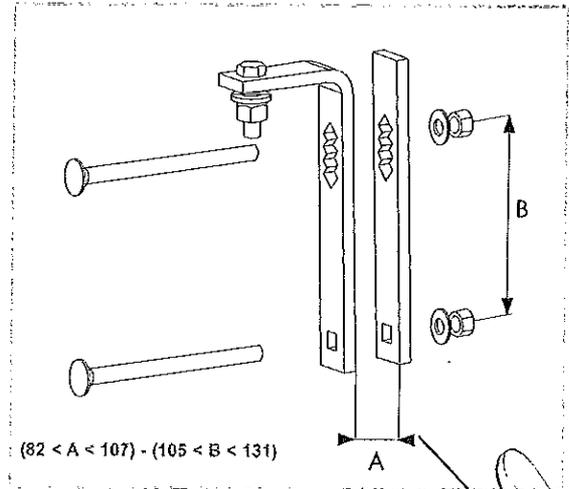
Arrester rated voltage Ur (kVrms)	3	6	9	12	15	18	21	24	27	30	33	36
Bracket reference	AZPTR											



Optional bracket



Shown with AZB--2 arrester



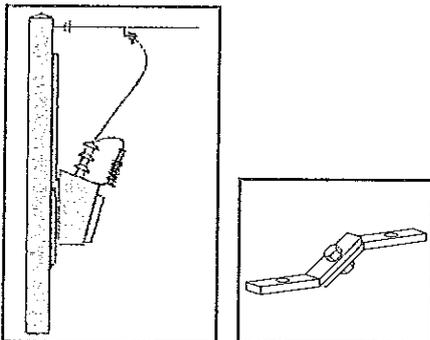
$(82 < A < 107) - (105 < B < 131)$

Bracket AZNEMA

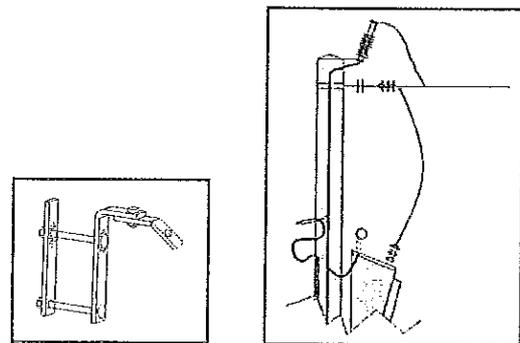
Available options with basic configurations including EZX, AZ 50-50 or AZPTR brackets.

Application examples

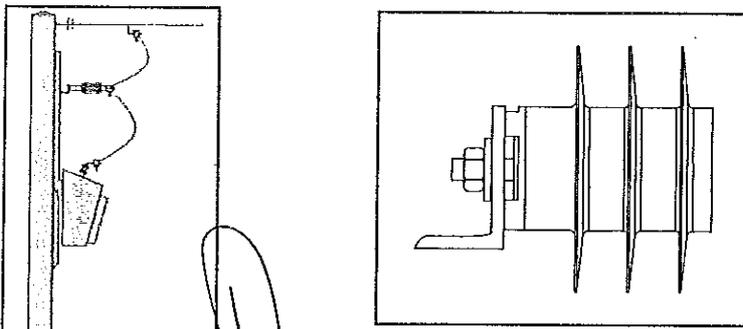
Vertical position on transformer tank with 2 AZPTR brackets



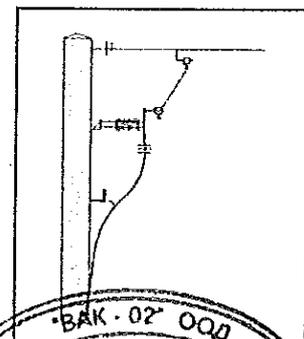
Vertical position on cross arm with AZPTR and AZNEMA brackets



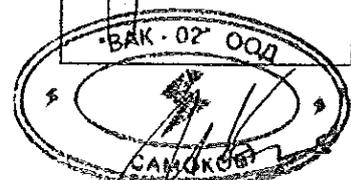
Horizontal position on transformer support with AZ 50 - 50 brackets



Horizontal position with AZ 50 - 50 brackets



ВАРНО С ОПТИМАЛ



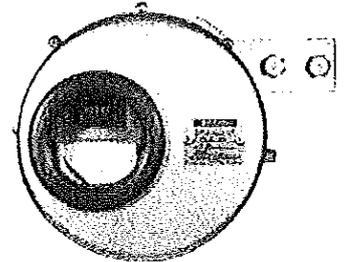


ZC-B1M Surge counter with leakage current meter for Dervasil lightning arrester

Technical description

ZC-B1M Surge counter is a device to record the number of lightning and switching surge discharges. ZC-B1M Surge counter can be used with class 1 & 2 DERVASIL lightning arresters and also similar arresters of other manufacturers. Number of discharges is recorded by 5-digit cyclometer and readings can be taken through the inspection window. Leakage current of lightning arrester is measured by 0-3mA scale reading milliammeter.

ZC-B1M Surge counter does not need any auxiliary power supply



Performance

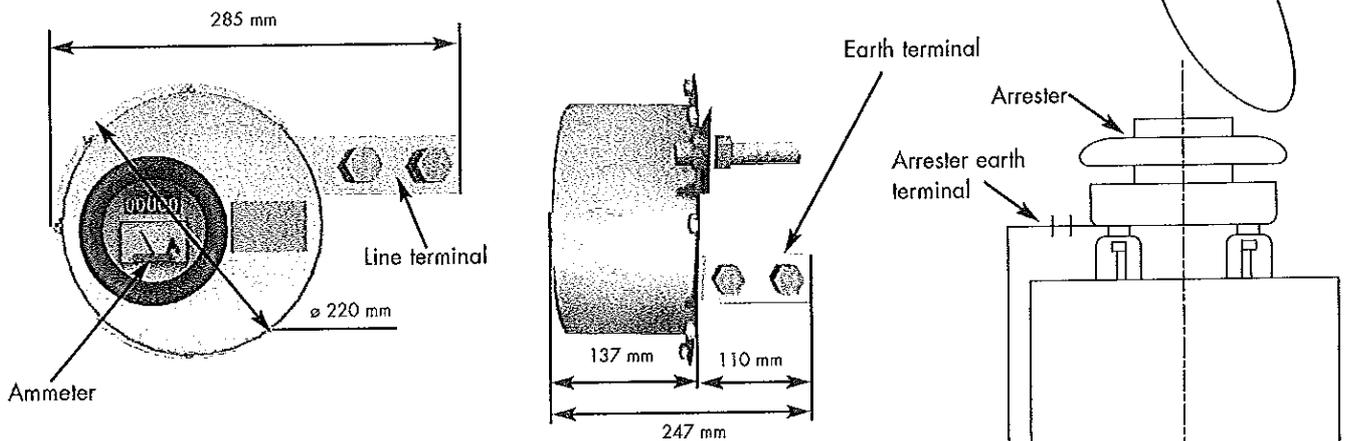
ZC-B1M Surge counter operates on lightning impulse current (8/20µs wave) more than 100A and can operate perfectly if the interval of multiple lightning strokes is more than 0.2s.

Potential across the ZC-B1M Surge counter is less than 50V crest under normal operating conditions.

Residual voltage at 10kA(8/20µs wave) of the ZC-B1M Surge counter is less than 3 kV and has negligible effect on the protection level of the lightning arrester.

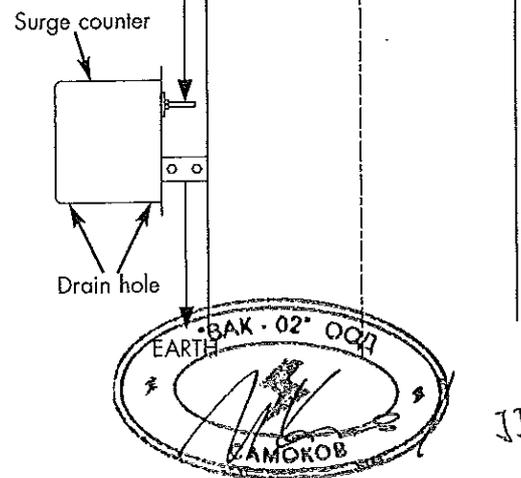
Discharge current capability is 100kA (4/10µs wave) and 1000A (2ms rectangular wave)

Dimensions



Installation

ZC-B1M Surge counter is connected between the earth terminal of the lightning arrester and the earth. It should be mounted as close as possible to the lightning arrester and length of connecting wires should be as short as possible. The connecting wire used between surge counter and lightning arrester should an insulated wire with impulse withstand voltage more than 5 kV.

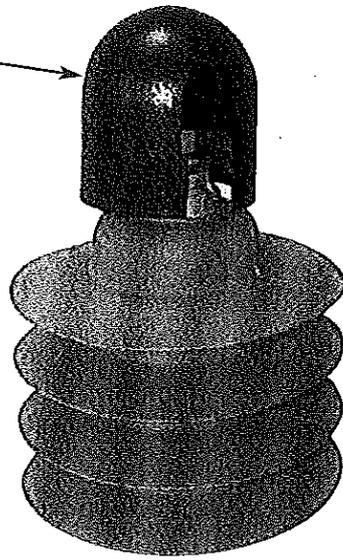
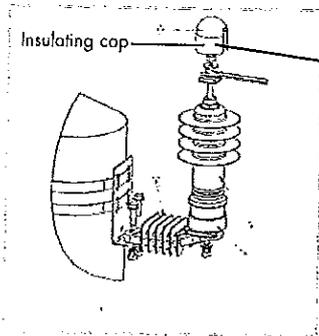




Insulating cap for Dervasil lightning arrester

Technical description

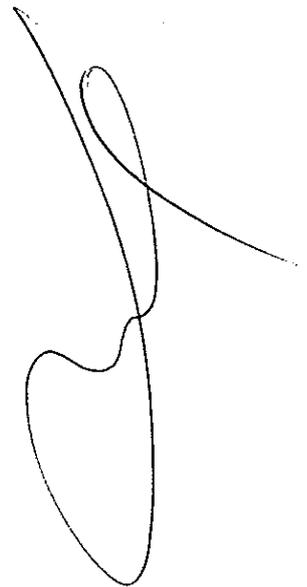
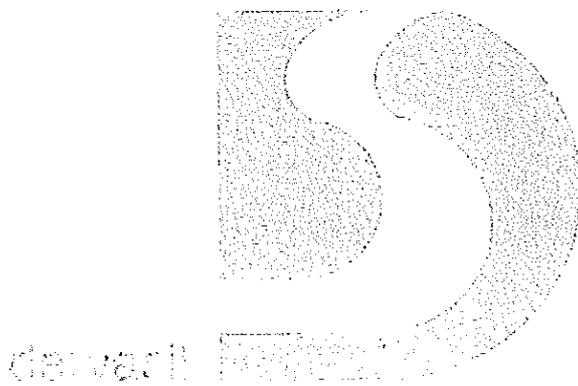
The Dervasil insulating cap (Polyamid molded) is especially designed to feet on lightning arrester.



Reference : CAP M10

ВЯРНО С ОРИГИНАЛА





This documentation is not as per agreement.
Items represented are proposed while stock lasts.
DERVASIL reserve the right to stop production
or modify specifications without prior notice.

Non-contractual pictures



Com ST



JS

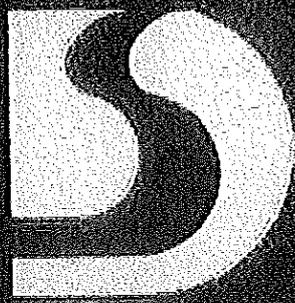
Distributed by :



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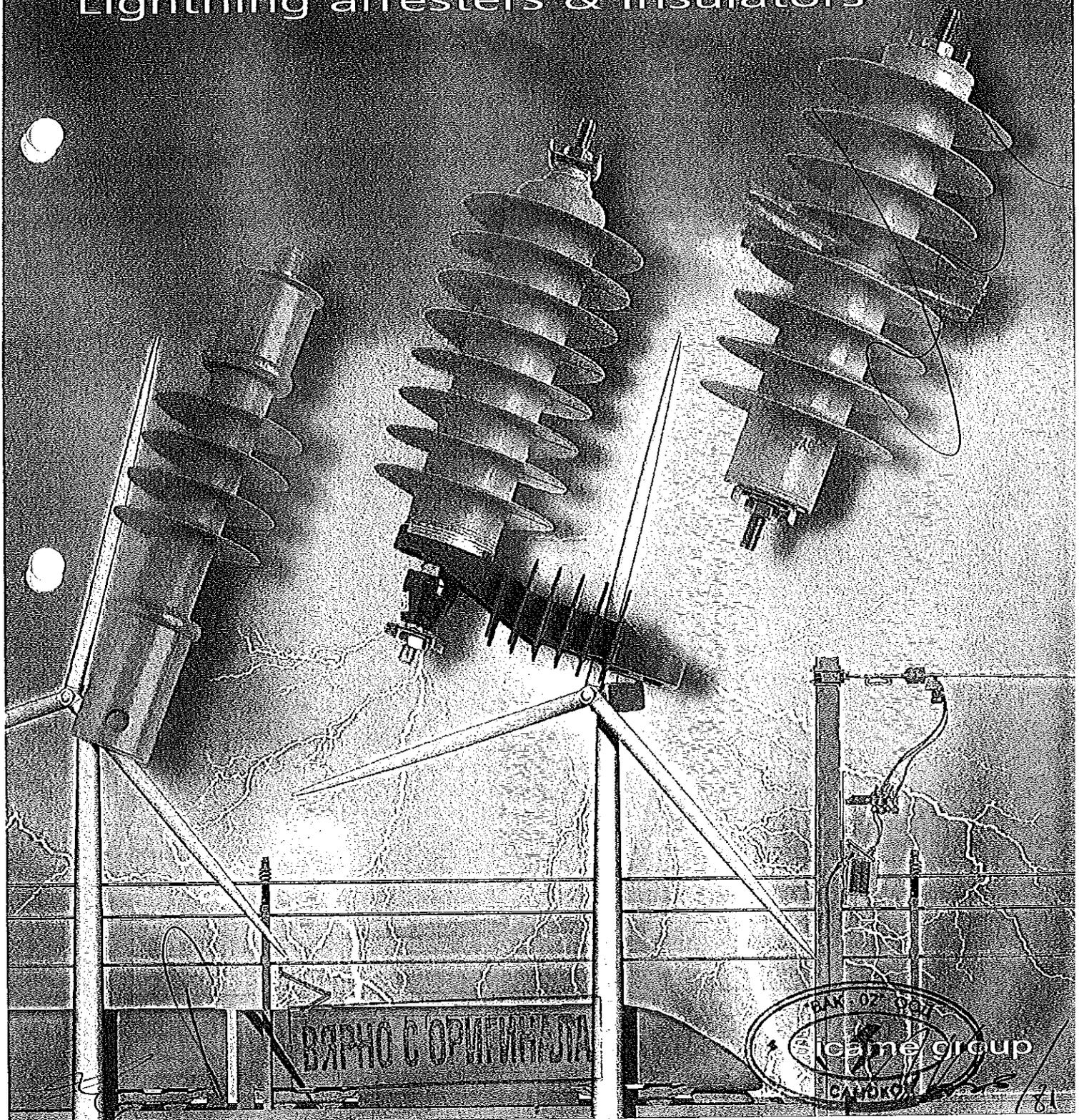
Dervasil - Route de Popenot - 42800 Saint-Genès - France
Tel : +33 (0)4 77 83 22 81 - Fax : +33 (0)4 77 83 22 82
Email : info@dervasil.com



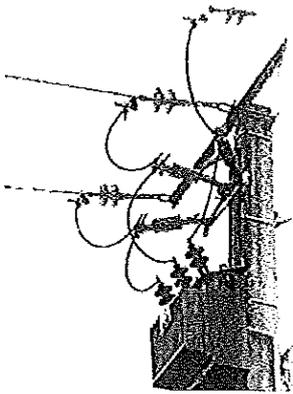


dervasil

Medium voltage networks
Lightning arresters & Insulators

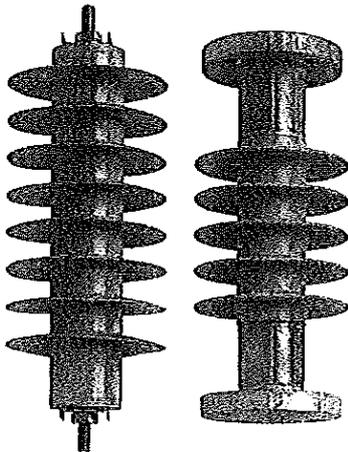


СІСІАМЕ ГРУП
СІСІАМЕ ГРУП



Our experience

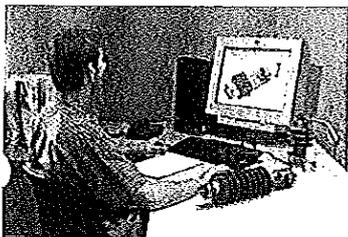
With 20 years know-how in the field of Medium Voltage network protection, DERVASIL designs and manufactures lightning arresters with zinc oxide varistors and synthetic housings.



Our products

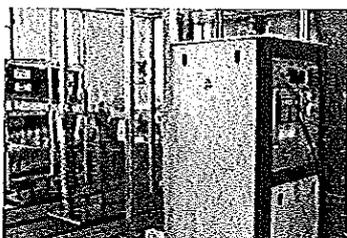
DERVASIL offers:

- » A range of latest generation arresters:
 - 5 kA or 10 kA arresters with fault indicator or disconnecter.
 - Arresters for power follow current breaking.
 - D.C. voltage arresters.
- DERVASIL arresters do not have internal spark gaps. They exhibit stable characteristics, with practically constant, very short response times (30 to 50 ns), and better behaviour under pollution.
- Direct injection of Silicone Rubber ensures both absolute sealing, exceptional resistance to pollution and excellent behaviour without explosion in case of short-circuit
- They have been tested in accordance with the latest version of IEC Standard 60099-4.
- » New range of composite insulators: suspension insulators, tension insulators and support insulators.



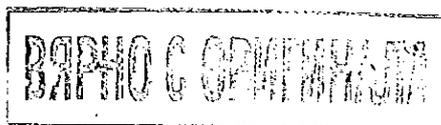
Our R & D department

DERVASIL has comprehensive calculation and testing equipment for the design of lightning arresters. Our facilities are available to customers for specific applications.



Our quality and environmental system

DERVASIL is ISO 9001 and ISO 14001 system certified. Our production process is approved by EDF and incorporates all routine tests required by IEC Standard 60099-4.



Application Guide

This guide provides recommendations for selection and application of DERVASIL lightning arresters to be used for overvoltage protection.

DERVASIL Lightning Arrester Technology:

DERVASIL Lightning arrester is a combination of zinc oxide varistors, internal fiber glass structure and Silicone rubber housing. DERVASIL offers two technologies.

AZB / EZB /AZC series:

Zinc oxide varistors are connected in series with aluminium electrodes into polymeric tube. The Silicone rubber is directly injected into the tube and over the zinc oxide varistor stack. This ensures both sealing and geometry of external insulation. This construction provides both absolute sealing, exceptional resistance to pollution and excellent behaviour without explosion in case of short-circuits.

AZBD / EZBD series:

Zinc oxide varistors are connected in series with aluminium electrodes to form a complete stack. This stack is tightly wrapped with glass filament impregnated with epoxy resin. This assembly is cured to form a rigid and mechanically strong rod. The Silicone rubber is directly injected over this rod and over aluminium electrodes to ensure both sealing and geometry of external insulation. This construction reduces external dimensions and weight and improves mechanical performance of lightning arresters.

Basic characteristics of DERVASIL Lightning Arrester for three phase system

Nominal discharge current I_n and line discharge class:

In IEC 600099-4 the energy absorption capability of lightning arrester is linked to the nominal discharge current I_n and to the line discharge class. As a general rule, the following values of I_n and line class are suitable:

In system where line distances between arresters are below 5 km or for areas with low ground flash density and low earth resistance, 5 kA lightning arresters may be sufficient. For areas with high lightning flash density or high earth resistance, 10 kA class 1 lightning arresters are preferable.

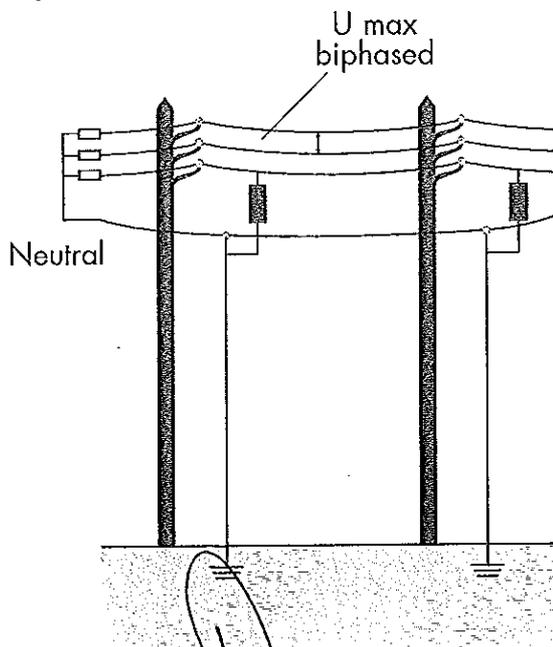
For better protection level or for important installations 10 kA class 2 lightning arrester are recommended.

For specific applications as cable or capacitor bank protection, DERVASIL experts can determine good choice.

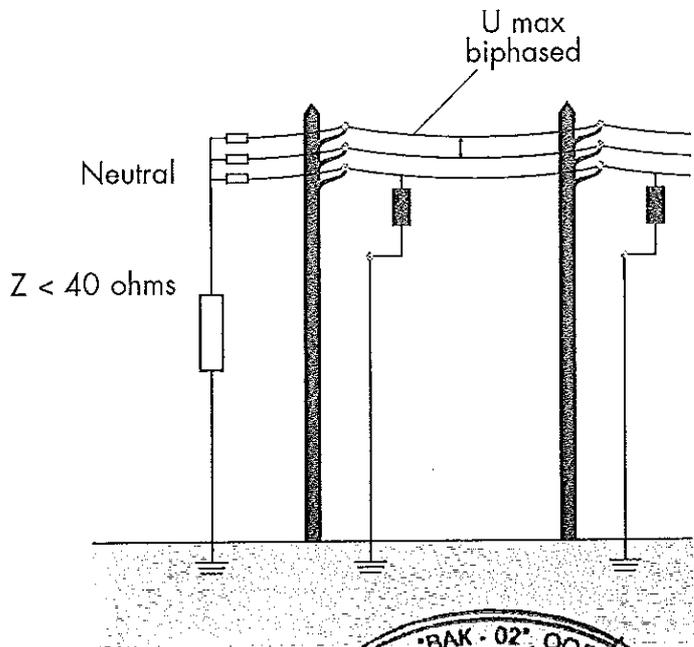
Continuous Operating Voltage U_c :

U_c is the maximum permissible voltage which may be continuously applied between the lightning arrester terminals. As a general rule, U_c should be:

System with solidly grounded neutral
 U_c higher than $0.58 \cdot U_n$ max system



System with low ohmic neutral
 U_c higher than $0.87 \cdot U_n$ max system

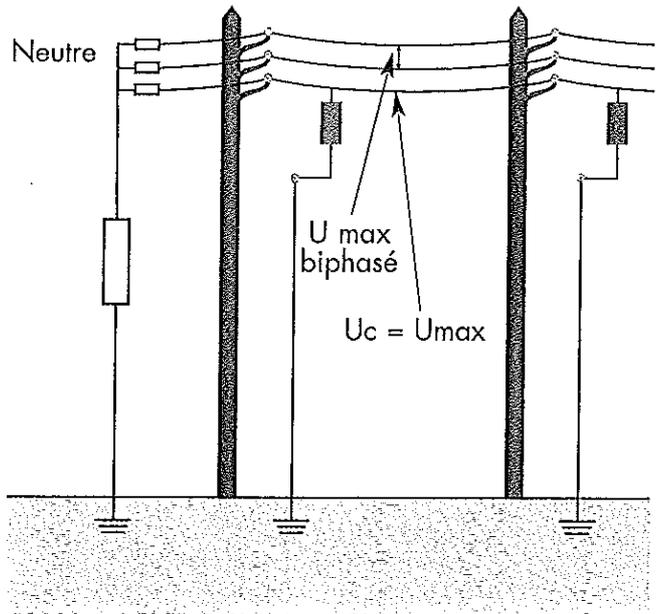


ВЕРСИЯ С ОПРЕДЕЛЕНИЕМ



System with high impedance grounded,
 compensated or ungrounded neutral
 U_c higher than U_n max system

$Z > 40$ ohms
 ou
 $Z = \text{infini}$



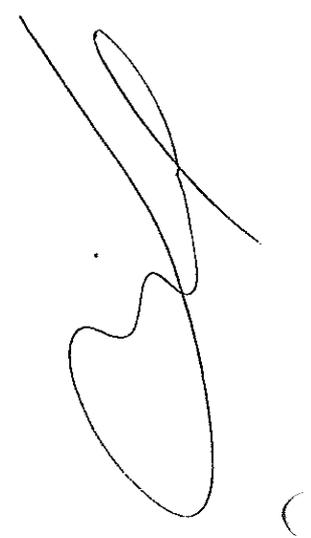
Rated Voltage U_r :

U_r is the maximum power frequency temporary voltage applied for 10s for which the lightning arrester is calculated in order to pass operating duty test (IEC 60099-4 standard).

U_r is calculated by DERVASIL for each lightning arrester.

Commonly Applied Voltage Rating of Dervasil Arrester (kV)

System Line to Line Voltage (kV)		Solidly Grounded Neutral	Low Ohmic Neutral	High impedance, compensated or Underground Neutral
Nominal	Maximum			
6.9	7.25	6	9	9
10	11	9	12	15
10	11.8	9	12	15
10.6	12	9	12	15
11	12	9	12	15
11.4	12	9	12	15
12	13.2	9	15	18
12.6	13.8	9	15	18
13.4	15	9	15	18
15	16.5	12	18	21
15	18	12	18	21
15.4	17.5	12	18	21
20	22	15	24	27
22	24	18	27	30
23	24.5	18	27	30
25	27.5	21	30	33
30	33	24	36	42
33	36	27	42	...
34.5	36.5	27	42	...



Lightning Impulse Protective Level

The lightning impulse protective level (LIPL) of lightning arrester is the maximum residual voltage at nominal discharge current I_n .

When lightning impulse wave reaches equipment to be protected, current discharge flows through lightning arrester and connecting cables.

Overvoltage on equipment is the sum of lightning arrester residual voltage and induced voltage in cables. To warranty good protection, Protective Level of lightning arrester must be much lower than lightning impulse withstand voltage of the equipment.

To take into account live ageing of insulation material, we recommend:

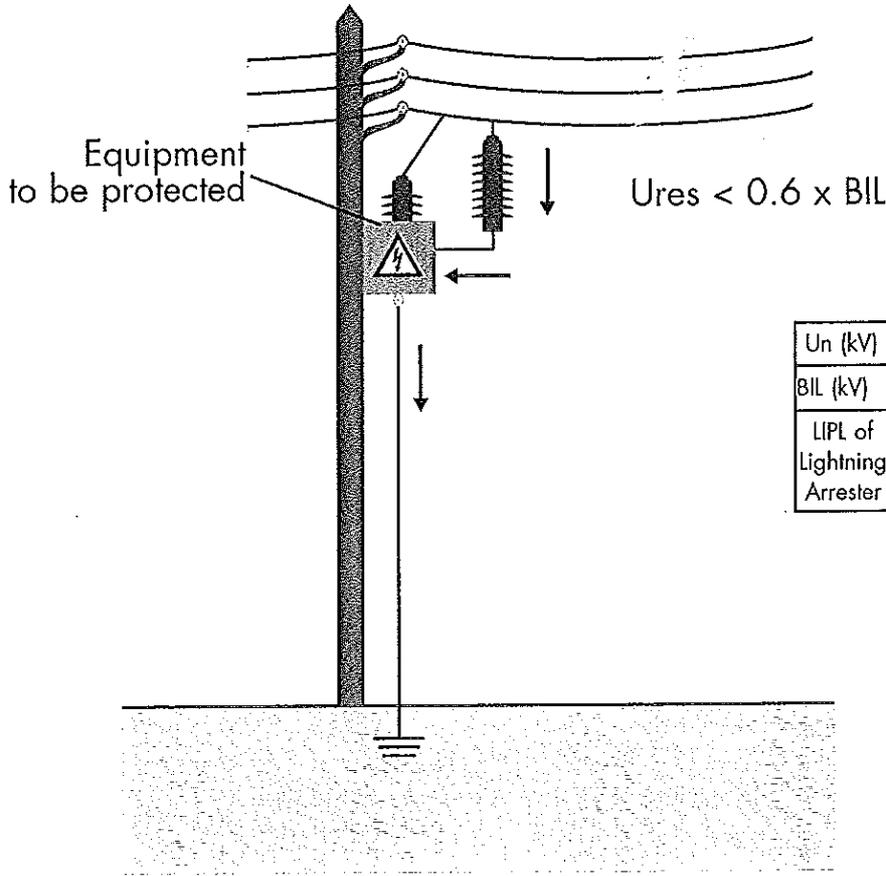
LIPL lower than $0.6 \cdot U_{BI}$

Handwritten signature or scribble in the bottom left corner.

ВЯРНО С ОПИТИМАНАТА

BAK - 02 OOO
 CAMOKOB

Following Basic Insulation Levels (BIL) are defined by IEC 60071-1 according nominal voltage of the system.



Basic characteristics of DERVASIL Lightning Arrester for DC voltage

Continuous Operating Voltage U_{cdc} :

U_{cdc} is the maximum permissible voltage which may be continuously applied between the lightning arrester terminals.

European standard EN 50163 defines several voltage values:

U_{max1} : Highest permanent voltage

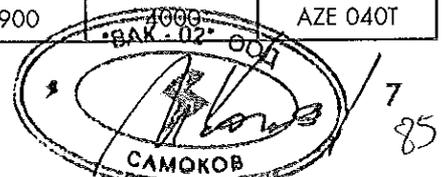
U_{max2} : Highest non-permanent voltage present for maximum 300s

As general rules we recommend U_{cdc} higher than U_{max2}

Following table gives U_{max1} , U_{max2} , recommended U_{cdc} and lightning arrester type for most frequent DC network :

Nominal Voltage (V)	U_{max1} (V)	U_{max2} (V)	Recommended U_{cdc} (V)	Recommended Lightning Arrester
600	720	770	1000	AZE 010T
750	900	950	1200	AZE 012T
1500	1800	1950	2400	AZE 020T
3000	3600	3900	4000	AZE 040T

ВЪРНО С ОПИТИНАТА





A.C medium voltage network protection 10 kA arrester - Class 1

AZBD series General characteristics

Tested in accordance with I.E.C 60099-4 standard.

Zinc oxide varistors.

Silicone rubber housing.

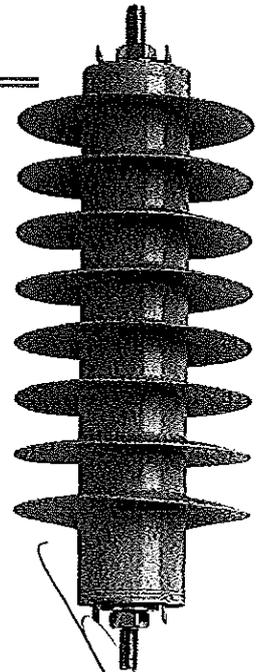
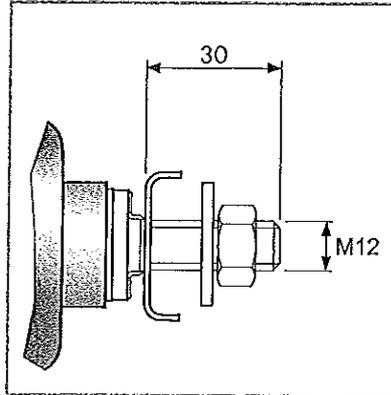
Outdoor and indoor use.

High resistance to vibrations.

High resistance to vandalism.

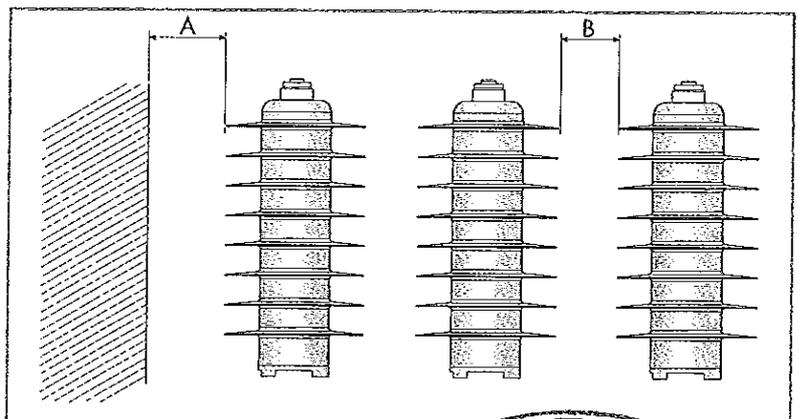
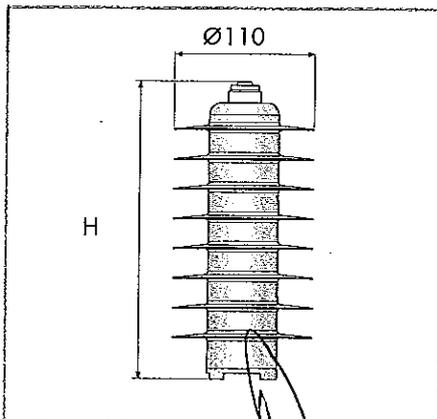
High mechanical resistance.

Can be used as cable support.



Physical characteristics

Arrester type	Leakage distance (mm)	Height H (mm)	Unit weight (kg)	Insulation withstand of housing (kV)		Mounting clearances	
				Lightning impulse 1.2/50 μ s	50 Hz 60s Wet	A min (mm)	B min (mm)
AZBD_03	230	140	1.2	100	37	110	130
AZBD_06	230	140	1.4	100	37	110	130
AZBD_09	315	170	1.5	100	37	140	160
AZBD_12	375	180	1.6	100	37	140	160
AZBD_15	500	195	1.8	120	46	180	200
AZBD_18	540	230	2.1	120	46	180	200
AZBD_21	660	245	2.3	130	51	240	260
AZBD_24	660	245	2.4	130	51	240	260
AZBD_27	750	270	2.7	150	56	270	290
AZBD_30	830	305	3.0	190	70	320	340
AZBD_33	960	320	3.1	190	70	340	360
AZBD_36	960	320	3.2	190	70	340	360
AZBD_39	1 050	360	3.2	190	70	340	360
AZBD_45	1 050	360	3.2	190	70	360	380



12

ВЪРНО С ОРИГИНАЛАТА

BAK-02 004
САНДЖОВ

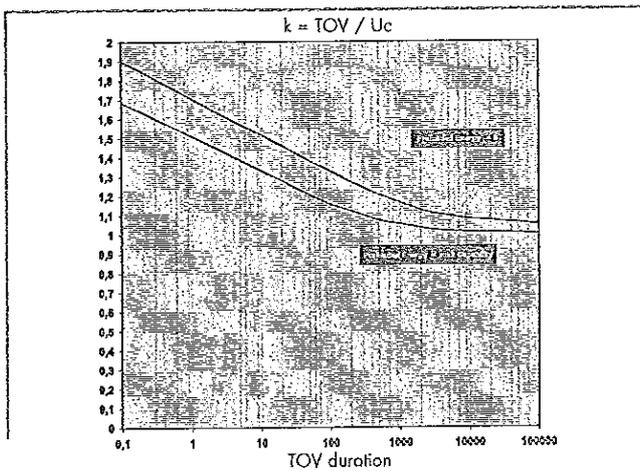
A.C medium voltage network protection 10 kA arrester - Class 1



Electrical and mechanical characteristics

Nominal discharge current:	10 kA 8/20 μ s impulse
Line discharge class:	1
High current withstand:	2 x 100 kA 4/10 μ s impulses
Long duration current withstand:	18 x 250 A 2000 μ s impulses
Energy absorption capacity	1.8 kJoule/kV of U_c for one x 2000 μ s impulse 4.6 kJoule/kV of U_c for one 4/10 μ s impulse
Rated frequency	48 to 62 Hz
Service temperature	- 40°C to + 40°C (+ 60°C short duration)
Specified continuous load (SCL)	200 N.m
Specified short term load (SSL)	350 N.m
Max tension strength	15 kN
Max torsion strength	70 N.m
Pollution area I.E.C 60815	3
Short circuit rating after over voltage failure as Appendix 0 of I.E.C 60099-4	20000 A for 0.2s / 600 A for 1s

Temporary over voltage capability



AZBD line arrester does not have spark gaps in series. The zinc oxide varistors are designed to withstand the continuous phase to ground voltage of network. They are capable of bearing increased operational voltages over a long period. The temporary over voltage characteristics give the duration T and corresponding TOV with respect to continuous voltage U_c .

The curve $E = 0$ is valid for arresters without energy preloading. The other curve is valid for arresters, which are already absorbed impulses corresponding to their maximum energy absorption capability.

Protective characteristics

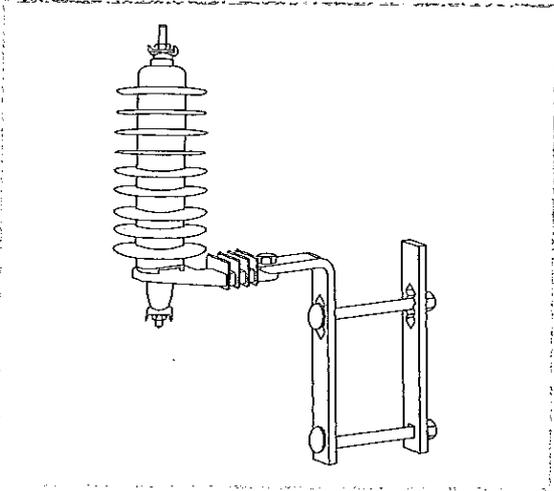
Arrester type	U_r Rated voltage (kVrms)	U_c Continuous operating voltage (kVrms)	Residual voltage wave 1/4 μ s at 10 kA (kV)	Residual voltage wave 8/20 μ s (kV)					Residual voltage wave 30/80 μ s 125 A 500 A (kV)	
				2.5 kA	5 kA	10 kA Nominal discharge current	20 kA	40 kA	125 A	500 A
AZBD 03	3	2.55	11.1	8.7	9.3	10.1	11.3	13.6	7.2	7.8
AZBD 06	6	5.1	22.8	17.6	19.0	20.7	23.2	26.9	14.7	15.9
AZBD 09	9	8.4	36.9	28.5	30.8	33.5	37.5	43.6	23.8	25.8
AZBD 12	12	10.2	40.9	31.6	34.2	37.2	41.7	48.4	26.4	28.6
AZBD 15	15	12.7	48.0	37.1	40.1	43.6	48.8	56.7	31.0	33.6
AZBD 18	18	15.3	64.6	49.9	54.0	58.7	65.7	76.3	42.7	46.3
AZBD 21	21	17.5	73.2	56.5	61.2	63	74.5	86.5	47.2	51.2
AZBD 24	24	19.5	73.2	56.5	61.2	63	74.5	86.5	47.2	51.2
AZBD 27	27	22.0	84.3	65.1	70.5	76.6	85.8	99.6	54.4	59.0
AZBD 30	30	24.4	102.4	79.1	85.7	93.1	104.3	121.0	66.1	71.7
AZBD 33	33	27.0	102.4	79.1	85.7	93.1	104.3	121.0	66.1	71.7
AZBD 36	36	29.0	109.5	84.6	91.5	99.5	111.4	129.4	70.6	76.6
AZBD 39	39	32.0	109.5	84.6	91.5	99.5	111.4	129.4	70.6	76.6
AZBD 42	42	35.0	127.6	98.6	106.7	116.0	129.9	150.8	82.4	89.3

ВАРНИК С ОПРЕДЕЛЕНАТА

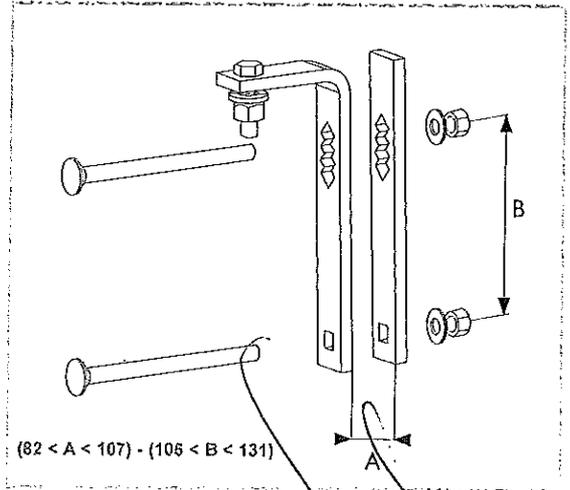
BAK-02 OOH
13
25



Optional bracket



Shown with AZB--2 arrester

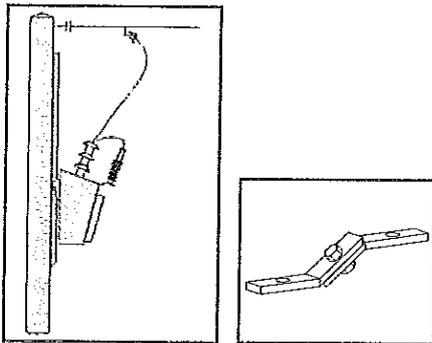


Bracket AZNEMA

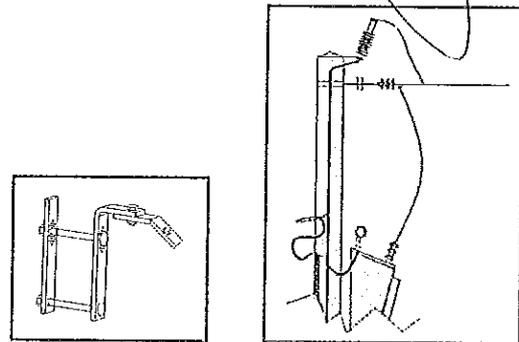
Available options with basic configurations including EZX, AZ 50-50 or AZPTR brackets.

Application examples

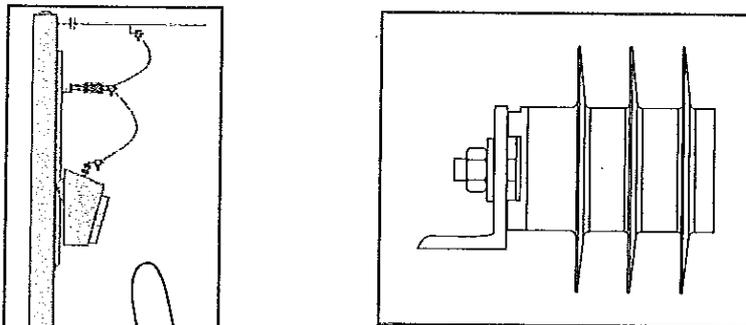
Vertical position on transformer tank with 2 AZPTR brackets



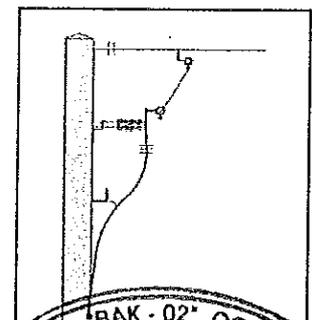
Vertical position on cross arm with AZPTR and AZNEMA brackets



Horizontal position on transformer support with AZ 50 - 50 brackets



Horizontal position with AZ 50 - 50 brackets



ВАРНО С ОПИТИВАЊАТА

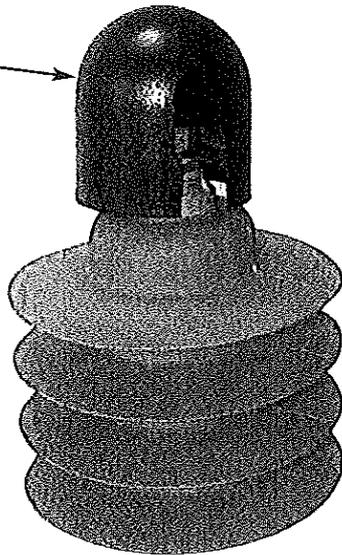
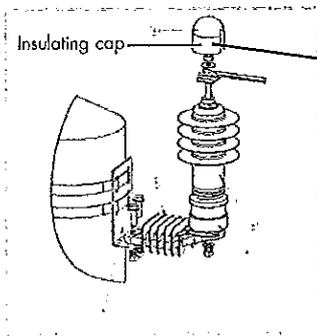
ВАК - 02' ООД
САМОКОВ



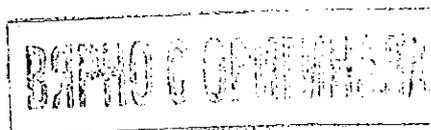
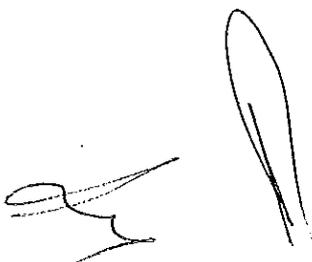
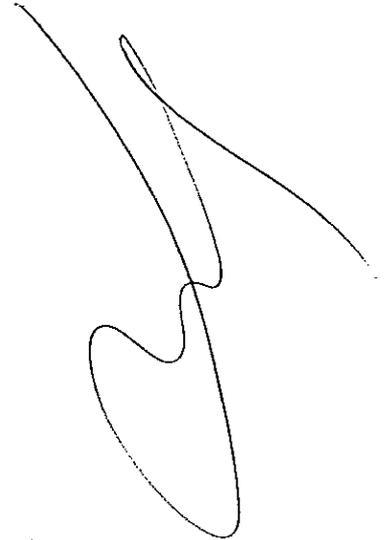
Insulating cap for Dervasil lightning arrester

Technical description

The Dervasil insulating cap (Polyamid molded) is especially designed to feet on lightning arrester.



Reference : CAP M10



Lightning arrester specification



QUESTIONS REGARDING THE NETWORK

• Rated Voltage Un = Kv

• Monophased Biphased Triphased

• How is the neutral?
 Solidly grounded
 Distributed
 High resistor grounded or compensated
 Isolated

• Network type
 Urban Yes No
 Rural Yes No
 Percentage cables / Over head lines =.....
 Earth line Yes No

APPLICATION QUESTIONNAIRE

• Calculation according different types of network
 Uc = lightning arrester maximum operating voltage
 Un = system nominal voltage

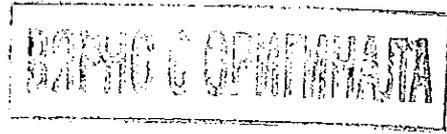
• Solidly grounded neutral Uc = 0,58 x 1,1 x Un
 • Low ohmic neutral Uc = 0,87 x 1,1 x Un
 • High impedance grounded
 or compensated or isolated neutral Uc = 1,1 x Un

• Arrester Class
 In = 5kA
 In = 10kA class 1
 In = 10kA class 2

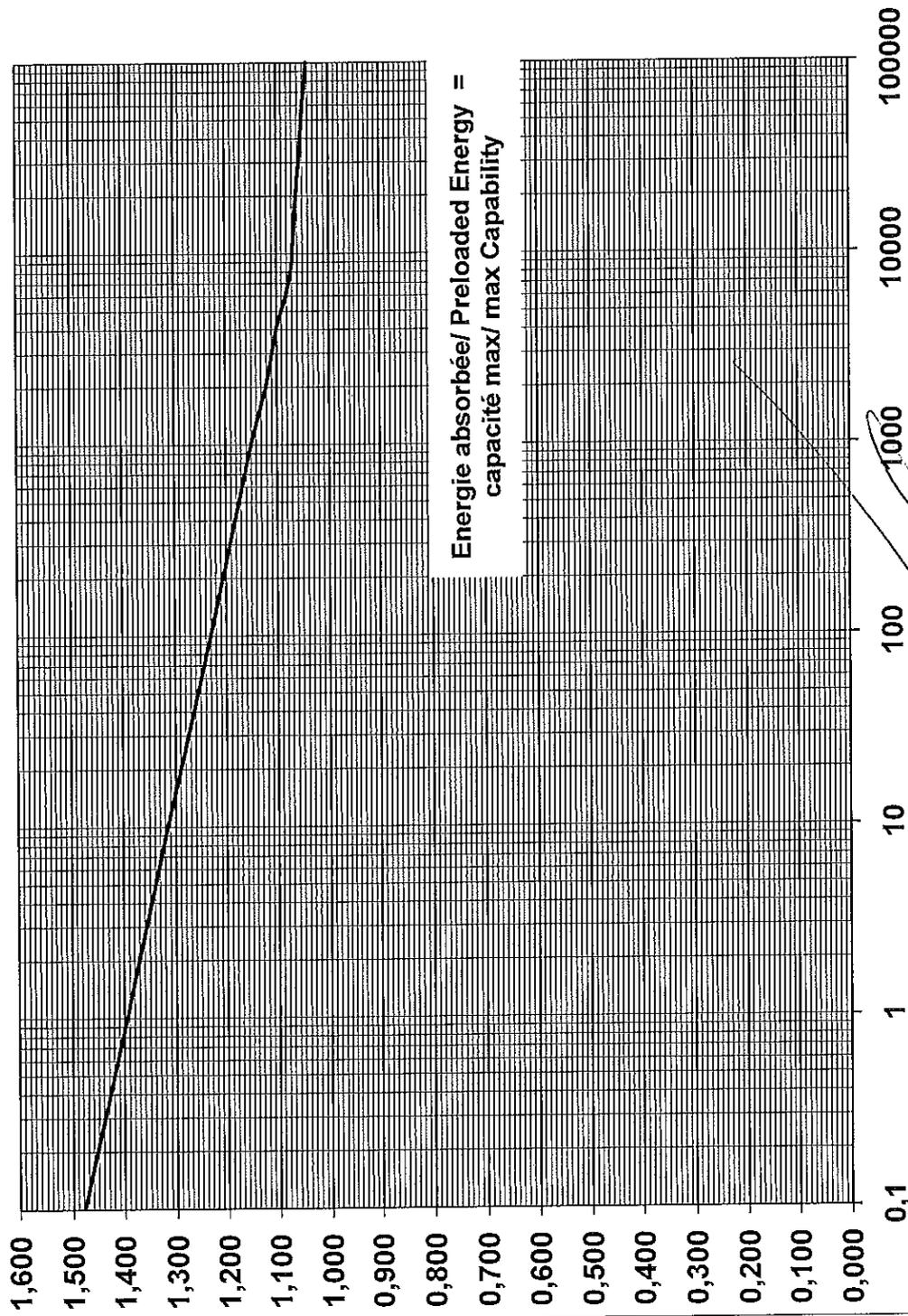
Residual voltage at In... Ures = kV
 Temporary over voltage withstand.....
 TOV = kV
 Duration..... = s

• Leakage distance d = mm

• Accessories
 Disconnecter
 Fault indicator
 Surge counter



k = Surtension Temporaire / Uc AZC type
TOV / Uc



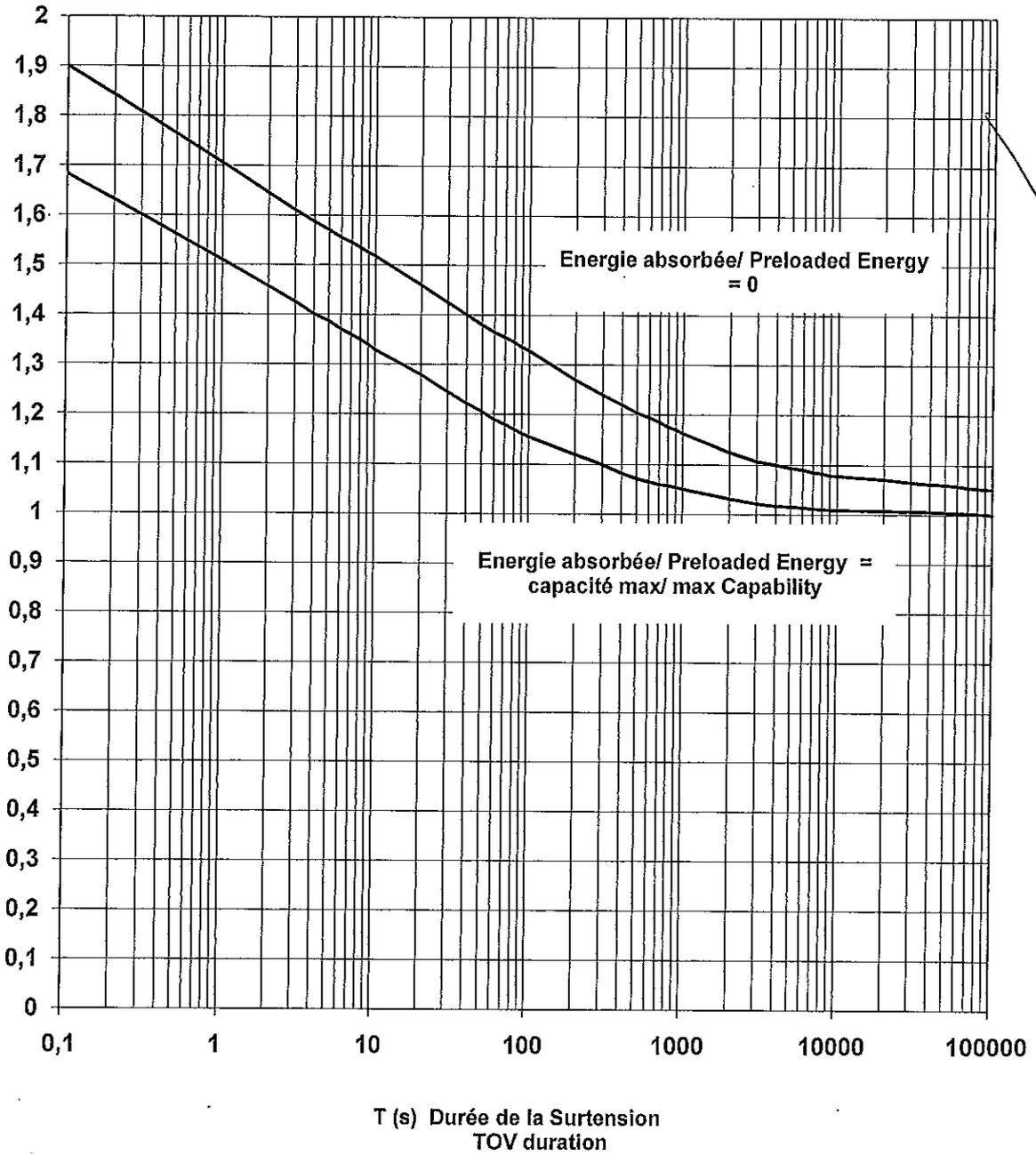
Energie absorbée/ Preloaded Energy =
capacité max/ max Capability

T (s) Duree de la Surtension
TOV dbration

ВЯРНО С ОПРИГАНАТА



$k = \text{Surtension Temporaire} / U_c$
 TOV / U_c
TOV CURVES FOR AZBD



ВЯРНО С ОРГАНИЗАЦИЯТА



Declaration constituent material



Materials Data Sheet

Product	Lightning Arrester	AZBD - AZC
Date	15/04/2011	
Version	1	

Composition part	Material group	Materials	% in mass	End of live
------------------	----------------	-----------	-----------	-------------

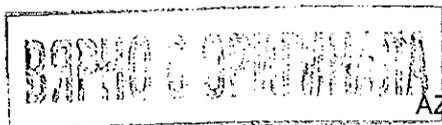
Active Part				
Varistors	Ceramic	ZnO	51,0%	Recycling Incineration
Wrapping Tube	Plastics	Epoxy	3,9%	process

Housing and filling				
	Polymer	Silicone	22,7%	Incineration process

Termination / Conductors				
Connecting electrodes	Aluminium alloy		10,6%	Recycling
End Cap Terminals	Stanless steel	304	7,8%	Recycling

Packaging				
	Cardboard	Cardboard	3,9%	Recycling

100,0%



AZBD - AZC



Декларация за съответствие на материала



Данни за материалите

Продукт	Вентилен отвод	AZBD - AZC
Дата	15/04/2011	
Версия	1	

Съставна част	Група материали	Материали	% в маса	Край на жизнен цикъл
---------------	-----------------	-----------	----------	----------------------

Активна част				Процес на рециклиране и изгаряне
Варистори	Керамични	ZnO	51.0 %	
Облицована тръба	Пластмасови	Епоксидна	3.9 %	

Корпус и пълнеж				Процес на изгаряне
	Полимер	Силикон	22.7 %	

Клема / Проводници				
Свързващи електроди	Алуминиева сплав		10.6 %	Рециклиране
Краен цокъл на клемите	Неръждаема стомана	304	7.8 %	Рециклиране

Опаковка				
	Картон	Картон	3.9 %	Рециклиране

100 %

AZBD - AZC

на основание чл. 2 от ЗЗЛД





dervasil



DECLARATION DECLARATION

CLIENT/CUSTOMER : CEZ

Nous, DERVASIL
We,

2 route de POPENOT, 42800 ST JOSEPH (France)

Déclarons sous notre seule responsabilité, que les produits :
declare under our sole responsibility that the products :

PARAFODRES
LIGHTNING ARRESTERS types:

AZC_15_ / AZC 150

auxquels se réfère cette déclaration,
to which this declaration relates

sont conformes à la (aux) norme(s) ou autres(s) documents normatif(s) :
correspond to required products for tender of CEZ and are in conformity with the following standard(s) or other normative document(s) :

EN 60099-4 (05-2009), IEC/TS 60815-3

St JOSEPH, le/The 16/07/2013

M.DZIRI Responsable Qualité Environnement

на основание чл. 2 от ЗЗЛД ent Manager

Name and

é autorisé
rized person

на основание чл. 2 от ЗЗЛД Directeur

ral Manager

Nom & signature du signataire autorisé

Name and signature or equivalent marking of authorized person

Cette Déclaration de Conformité est conforme à la norme européenne EN45014 "Critères généraux pour les déclarations de conformité des fournisseurs". Les bases pour ces critères ont été trouvées dans la documentation internationale, et particulièrement dans : ISO/IEC Guide 22, 1982 "Information sur les déclarations de conformité des fabricants avec les normes et autres spécifications techniques".

This Declaration of Conformity is suitable to the European Standard EN 45014 "General criteria for supplier's declaration of conformity". The basis for the criteria has been found in international documentation, particularly in ISO/IEC Guide 22, 1982 "Information on manufacturer's declaration of conformity with standards or other technical specifications".





ДЕКЛАРАЦИЯ

КЛИЕНТ: CEZ

Ние, DERVASIL
2 route de POPENOT, 42800 ST JOSEPH (Франция)

Декларираме на своя собствена отговорност, че продуктите:

Вентилни отводи тип AZC_15 /AZC 150

за които се отнася тази декларация,
отговарят на изискваните продукти за търга на ЧЕЗ и са в съответствие със следните
стандарты или други нормативни документи:

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St JOSEPH, 16/07/2013

на основание чл. 2 от ЗЗЛД





DECLARATION DECLARATION

CLIENT/CUSTOMER : CEZ

Nous, DERVASIL
We,

2 route de POPENOT, 42800 ST JOSEPH (France)

Déclarons sous notre seule responsabilité, que les produits :
declare under our sole responsibility that the products :

PARAFOUDRES
LIGHTNING ARRESTERS types:

AZBD_27_ / AZBD 270

auxquels se réfère cette déclaration,
to which this declaration relates

sont conformes à la (aux) norme(s) ou autres(s) documents normatif(s) :
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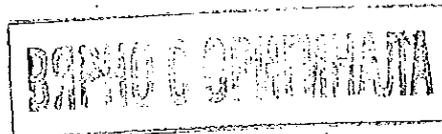
St JOSEPH, le/The 16/07/2013

M.DZIRI Responsable Qualité Environnement
Quality Environment Manager
на основании чл. 2 от 33ЛД

Nom & signature du signataire autorisé
Name and signature or equivalent marking of authorized person

C. GAZZOLA Directeur
General Manager
на основании чл. 2 от 33ЛД

Nom & signature du signataire autorisé
Name and signature or equivalent marking of authorized person



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2 route de POPENOT, 42800 ST JOSEPH (Франция)

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Вентилни отводи тип AZBD_27 /AZBD 270

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M.DZIRI Responsable Qualité Environnement

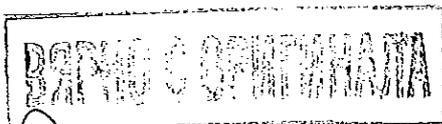
на основание чл. 2 от ЗЗЛД

Nom & signature du signataire autorisé
Name and signature or equivalent marking of authorized person

C. GAZZOLA Directeur
General Manager

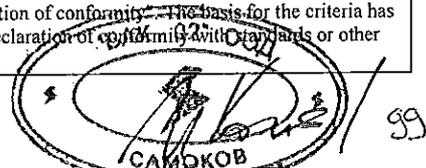
на основание чл. 2 от ЗЗЛД

Nom & signature du signataire autorisé
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ДЕКЛАРАЦИЯ

КЛИЕНТ: CEZ

Ние, DERVASIL
2 route de POPENOT, 42800 ST JOSEPH (Франция)

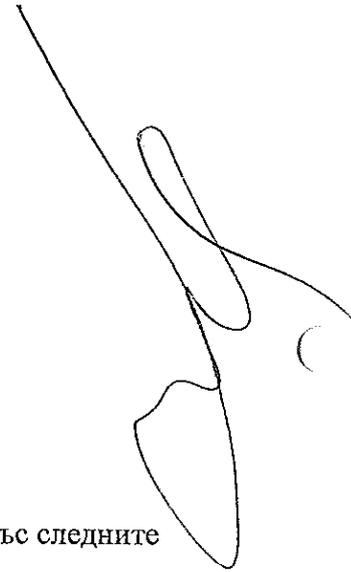
– Декларираме на своя собствена отговорност, че продуктите:

Вентилни отводи тип AZC_27 /AZC 270

за които се отнася тази декларация,
отговарят на изискваните продукти за търга на ЧЕЗ и са в съответствие със следните
стандарты или други нормативни документи:

EN 60099-4 (05-2009), IEC/TS 60815-3

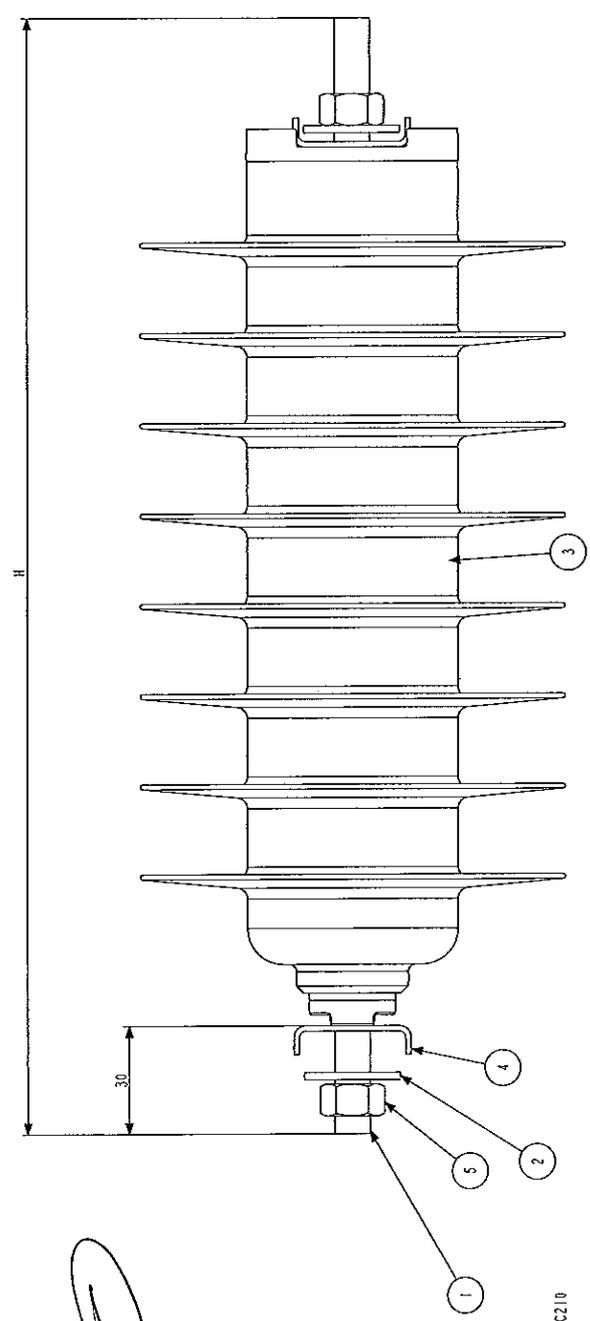
St JOSEPH, 16/07/2013



на основание чл. 2 от ЗЗЛД



N° modél	IND.	DESIGNATION	VISA	DATE
A		arresteur		



Arrester module type	Height (mm) H	Minimum leakage distance (mm)	Ur Rated Voltage (kVrms)	Uc Continuous operating Voltage (kVrms)	Weight (kg)
AZC 030	185,0±1,3	400	3	2,55	1,2
AZC 060	185,0±1,3	400	6	5,1	1,4
AZC 090	185±2,3	400	9	8,4	1,5
AZC 120	185±2,3	400	12	10,2	1,6
AZC 150	231,0±3,3	555	15	12,7	1,8
AZC 180	231,0±3,3	555	18	15,3	2,1
AZC 210	254,0±4,3	710	21	17,5	2,3
AZC 240	254,0±4,3	710	24	19,5	2,4
AZC 270	276,0±5,3	760	27	22,0	2,7
AZC 300	345,0±5,3	1000	30	24,4	3,0
AZC330	345,0±5,3	1000	33	27,0	3,1
AZC 360	345,0±6,3	1000	36	29,0	3,2
AZC 390	345,0±6,3	1000	39	32,0	3,2

Приложение 2-2

5	2	R.10
4	2	SEBECABLE
3	1	C.21
2	2	ROBELLIC.L.10
1	2	TIGE.D.25

N° PLAN: 1
 Désignation: 1
 Référence: 1
 Matière: 1
 Observations: 1

Gamme AZC xx0

CODE ARTICLE: 99B000302A
 DESSINE PAR: MD
 DATE: 23/06/2009
 VERIFIE PAR: 241
 NORME: AS
 ECHELLE: 1/100
 PLAN N°: DRAWING N°: PLANO N°: 99B000302A

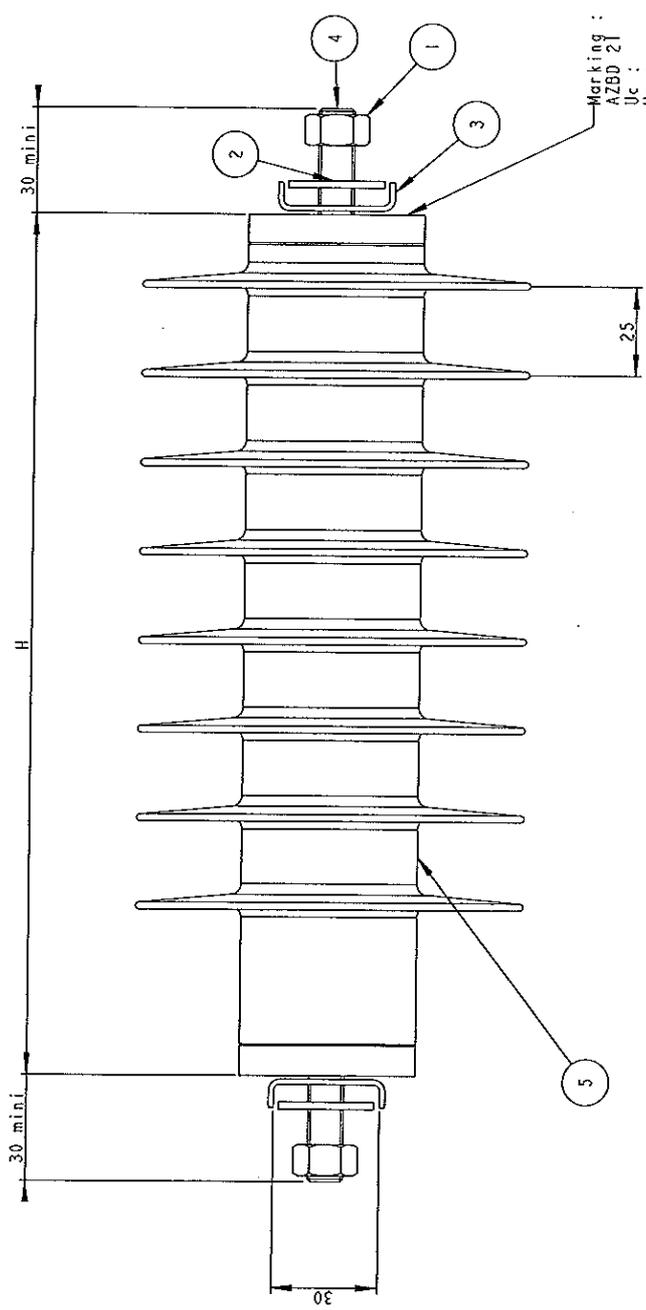
dervasil
groupe SICAME

Route de POEYNOT - 42000 ST JOSEPH
 tel : 04.77.25.29.95 fax : 04.77.83.52.80.

ЗАРЯДОС ОРИЕНТИРОВАН

САМОКОВ

N° modél.	INTD.	DESIGNATION	VISA	DATE
	A	exécution		
	B	Alert en tabliers	MD	20/03/2009
320	C	Alert pour l'alarme AZBD480	MD	06/06/2010
	D	Alert AZBD 180 Pologne	MS	30/02/2011



Marking :
AZBD 21
Uc :
Ur :
In : 10 kA
08/0001

3	1	AZBD		
3	2	Tête fileté M10x10	091045	Inv 42
3	2	Serre câble	300020	Inv
2	2	Base file L10	T04187	Inv 42
1	2	Écrou M10	N71284	Inv 42
		Détail pièce	Matière	Observation

Gamme AZBD -- 0

ON DOCUMENTERAIT VOS REQUISITS DE DÉSIGNATION EN ACCORD AVEC LE SERVICE TECHNIQUE

derवासil
groupe **SICAME**

DESSINÉ PAR : LD
DATE : 29/04/2009
VÉRIFIÉ PAR : SM

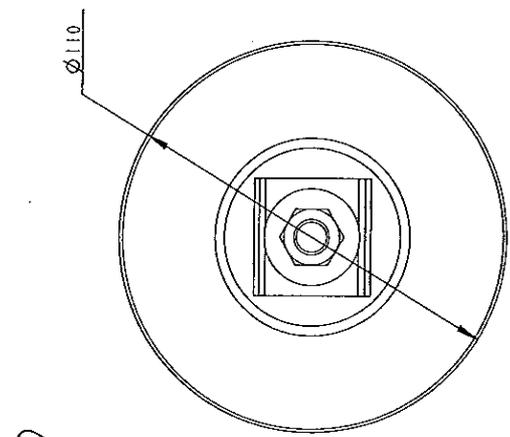
FORMAT : A3
MOYELLE : 20
PAGE : 2/2

PLAN N° : 224200 N° - PLAN N°
99B000224D

POUR LE DÉPARTEMENT DE LA POLICE NATIONALE

POUR LE DÉPARTEMENT DE LA POLICE NATIONALE
104,77,55,59,66, Rue : 94,77,83,22,80.

Arrester module type	Height (mm)	Minimum leakage distance (mm)	Ur	Uc	Weight (kg)
AZBD 030	140,0±1,0	230	3	2,55	1,2
AZBD 060	140,0±1,4	230	6	5,1	1,4
AZBD 090	170,0±2,4	315	9	8,4	1,5
AZBD 120	180,0±2,4	375	12	10,2	1,6
AZBD 150	195,0±3,0	500	15	12,7	1,8
AZBD 180	230,0±3,4	540	18	15,3	2,1
AZBD 210	245,0±4,4	660	21	17,5	2,3
AZBD 240	245,0±4,4	660	24	19,5	2,4
AZBD 270	270,0±5,0	750	27	22	2,7
AZBD 300	305,0±6,0	830	30	24,4	3,0
AZBD 330	320,0±6,4	960	33	27	3,1
AZBD 360	320,0±6,4	960	36	29	3,2
AZBD 390	360,0±7,4	1050	39	32	3,2
AZBD 420	360,0±7,4	1050	42	35	3,2
AZBD 450	360,0±7,4	1050	45	36	3,3
AZBD 180 Pologne	202,0±3,4	525	18	16	3,4



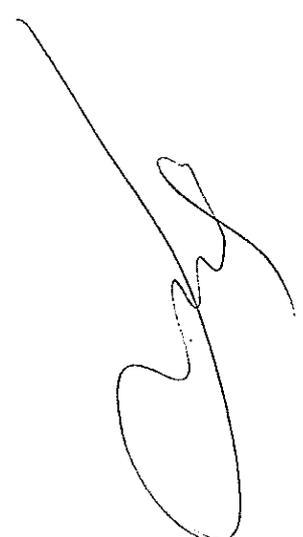
СЕРВИС С ОПЕРАТИВНОЮ ПОМОЩЬЮ



AZC ARRESTER - TYPE TESTS TABLE ACCORDING IEC 600099-4

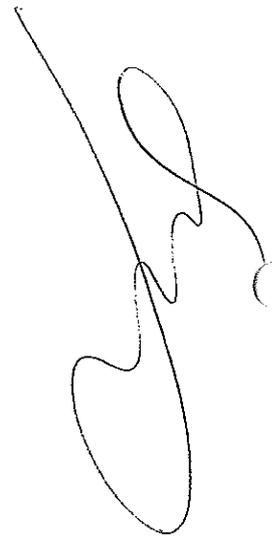
AZC arresters have same housing and same rating than AZB arresters
 AZC arresters are fitted with Varistor OTOWA type TV4136FE2

TYPE TEST DESIGNATION	Clause s of IEC 60099- 4 (2004- 05)	Test reports	Sample to be tested according IEC 600099- 4	Validation for AZC
INSULATION WITHSTAND TEST ON THE ARRESTER HOUSING	10.8.2	CESI A5/003636	Longest housing i.e AZB 36	Dry Impulse level of tested sample= 190 kVpeak Wet Power frequency withstand of tested sample = 70.7 kV AZC arresters has same housing and same rating than AZB arresters Test report is valid for AZC arresters
RESIDUAL VOLTAGE TEST	10.8.3	OTOWA F1-44006008- 1	ZnO varistor type TV4136FE2f or AZC arrester U _r =6.25kV	IEC 60099-4 standard allows to perform test on arrester varistor. AZC arresters are fitted with Varistor OTOWA type TV4136FE2 Test report is valid for AZC arresters
LONG DURATION CURRENT IMPULSE WITHSTAND TEST	10.8.4	OTOWA F1-44006008- 1	ZnO varistor type TV4136FE2f or AZC arrester U _r =6.25kV	IEC 60099-4 standard allows to perform test on arrester varistor. AZC arresters are fitted with Varistor OTOWA type TV4136FE2 Test report is valid for AZC arresters




AZC ARRESTER - TYPE TESTS TABLE ACCORDING IEC 600099-4

HIGH CURRENT IMPULSE OPERATING DUTY TEST - ACCELERATED AGEING TEST	10.8.5	OTOWA F1-44006008-1	ZnO varistor type TV4136FE2f or AZC arrester Ur=6.25kV	IEC 60099-4 standard requires to perform test on varistor. AZC.arresters are fitted with Varistor OTOWA type TV4136FE2	Test report is valid for AZC
	8.5.2				
- HIGH CURRENT AND SWITCHING SURGE OPERATING DUTY TEST	8.5.3	OTOWA F1-44006008	ZnO varistor type TV4136FE2f or AZC arrester Ur=6.25kV	IEC 60099-4 standard requires to perform test on arrester section	Test report is valid for AZC
	10.8.7 Annex N	CESI A5/022760	Surge Arrester AZB36 Ur=36 kV	IEC 60099-4 standard requires to perform test on arrester with longest housing and highest rated voltage. AZC arresters has same housing and same rating than AZB arresters Tested sample has same design (housing shape & material, internal parts, varistor) than AZC	
INTERNAL PARTIAL DISCHARGE TEST	10.8.8	CESI A5/003599	Surge Arrester AZB36 Ur=36 kV	IEC 60099-4 standard requires to perform test on arrester with longest housing and highest rated voltage. AZC arresters has same housing and same rating than AZB arresters Tested sample has same design (housing shape & material, internal parts, varistor) than AZC	Test report is valid for AZC
TEST OF BENDING MOMENT	10.8.9	CESI A4/509502	Surge Arrester AZB36 Ur=36 kV	IEC 60099-4 standard requires to perform test on arrester with longest housing and highest rated voltage. AZC arresters has same housing and same rating than AZB arresters Tested sample has same design (housing shape & material, internal parts, varistor) than AZC	




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AZC ARRESTER - TYPE TESTS TABLE ACCORDING IEC 60099-4

MOISTURE INGRESS TEST	10.8.13	CESI A4/509306	Surge Arrester AZB36 U _I =36 kV	IEC 60099-4 standard requires to perform test on arrester with longest housing and highest rated voltage. AZC arresters has same housing and same rating than AZB arresters Tested sample has same design (housing shape & material, internal parts, varistor) than AZC
WEATHER AGEING TEST	10.8.14 Serie A: 1000h	CESI AT- A5/022740	Surge Arrester AZB27 U _I =27 kV	Test was performed on arrester with minimum specific distance AZB27.. AZC arresters has same housing and same rating than AZB arresters

Test report is valid for AZC

Test report is valid for AZC

ЗАРЯДО С ОБРАЗЦАТА



St. Joseph on
May 28th, 2013

dervasil
SAS au capital de 907 190 €
Route de Poponet - 42800 SAINT-JOSEPH
Tél. 04 77 75 29 98 - Fax 04 77 83 22 80
RC St-Etienne 423 138 877 - Code NAF 312 A

AZC ВЕНТИЛЕН ОТВОД – ТАБЛИЦА ЗА ТИПОВЕ ТЕСТОВЕ СЪГЛАСНО IEC 600099-4

Вентилните отводи AZC имат еднакъв корпус и категория като вентилните отводи AZB
 Вентилните отводи AZC са оборудвани с Варистор OTOWA тип TV4136FE2

ПРЕДНАЗНАЧЕНИЕ НА ИЗПИТАНИЕТО	Клаузи от IEC 60099-4 (2004-05)	Доклад от изпитанието	Мостра за тестване съгласно IEC 600099-4	Утвърждаване за AZC
ИЗПИТАНИЕ НА ИЗОЛАЦИОННАТА УСТОЙЧИВОСТ НА КОРПУСА НА ВЕНТИЛНИЯ ОТВОД	10.8.2	CESI A5/003636	Най-дълъг корпус - AZB 36	Ниво на импулса при сухо състояние на тестваната мостра = 190 kVpeak Устойчивост при промишлена честота и влажно състояние на тестваната мостра = 70.7 kV Вентилните отводи AZC имат еднакъв корпус и категория като вентилните отводи AZB Този доклад е валиден за вентилни отводи AZC
ИЗПИТАНИЕ НА ОСТАТЪЧНО НАПРЕЖЕНИЕ	10.8.3	OTOWA F1-44006008-1	Варистор ZnO тип TV4136FE2f или вентилен отвод AZC Uт=6.25kV	Стандартът IEC 60099-4 позволява да се прави изпитание върху варистора на вентилния отвод. Вентилните отводи AZC са оборудвани с Варистор OTOWA тип TV4136FE2 Този доклад е валиден за вентилни отводи AZC
ИЗПИТАНИЕ ЗА УСТОЙЧИВОСТ НА ДЪЛГОТРАЕН ТОКОВ ИМПУЛС	10.8.4	OTOWA F1-44006008-1	Варистор ZnO тип TV4136FE2f или вентилен отвод AZC Uт=6.25kV	Стандартът IEC 60099-4 позволява да се прави изпитание върху варистора на вентилния отвод. Вентилните отводи AZC са оборудвани с Варистор OTOWA тип TV4136FE2 Този доклад е валиден за вентилни отводи AZC

на основание чл. 2 от ЗЗЛД



AZC ВЕНТИЛЕН ОТВОД – ТАБЛИЦА ЗА ТИПОВЕ ТЕСТОВЕ СЪГЛАСНО IEC 60099-4

ИЗПИТАНИЕ ПРИ РАБОТЕН РЕЖИМ С ВИСОКО-ТОКОВ ИМПУЛС - ИЗПИТАНИЕ С УСКОРЕНО СТАРЕЕНЕ - ИЗПИТАНИЕ ПРИ РЕЖИМ С ВИСОКО-ТОКОВ ИМПУЛС И КОМУТАЦИОННО ПРЕНАПРЕЖЕНИЕ	10.8.5	OTOWA F1-44006008-1	Варистор ZnO тип TV4136FE2f или вентилен отвод AZC Ur=6.25kV	Стандартът IEC 60099-4 изисква да се правят изпитания върху варистора. Вентилните отводи AZC са оборудвани с Варистор OTOWA тип TV4136FE2 Този доклад е валиден за AZC
	8.5.2			
ИЗПИТАНИЕ НА КЪСО СЪЕДИНЕНИЕ	8.5.3	OTOWA F1-44006008	Варистор ZnO тип TV4136FE2f или вентилен отвод AZC Ur=6.25kV	Стандартът IEC 60099-4 изисква да се правят изпитания върху сектор от вентилния отвод. Този доклад е валиден за AZC
	10.8.7 Приложен ие N	CESI A5/022760	Вентилен отвод AZB36 Ur=36 kV	Стандартът IEC 60099-4 изисква да се провеждат изпитания върху вентилния отвод с най-дълъг корпус и най-високо номинално напрежение. Вентилните отводи AZC имат еднакъв корпус и категория като вентилните отводи AZB. Изпитваната мостра има същия дизайн като AZC (форма на корпуса и материал, вътрешни части, варистор) Този доклад е валиден за AZC
ИЗПИТАНИЕ С ВЪТРЕШНО ЧАСТИЧНО РАЗРЕЖДАНЕ	10.8.8	CESI A5/003599	Вентилен отвод AZB36 Ur=36 kV	Стандартът IEC 60099-4 изисква да се провеждат изпитания върху вентилния отвод с най-дълъг корпус и най-високо номинално напрежение. Вентилните отводи AZC имат еднакъв корпус и категория като вентилните отводи AZB. Изпитваната мостра има същия дизайн като AZC (форма на корпуса и материал, вътрешни части, варистор) Този доклад е валиден за AZC
	10.8.9	CESI A4/509502	Вентилен отвод AZB36 Ur=36 kV	Стандартът IEC 60099-4 изисква да се провеждат изпитания върху вентилния отвод с най-дълъг корпус и най-високо номинално напрежение. Вентилните отводи AZC имат еднакъв корпус и категория като вентилните отводи AZB. Изпитваната мостра има същия дизайн като AZC (форма на корпуса и материал, вътрешни части, варистор) Този доклад е валиден за AZC



AZC ВЕНТИЛЕН ОТВОД – ТАБЛИЦА ЗА ТИПОВЕ ТЕСТОВЕ СЪГЛАСНО IEC 60099-4

<p>ИЗПИТАНИЕ С ПРОНИКВАНЕ НА ВЛАГА</p>	<p>10.8.13</p>	<p>CESI A4/509306</p>	<p>Вентилен отвод AZB36 Ur=36 kV</p>	<p>Стандартът IEC 60099-4 изисква да се провеждат изпитания върху вентилния отвод с най-дълъг корпус и най-високо номинално напрежение. Вентилните отводи AZC имат еднакъв корпус и категория като вентилните отводи AZB Изпитваната мостра има същия дизайн като AZC (форма на корпуса и материал, вътрешни части, вариатор)</p>
<p>ИЗПИТАНИЕ С АТМОСФЕРНО СТАРЕЕНЕ</p>	<p>10.8.14 Серия A: 1000h</p>	<p>CESI AT- A5/022740</p>	<p>Вентилен отвод AZB27 Ur=27 kV</p>	<p align="center">Този доклад е валиден за AZC</p> <p>Изпитанието е извършено върху вентилния отвод при минимално специфично разстояние AZB27.. Вентилните отводи AZC имат еднакъв корпус и категория като вентилните отводи AZB</p> <p align="center">Този доклад е валиден за AZC</p>



Client Dervasil – Saint Joseph - (France)

Tested equipment Housing for polymer housed metal-oxide surge arrester type AZB 36

Tests carried out Insulation withstand tests

Standards/Specifications IEC 60099-4 (2004-05)

Test date from February 07, 2005 to February 07, 2005

The results reported in this document relate only to the tested equipment. Partial reproduction of this document is permitted only with the written permission from CESI.

Handwritten signature

No. of pages 13

No. of pages annexed 4

Issue date May 04, 2005

Prepared BU PeC - L. Podavitte

на основание чл. 2 от ЗЗЛД

Verified BU PeC - R. Malgesini

CESI TECNICO SPERIMENTALE ITALIANO Business Unit

Approved BU PeC - M. de Nigris

на основание чл. 2 от ЗЗЛД

CESI Centro Eletrotecnico Sperimentale Italiano Giabinetto Molta spa

Via R. Rubaltino 54 20134 Milano - Italia Telefono +39 02212511 Fax +39 0221255440 http://www.cesi.it

Capitale socialmente versato interamente versato Codice fiscale e numero iscrizione CCIAA 00703560160

Sezione Ordinaria N. R.E.A. 429222 P.I. 01509550160

Milano

Stamp: СЪВНО С ОРГАНИЗАЦИЯТА

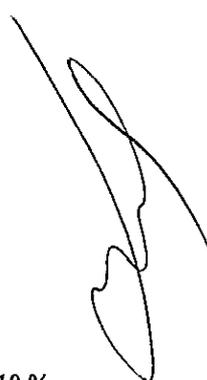
Stamp: *BAK-02* OCHA CAMOKOV

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Tests witnessed by:-----

Identification of the object:

The Manufacturer guarantees that the tested object is manufactured according to the submitted drawings.
CESI checked that these drawings adequately represent in shape and dimensions the essential details and the parts of the tested object.
These drawings, identified by CESI and numbered A5021441 No. 1-3-4-5 , have been returned to the Client.



The data necessary to permit repetition of the tests are contained in the document marked: ---

- dielectric tests with impulse voltage : peak voltage: $\pm 3 \%$; time parameters: $\pm 10 \%$
- dielectric tests with impulse current : peak value: $\pm 3 \%$; time parameters: $\pm 10 \%$
- dielectric tests with alternating voltage : voltage (rms): $\pm 3 \%$
- dielectric tests with direct voltage : voltage: $\pm 3 \%$

The measurement uncertainties are estimated at the level of twice the standard deviation (corresponding, in the case of normal distribution, to confidence level of about 95%) and have to be considered as maximum values

Laboratory information

Receipt date of the sample February 01, 2005

Test location CESI - Via Rubattino 54 - Milan

CESI testing team Mr L. Podavitte , Mr I. Guacci, Mr M. Gregori

Test laboratory P180

Activity code 26892R

A1001IG 

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content	page	test date
Rated characteristics of the test object	4	
Panoramic view of the test object	5	
Panoramic view of the test arrangement	6	
Reference-standard	7	
Test carried out	7	
Test procedure	8	
Summary of test result	8	
Dry lightning impulse withstand tests	9	February 07, 2005
Wet power frequency withstand tests	10	February 07, 2005
Technical data of the test circuit	11-13	

Pages annexed:

oscillograms n.4 pages



Rated characteristics of the tested object assigned by the Client

Metal-oxide surge arrester

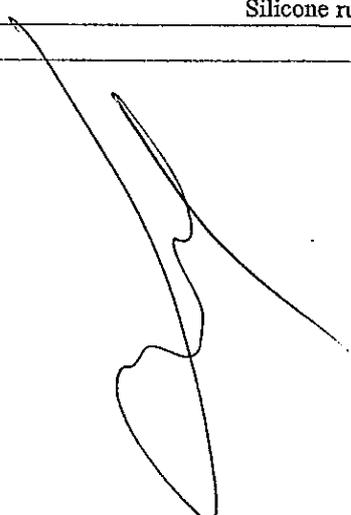
Manufacturer	Dervasil
Year of manufacture	2004

Geometrical characteristics measured on the test sample

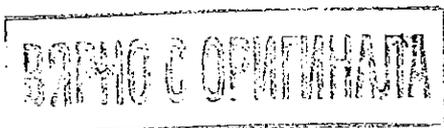
Height	345 mm
Number of sheds	12
Shed diameter	119 mm
Shed spacing	25 mm
Arcing distance	370 mm
Creepage (leakage) distance	1020 mm
Core diameter	59 mm

Other characteristics

Housing material	Silicone rubber
Housing color	grey



Name and signature of Client's witness:



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Photograph of the test object

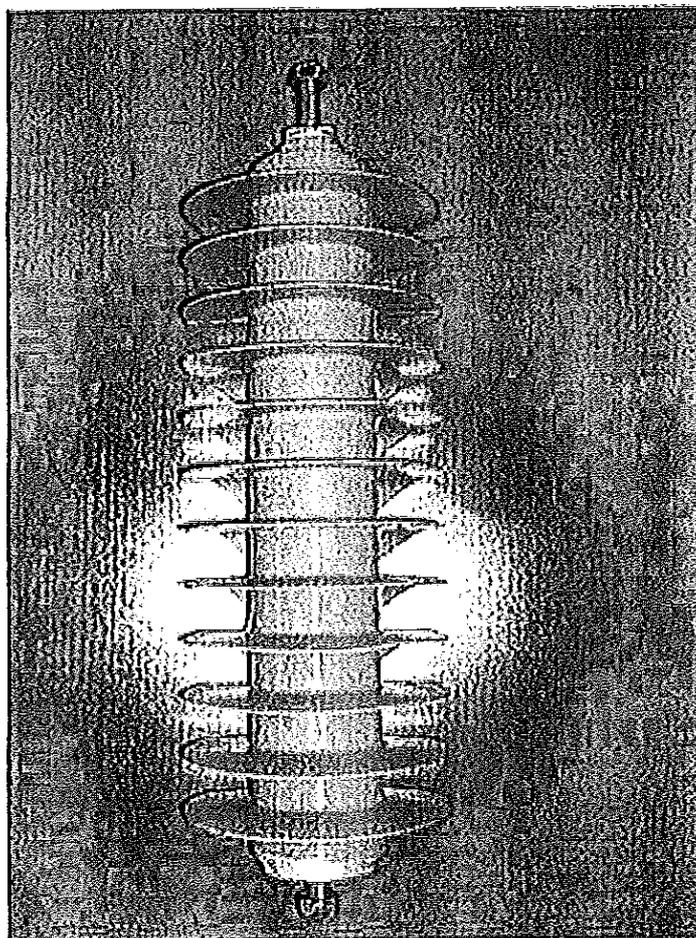


Photo no. 1

A12651G

ВАРНО С ОПИТИВАЊА

BAK - 02 / 001
САМОВ

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Photograph of the test arrangement

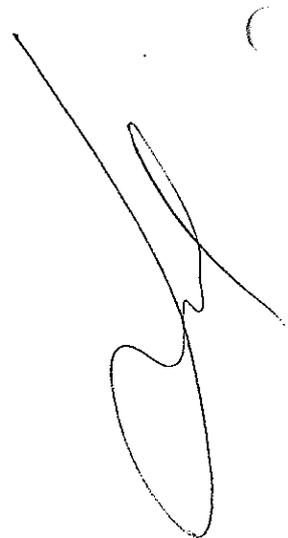
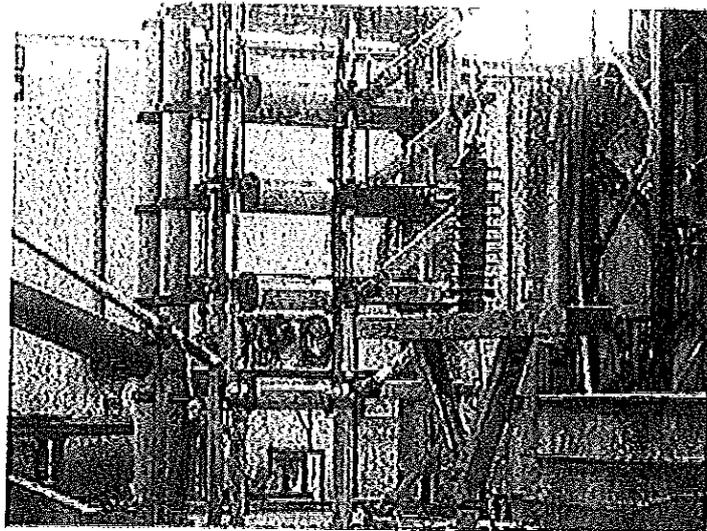


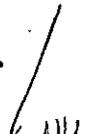
Photo no. 2



A12651G



БЕЛОРУССКАЯ КОМПАНИЯ
ПО ТЕХНИЧЕСКОМУ КОНТРОЛЮ

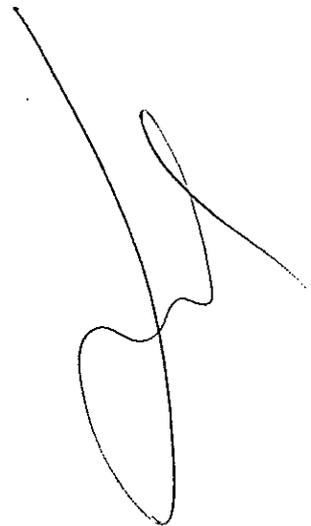


Reference Standard

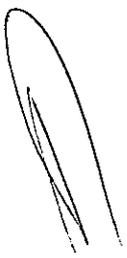
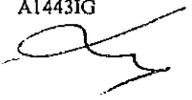
IEC 60099-4 (2004-05): "Metal-oxide surge arrester without gaps for a.c. system", clause 8.2

Test carried out and identification of the test objects

Test carried out	Number of test objects	Test object identification
Dry lightning impulse withstand tests	1	IWT1
Wet power frequency withstand tests	1	IWT1



A14431G



ВЕРНО С ОПЕРАЦИОНАМ



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Test procedure

Dry lightning impulse withstand test

The test sample has been submitted to fifteen voltage impulses for each polarity having waveshape 1,2/50 μ s and peak value equal to 190,0 kVpeak .The test has been performed in dry condition.

Wet power frequency withstand test

The power frequency voltage has been applied for 60 second on the sample at the value equal to 70,71 kVrms .The test has been performed in wet condition (as defined by IEC st. 60060-1 (1989))

Summary of test results

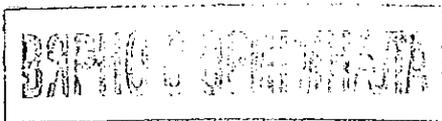
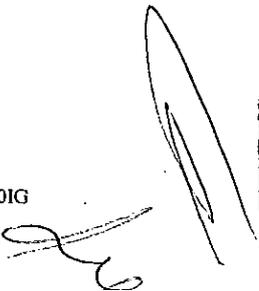
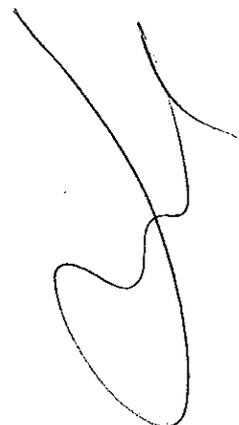
Dry lightning impulse withstand test

Non flashover occurred during any of the impulse application

Wet power frequency withstand test

Non flashover occurred

The test result is positive



Dry lightning impulse withstand voltage test

Test No.: 1

Test object: Housing for polymer housed metal-oxide surge arrester
 Test circuit: A0002
 Arrangement: see photograph pag n.6

Atmospheric conditions and correction factor			
b	$t_d^{1.8}$	h	K_4
kPa	°C	g/m ³	
101,83	11 (6)	4,49	0,968

Date: February 07, 2005

test condition	polarity	impulse generator charging voltage kV	voltage		applied voltage $U \times K_4$ kV _{peak}	A: (o) withstand (x) flashover																				
			required U kV _{peak}	U x K ₄		oscillogram No.	peak voltage [kV]	time to discharge (µs)	A	B	C	D	A	B	C	D										
IWT1	negative	93,0	190,0	183,4	B	03	183,6	183,8	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6			
					C	183,5	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	
					D																					
IWT1	positive	93,0	190,0	183,4	A	0	182,5	184,0	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6			
					B	04																				
					C	182,5	183,5	184,0	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6	183,6
D																										



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continued

A1048IG

Wet power frequency withstand voltage test

Test No.: 2

Test object: Housing for polymer housed metal-oxide surge arrester
 Test circuit: A0058-A0059
 Arrangement: see photograph pag n.6

Atmospheric conditions and correction factor			
b	t_d/t_w	h	K_1
kPa	°C	g / m ³	
101,03	12/5	2,99	1,0

	Precipitation rate (mm/min)			Water temperature °C	Water resistivity Ω * m
	top	center	bottom		
vertical	1,2	1,2	1,2	11	100
horizontal	1,2	1,2	1,2		

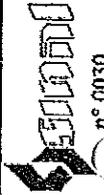
Date: February 07, 2005

test condition	voltage		test voltage		test duration	Test result	Notes
	required U	applied U x K ₁	V ₁	V _{AR} = k ₁ V ₂ (k ₂ = ---)			
IWT1	kV _{rms} 70,71	kV _{rms} 70,71	V _{rms} 20,20	kV _{rms} 70,71	s 60	withstand	



continued

Test Report



CESI

Approved

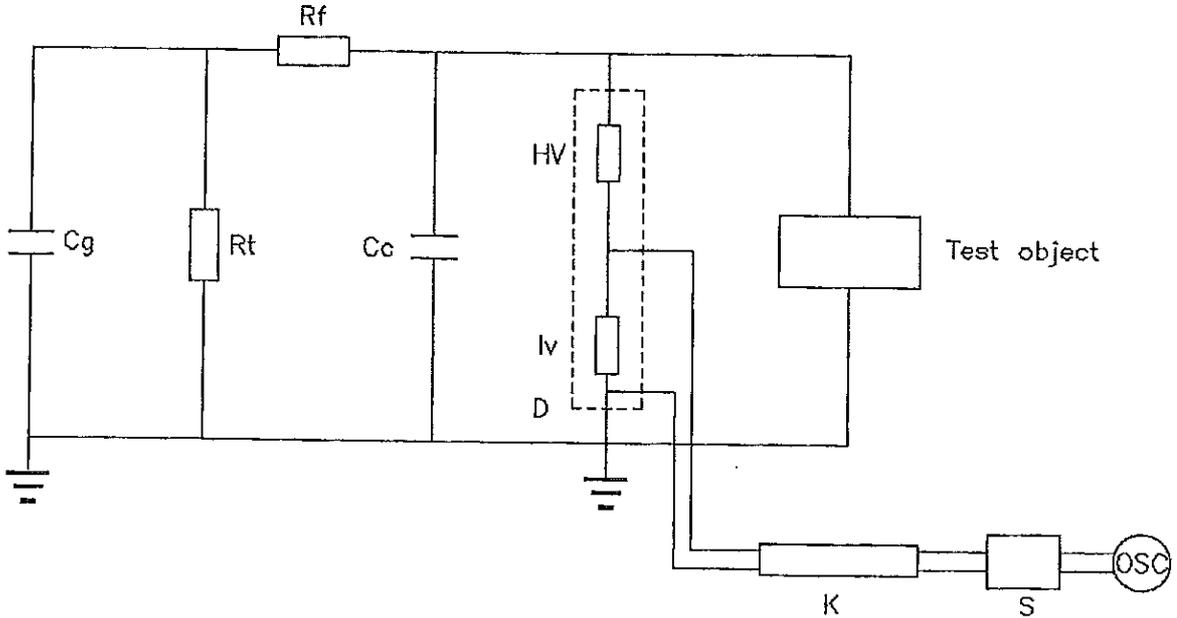
A5/003636

Page 10

n° 0030

81V

Circuit A0002



Impulse generator

- No. of stages: 2
- C_g : 250 nF
- R_t : 280 Ω (140 x 2)
- R_f : 320 Ω (140+60+40+80)
- C_c : 0,6 nF

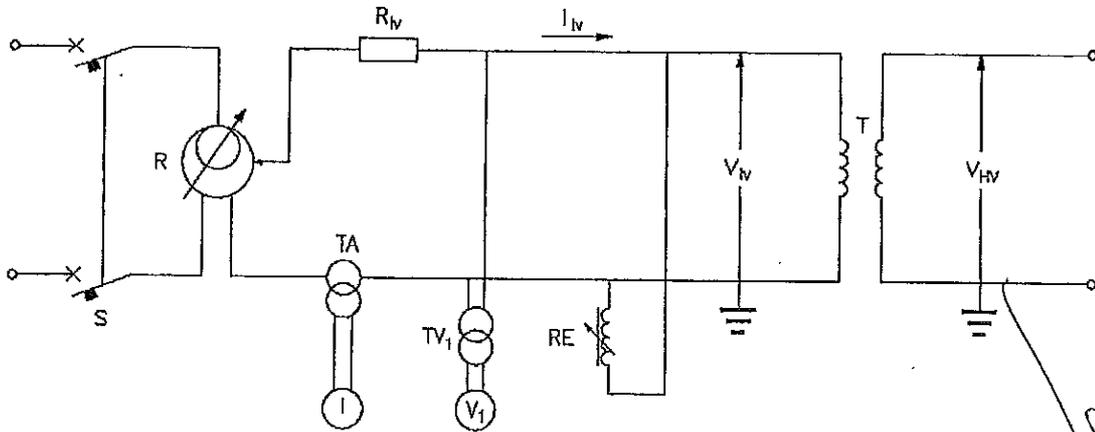
Voltage measuring system CESI No. 9792

- D - divider PASSONI & VILLA type RC series CESI No. 6700; scale factor 25662,7
- HV - high voltage capacitance 600 pF
- Iv - low voltage unit CESI No. 6704
- K - coaxial cable
- S - attenuation and termination unit CESI No. 14924
- OSC - digital oscilloscope type TEKTRONIX TDS 430A CESI No. 14232

	Measured waveshape		
	polarity	time μ s	oscillogram No.
front	negative	1,04	01
tail		54,8	02

	Check of the test circuit		
	Charging voltage V_c kV/stage	Measured voltage V_m kV	η $V_m / (V_c \cdot n_{stages})$
polarity negative	72,0	142,0	0,986

Circuit A0058

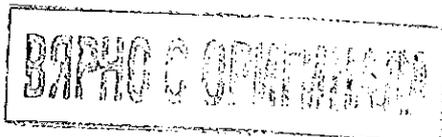


Power frequency test circuit

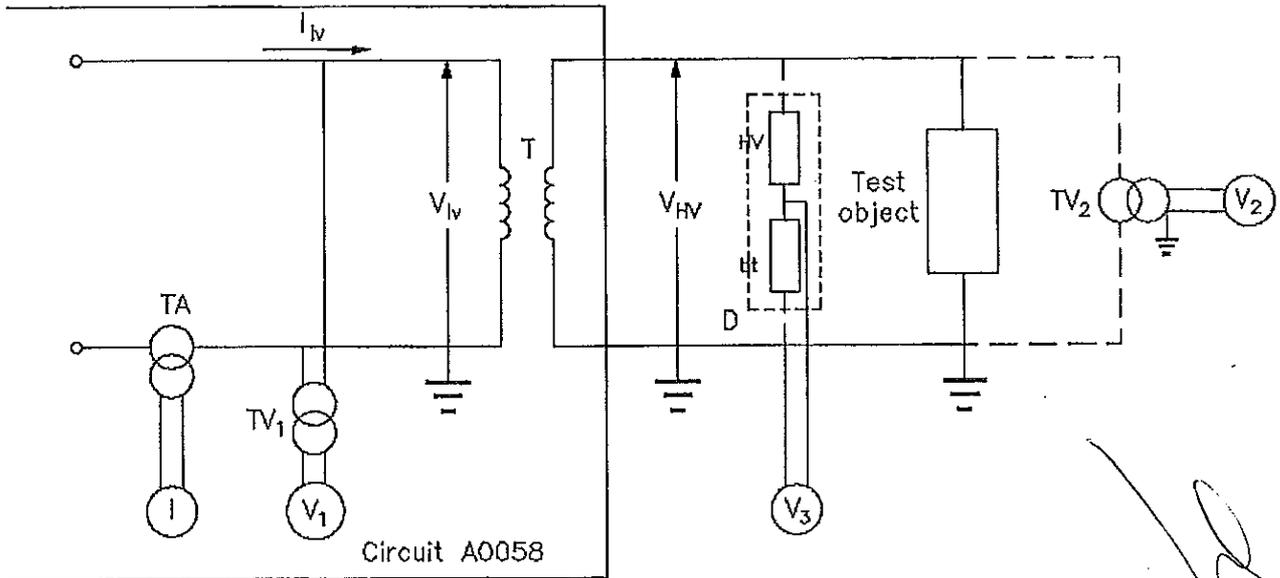
- R - regulation group PIVI composed by:
 - single-phase voltage converter PIVI; power 210 kVA; voltage 380 V/0+610 V
 - booster transformer PIVI; power 200 kVA; voltage 600 V /6 kV
- R_{IV} - protection resistor TELEMA; R= 2 Ω
- TA - current transformer type CGS; ratio 50 A/5 A; CESI No. 03399
- I - direct reading digital amperometer
- TV₁ - voltage transformer type ALSTOM; ratio 6 kV/100 V
- V₁ - digital voltmeter AGILENT 34401A; CESI No. 23082
- T - booster transformer CGE mod. KOC; secondary winding power 700 kVA; voltage 6 kV /350 kV; No. of units 1; ratio 3500
- RE - variable reactor PIVI; power 600 kVA(not used)

Tripping of the circuit breaker S

I _N	k _{TA}	instantaneous tripping			time delayed tripping		
		setting			setting		
		s ₁	s ₁ 3 I _N	t ₁	s ₂	s ₂ 3 I _N	t ₂
5	10	1	5	0,05	0,5	2,5	0,05



Circuit A0059



Power frequency measuring circuit

TA - current transformer type CGS; ratio 50 A/5 A; CESI No. 03399

I. - direct reading digital amperometer

TV₁ - voltage transformer type ALSTOM; ratio 6 kV/100 V

V₁ - digital voltmeter AGILENT 34401A CESI No. 23082

D - voltage divider / type RC series; voltage / kV; HV capacitance / pF; CESI No. /; low voltage arm CESI No. / scale factor /

V₃ - voltmeter CESI No. Not used

TV₂ - voltage transformer type SCARPA & MAGNANO; ratio 130/100 V; CESI No.5133

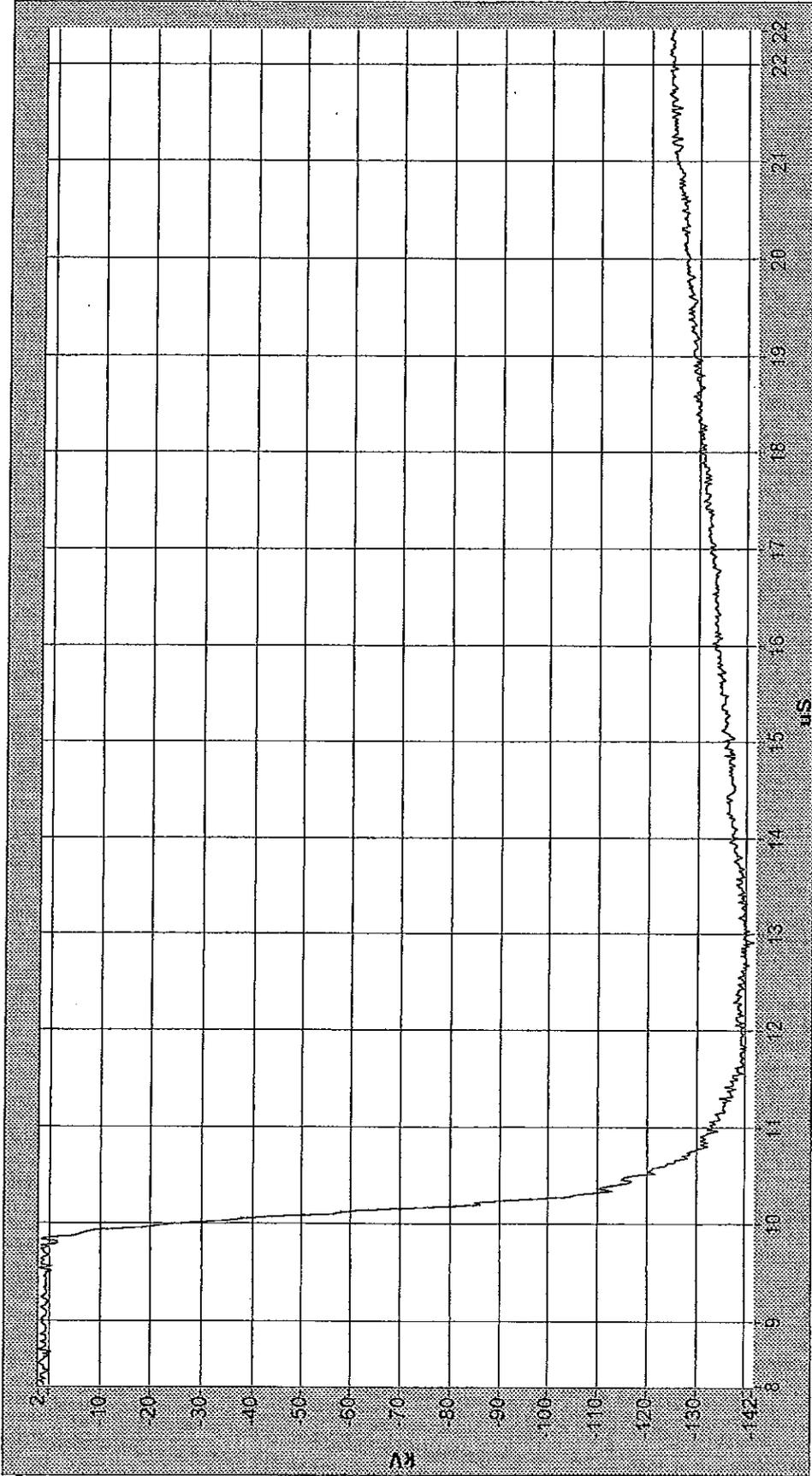
V₂ - digital voltmeter AGILENT 34401A CESI No. 23083

Functional check of the test circuit

Date: February 07, 2005

Low voltage				High voltage				k ₁
V ₁	V _{lv}	I	I _{lv}	k ₂ = 1300		k ₃ = ---		V _{HV} / V ₁
V	V	A	A	V ₂	V _{HV}	V ₃	V _{HV}	kV
14,27	856,2	--	1,0	38,34	48,83	---	---	3492

CESI A5/003636, n.1

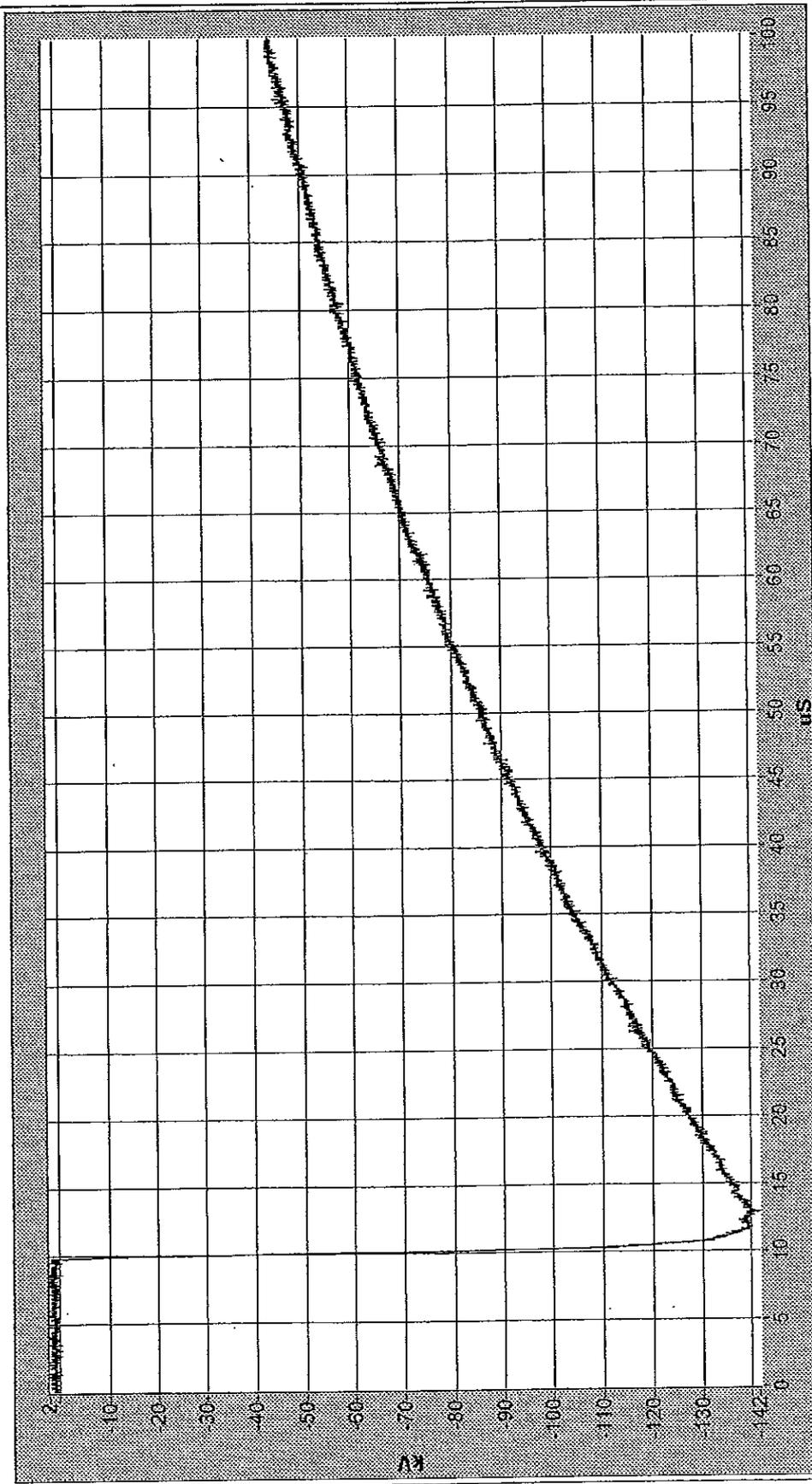


Vp[kV]	T1/Tp[uS]	T2/Tc[uS]
-142.585	1.038	54.855

ВЪРНО С ОПРИЖИВАТА



CESI A5/003636, n.2



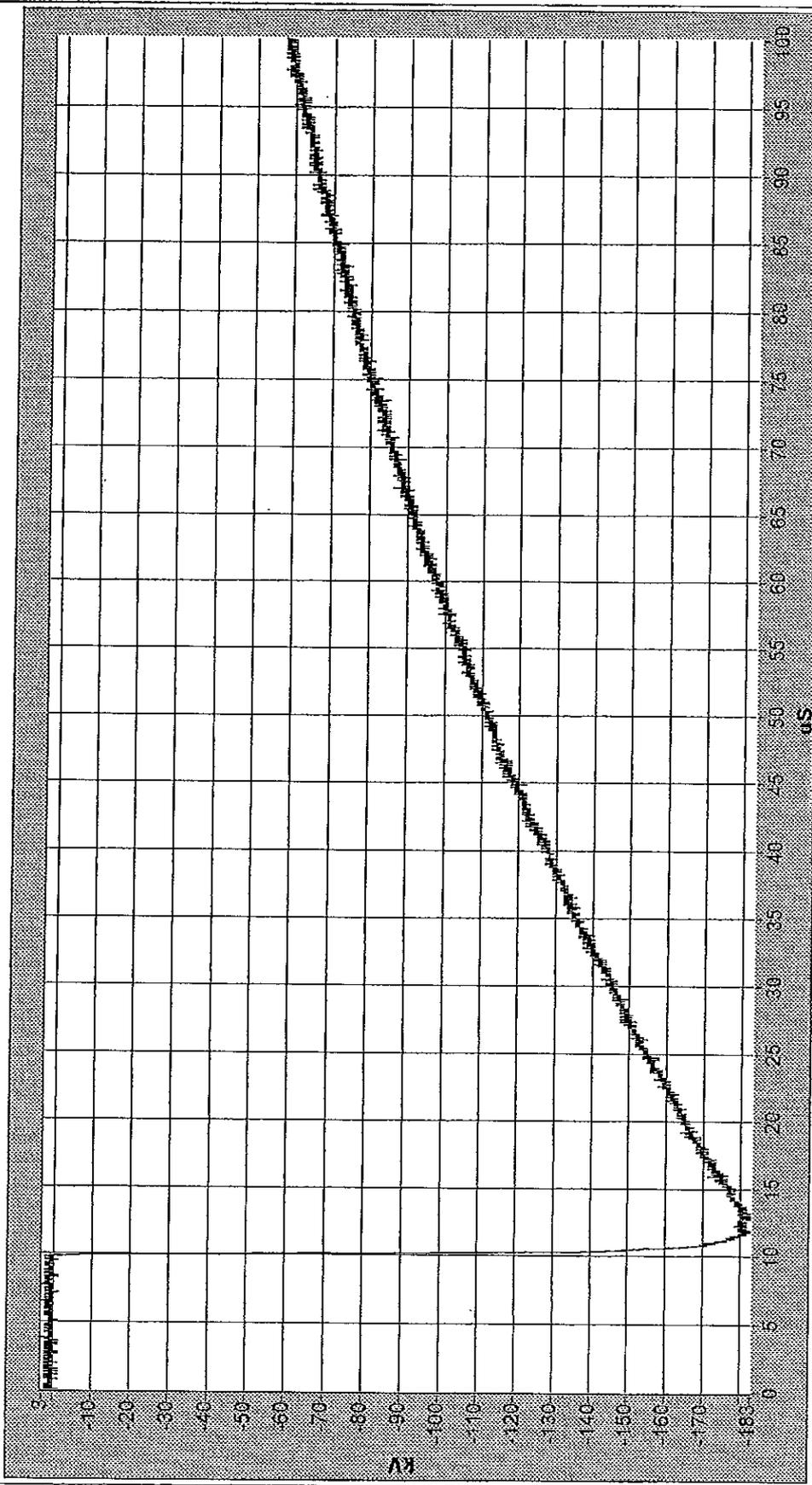
Vp[kV] T1/Tr[us] T2/Tc[us]

-142.585 1.038 54.855

ВЕРНО С ОРИГИНАЛОМ



CESI A5/003636, n.3



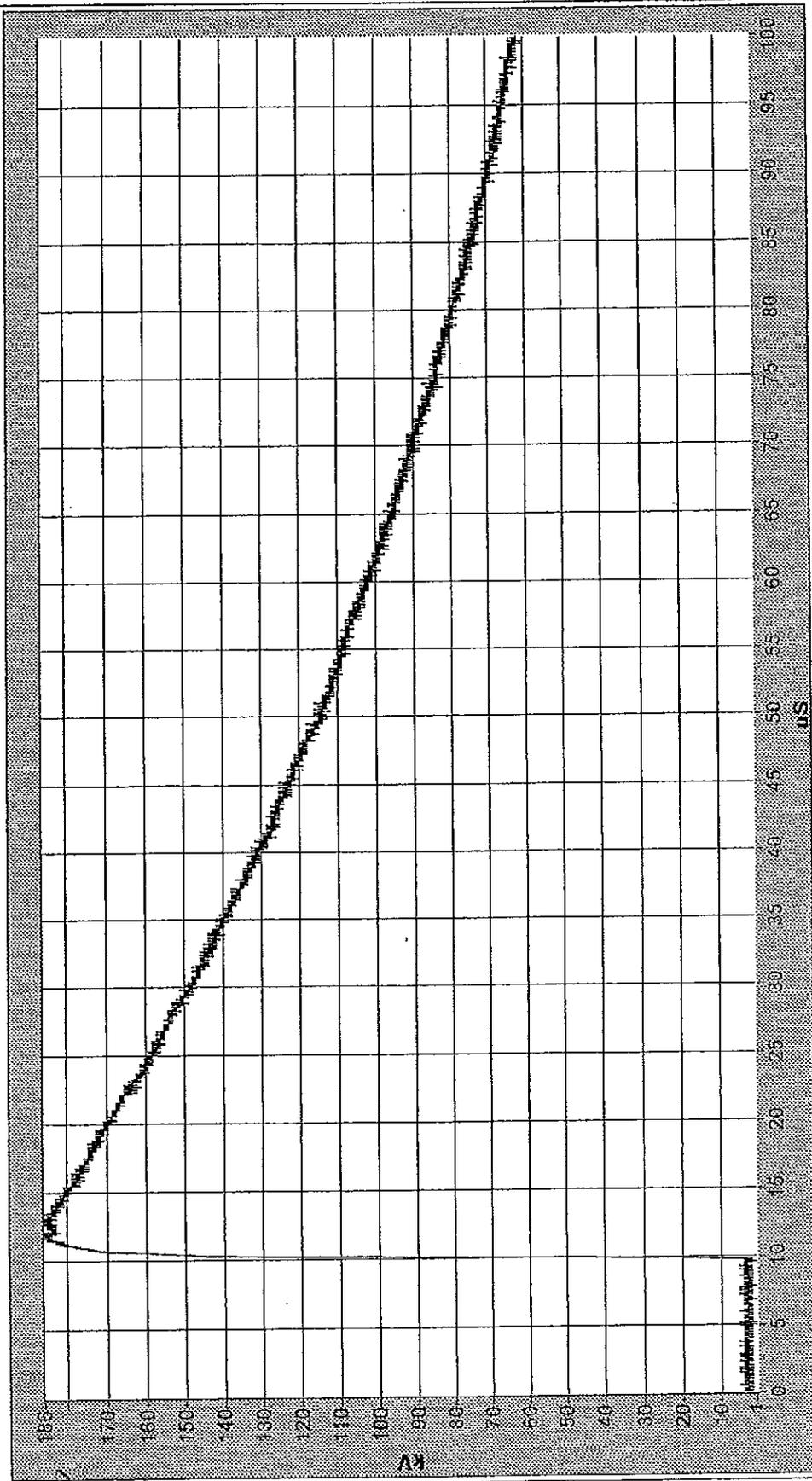
Vp[kV]	T1/Tr[us]	T2/Tc[us]
-183.552	1.075	55.292

ВЕРНО С ОРИГИНАЛОМ



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CESI A5/003636, n.4



Vp [kV] T1/Tp [μs] T2/Tc [μs]

182.538 1.017 56.066

СЕРТИФИКАТ

DERVASIL

Lightning Arrester

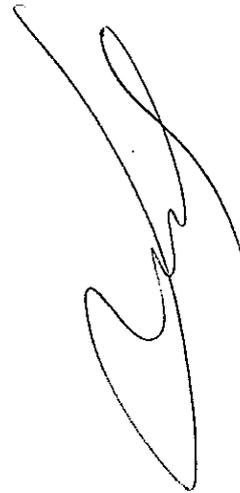
Class 2

Report No.	F1-44006002-1
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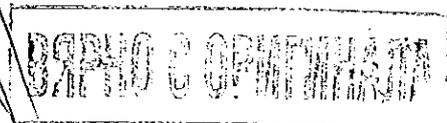
TEST REPORT

METAL-OXIDE ARRESTER BLOCKS

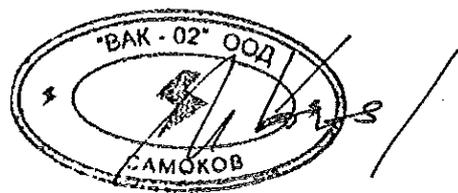
TYPE	TV4136FE2
Uc	5kV
NOMINAL DISCHARGE CURRENT	10kA class2



OTOWA Electric Industrial Co., LTD
7-18, Meishincho-3chome, Amagasaki-city,
Hyogo Pref., 661-0021 Japan
TEL: +81 66429-3541 FAX: +81 66426-0535



1



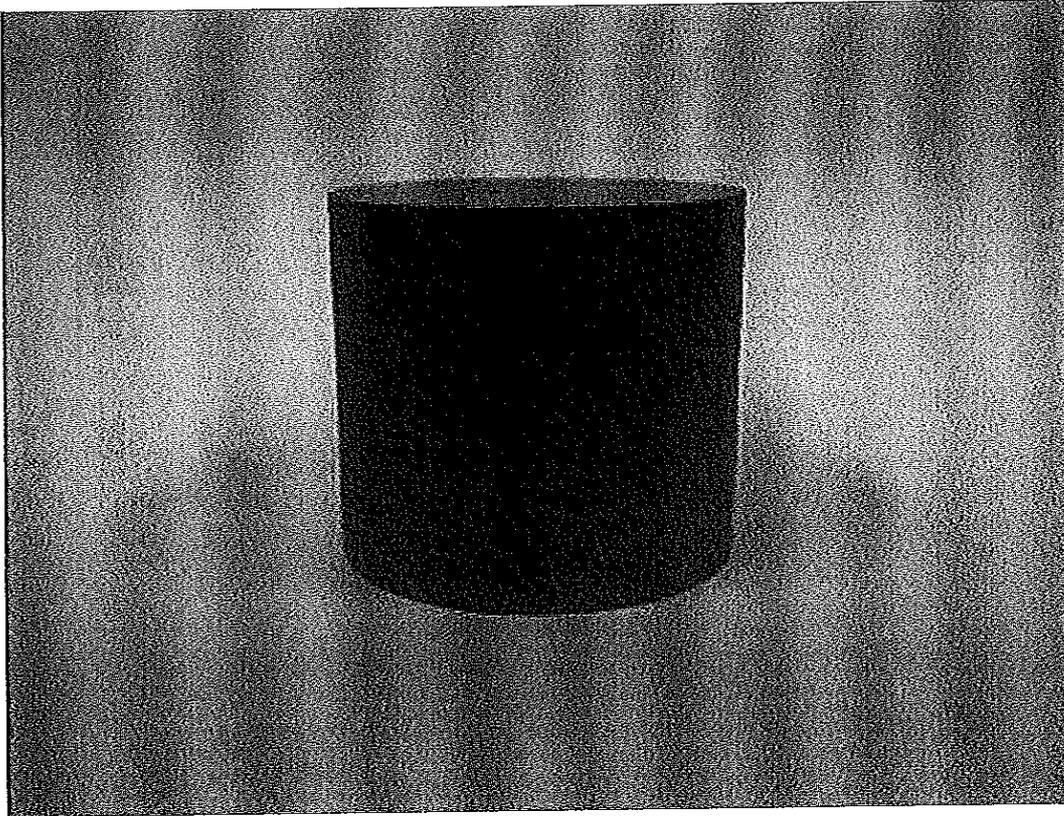


Photo 1. Test sample

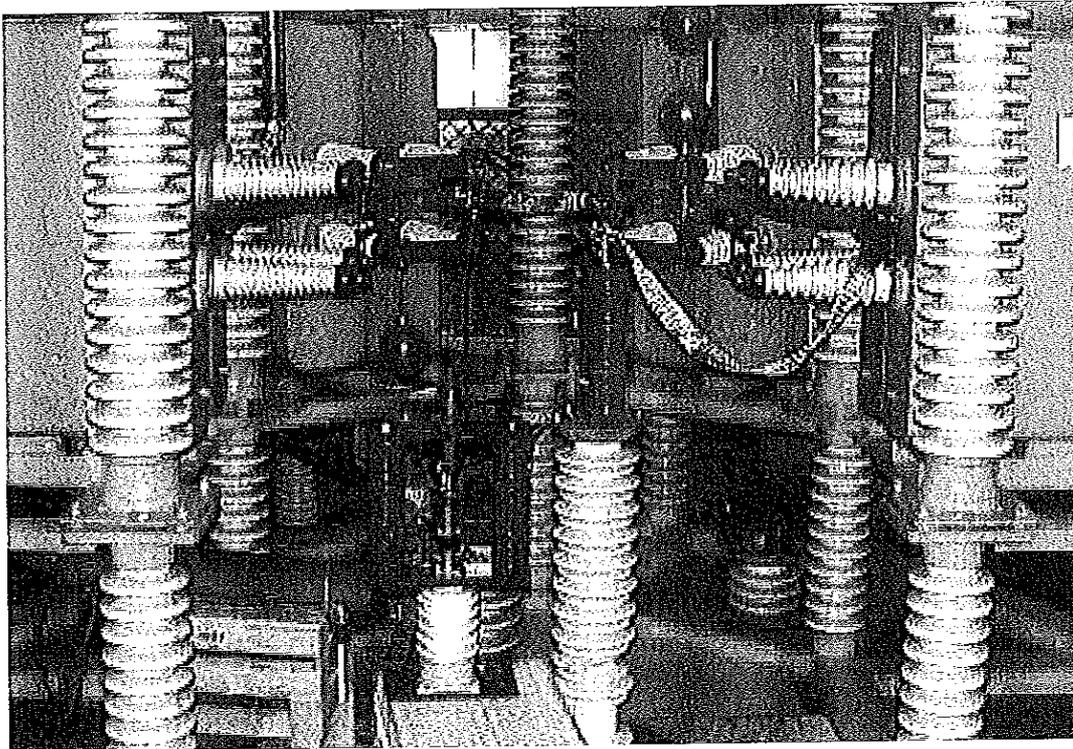


Photo 2. Test equipment

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2
ВЪРНО С ОРИГИНАЛА

“BAK - 02” ООД
САМОКОВ

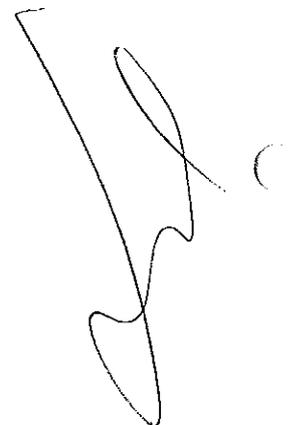
123

SPECIFICATION OF TEST BLOCKS

Type	Dimensions (mm)		Rated Voltage (kV)	MCOV (kV)	Current with stand	
	Diameter	Height	IEC	IEC	4/10 μ s	2ms
TV4136FE2	41 \pm 0.8	36 \pm 1.0	6.25	5.00	100kA	500A

Nominal discharge current I_n : 10kA(8/20 μ s)

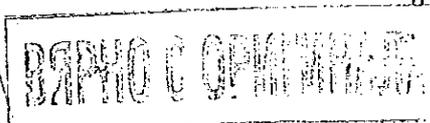
Referent current I_{ref} : 2mA



CONTENTS

1. Reference voltage measurements
2. Residual voltage test
 - 2-1 Nominal discharge current test
 - 2-2 Steep current impulse test
3. Long duration current impulse withstand test
4. Accelerated ageing test
5. Operating duty tests (IEC-60099-4-2004)
6. Temporary over-voltage tests (TOV)







1. Reference voltage measurements.

The test was made on 3 blocks with AC 60Hz.

Type	Sample	Resistive component of current = 2mA peak
		Reference voltage Uref (kVrms)
TV4136FE2	1	6.34
	2	6.38
	3*1	6.36

※ 1 : OSC Fig.1-1

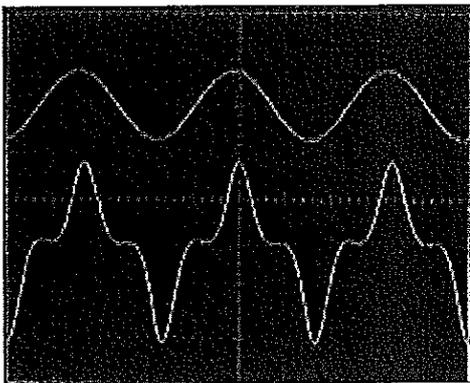
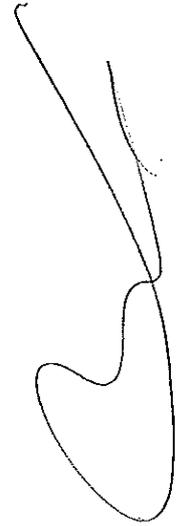


Fig. 1-1



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Взято в оригинал



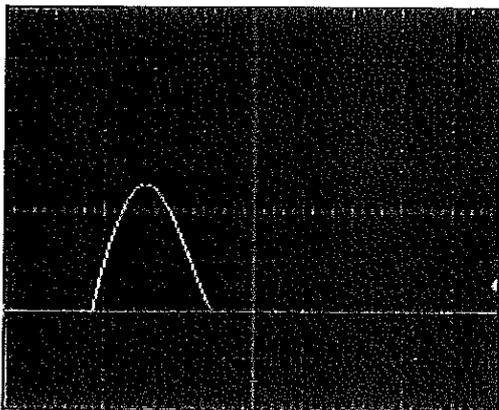
2. Residual Voltage test

2-1. Nominal discharge current test

The residual voltage test with nominal discharge current impulse (8/20 μ s) was made on 3 blocks.

Positive current impulses in the range from 1.5kA to 20kA were applied on each block.

Type	Sample	Residual voltage (kV)									
		1.5 kA		2.5kA		5.0kA		10 kA		20kA	
		I kA	V kV	I kA	V kV	I kA	V kV	I kA	V kV	I kA	V kV
TV4136FE-2K	1	1.53	13.9	2.5	14.2	5.7	15.2	10.1	16.2	21.4	17.7
	2	1.54	13.9	2.5	14.3	5.6	15.3	10.0	16.3	21.3	18.3
	3*2	1.50	13.8	2.5	14.3	5.6	15.3	10.0	16.3	21.6	17.1
Impulse shape		※ 2 : OSC Fig.2-1 8.4/19.2 μ s									



X: 10 μ s/div Y: 4.1kA/div

Fig. 2-1

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ВЪРХО С ОПРИТЕЛНАТА

“БАК - 02” ООД
САМОКОВ

2-2. Steep current impulse test

The residual voltage test with steep current impulse ($1/20 \mu s$) was made on the 3 blocks. A positive 10kA current impulse was applied on each block

Type	Sample	Residual voltage (kV)	
		I kA	V kV
TV4136FE-2K	1	10.2	17.8
	2	10.2	18.0
	3*3	10.2	17.8
Impulse shape	* 3: OSC Fig.2-2 1.0 / 2.4 μs		



X: $1 \mu s/div$ Y: $2kA/div$

Fig. 2-2

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6
 ВЯРНО С ОПИМЕНАТА



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3. Long duration current impulse withstand test

The long duration current impulse withstand test was made on 3 blocks in accordance with clause 7.4 of IEC 600099-4.

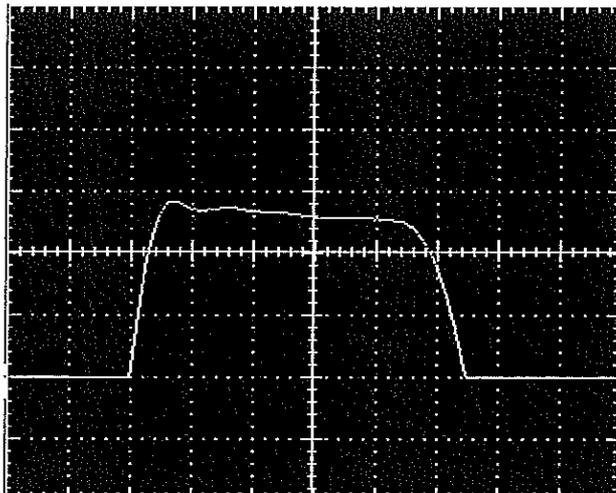
The lightning current impulse (8/20 μ s) residual voltage was measured before and after the test. Each long duration current impulse test consists of 18 discharge operations divided into six groups of three operations.

Intervals between operations were 60 s and between groups such that the sample cools to near ambient temperature.

Test sample No. (4136GB25)		4	5	6
Measurement of residual voltage before test (Pre-Test V10kA)	Current (kA)	10.3	10.3	10.3
	Voltage (kV)	15.4	15.4	15.5
Long duration current impulses	Current (A)*5	504-508	503-507	503-508
	Duration (ms)	2.0	2.0	2.0
	Residual voltage (kV)	12.2~12.3	12.2~12.4	12.2~12.5
Number of impulse	Total / Group	18/3	18/3	18/3
Injection energy (kJ)		12.2	12.2	12.2
Measurement of residual voltage after test (Post-Test V10kA)	Current (A)	10.3	10.3	10.3
	Voltage (kV)	15.4	15.4	15.5
Percentage change (%)		± 0	± 0	± 0
Test result		passed	passed	passed

ambient temperature: 18 ~ 20 °C

※5 : OSC Fig.3-1



X: 500 μ s/div Y: 202A/div

Fig. 3-1

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ВЯРНО С ОПРИМКАТА

• ВЛК - 02 • ООД
САМОКОВ

4. Accelerated ageing test

Accelerated ageing test was made on 5kV MCOV blocks (TV4136FE2) in accordance with clause 7.5.2 of IEC 60099-4.

3 blocks were stressed at 5.75(1.15xUc) kV for 1000 hours at temperature of $115 \pm 2^\circ\text{C}$.

The watts loss was measured after 2 hours and 1000 hours on each block.

Test results shows that watts loss of each block measured after 1000 hours are lower than those measured after 2 hours, or continuous decrease in watts loss was demonstrated on each block.

Test sample No.		7	8	9
2 hour after energization ambient temperature :115°C	Applied Voltage (kVrms)	5.75	5.75	5.75
	Power loss (W)	4.6	4.8	4.9
1000 hour after energization ambient temperature :115°C	Applied Voltage (kVrms)	5.75	5.75	5.75
	Power loss (W)	2.6	2.5	2.7

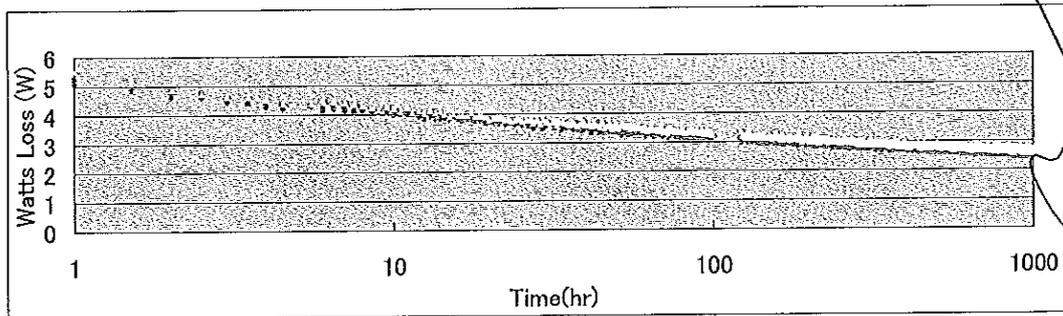


Fig.4-1

ВАРНО С ОПРЕДЕЛЕНИЯ



5. Switching surge operating duty tests

Operating duty tests was made on 3 samples consisting of 5kV U_c (IEC) blocks in accordance with clause 7.5 of IEC 60099-4(1998).

1) Measurement of residual voltage

At first part of the operating duty test, a lightning impulse (8/20 μ s) residual voltage measurement was made with nominal discharge current.

2) Conditioning

The samples was exposed to the conditioning test consisting of twenty 8/20 lightning current impulses. The impulses were applied while the sample was energized at power frequency voltage stress of 1.2 U_c . The lightning current impulses were applied in 4 groups of 5 impulses. The interval between the impulses was 50 to 60 seconds and the interval between groups was 25 to 30 minutes. The polarity of the current impulse was same as that of the half cycle of power frequency voltage during which it occurs and was applied 60 electrical degrees before the peak of the power frequency voltage.

3) High current impulse test

The samples were subjected to one high current impulse of 100 kA (4/10 μ s) at ambient temperature. Then the test samples were preheated up to 60 degree centigrade in an oven. Then the samples were subjected to the second high current impulse of 100kA (4/10 μ s).

4) Long duration impulse tesut

The samples were subjected to two long duration impulse of 500A (2ms) at ambient temperature. The time intervals between impulses shall be 50s to 60s.

Within about 100ms after second impulse, the power frequency voltage of U_r and the elevated continuous operating voltage (U_c) were applied for a time period of 10s and 30min respectively to prove thermal stability. After the test samples were cooled down to the temperature close to ambient conditions, the measurement of residual voltage was made.

5) Results

The thermal stability was observed on each sample.

The residual voltage measured after the test did not change more than 5% from the value measured before the test on each sample.

No damage was observed on each sample after the test.

Therefore, the samples passed the high current impulse operating duty test.

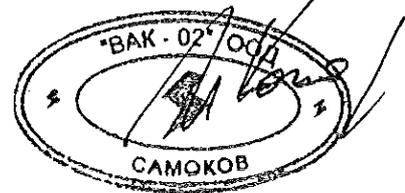
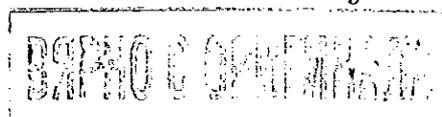


Table 5-1 Result of operating duty test

Test sample No.		1	2	3	
Conditioning with lightning current impulse (10kA, 8/20 μ s)	Applied voltage [kVrms]	6.2	6.2	6.2	
	Current of impulse [kA]	^{*9} 10.0-10.3	10.0-10.4	10.0-10.4	
	Number of impulses: Total /per group	20/5	20/5	20/5	
	Time between: the impulses / the group	25-30 min / 60sec	25-30 min / 62sec	25-30 min / 59sec	
High current impulse (100kA, 4/10 μ s)	First current impulse [kA]	^{*10} 101.6	101.7	101.3	
	Second current impulse [kA]	100.5	100.7	100.2	
Long duration current impulse (500A, 2ms)	First current impulse [A]	^{*11} 505	510	505	
	Second current impulse [A]	500	505	500	
	Elevated Ur (10 sec) applied voltage [kVrms]	^{*12} 6.4	6.4	6.4	
	Elevated Uc (30 min)	Applied voltage [kVrms]	5.1	5.1	5.1
Leakage current [mA] (1min \rightarrow 30min)		^{*13} 13.75-0.3	5.3-0.6	2.8-0.1	
Residual voltage (at 10kA, 8/20 μ s)	Initial	Current [kA]	9.84	10.24	9.92
		Voltage [kV]	15.80	16.00	15.90
	Final	Current [kA]	10.05	10.05	10.09
		Voltage [kV]	16.66	16.60	16.66
	Percent change		+5.44%	+3.75%	+4.78%

*9 : Chart & OSC (Fig.5-1)

*10 : OSC (Fig.5-2)

*11 : OSC (Fig.5-3)

*12 : Chart (Fig.5-4)

*13 : Chart (Fig.5-5)

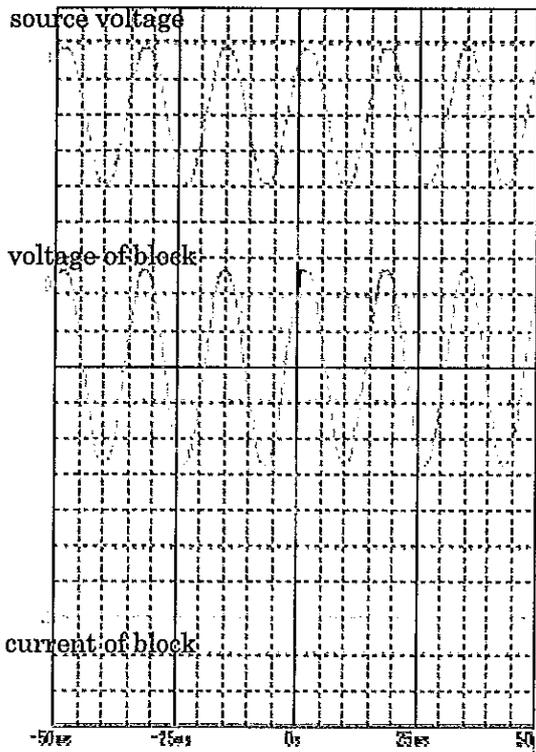
10
ВЯПРО С ОПЕРАЦИЯТА

BAK - 02' PCH
CAMOKOB

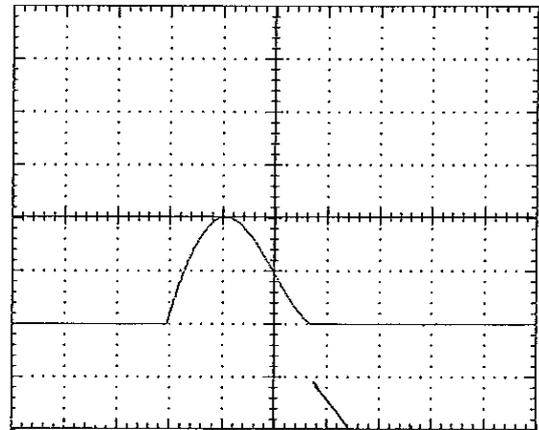
135

Fig.5-1 Nominal discharge current at rated duty-cycle voltage: Sample No.3

Chart (1st impulse)

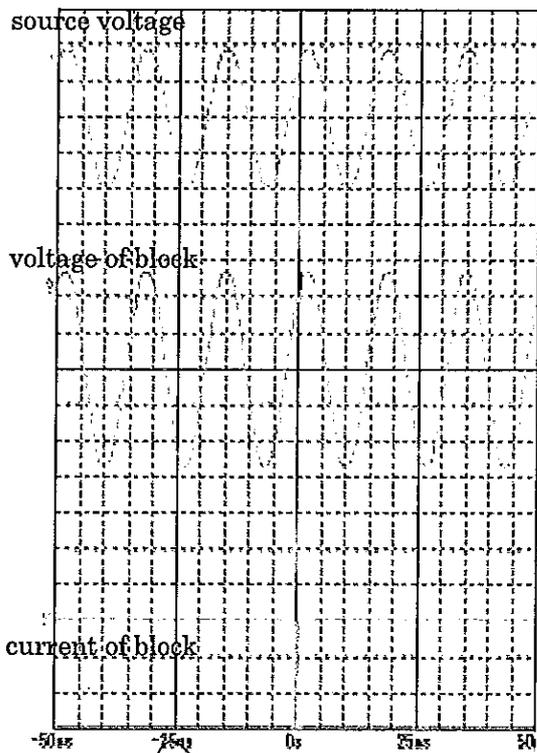


OSC of discharge current (1st impulse)

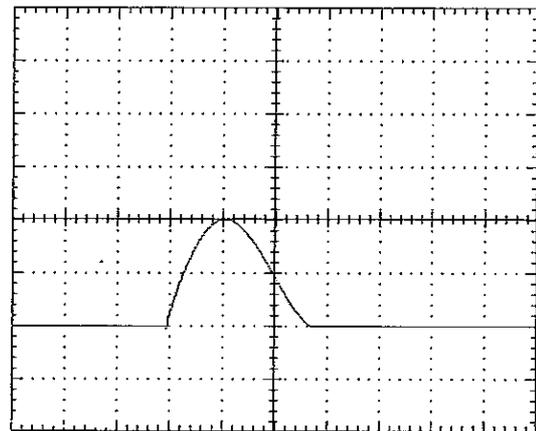


x: 10 μ s/div
y: 5kA/div

Chart (20th impulse)



OSC of discharge current (20th impulse)



x: 10 μ s/div
y: 5kA/div

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11
ВЯРННО С ОПРЕДЕЛЕНИЕМ

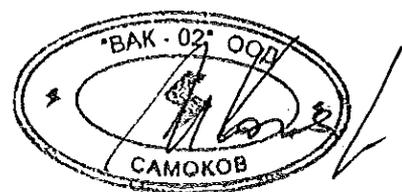
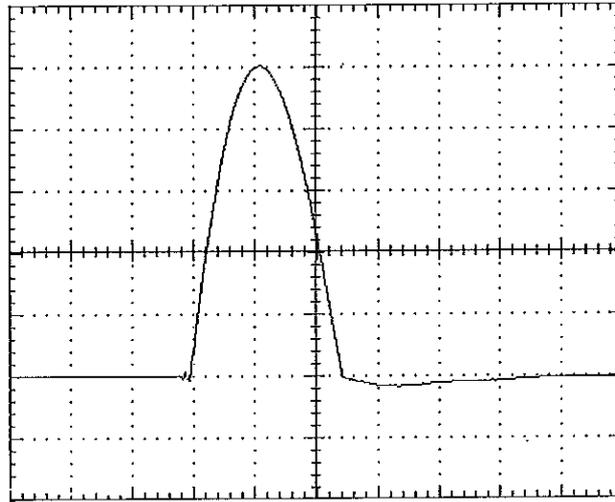
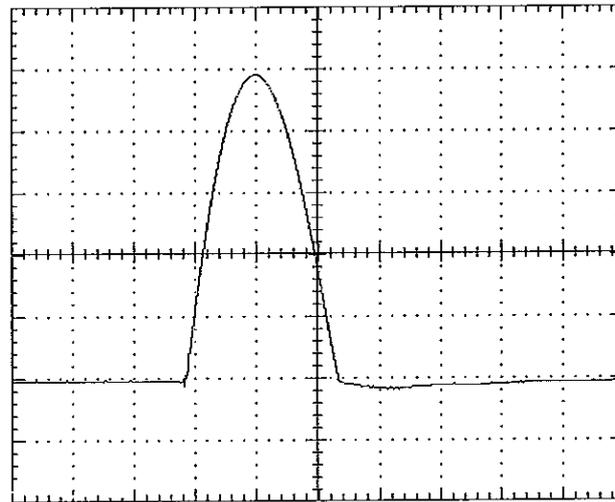


Fig.5-2 OSC of discharge High current (1st impulse): Sample No.3
(ambient temperature)

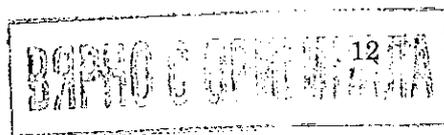


x: 5 μ s/div
y: 20.2kA/div

Fig.5-3 OSC of discharge High current (2nd impulse): Sample No.3
(preheat: 60 degree centigrade)



x: 5 μ s/div
y: 20.2kA/div



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Fig.5-4 Elevated U_r voltage, 10sec (after high current impulse): Sample No.3

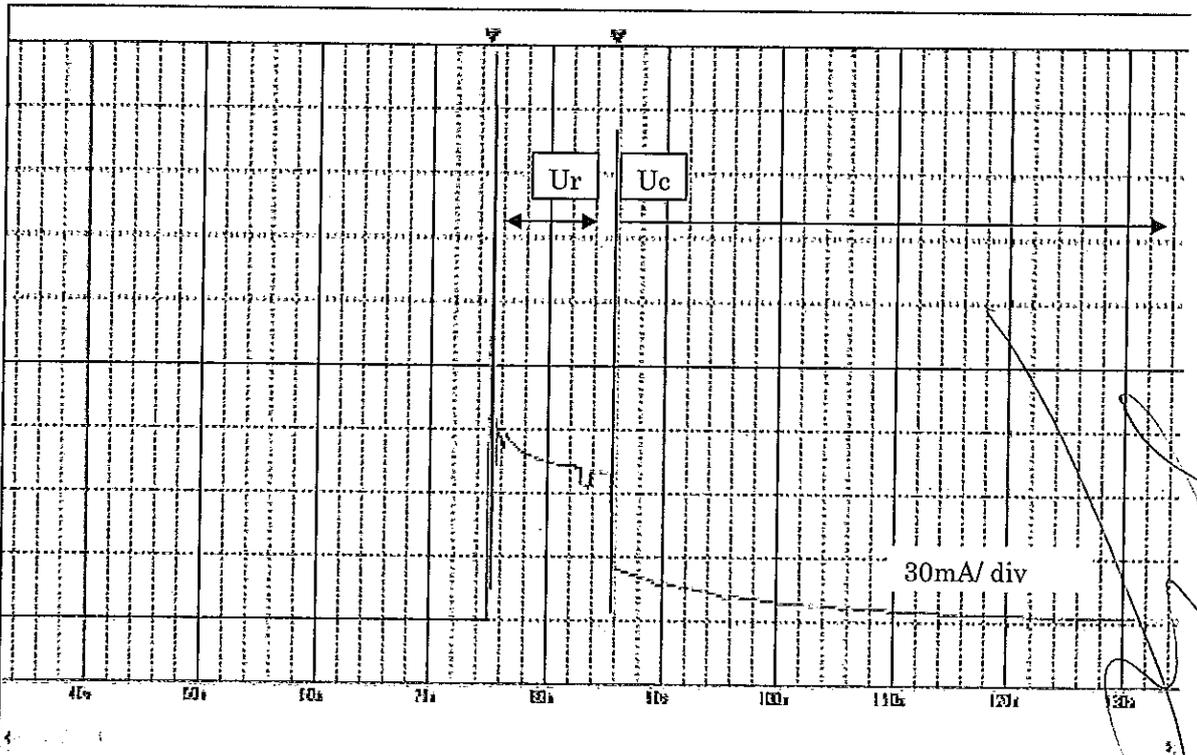
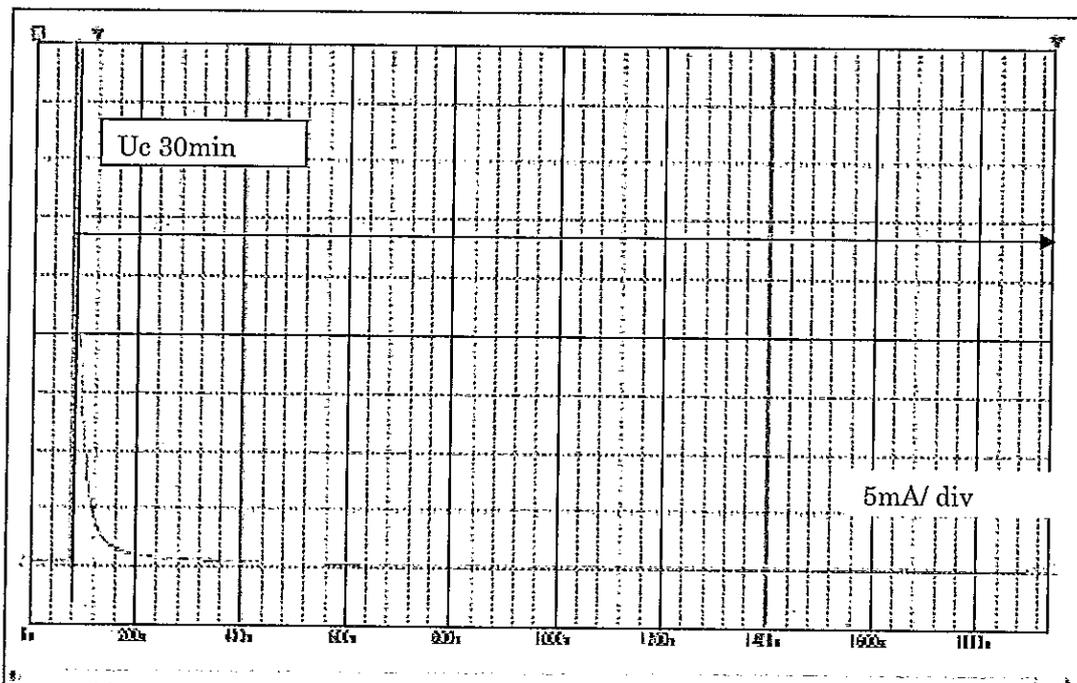


Fig.5-5 Elevated U_c voltage, 30min: Sample No.3



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ВАРНО С ОПИТИТЕЛНА



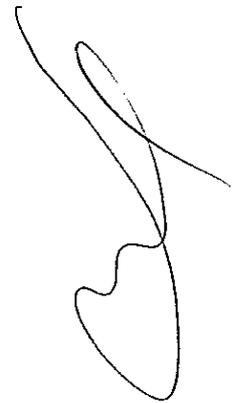
Client **DERVASIL**
Saint Joseph – FRANCE

Tested equipment **Polymer housed metal-oxide surge arresters without gaps for a.c. systems**

Tests carried out **Short-circuit tests**

Standards/Specifications **IEC 60099-4 (2001)**

Test date **from March 15, 2004 to March 15, 2004**



The results reported in this document relate only to the tested equipment.
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No. of pages **21** No. of pages annexed **8**

Issue date **May 12, 2005**

Prepared **PeC - P. BECCARINI** на основание чл. 2 от ЗЗЛД

Verified **PeC - D. GIORDANI**

Approved **PeC - M. de NIGRIS**

CESI
 CENTRO ELETTROTECNICO Sperimentale Italiano
 Business Unit
 Prove a Componenti

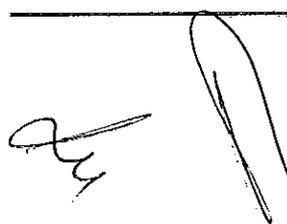
на основание чл. 2 от ЗЗЛД

CESI
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Capitale
 interamente
 Codice F
 iscrizione COAIA 00793550160

Milano



ВАРНО С ОРГАНИЗАТА



Tests witnessed by

Mr. Gazzola
Mr. Rousset

DERVASIL - Saint Joseph - FRANCE
DERVASIL - Saint Joseph - FRANCE

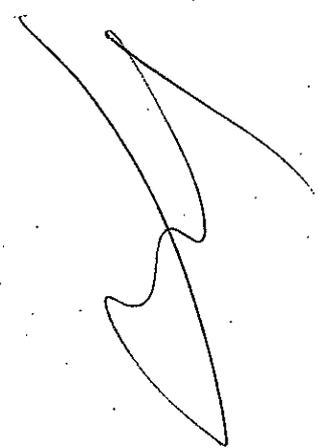
Identification of the object Effected.

The Manufacturer guarantees that the tested object is manufactured according to the submitted drawings. CESI checked that these drawings adequately represent in shape and dimensions the essential details and the parts of the tested object.

These drawings identified by CESI and numbered:

- A5/021441 No.1 to 10,
- A5/021444 No.1,
- A5/021445 No.1

have been returned to the Client.



Only for laboratory requirement, in order to reproduce the test conditions, all the laboratory data are contained in the document marked: A4/008123

The measurement uncertainties of the test results reported in the document are the following:

voltage: $\pm 5\%$; current: $\pm 5\%$; time: $\pm 5\%$

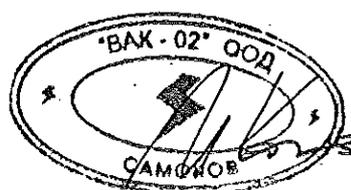
The measurement uncertainties are estimated at the level of twice the standard deviation (corresponding, in the case of normal distribution, to a confidence level of about 95 %) and have to be considered as maximum values.

Receipt date of the sample March 15, 2004

Activity code 41285B

D1001IG

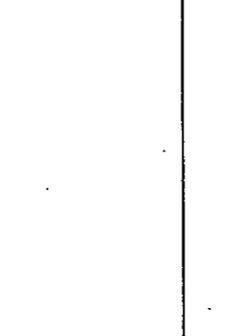
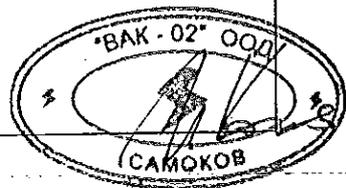
ВЯРНО С ОПРЕДЕЛЕНИЕМ



140

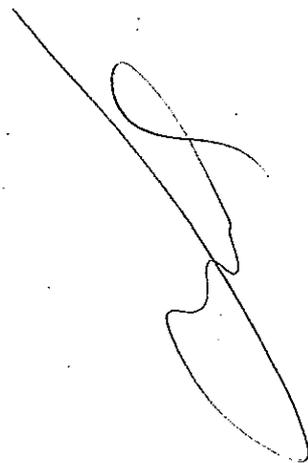
D1002IG

Contents	Page	Test date
Rated characteristics of the tested object assigned by the Client	4	March 15, 2004
Test arrangement	5	March 15, 2004
Tests performed	6	March 15, 2004
High-current short-circuit tests with 20,5 kA for 0,20 s	7	March 15, 2004
High-current short-circuit tests with 12,4 kA for 0,20 s	8	March 15, 2004
High-current short-circuit tests with 6,00kA for 0,20 s	9	March 15, 2004
Low-current short-circuit tests with 603 A for 1,00 s	10	
Test circuit	11 to 21	
Photos		
Pages annexed		
Oscillograms (No.8)		

Rated characteristics of the tested object assigned by the Client

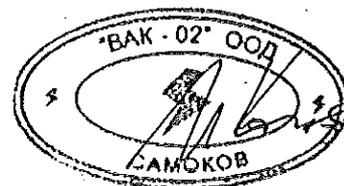
Metal-oxide surge arrester	
Manufacturer	DERVASIL – Saint Joseph - FRANCE
Type	AZB 36
Drawing	99B524923A
Rated voltage (Ur)	36kV
Maximum continuous operating voltage (Uc)	29kV
Rated frequency	50/60 Hz
Nominal discharge current (8/20 μ s impulse shape)	10kA
Line discharge class	1
Pressure relief class	
High current	for 0,20 s ; 20,0 kA
Low current	for 1,00 s ; 0,60 kA



D1013IG

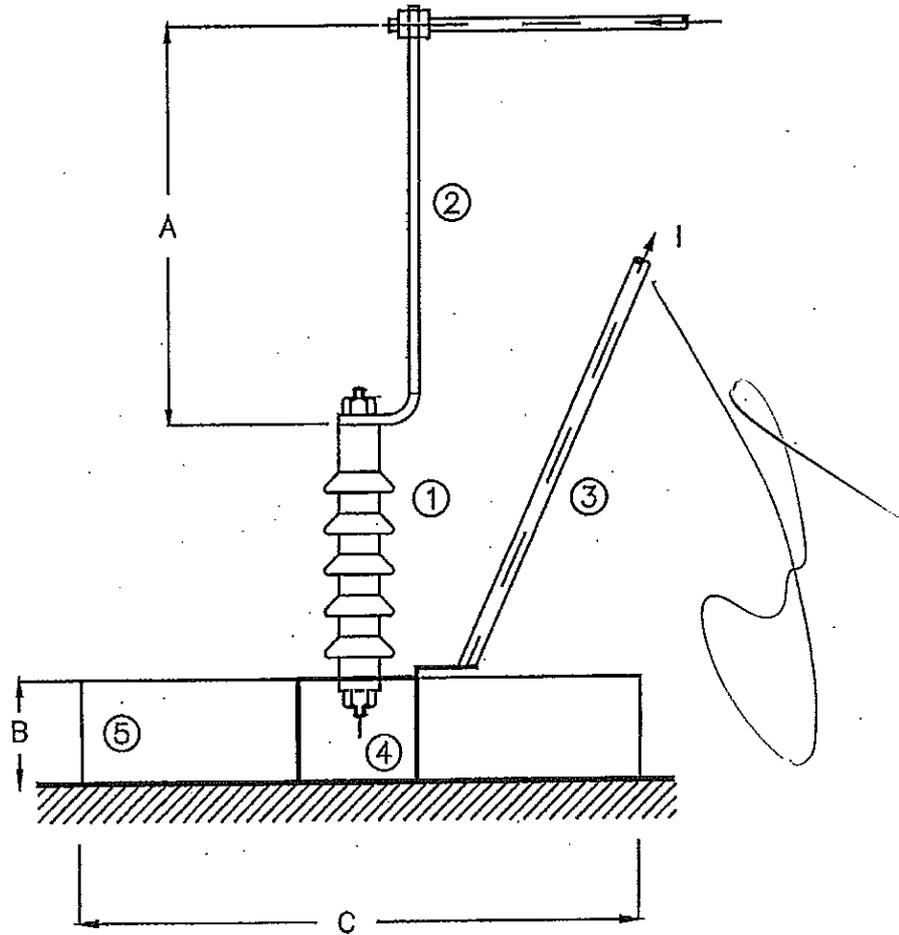


ВЯРНО С ОРИГИНАЛА



142

D8000 - Test arrangement



- 1 : Surge arrester
- 2 : Flexible conductor
- 3 : Rigid conductor
- 4 : Support
- 5 : Circular enclosure

- A : 1,00 m
- B : 0,40 m
- C : 1,80 m

The arrester to be tested was fixed on a support at 0,40 m to ground in the middle of a circular enclosure of 1,80 m in diameter.

The live side of the supply was connected to the upper end of the arrester while the return circuit, earthed, was connected to the lower end.

[Signature]
D8000IG

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ВАРЬНО С ОПИМНАТА

“BAK - 02” ООД
САМОКОВ
[Signature]

143

D1079IG

High-current short-circuit tests with 20,5 kA for 0,20 s

Test circuit : See D0046 Power factor : <0,15 Frequency : 50 Hz

Test arrangement : See D8000

To achieve the internal discharge, the surge arrester has been faulted by means of an overvoltage application using an auxiliary low power source. The short-circuit current of the auxiliary low power source has been set at about 2,00 A.

The voltage applied to the arrester was risen in order to get a current equal to 50 mA peak (i.e. 55.kVpk) and kept at this value till arrester failure. The pre-failure process duration was 6 minutes.

The short-circuit test was performed 4 minutes after the completion of the pre-failure process.

Condition of the apparatus before the tests: new

Date: March 15, 2004

Test No.	Oscillogram		Arrester under test No.	Duration	Test voltage KV	Test current		Photos	Notes	
	No.	Sheets				Peak value kA	rms value kA			Before the test No.
1	7	1	PVIII	0,20	37,0	47,3	20,5	1	2 - 3	-

Condition of the apparatus after the tests:

The arrester remained connected to the supply and return circuits.

Moderate damages to the housing of the arrester.

No pieces were projected inside or outside the circular enclosure.

No flame was noted after the test.



Oscillogram		Prospective test current	
No.	Sheets	rms value kA	Peak value kA
4	1	20,5	57,5

D1079IG

High-current short-circuit tests with 12,4 kA for 0,20 s

Test circuit: See D0046 Power factor: <0,15 Frequency: 50 Hz

Test arrangement: See D8000

To achieve the internal discharge, the surge arrester has been faulted by means of an overvoltage application using an auxiliary low power source. The short-circuit current of the auxiliary low power source has been set at about 2,00 A.

The voltage applied to the arrester was risen in order to get a current equal to 50 mA peak (i.e. 55kVpk) and kept at this value till arrester failure.

The prefailure process duration was 6 minutes and 20 seconds.

The short-circuit test was performed 7 minutes after the completion of the prefailure process.

Condition of the apparatus before the tests: new

Date: March 15, 2004

Test No.	Oscillogram		Arrester under test No.	Duration s	Test voltage		Test current		Photos		Notes
	No.	Sheets			Peak value kA	rms value kA	Before the test No.	After the test No.	Peak value kA	rms value kA	
2	10	1	PV	0,20	37,0 kV	25,3 kA	12,4 kA	4	5 to 7		-

Condition of the apparatus after the tests:

The arrester remained connected to the supply and return circuits.

Strong damages to the housing of the arrester.

No block fragment was projected inside or outside the circular enclosure.

One silicon rubber housing piece was found inside the circular enclosure.

No flame was noted after the test



Oscillogram		Prospective test current	
No.	Sheets	rms value kA	Peak value kA
9	1	12,4	35,1

D1232IG

High-current short-circuit tests with 6,00kA for 0,20 s.

Test circuit : See D0046 Power factor : <0,15 Frequency : 50 Hz

Test arrangement : See D8000

To achieve the internal discharge, the surge arrester has been faulted by means of an overvoltage application using an auxiliary low power source. The short-circuit current of the auxiliary low power source has been set at about 2,0 A.

The voltage applied to the arrester was risen in order to get a current equal to 50 mA peak (i.e. 55 kVpk) and kept at this value till arrester failure. The pre-failure process duration was 4 minutes and 20 seconds.

The short-circuit test was performed 4 minutes after the completion of the pre-failure process.

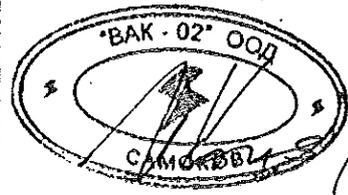
Condition of the apparatus before the tests: new

Date: march 3,2004

Test No.	Oscillogram No.	Arrester under test No.	Duration S	Test voltage kV	Test current		Photos		Notes
					Peak value kA	rms value kA	Before the test No.	After the test No.	
3	12	PVI	0,20	37,0	14,8	6,00	-	8-9	No. -

Condition of the apparatus after the tests:

The arrester remained connected to the supply and return circuits. Moderate damages to the housing of the arrester. No pieces were projected inside or outside the circular enclosure. No flame was noted after the test.



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Oscillogram No.	Sheets	Prospective test current		Peak value kA
		rms value kA		
11	1	6,00		17,4

D1080IG

Low-current short-circuit tests with 603 A for 1,00 s

Test circuit : See D0046 Power factor : < 0,15 Frequency : 50 Hz

Test arrangement : See D8000

To achieve the internal discharge, the surge arrester has been faulted by means of an overvoltage application using an auxiliary low power source. The short-circuit current of the auxiliary low power source has been set at about 2,00 A.

The Voltage applied to the arrester was risen in order to get a current equal to 50 mA peak (i.e. 55 kVpk) and kept at this value till arrester failure. The pre-failure process duration was 4 minutes and 30 seconds.

The short-circuit test was performed 4 minutes after the completion of the pre-failure process.

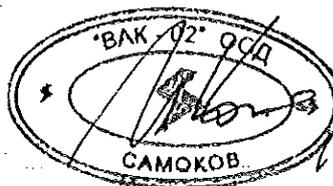
Condition of the apparatus before the tests: new

Date: March 15, 2004

Test No.	Oscillogram No.	Arrester under test No.	Duration S	Test voltage kV	Test current		Photos	Notes
					Peak value kA	rms value A		
4	14	PVII	1,00	37,0	1,22	603	Before the test No. -	After the test No. 10 - 11

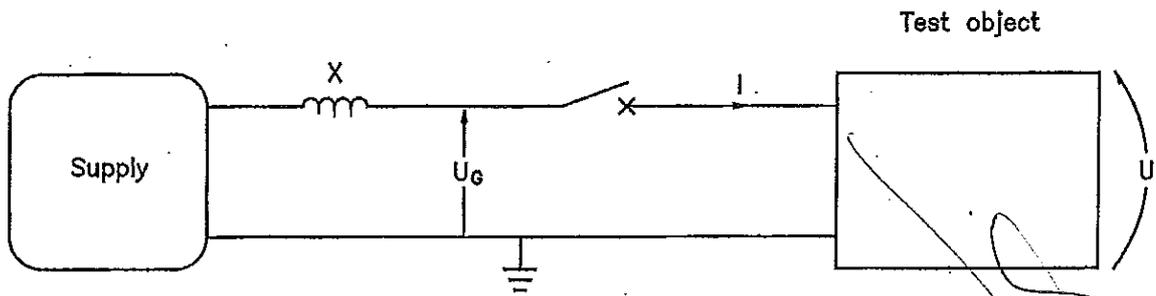
Condition of the apparatus after the tests:

The arrester remained connected to the supply and return circuits. Light damages to the housing of the arrester. No pieces were projected inside or outside the circular enclosure. No flame was noted after the test.



Oscillogram No.	Sheets	Prospective test current	
		rms value A	Peak value kA
13	1	603	1,70

Test circuit D0046



Symbols used in this diagram are the same as those on the oscillograms.

D0046IG

ВЕРНО С ОПРЕДЕЛЕНИЕМ



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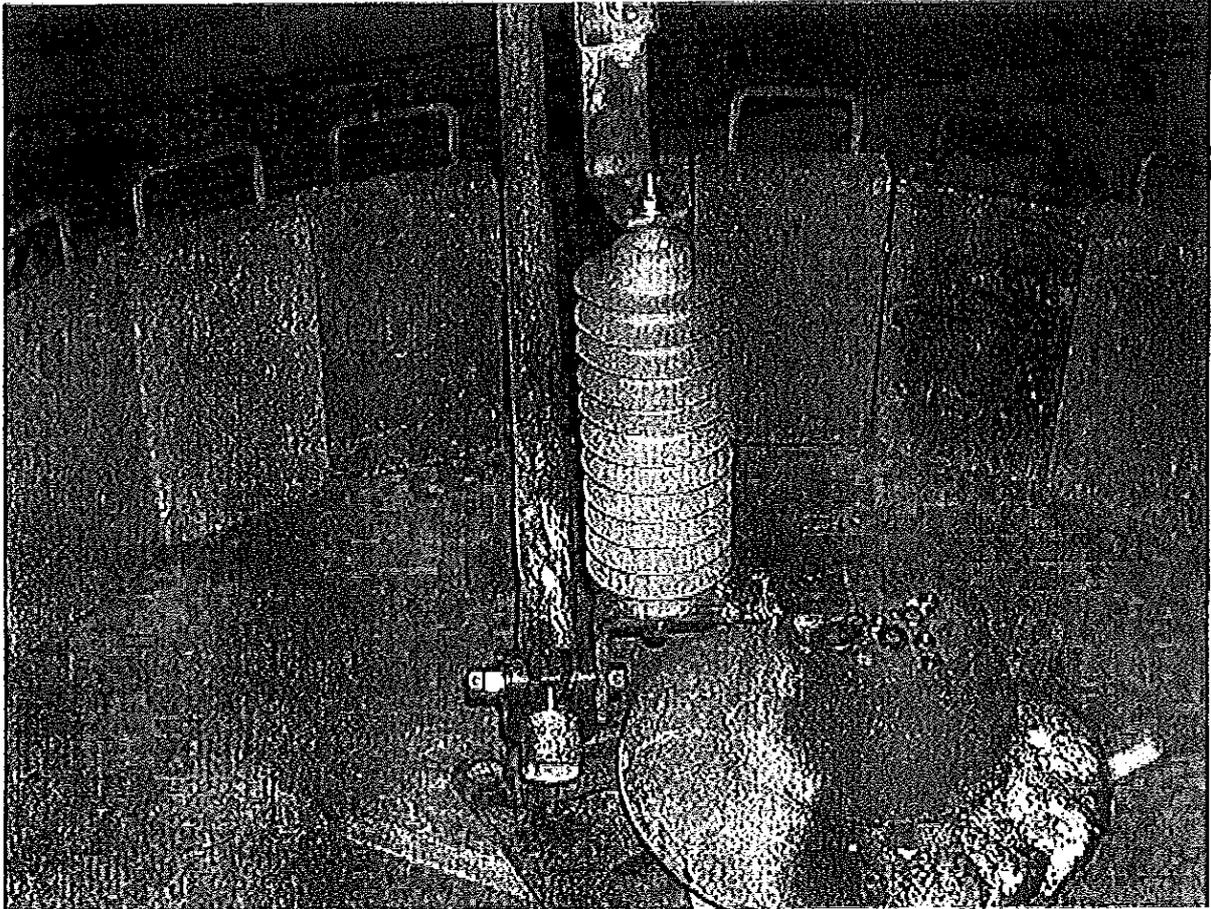


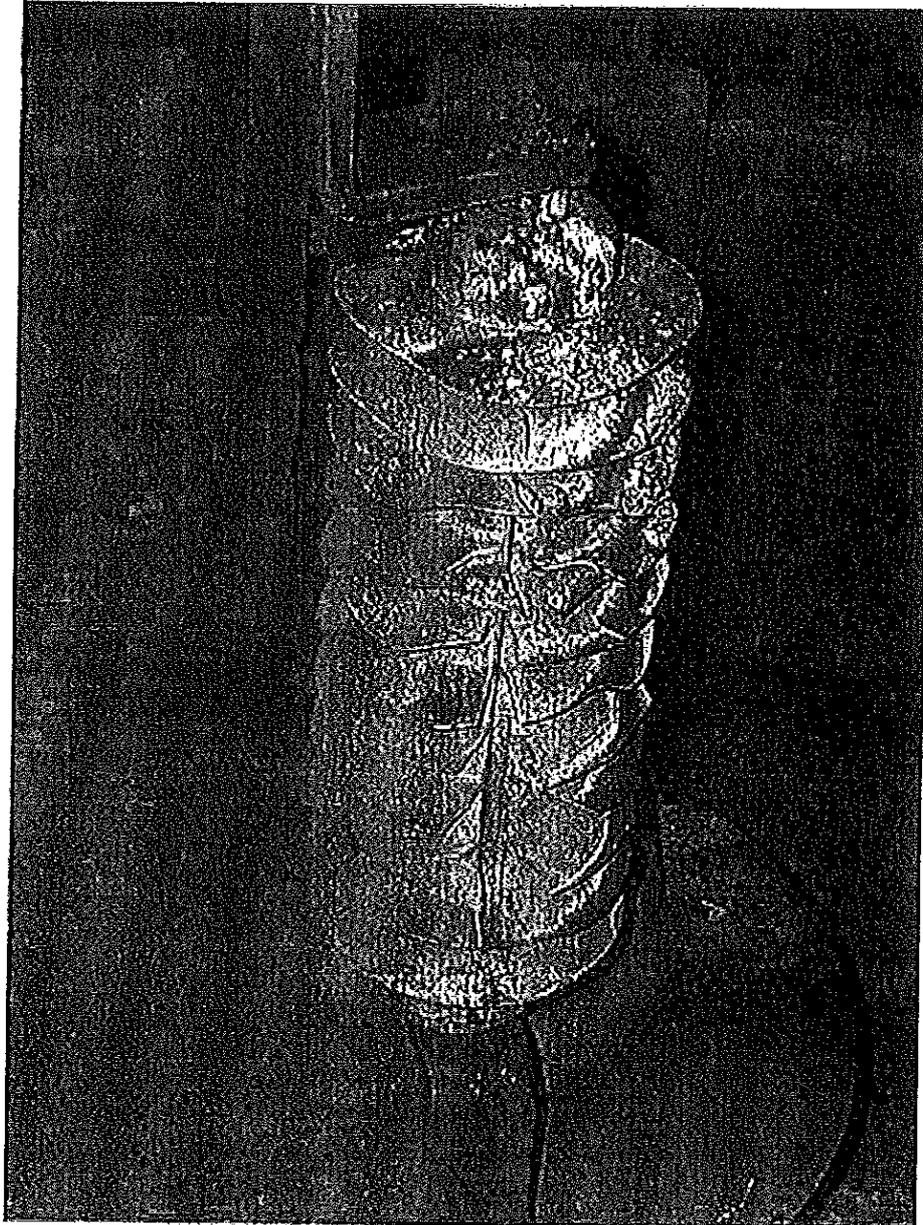
Photo No.1

D10931G



ВРАЧО С ОПИТЕВАЊОТ





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Photo No.2

DI0931G

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ВАРНО С ОРГАНИЗАЦИЈА

“BAK-02” ООД
САМОКОВ
[Handwritten signature]

150

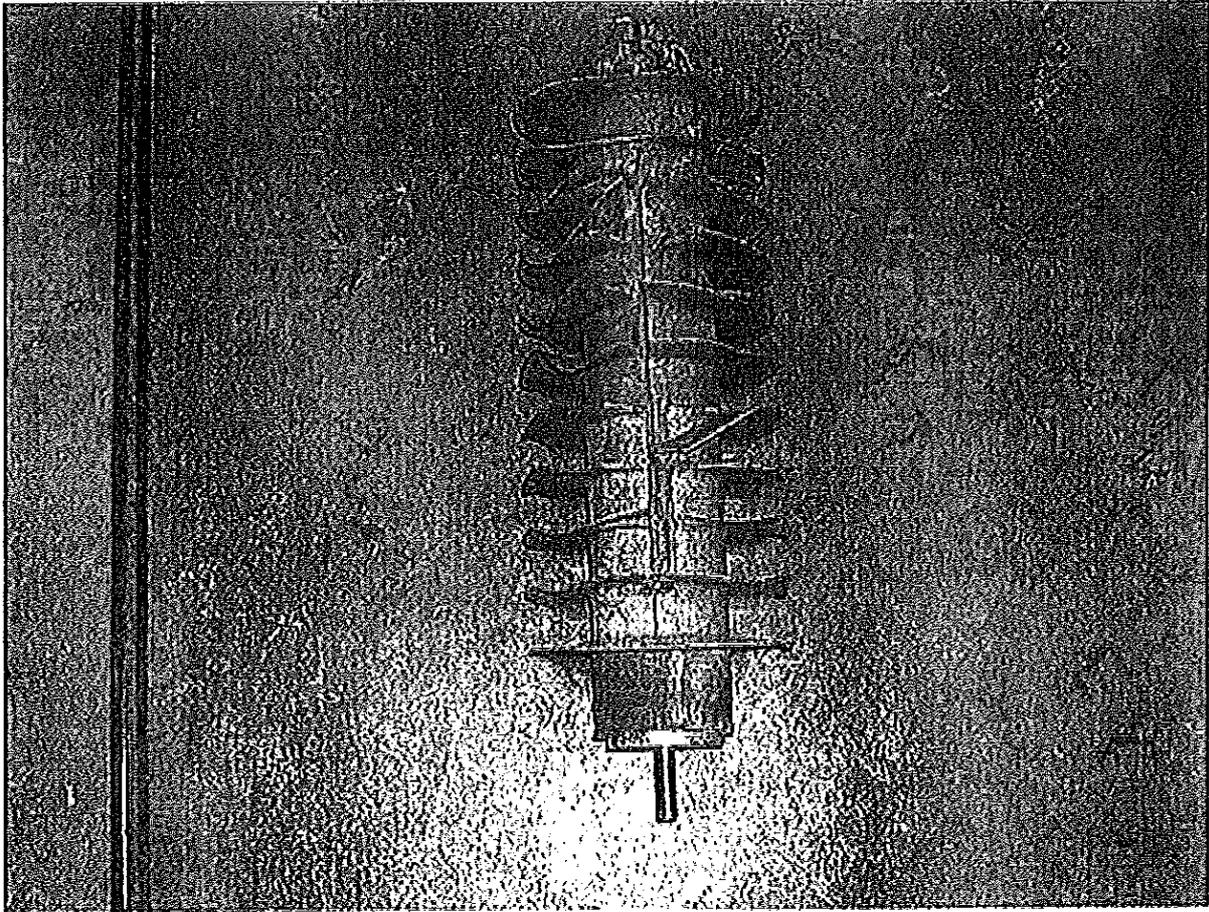
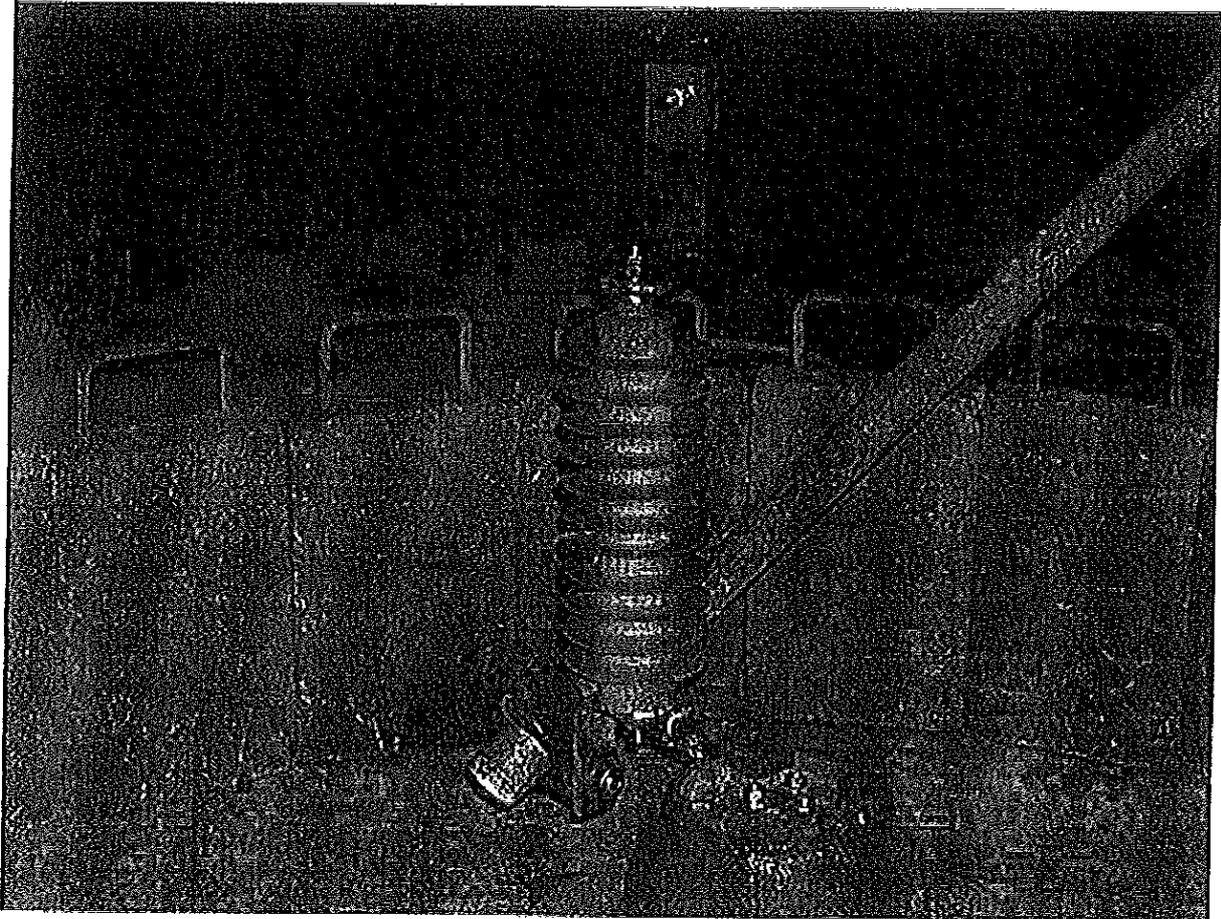


Photo No.3

D10931G

ВЪРХО С ОПРИТЕЛНАТА



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Photo No.4

D1093IG

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БСРБЛСГ С ПЕРИОДИЧНОМ
ВЫПУСКЕ С 1990 ГОДА





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Photo No.5

D109310

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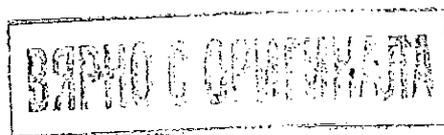
ВЯРНО С ОПРИТЕЛНАТА





Photo No.6

D10931G



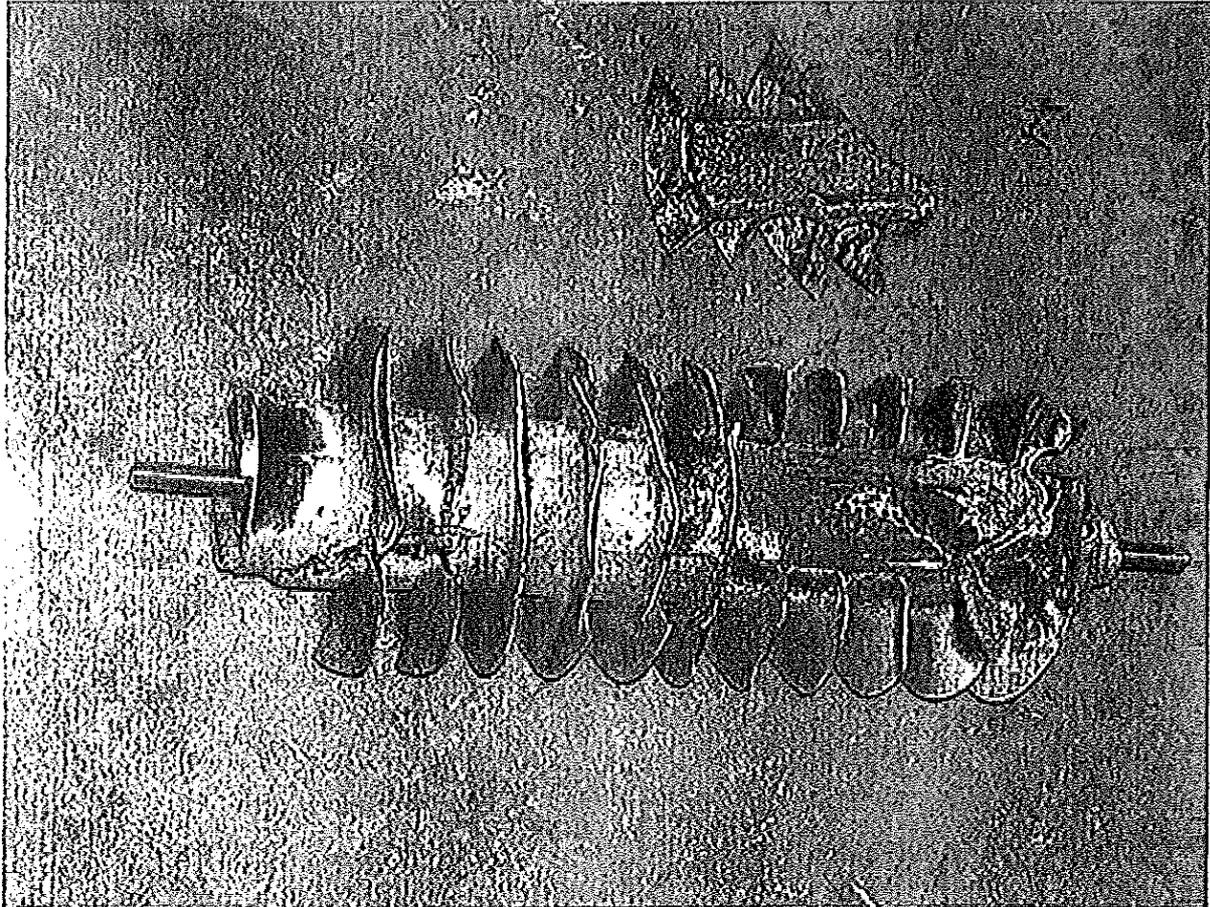
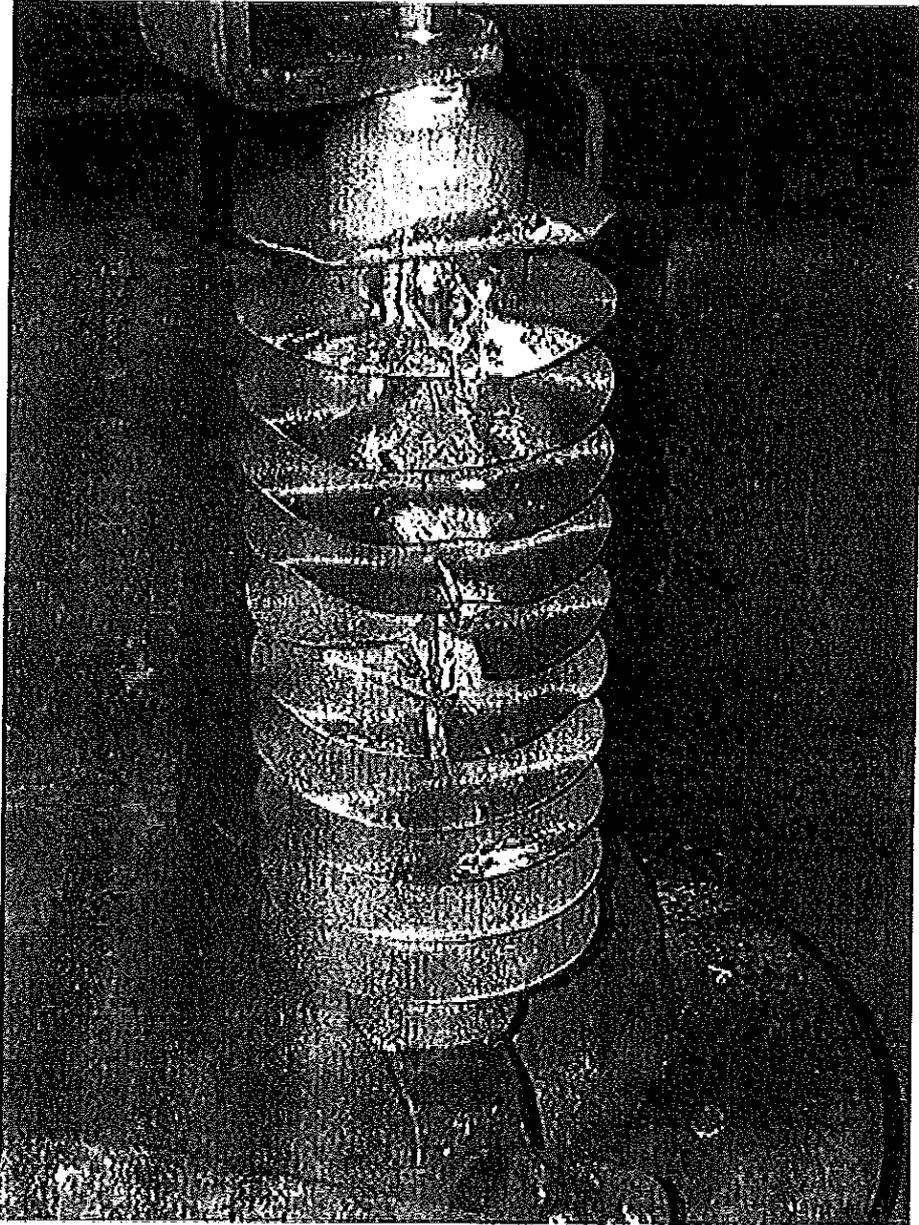


Photo No.7

D1093IG

СЕРВИС И ОБСЛУЖИВАНИЕ
СЕРВИС И ОБСЛУЖИВАНИЕ





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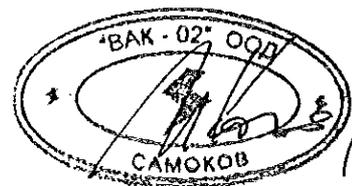
Photo No.8

D10931G

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ДЛЯ ИСПОЛНЕНИЯ РАБОТ



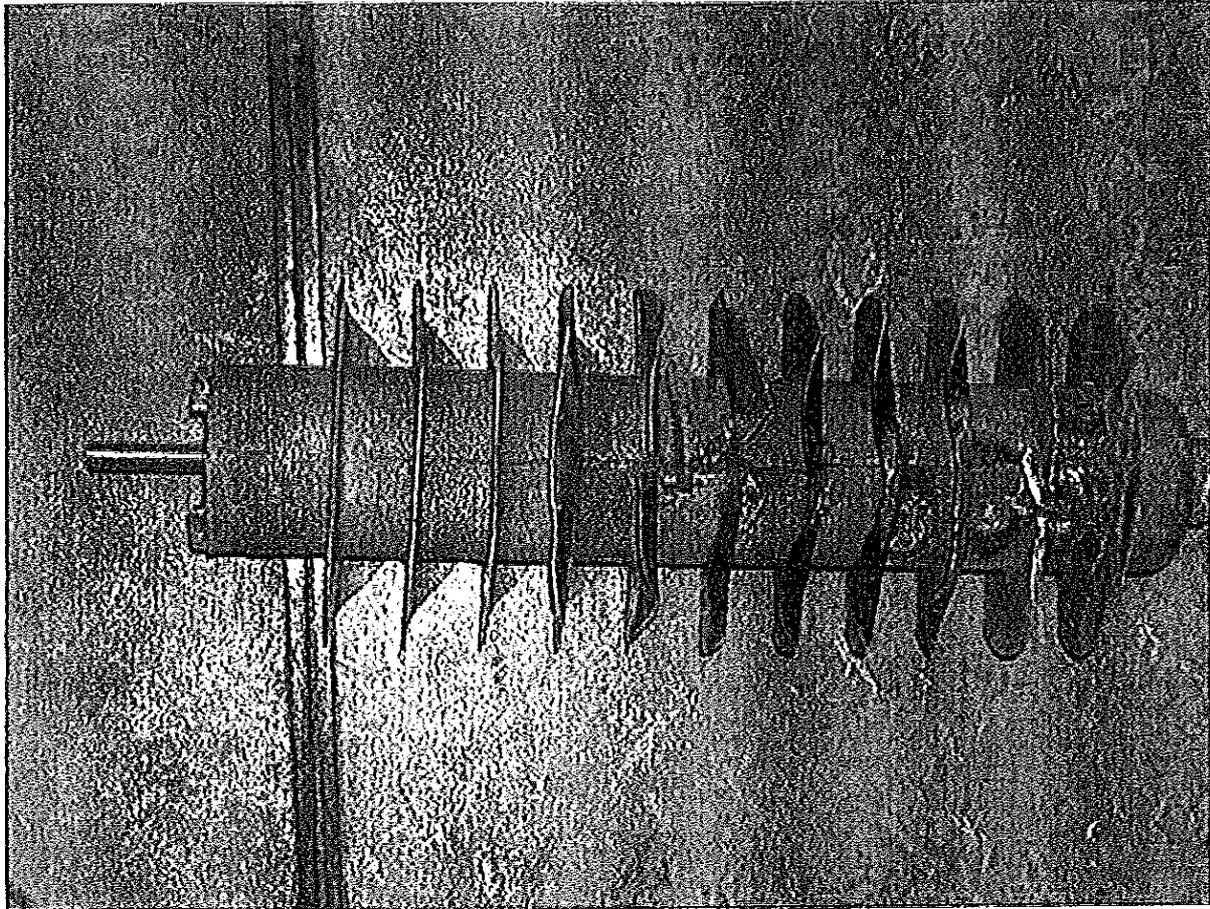


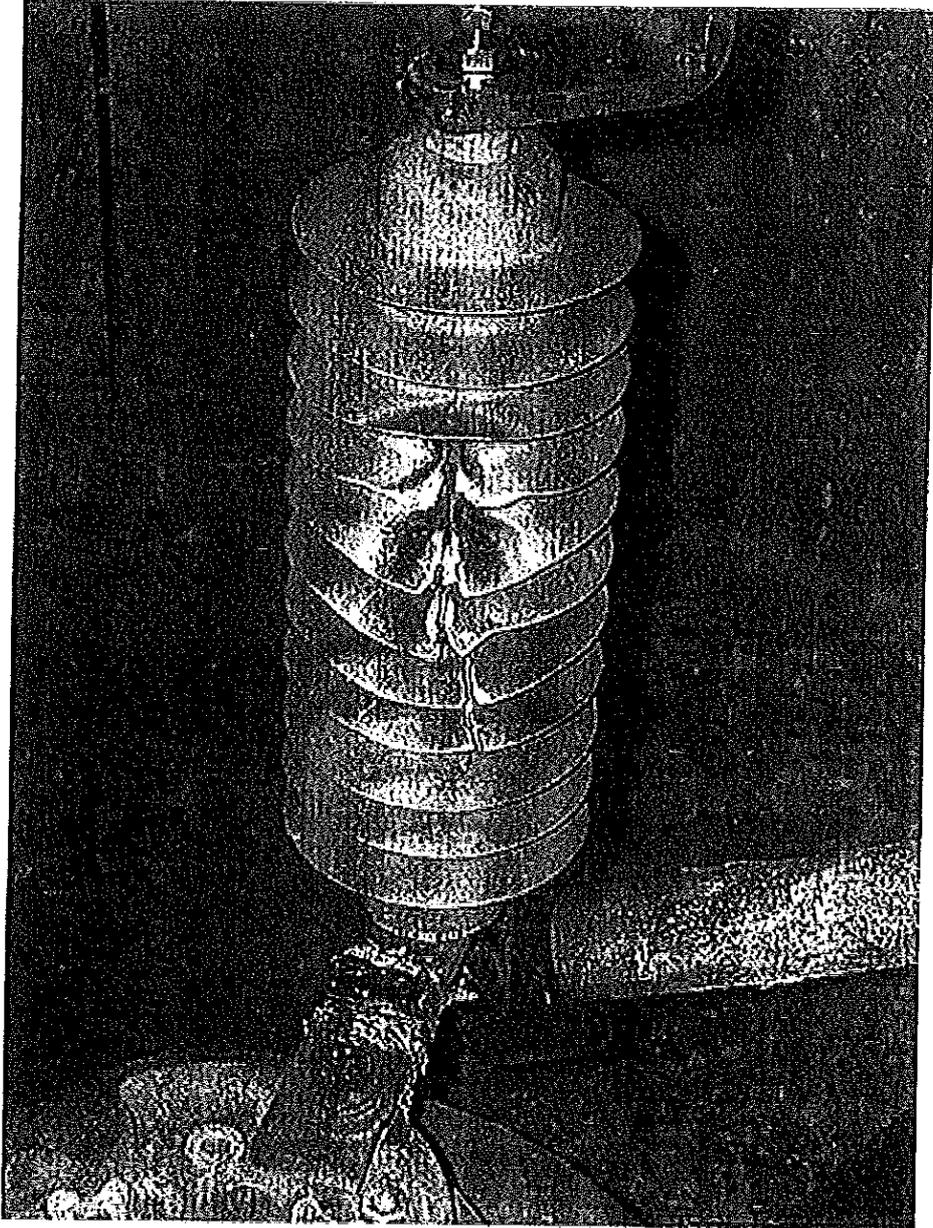
Photo No.9

310931G

ВАРНОЕ С ОУЧЕБНИКАМИ



158



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Photo No.10

010931G

[Handwritten signature]

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ВАРНО С ОУВЕЖАВАЩЕ

“ВАК - 02” ООД
САМОКОВ

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158

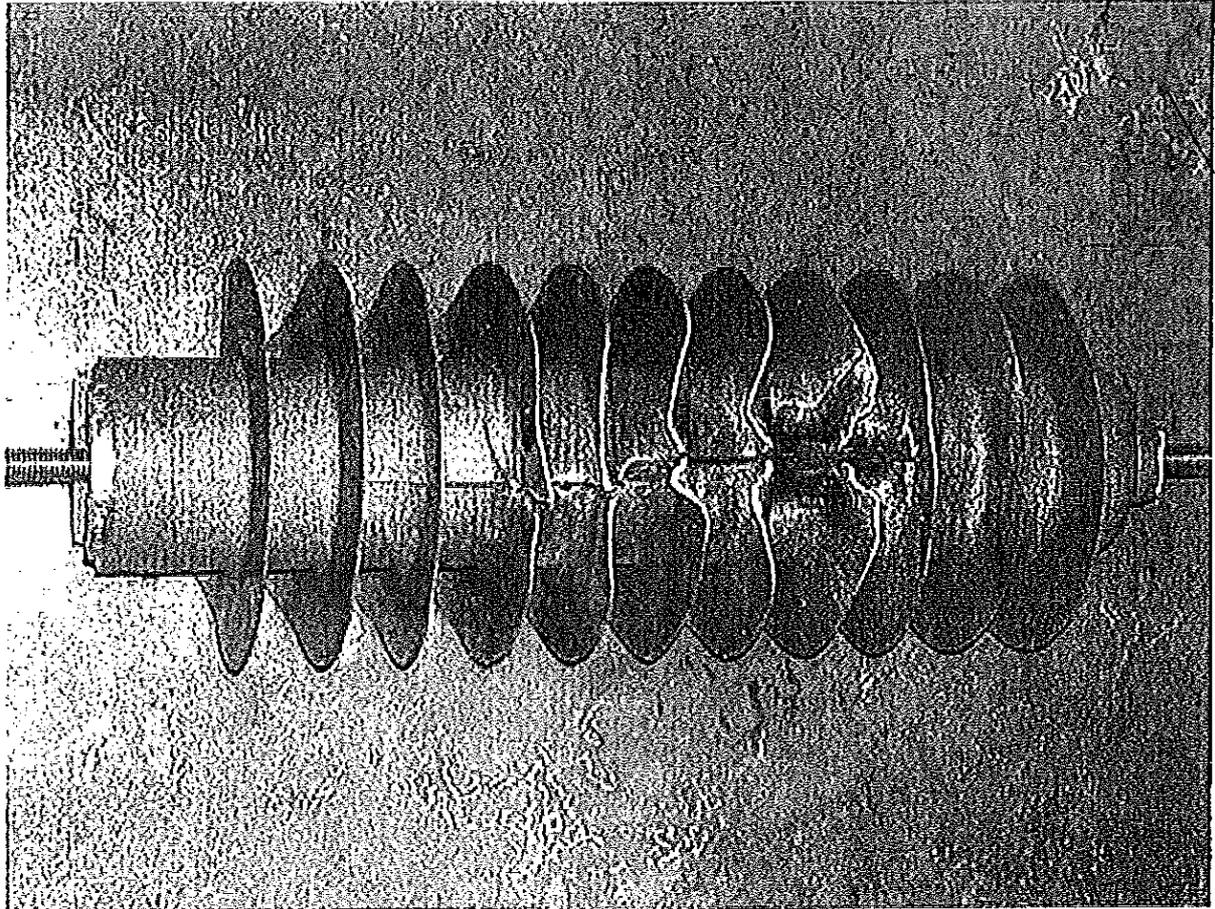
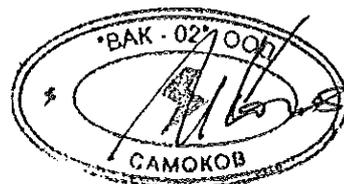


Photo No.11

D10931G

ВАРНОЕ ОБОРУДОВАНИЕ



159

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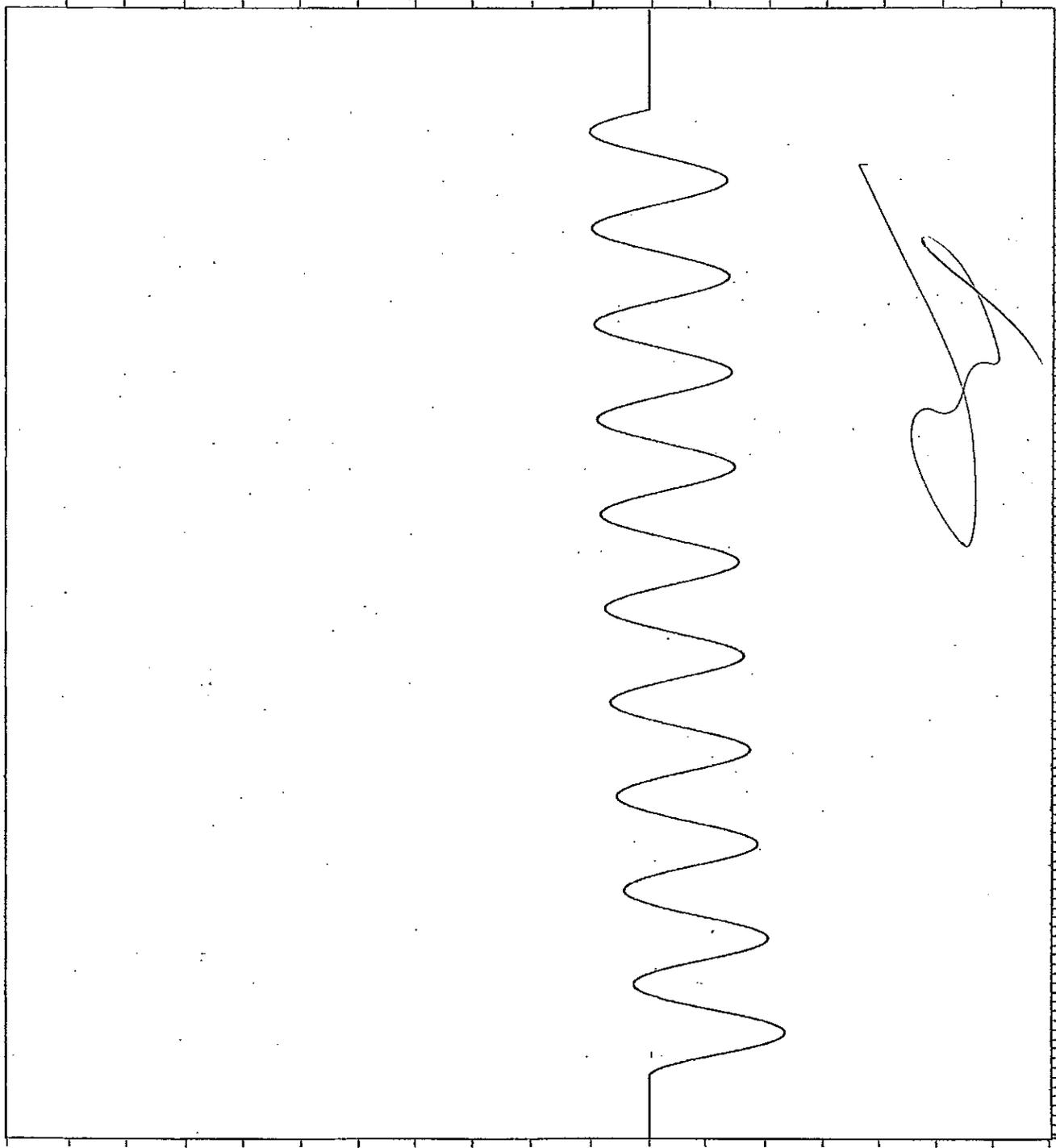
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БАРНО С ОПИШУВАЊО

125 KA



160

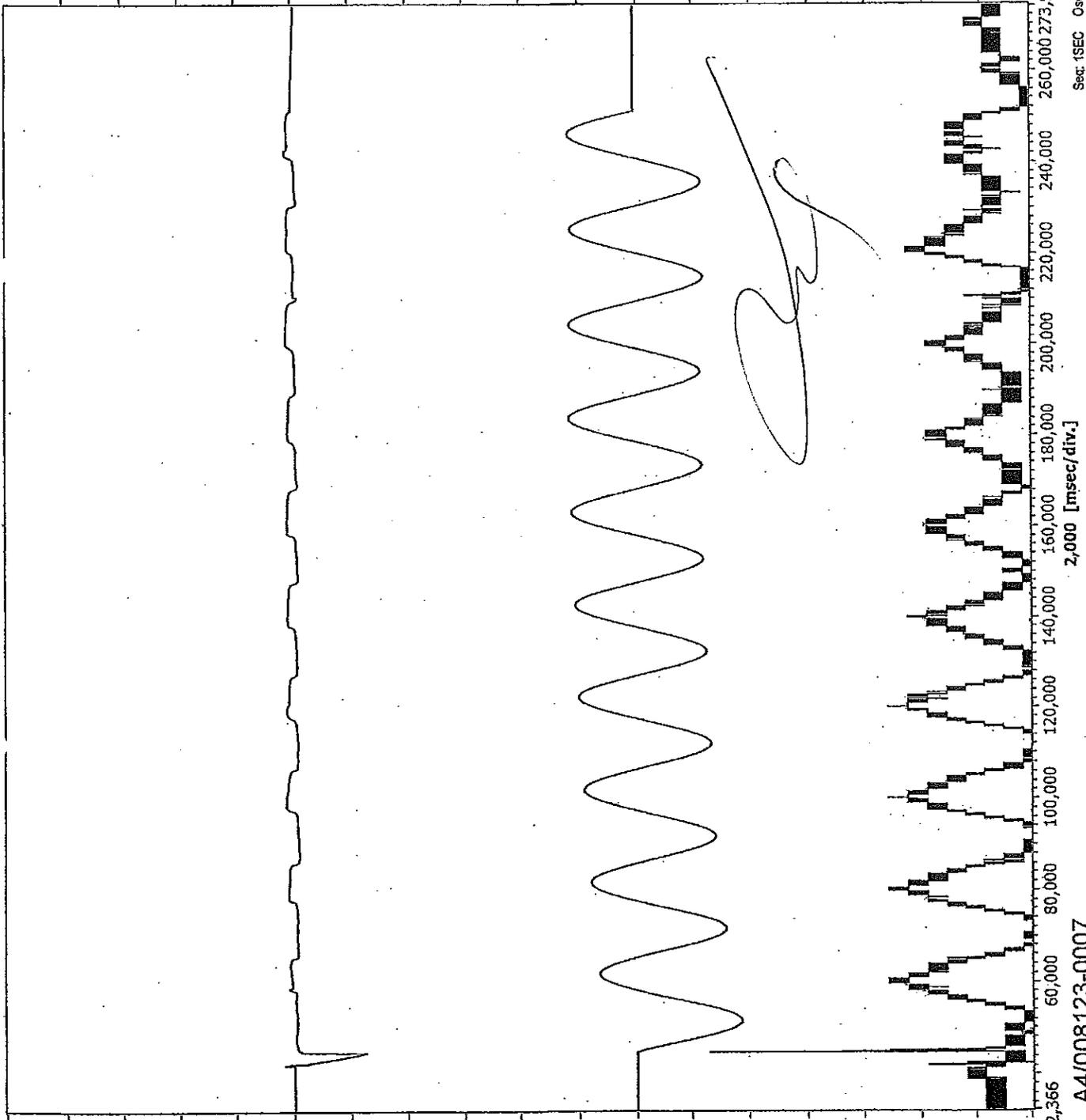


29,113 60,000 80,000 100,000 120,000 140,000 160,000 180,000 200,000 220,000 240,000 270,126
2,000 [msec/div.]

CESI P141 A4/008123-0004

Sec: 1SEC Osc: 0 Meas: HF1-1

I.peak= 47,31 kA
dT= 5,0 mSec
dT= 204,5 mSec



Sec: 1SEC Osc: 0 Meas: HF1 - 1

CESI P141 A4/008123-0007

U 30 kV

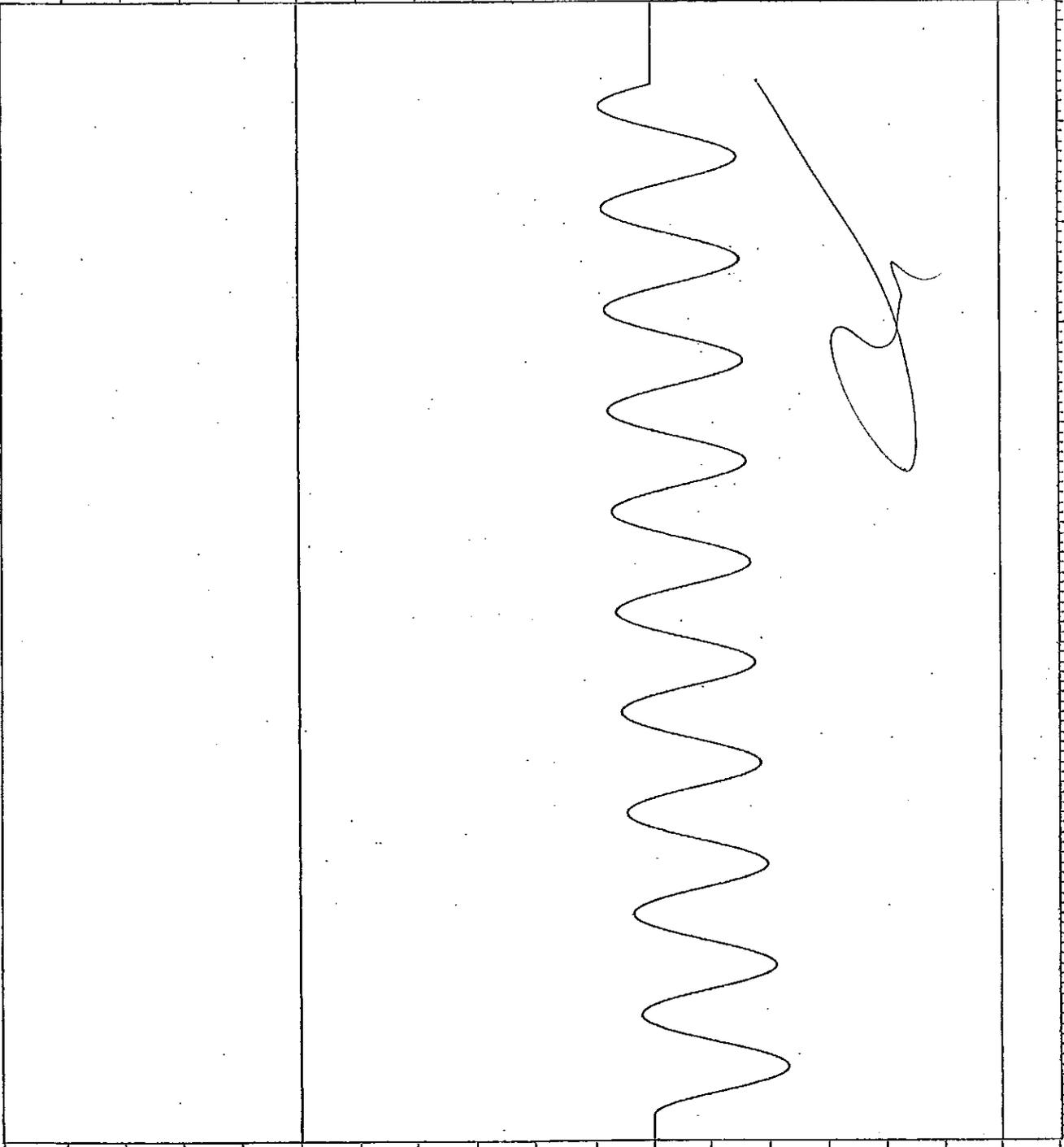
I 25 kA



VENT 4 V

161

I_{peak} = 35,12 kA
I_{rms} = 12,39 kA



37,488 60,000 80,000 100,000 120,000 140,000 160,000 180,000 200,000 220,000 240,000 260,000 263,615

2,000 [msec/div.]

Set: 1SEC Osc: 0 Meas: HF1-1

CESI P141 A4/008123-0009

U 30 kV

I 15 kA

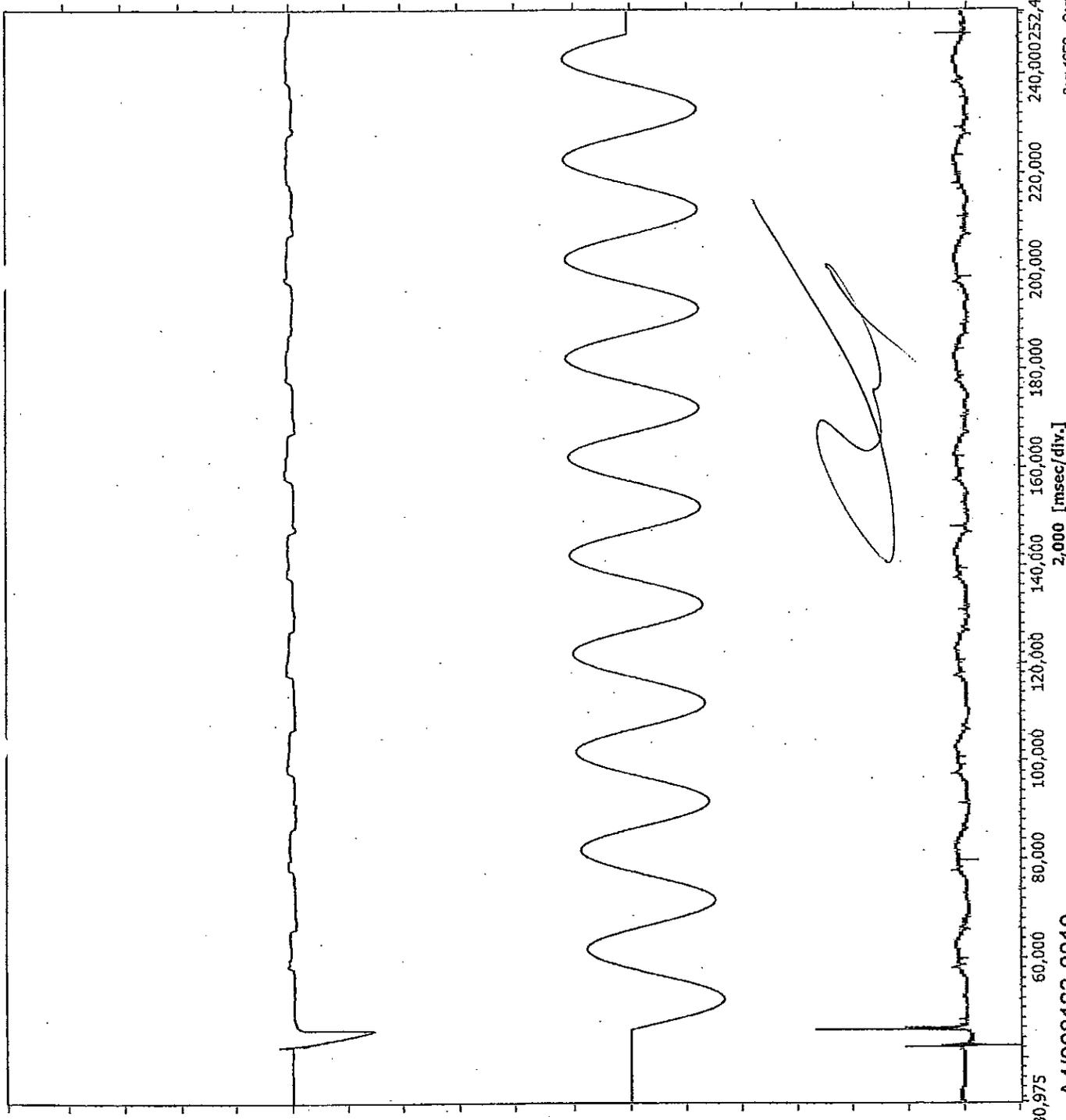
ВАРНО С ОПИТИНАТА



VENT 4 V

102

dT= 4,7 mSec
dT= 201,2 mSec
I.peak= 25,32 kA



Set: 1SEC Osc: O Meas: HF1-1

CESI P141 A4/008123-0010

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U 30 kV

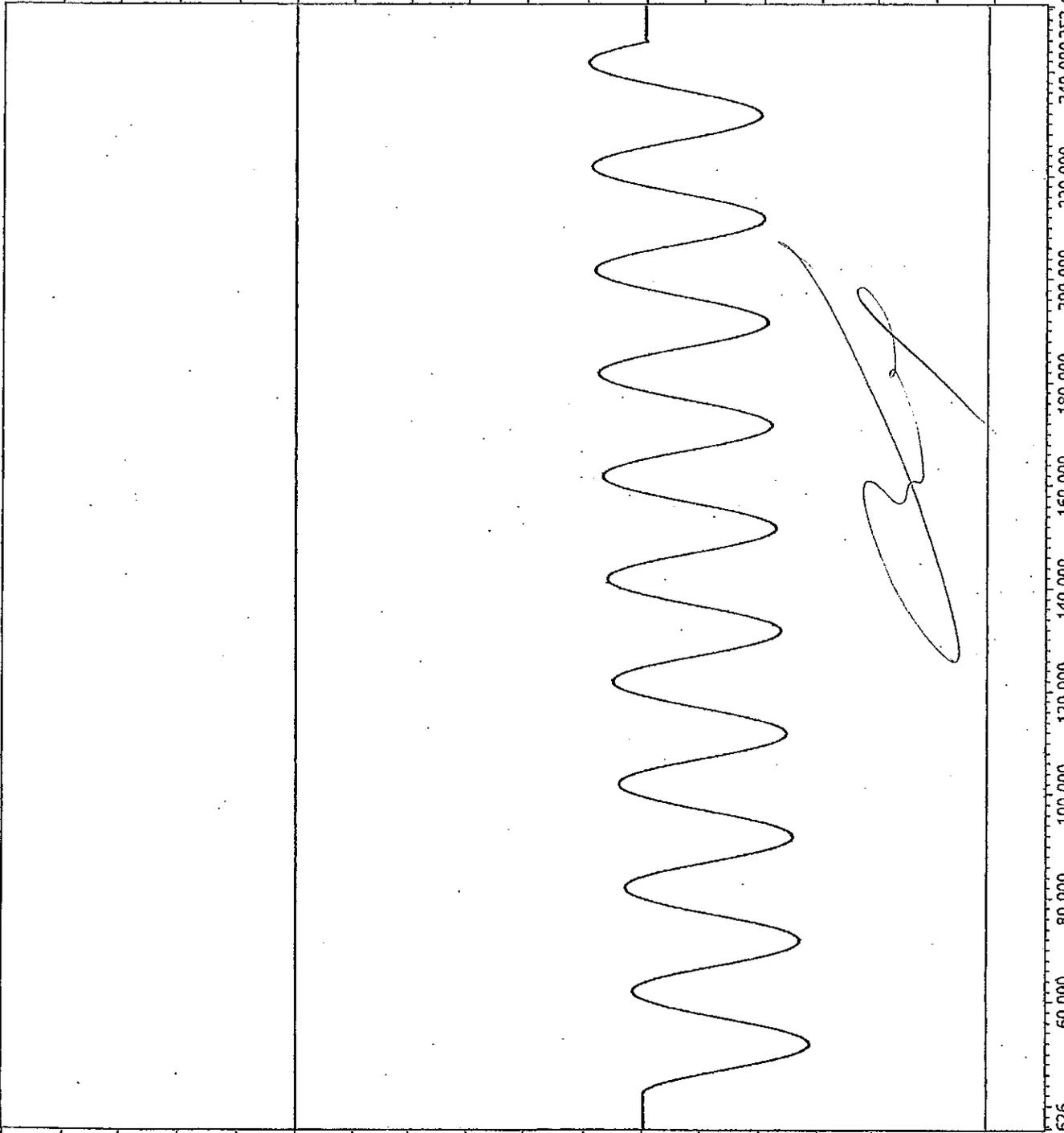
I 15 kA

ВАРНОЕ ОБЩЕСТВО



SCALE 0,10 V

I.peak= 17,38 kA
I.rms= 6,00 kA



35,626 60,000 80,000 100,000 120,000 140,000 160,000 180,000 200,000 220,000 240,000 252,446
2,000 [msec/div.]
Seq: 1SEC Osc: 0 Meas: HF1 - 1

CESI P141 A4/008123-0011

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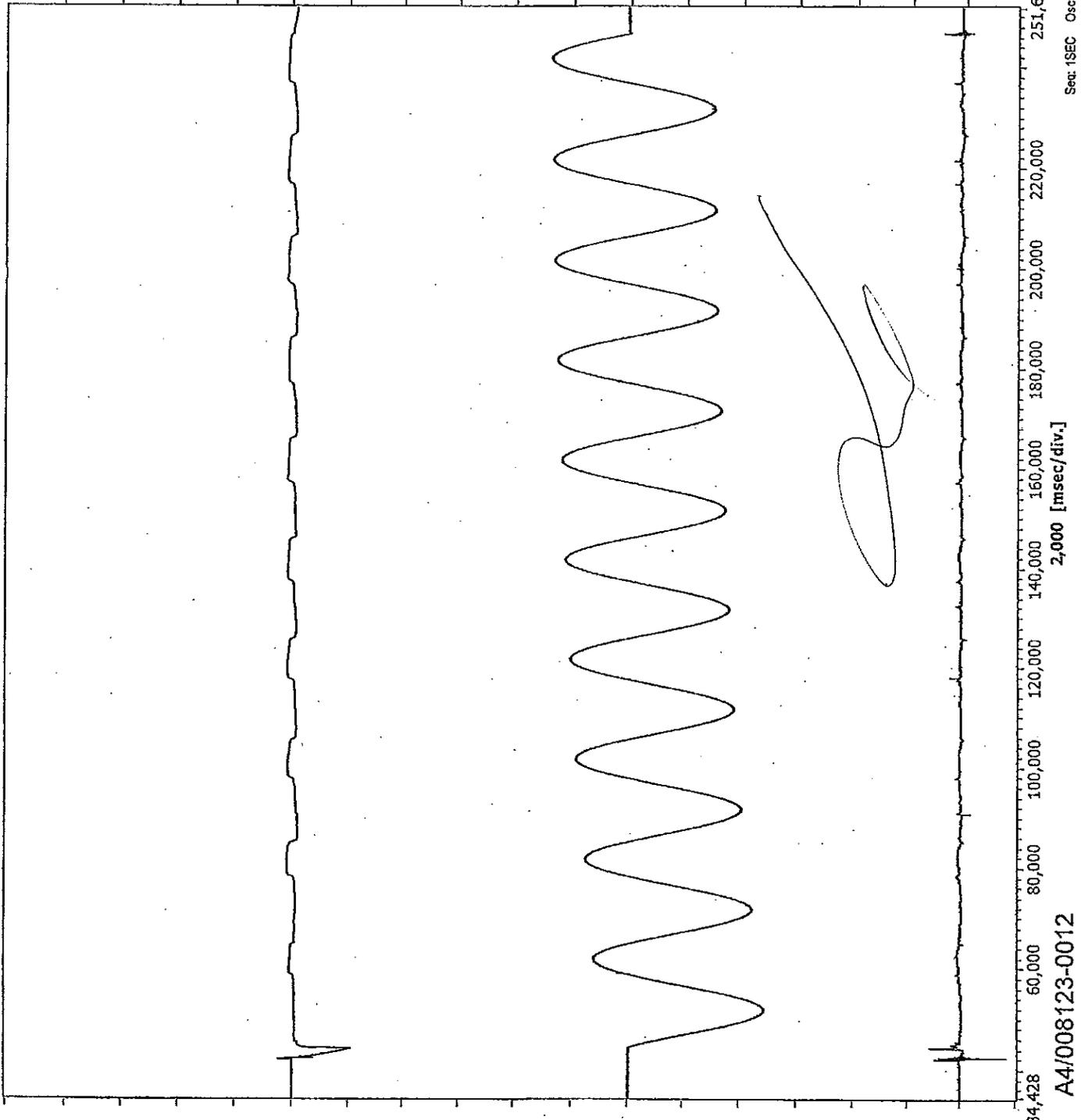
[Handwritten signature]

U 80 KV
БЪРЗО С ОПИМАНАТА

16 kA



dT = 3,5 mSec
dT = 201,5 mSec
I-peak = 14,76 kA



Seq: 1SEC Osc: 0 Meas: HF1-1

CESI P141 A4/008123-0012

U 30 KV

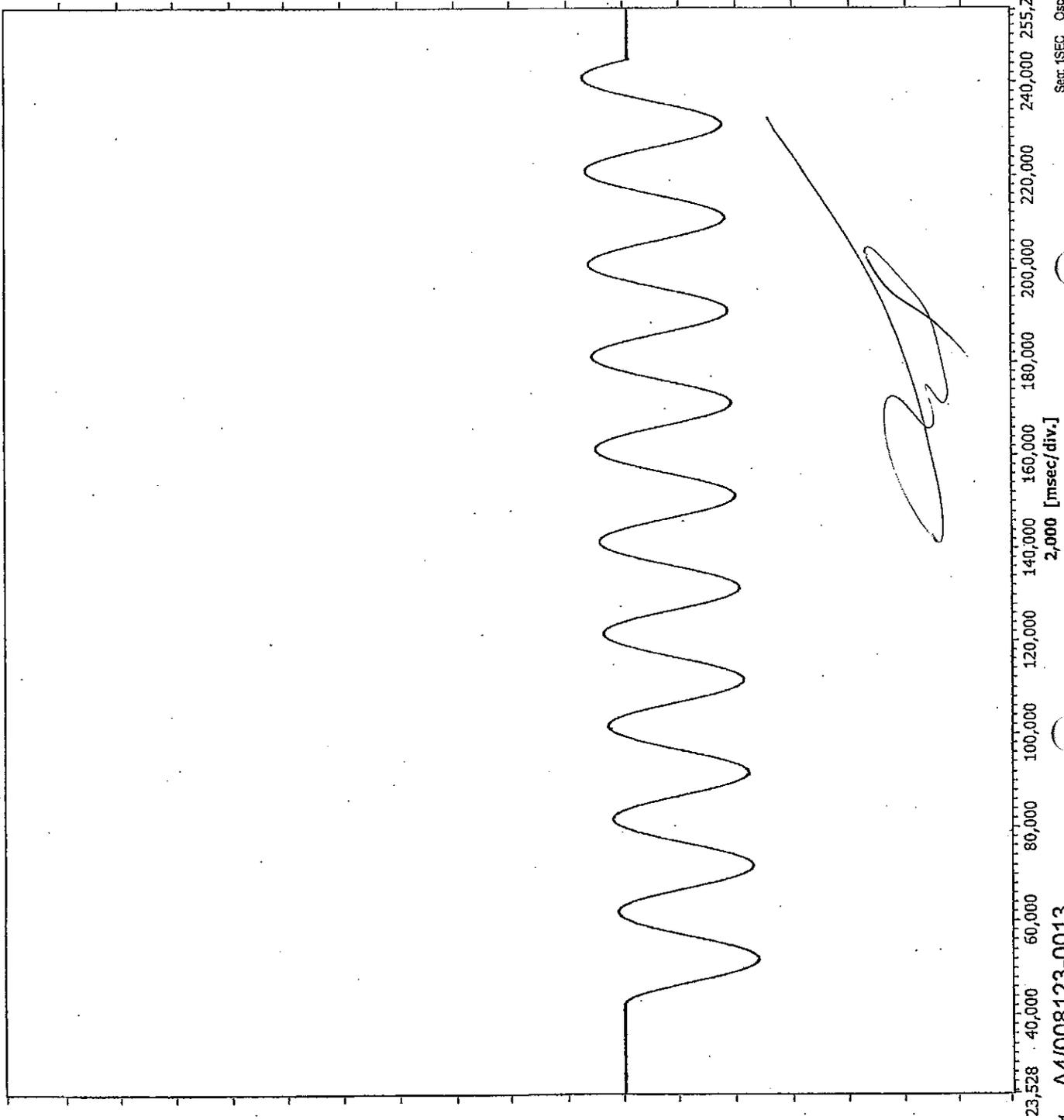
I 6 kA

СЕРВИС О ПЕРИМЕТРА



VENT 0,20 V

I_{peak} = 1,70 kA
I_{rms} = 602,97 A



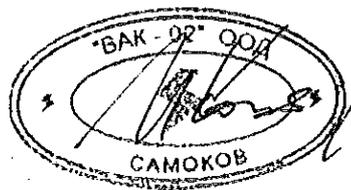
Set: rSEC Osc: O Meas: HF1 - 1

CESI P141 A4/008123-0013

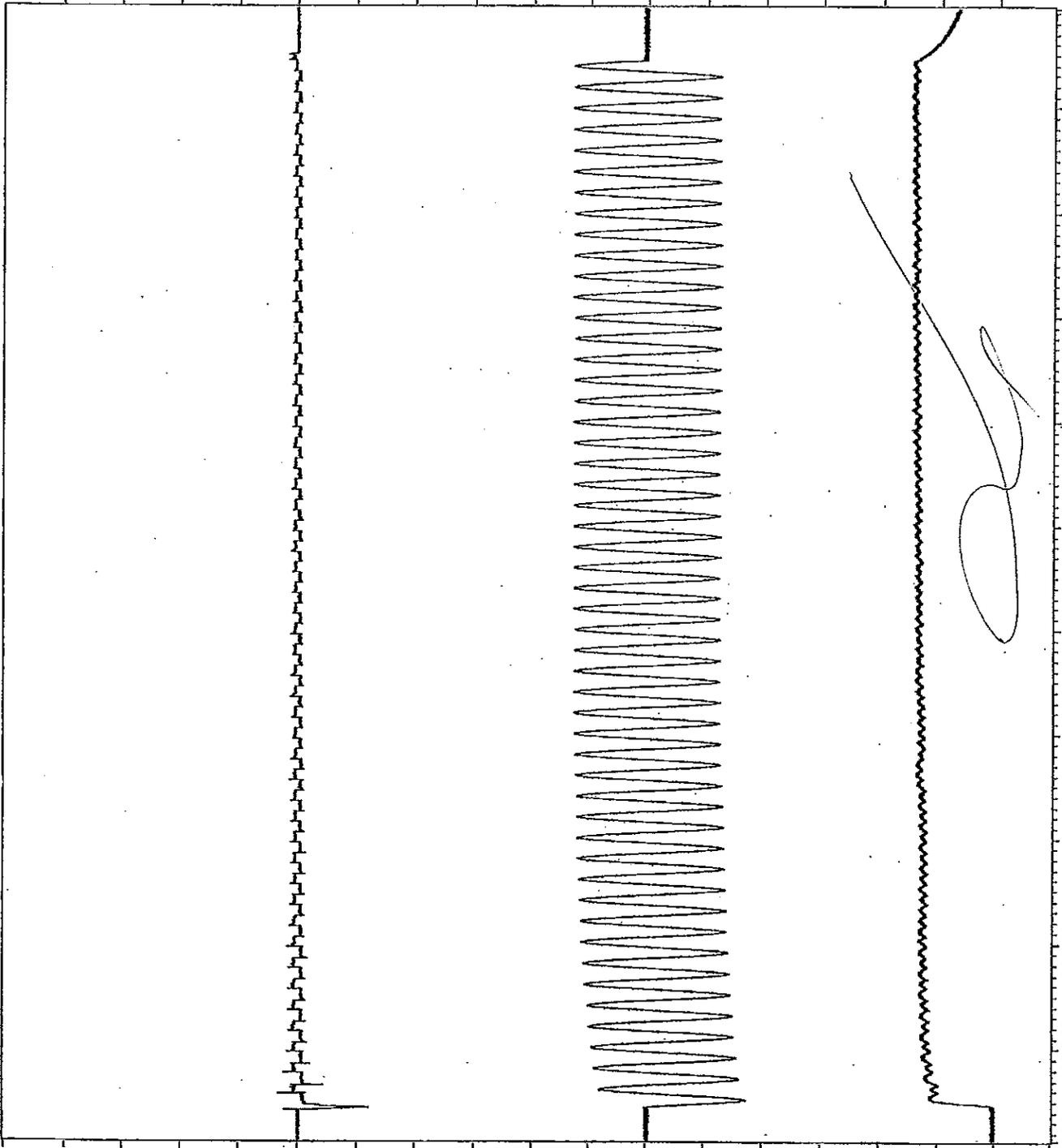
[Handwritten signature]

ВРЪНО С ОПАТНАТА

10,70 kA



dT= 1,002 Sec
dT= 12,7 mSec
I.peak= 1,22 kA



13,086 100,000 200,000 300,000 400,000 500,000 600,000 700,000 800,000 900,000 1000,000 1093,629
10,000 [msec/div.]

Sec: 1SEC Osc: 0 Meas: MF

CESI P141 A41008123-0014

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U 30 KV

ВАРНО С ОРМЕЖИНАТА 1070 kA

Ultima pagina
Last page
ВЛК-02-001
САМОКОВ

VENT 500 V

167

Client Dervasil -- Saint Joseph - (France)

Tested equipment Housing for polymer housed metal-oxide surge arrester type AZB 36

Tests carried out Partial discharge test

Standards/Specifications IEC 60099-4 (2004-05)

Test date from February 09, 2005 to February 09, 2005

The results reported in this document relate only to the tested equipment. Partial reproduction of this document is permitted only with the written permission from CESI.



No. of pages 11 No. of pages annexed 3

Issue date May 04, 2005

Prepared BU PeC - M. Gregori

на основание чл. 2 от ЗЗЛД

Verified BU PeC - R. Malgesini

Approved BU PeC - M. de Nigris



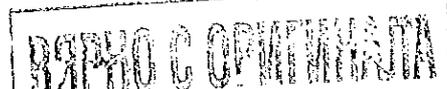
на основание чл. 2 от ЗЗЛД

CESI Centro Elettrotecnico Sperimentale Italiano Giacinto Motta spa

Via R. Rubattino 54 20134 Milano - Italia Telefono +39 022125.1 Fax +39 0221255440 http://www.cesi.it

Capitale sociale € 550 000 Euro interamente versato Codice fiscale e numero iscrizione CCIAA 00793680150

Registro Imprese di Milano Sezione Ordinaria PT 1100793680150



168

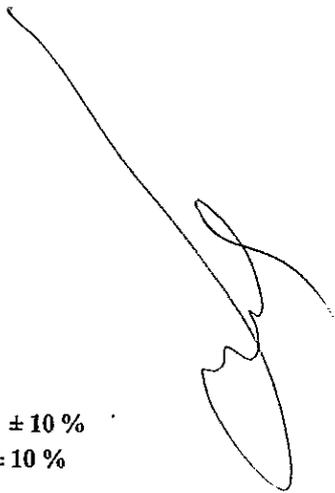
Tests witnessed by:-----

Identification of the object:

The Manufacturer guarantees that the tested object is manufactured according to the submitted drawings.

CESI checked that these drawings adequately represent in shape and dimensions the essential details and the parts of the tested object.

These drawings, identified by CESI and numbered A5021441 No. 1 to 10 – A5021444 No.1 – A5021445No. 1, have been returned to the Client.



The data necessary to permit repetition of the tests are contained in the document marked: ---

- dielectric tests with impulse voltage : peak voltage: $\pm 3 \%$; time parameters: $\pm 10 \%$
- dielectric tests with impulse current : peak value: $\pm 3 \%$; time parameters: $\pm 10 \%$
- dielectric tests with alternating voltage : voltage (rms): $\pm 3 \%$
- dielectric tests with direct voltage : voltage: $\pm 3 \%$

The measurement uncertainties are estimated at the level of twice the standard deviation (corresponding, in the case of normal distribution, to confidence level of about 95%) and have to be considered as maximum values

Laboratory information

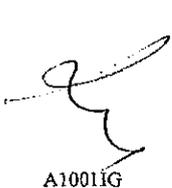
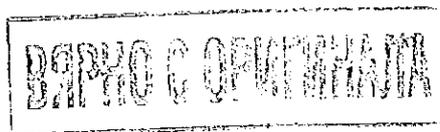
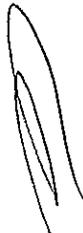
Receipt date of the sample February 01, 2005

Test location CESI – Via Rubattino 54 – Milan

CESI testing team Mr L. Podavitte

Test laboratory P177

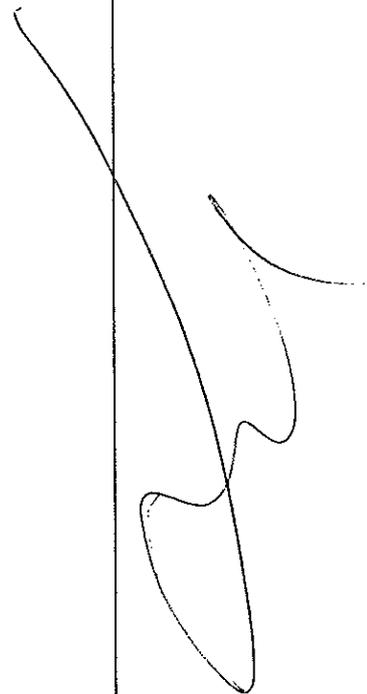
Activity code 26892R


A1001IG

AF002IG

content	page	test date
Test object characteristics	4	
Panoramic view of the test object	5	
Reference standard	6	
Test procedure	7	
Summary of test result	7	
Test setting for the partial discharge test	8	
Measurement of partial discharges	9	February 09, 2005
Technical data of the test circuit	10 - 11	

Pages annexed:
oscillograms n. 03 pages



Rated characteristics of the tested object assigned by the Client

Metal-oxide surge arrester

Manufacturer	Dervasil – Saint Joseph - (France)
Block manufacturer	Epcos
Year of manufacture	2005

Electrical characteristics

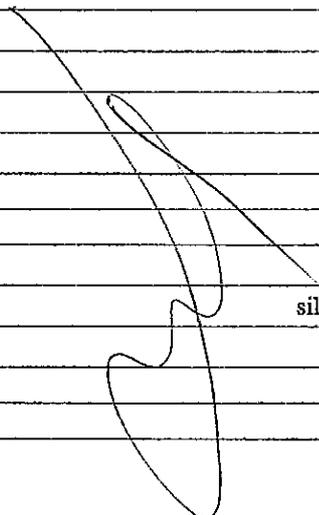
Nominal discharge current (I_r)	10 kA
Line discharge class	1
Rated voltage (U_r)	36 kV
Continuous operating voltage (U_c)	29 kV
Rated frequency	50-60 Hz

Geometrical characteristics measured on the test sample

Total height (only surge arrester)	345 mm
Number of sheds	12
Shed diameter	119 mm
Shed spacing	25 mm
Core diameter	59 mm

Other characteristics

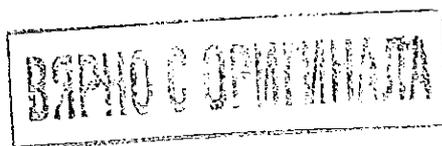
Housing material	silicone rubber
Housing color	grey

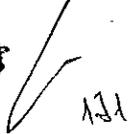


Name and signature of Client's witness:


A1307IG





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Photograph of the test object

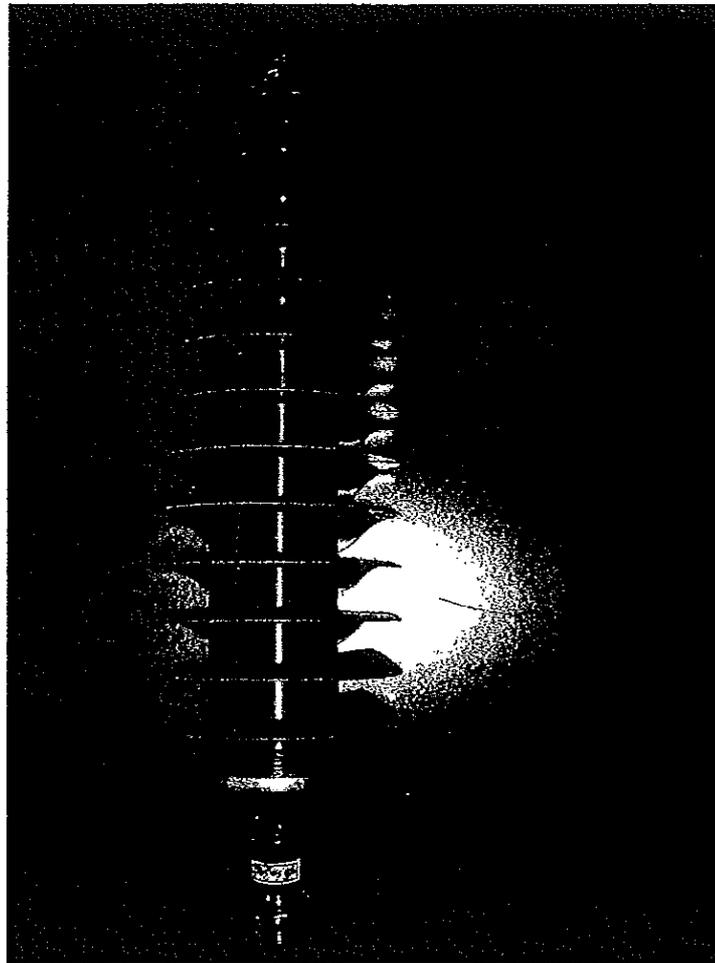


Photo no. 1

A126SIG

ВАРНОЕ ЦЕНТРАЛИЗОВАНОЕ

"БАК - 02" ООД
САМОКОВ

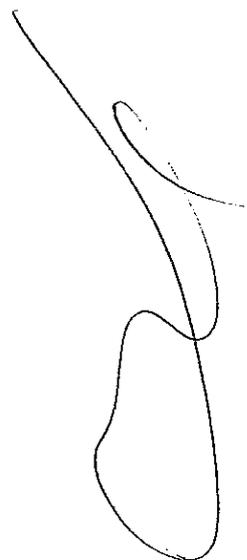
132

Reference Standard

IEC 60099-4 (2004-05): "Metal-oxide surge arrester without gaps for a.c. system", clause 10.8.8

Test carried out and identification of the test objects

Test carried out	Number of test objects	Test object identification
Partial discharge test	1	PD1



ВЯРНО С ОПРИМКАТА



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Test procedure

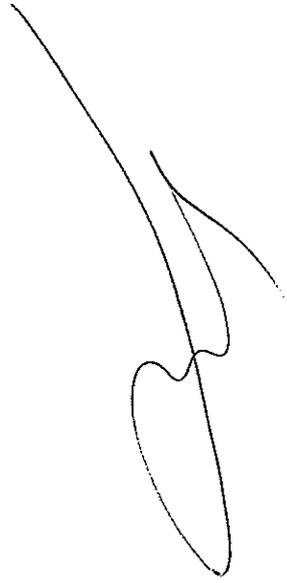
The application voltage has been increased up to rated voltage (U_r) and maintained for 10 sec.

The voltage has been decreased to 1,05 times the continuous operating voltage (U_c) and the partial discharge level has been measured according to the reference standard (IEC 60270).

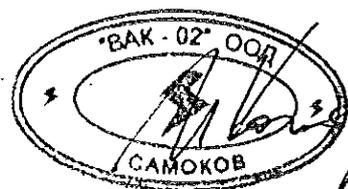
Summary of test results

The partial discharge level found was less than 1 pC (background noise).

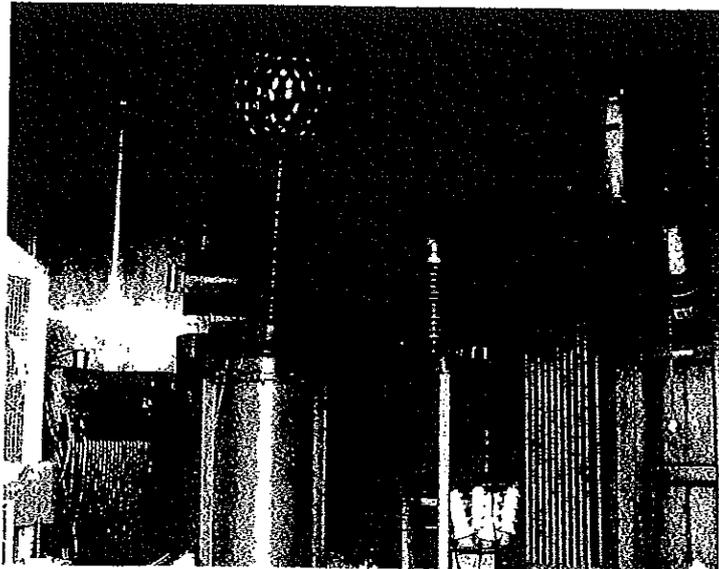
The test result is to be considered positive.



БЕЛОРУССКАЯ КОМПАНИЯ
ПО ТЕХНИЧЕСКОМУ РЕГУЛИРОВАНИЮ
И СЕРТИФИКАЦИИ



Test setting for the test



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Photo no. 2

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ВЪРХО С ОРИЕНТАТА

“БАК - 02” ООД
САМОКОВ

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Measurement of partial discharges

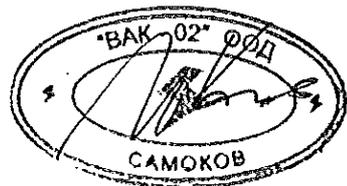
Test circuit: A0127
 Measurement circuit: A0022 "direct" calibration: 55 pC/mV see oscillogram. no.01 – background noise ≤ 1 pC see oscillogram no.02
 Arrangement: see pag. 8

Atmospheric conditions and correction factor			
b	t_{av}	h	Relative umidity
kPa	°C	g / m ³	%
99,70	18(12)	7,39	48,2

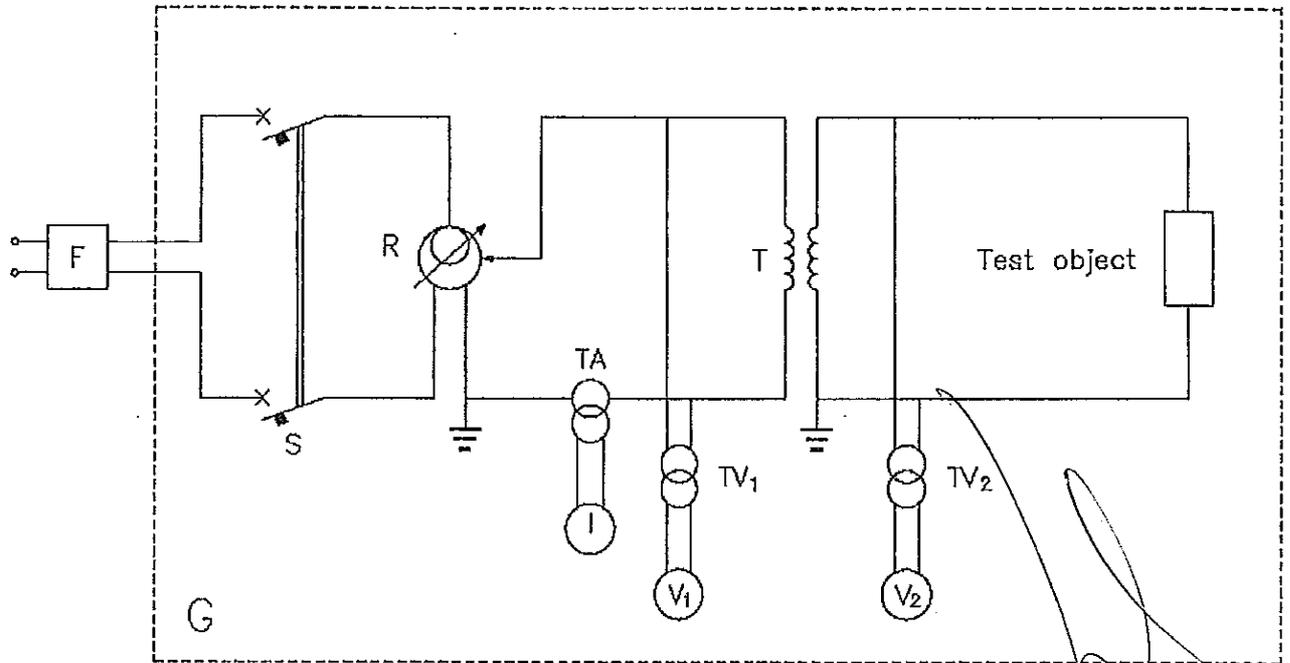
Date: February 09, 2005

Test sample	Applied voltage	Duration of voltage application	Temperature of the test object	Partial discharge measurement		Oscillogram	Notes
				voltage increase	voltage decrease		
	KV _{rms}	s	°C	Q _{max}	Q _{max}	No.	
MI	36,00	2-10	18	pC	pC	—	
MI	30,45	60	18	—	≤ 1	03	

continued

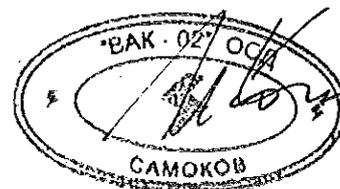
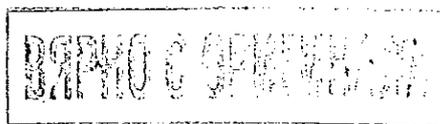


Circuit A0127



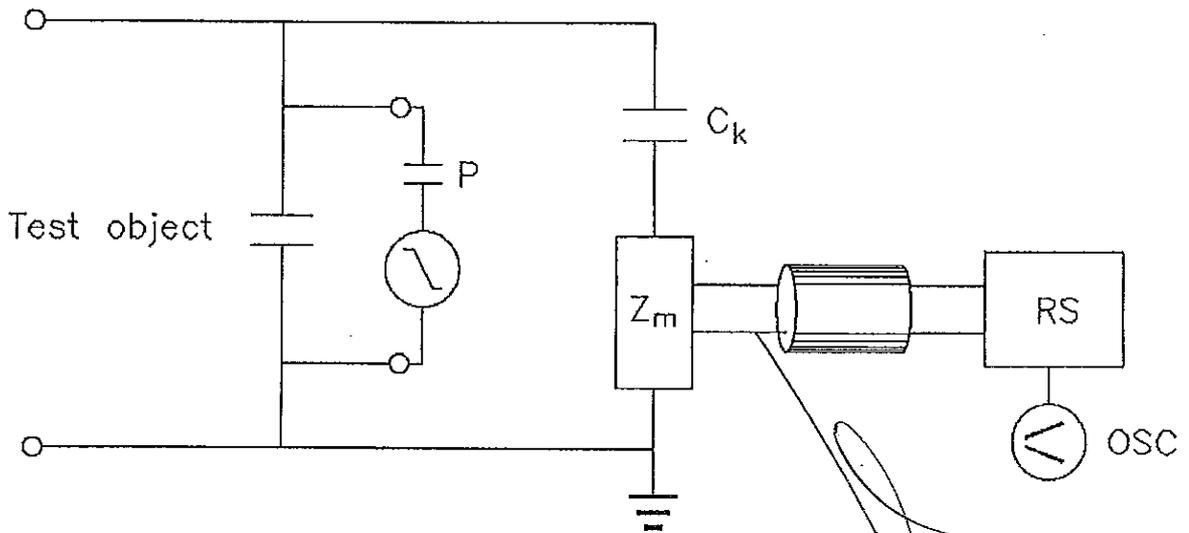
Power-frequency high voltage circuit.

- F - wide band rejection filter TELEC; 380 V; 100 A
- G - Faraday cage
- S - single phase circuit breaker SACE; 600 V; 800 A
- R - regulator CORMES; power 66 kVA; voltage 380 V/0+220 V
- TA - current transformer CGS, ratio 150-300 A/5 A
- I - analogic amperometer
- TV₁ - voltage transformer; ratio 440 V/ 100 V
- V₁ - analogic voltmeter
- T - booster transformer PIVI; power 250 kVA; voltage 200-400 V/250 kV
- TV₂ - voltage transformer PIVI; ratio 250 kV/ 100 V
- V₂ - direct reading digital voltmeter FLUKE; CESI No. 06393



Circuit A0022

Partial discharges measurement
Direct circuit - Scheme 1a



- P - calibrator CESI; CESI No. 346
- C_k - coupling capacitor 0,3 nF
- Z_m - coupling impedance
- RS - partial discharge detector HAEFELY TRENCH type TE 571; CESI No. 13281
- OSC - (not used)

A0022IG

ВАРЬНО С ОПИТИВАНАТА

BAK-02/001
CAMOKOB

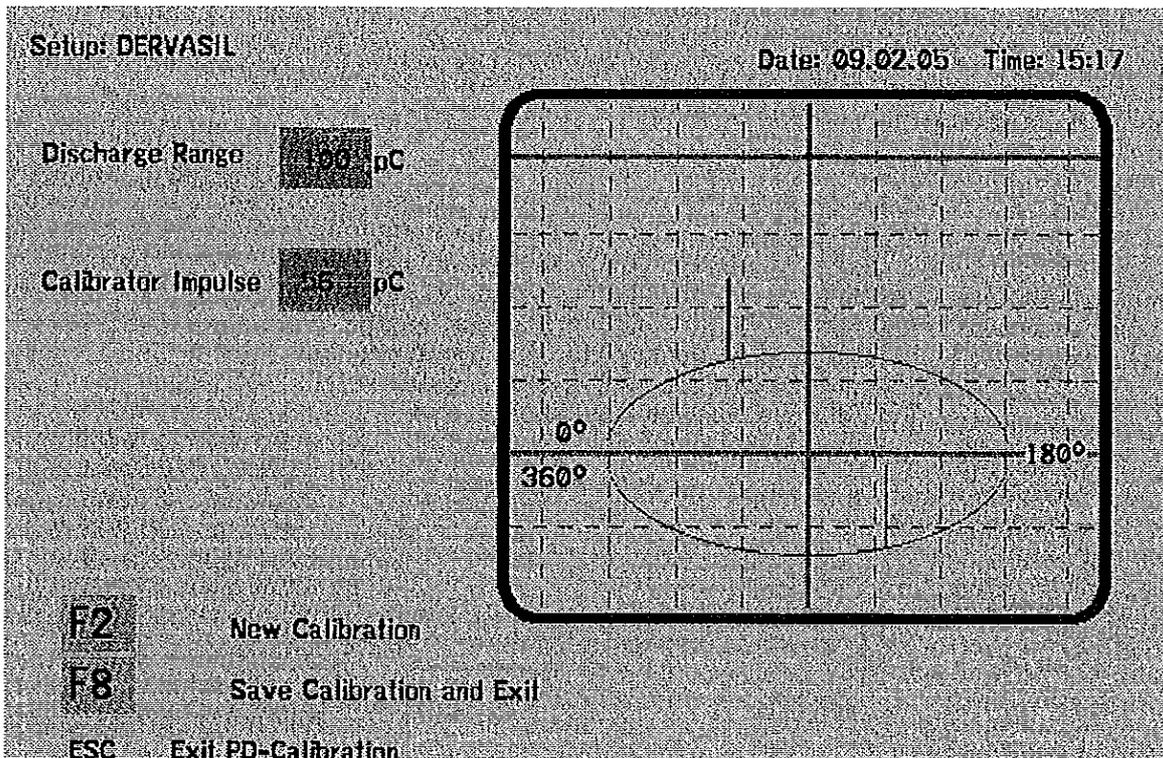
HAEFELY TRENCH TETTEX

PD-DETECTOR

Info: 1
Measurement name:
Comment:
1st PD Range: 100 pC
Noise Suppression: 5 %
Test Measuring Time: 15 s

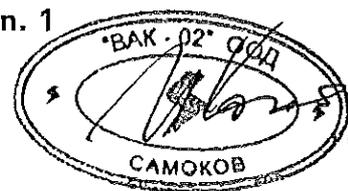
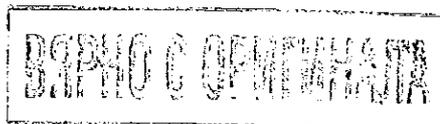
Start date: 00.00.00
Start time: 00:00
2nd PD Range: Not applied
Lockout Time: 7.3 usec
Voltage Range: 15 kV

Remarks:



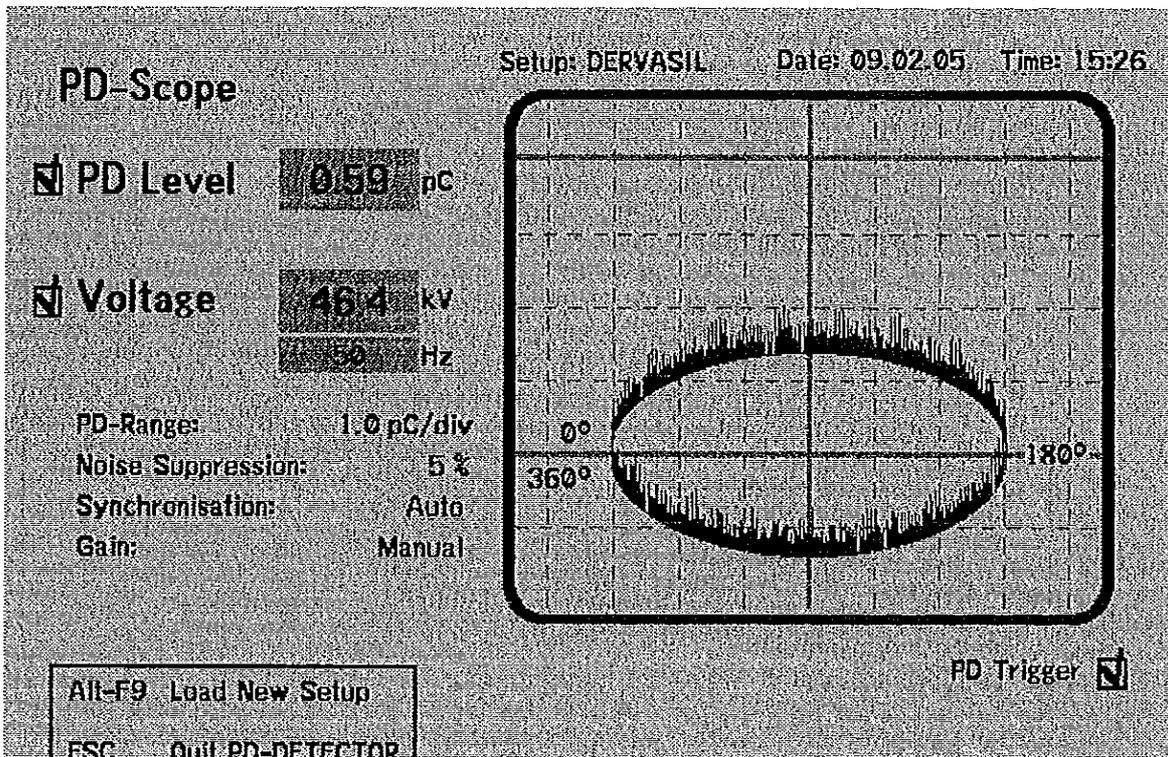
CESI PeC A5003599

oscillogram n. 1



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CESI PeC A5003599

oscillogram n. 2

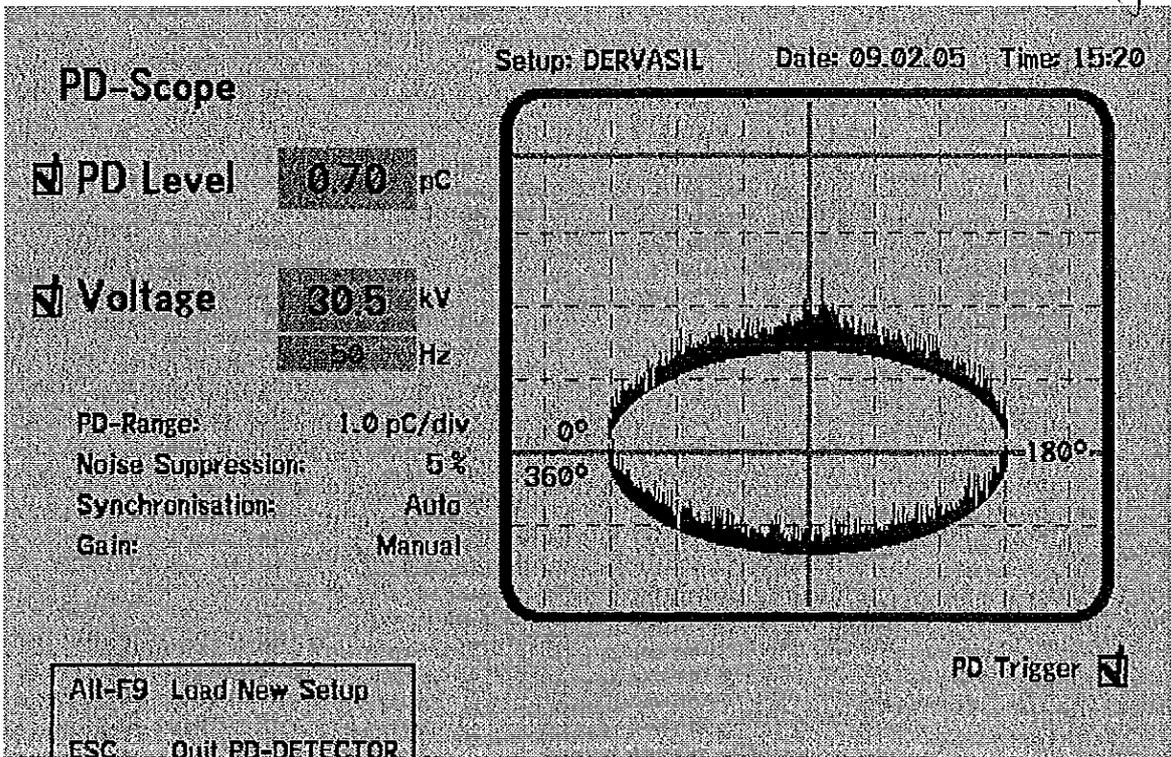
ВАЖНО С ОРГАНИЗАЦИЯТА



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180

[Handwritten signature]



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CESI PeC A5003599

oscillogram n. 3

ВАЖНО С ОРМОНАЛТА



client Dervasil - Saint Joseph (France)

equipment under test Polymer housed metal-oxide surge arrester
type AZB-36

tests performed Bending moment test

normative documents IEC 60099-4 (2004-05), Clause 10.8.9

receipt date of the sample June 14, 2004

test date from June 17, 2004 to July 16, 2004

no. of pages 21 no. of pages annexed 22

the test results relate only to the sample tested
this document shall not be reproduced except in full without the written approval of CESI

first issue date July 20, 2004

prepared PeC/TEST - M. Gregori

на основание чл. 2 от ЗЗЛД

verified PeC/TEST - A. Sironi

approved PeC/TEST - M. de Nigris

CESI
CENTRO ELETTROTECNICO SPERIMENTALE ITALIANO

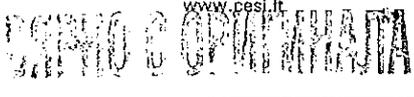
на основание чл. 2 от ЗЗЛД

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iscrizione CCIAA 00793580150

Registro Imprese di Milano
Sezione Ordinaria
M. R. E. A. 429222
P. I. 00793580150



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tests witnessed by: /

Identification of the object: The manufacturer guarantees that the tested object is manufactured according to the submitted drawings.

CESI checked that drawing adequately represents in shape and dimension the essential detail and the parts of the tested object.

The drawing identified by CESI and numbered A4/509437 n. 01, one page, is annexed to this document.



Only for laboratory requirement, in order to reproduce the test conditions, all the laboratory data are contained in the document marked: —

The measurement uncertainties of the test results reported in this document are the following:

- dielectric tests with impulse voltage : peak voltage; $\pm 3\%$; time parameters: $\pm 10\%$
- dielectric tests with impulse current : peak value; $\pm 3\%$; time parameters: $\pm 10\%$
- dielectric tests with alternating voltage : voltage (rms); $\pm 3\%$

The measurement uncertainties are estimated at the level of twice the standard deviation (corresponding, in the case of normal distribution, to a confidence level of about 95 %) and have to be considered as maximum values.

laboratory Information

CESI testing team: Mr F. Mazzarella

test laboratory: P177 surge arrester laboratory

activity code: 41285B

keywords: 12015R, 23810H, 31020W, 46030U, 53001D



MOD. AT001IG-F01



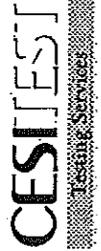
183

contents	page	test date
Test object characteristics	4	
Reference standard	5	
Test procedure	6	
Summary of test result	7	
Initial measurement	8 ÷ 10	June 17, 2004
Test setting for bending application	11 ÷ 12	
Bending application	13	June 18, 2004
Water immersion test	13	July 13 ÷ 16, 2004
Verification test	14 ÷ 17	July 16, 2004
Technical data of the test circuit	18 ÷ 21	

Pages annexed:

oscillograms n.21 pages

Derivasil Drawing no.99B524923A; CESI n.: A4/509437 n..01, one page



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Test object characteristics

type: Polymer housed metal-oxide surge arrester section

electrical characteristics (claimed by the client)

manufacturer's name	DERVASIL
nominal discharge current - I_N [kA]	10
rated voltage - U_r [kV]	36
continuous operating voltage - U_c [kV]	29
reference current - I_{ref} [mA]	5
line discharge class	-
rated frequency - [Hz]	50
dynamic cantilever [N*m]	200
year of manufacture	2004

geometrical characteristics (measured on the test sample)

height [mm]	339
number of sheds	11
shed diameter [mm]	115
core diameter [mm]	59,4

other characteristics

housing material	polymeric
housing color	grey

ВЯРНО С ОРГНИЗАЦИЯТА



Reference Standard

IEC 60099-4 (2004-05) edition 2.0 at clause 10.8.9.3 for polymer housed surge arresters without enclöse gas volume.

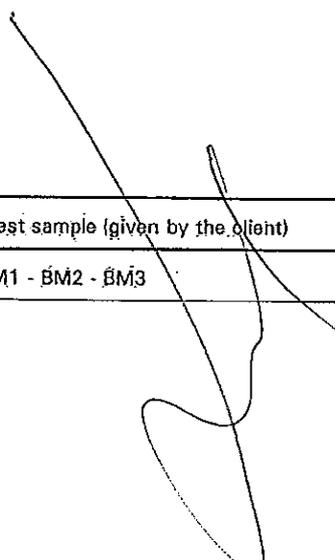
" Metal-oxide surge arrester without gaps for a.c. system"

Test carried out

test carried out	number of sample tested
initial measurements	3
bending application	
water immersion	
test evaluation	

Test object identification

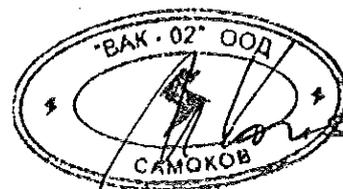
test object names	identification of test sample (given by the client)
polymer housed metal-oxide surge arrester	BM1 - BM2 - BM3

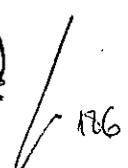


MOD.A1178IG




ВАРПНО С ОПИТИВАТА



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Test procedure

The test consisted of the following steps:

Initial measurement

- Watt losses has been measured at $0,8 \cdot U_0$.
- Internal partial discharge have been measured.
The application voltage has been increased up to rated voltage (U_0) and maintained for 10 sec. Then the voltage has been decreased to 1,05 times the continuous operating voltage (U_0) and the partial discharge level has been measured according to the reference standard.
- The lightning impulse residual voltage has been measured at the nominal discharge current I_N

Bending application

The test sample has been mounted in upright position. The specified load of 200 N*m (corresponding to 588 N applied to the free terminal on the sample having 339 height) was applied perpendicular to the axis. The load was increased at constant speed, maintained at the specified value for about 60 to 90 seconds and then decreased to zero.

Water immersion test

The sample has been immersed in a vessel, in boiling deionized water with 1 Kg/m³ of NaCl for 42 hours. At the end the samples remained in the vessel until the water cooled to 50°C.

Verification test at ambient temperature

- The visual inspection was carried out
- Watt losses measurement at $0,8 \cdot U_0$ has been repeated
- Partial discharge measurement has been repeated at $1,05 \cdot U_0$.
- The lightning impulse residual voltage test has been repeated at nominal discharge current I_N

Summary of test result

Visual inspection

The visual inspection of the polymer housed metal oxide surge arrester after test has revealed no sign of physical damage.

Bending application

The force-deflection curve does not show significant discontinuity. The permanent deflection is not significant.

Electrical measurement

- variation of watt losses at $0,8 \cdot U_c$

sample	before test		after test		variation %
	voltage	power	voltage	power	
	kV	W	kV	W	
BM1	24,25	0,394	24,03	0,459	+16,50
BM2	23,82	0,408	23,66	0,389	-4,65
BM3	24,12	0,438	24,02	0,429	-2,05

The variation of watt losses before and after the test was less than 20% (maximum allowed variation according to reference standard is 20%).

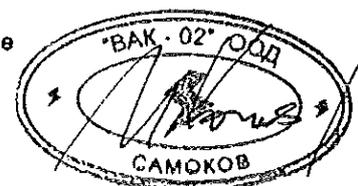
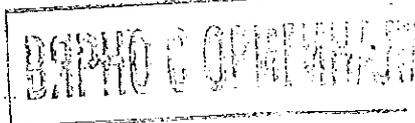
- variation of lightning impulse residual voltage at I_N

sample	before test		after test		variation %
	discharge current	residual voltage	discharge current	residual voltage	
	kA	kV	kA	kV	
BM1	10,0	99,42	10,0	100,4	1,0
BM2	10,0	99,61	10,0	100,8	1,2
BM3	10,0	100,2	10,0	101,2	1,0

The variation of lightning impulse residual voltage before and after the test was less than 5% (maximum allowed variation according to reference standard is 5%).

- Measured partial discharge level was less than 1 pC (background noise) before and after the test.

All acceptance criteria are satisfied. Therefore the test result is positive



Power-frequency voltage-current characteristics - before bending moment.

test object: Polymer housed metal-oxide surge arrester
test circuit: A019

date: June 17, 2004

sample no. BM1						
oscill.	voltage	current	current	current	power	3rd harmonic amplitude
no.	kV	+ mA _{cr}	- mA _{cr}	mA _{rms}	W	μA
1	24,25	0,327	0,510	0,233	0,394	---

sample no. BM2						
oscill.	voltage	current	current	current	power	3rd harmonic amplitude
no.	kV	+ mA _{cr}	- mA _{cr}	mA _{rms}	W	μA
2	23,82	0,327	0,490	0,238	0,408	---

sample no. BM3						
oscill.	voltage	current	current	current	power	3rd harmonic amplitude
no.	kV	+ mA _{cr}	- mA _{cr}	mA _{rms}	W	μA
3	24,12	0,306	0,489	0,233	0,438	---

ВАРНО С ОПРЕДЕЛЯНАТА

“BAK 102” ООД
САМОКОВ

MOD.A11731G

Measurement of partial discharges - before bending moment

test object: Polymer housed metal-oxide surge arrester

test circuit: A012

measurement circuit: A022 ("direct" calibration: 50 pC)

arrangement: ---

atmospheric conditions	
b	t
kPa	°C
---	25
---	---
---	---
---	---

date: June 17, 2004

test condition	applied voltage	duration of voltage application	temperature of the test object	partial discharge measurement		oscillogram	note
				voltage increase	voltage decrease		
	kV _{rms}	sec	°C	CRO readout mV	CRO readout pC	no.	
BM1	36,0	10	25	---	≤ 1	---	
	30,5	measure	25	---	≤ 1	---	
BM2	36,0	10	25	---	≤ 1	---	
	30,5	measure	25	---	≤ 1	---	
BM3	36,0	10	25	---	≤ 1	---	
	30,5	measure	25	---	≤ 1	---	

background noise: ≤ 1 pC



CESI TEST
TESTING SERVICES

Bending moment test.

lightning impulse residual voltage measurement - before bending moment

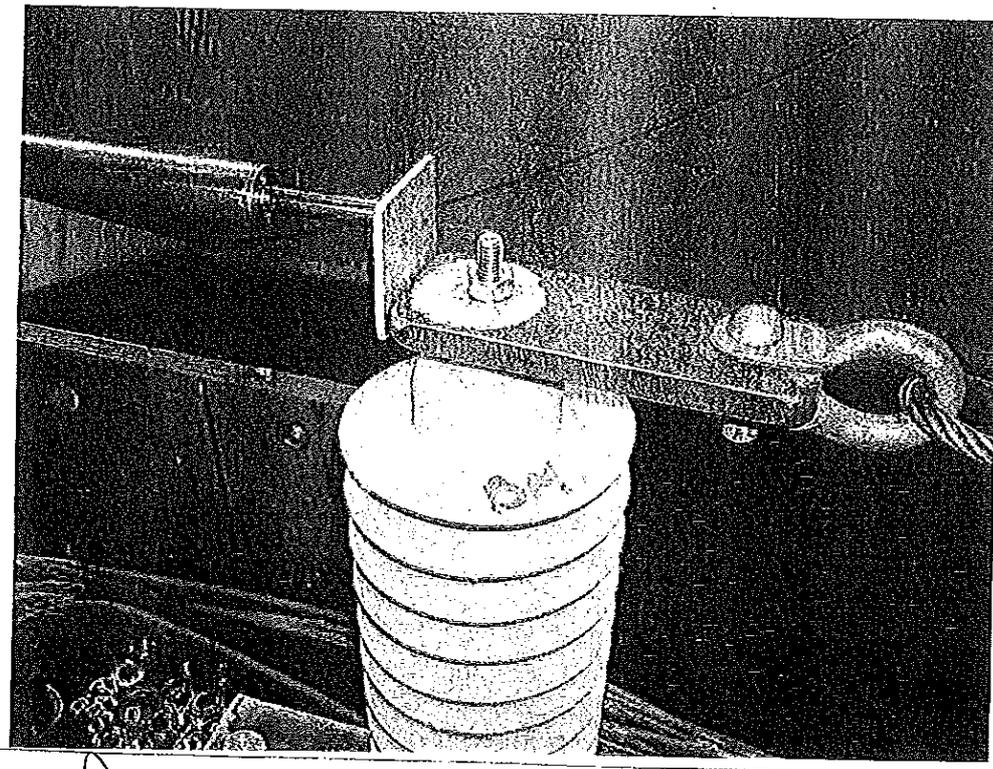
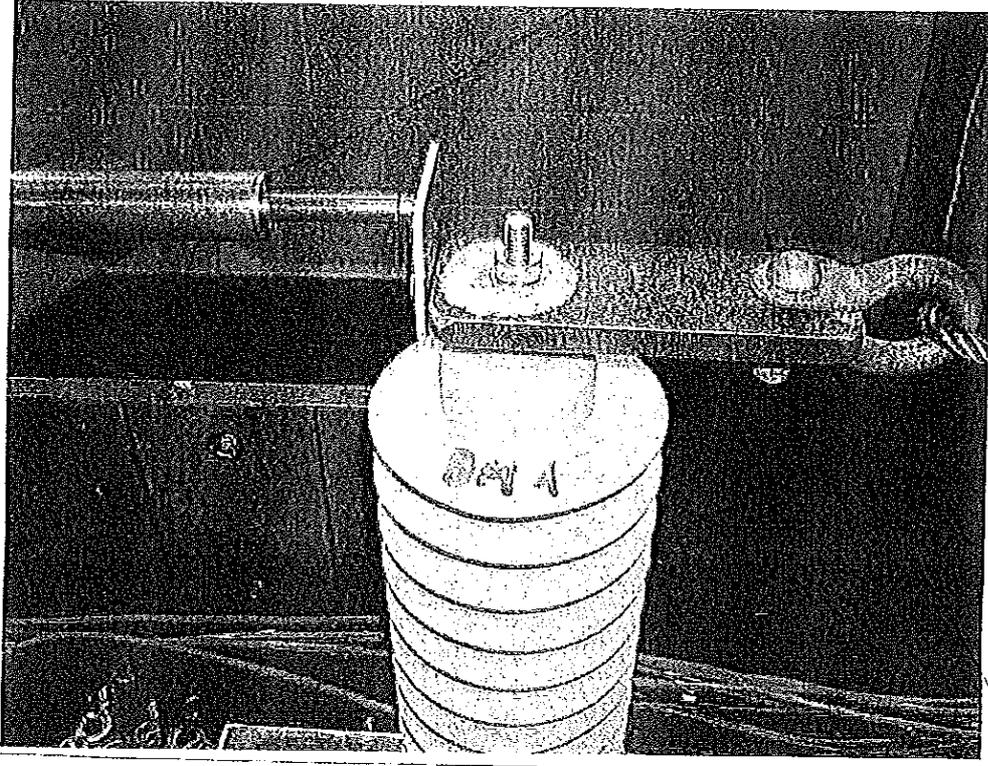
test object: Polymer housed metal-oxide surge arrester
test circuit: A014

date: June 17, 2004

sample no.	requested current	charging voltage kV	oscillogram no.	current waveshape μs	discharge current kA	residual voltage kV
BM1	I_N	63 x 2	4	8,2/19,6	10,0	99,42
BM2	I_N	63 x 2	5	8,2/19,6	10,0	99,61
BM3	I_N	63 x 2	6	8,2/19,6	10,0	100,2

	oscilloscope settings		
	sampling division μs	input V_{in}	attenuation
current	5	0,5	50:5
voltage	5	0,8	50:5

Test setting for bending application.



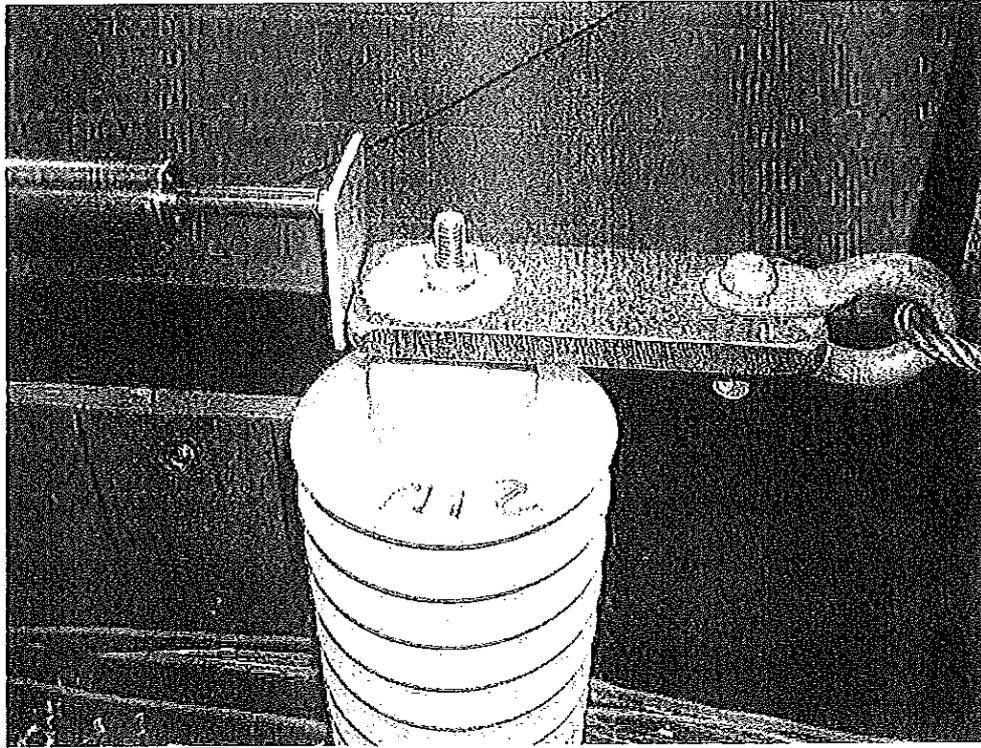
MOD-A126510

ВНИМАНИЕ! ОБЪЕКТЫ НЕЛЬЗЯ
ВЫНИМАТЬ БЕЗ ПОЗВОЛЕНИЯ

"BAK-02" ООД
САМОКОВ

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Test setting for bending application.



Bending application:

Test date: June 28, 2004

The test sample was mounted in upright position. The specified load (corresponding to the maximum bending moment of 200 N*m) was applied perpendicular to the axis to the free end of the surge arrester. The load was increased at constant speed, maintained at the specified value for about 60 to 90 seconds and then decreased to zero.

A view of the test arrangement is shown in the photos pages n. 11 - 12 .

The curve of the load&deflection versus time is shown in the oscillogram n.07 (sample BM1) - n.08 (sample BM2) - n. 09 (sample BM3)

The curve of the load versus deflection is shown in the oscillogram n.10 (sample BM1) - n.11 (sample BM2) - 12 (sample BM3).

water immersion test:

Test date: July 13 + 16, 2004

The sample has been immersed in a vessel, in boiling deionized water with 1 Kg/m³ of NaCl for 4 2 hours. At the end the samples remained in the vessel until the water cooled to 50°C and maintained at this temperature in the vessel until verification tests.

MOD.A1176IG

ВАРШО С ОПИМЕНАТА



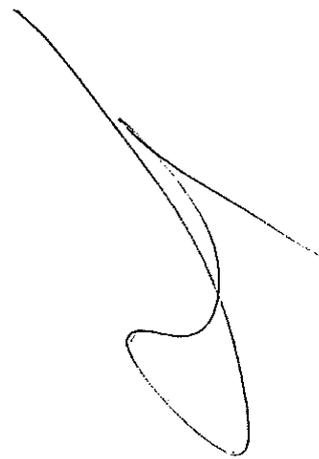
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visual examination:

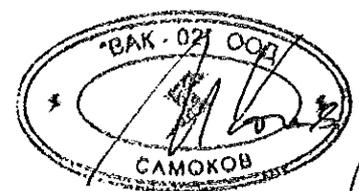
test date: July 16, 2004

The surge arrester has been visually inspected.

No sign of physical damage was detected.



ВАННО С ОПИШКАТО



Power frequency voltage-current characteristics - after bending moment.

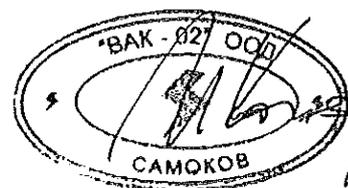
test object: Polymer housed metal-oxide surge arrester
test circuit: A019

date: June 16, 2004

sample no. BM1						
oscill.	voltage	current	current	current	power	3rd harmonic amplitude
no.	kV	+ mA _{cr}	- mA _{cr}	mA _{rms}	W	μA
13	24,03	0,323	0,300	0,223	0,459	---

sample no. BM2						
oscill.	voltage	current	current	current	power	3rd harmonic amplitude
no.	kV	+ mA _{cr}	- mA _{cr}	mA _{rms}	W	μA
14	23,66	0,316	0,293	0,216	0,389	---

sample no. BM3						
oscill.	voltage	current	current	current	power	3rd harmonic amplitude
no.	kV	+ mA _{cr}	- mA _{cr}	mA _{rms}	W	μA
15	24,02	0,321	0,291	0,2176	0,429	---



Measurement of partial discharges -after bending moment.

test object: Polymer housed metal-oxide surge arrester

test circuit: A012

measurement circuit: A022 ("direct" calibration: 50 pC - see oscillogram no.16.)

arrangement: ---

atmospheric conditions	
p	t
kPa	°C
--	25

date: June 16, 2004

test condition	applied voltage	duration of voltage application	temperature of the test-object	partial discharge measurement		oscillogram	note
				voltage increase	voltage:decrease		
	kV _{min}	sec	°C	CRO readout mV	CRO readout mV	Q max pC	Q max pC
BM1	36,0	10	25	--	--	≤ 1	≤ 1
	30,5	measure	25				18
BM2	36,0	10	25	--	--	≤ 1	
	30,5	measure	25				19
BM3	36,0	10	25	--	--	≤ 1	
	30,5	measure	25				20

Note: background noise ≤ 1 pC - see oscillogram no.17



Bending moment test.

lightning impulse residual voltage measurement - after bending moment

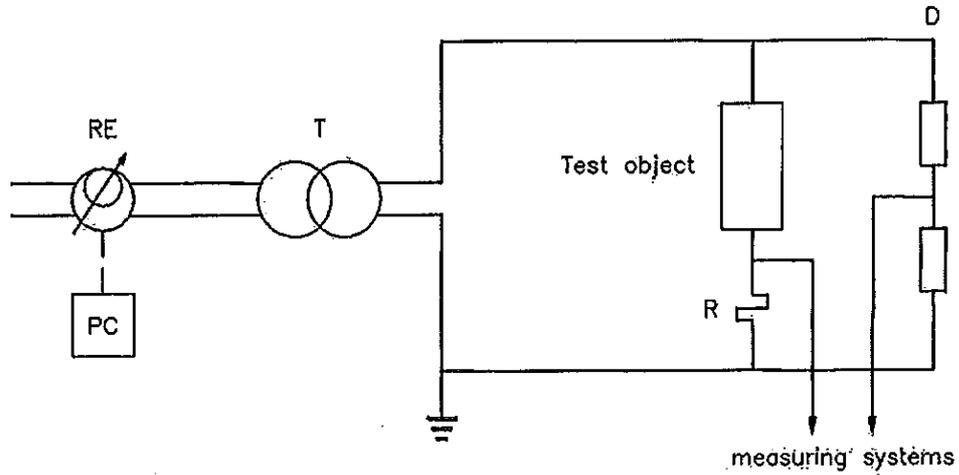
test object: Polymer housed metal-oxide surge arrester
test circuit: A014

date: June 16, 2004

sample no.	requested current	charging voltage kV	oscillogram no.	current waveshape μs	discharge current kA	residual voltage kV
BM1	I_N	63 x 2	21	8,2/19,6	10,0	100,4
BM2	I_N	63 x 2	22	8,2/19,6	10,0	100,8
BM3	I_N	63 x 2	23	8,2/19,6	10,0	101,2

	oscilloscope settings		
	sampling division μs	input V_{div}	attenuation
current	5	0,5	50:5
voltage	5	0,8	50:5

circuit A019

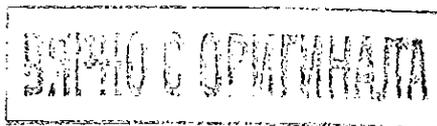
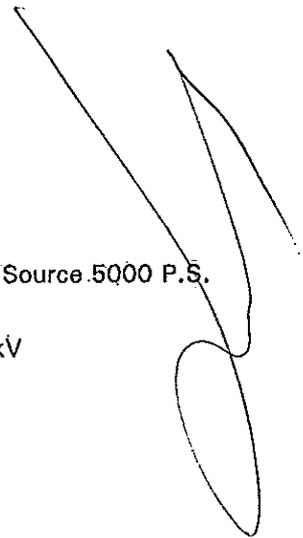


power frequency supply

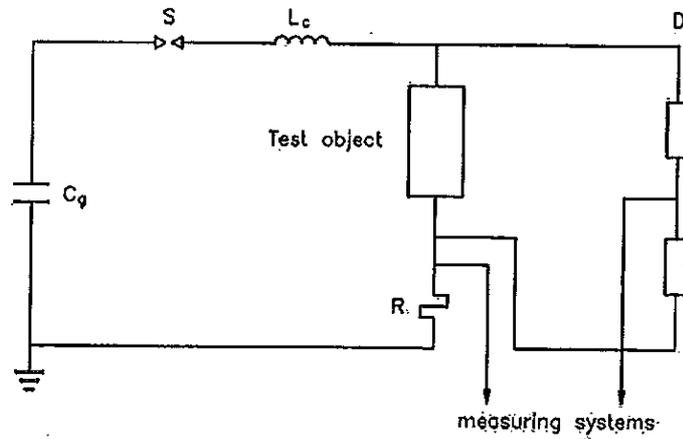
RE : programmable supply CESI no. 23702-32191 ; type Larcet A.C. Power Source 5000 P.S.
 PC : personal computer
 T : transformer type Specialtrāsfo ; power 30 kVA ; voltage 200 V/15-30 kV

current shunt (R) CESI no. 11537 ; $R = 867,8 \Omega$
 oscilloscope CESI no.9090
 type Tektronix RTD 710A

voltage divider (D) CESI no. 11120 $k = 1010$
 electro optical system CESI no.11519/520 ; attenuation 50:5
 oscilloscope CESI no.30223-30224
 type Data Precision DATA 6100



circuit A014



impulse generator

plant P177

no. of stages 2

C_g 2,49 μ F

L_{lc} 18 μ H

S spark gap

current shunt (R) CESI no. 6042; $R = 0,002\Omega$; 100 kA

electro optical system CESI no. 11517/518

oscilloscope CESI no. 13217

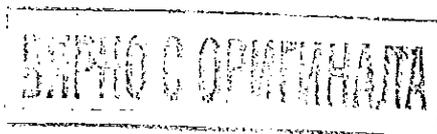
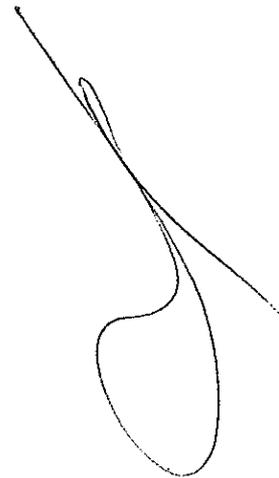
type Tektronix TDS 540A

voltage divider (D) CESI no. 13027 $k = 2029$

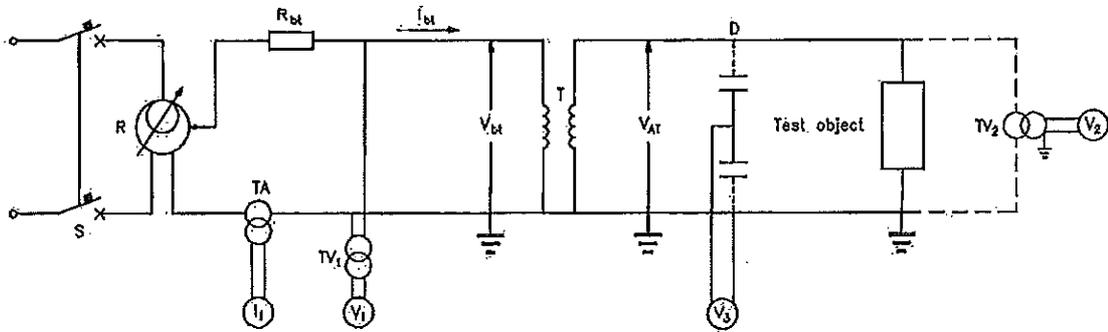
electro optical system CESI no. 11521/522

oscilloscope CESI no. 13217

type Tektronix TDS 540A



circuit A012



power frequency test circuit

- R : regulator type CORMES; power 66 kVA ; voltage 380 V/0 - 0,22 kV
- TA ; current transformer CGS; ratio 150-300/5
- I₁ ; amperometer direct reading INDEX.
- TV₁ ; voltage transformer CGS ; ratio 220-440/100
- V₁ ; voltmeter direct reading TSE
- R_{bt} ; protection resistor --- Ω
- T : booster transformer PIV1 ; power 250 kVA ; voltage 200-400 V/250 kV
- TV₂ ; voltage transformer type CGS ; CESI no. 287; ratio 30000/100
- V₂ ; voltmeter CESI no, 6393

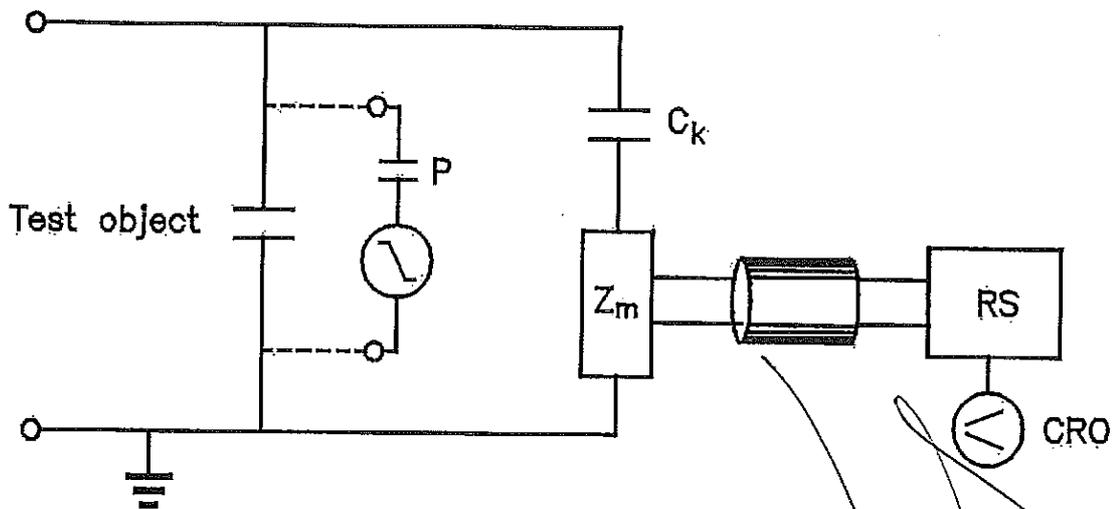
ВАРШО С ОПИТНАТА



circuit A022

partial discharges measurement

direct circuit
scheme 1a



C_k : coupling capacitor 0,3 nF

Z_m : coupling impedance

P : calibrator no. Ceşi 3466

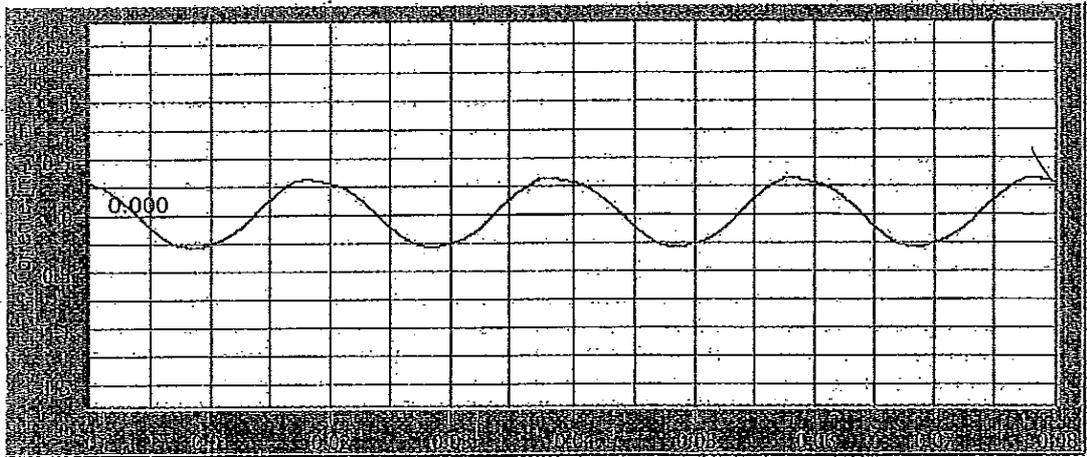
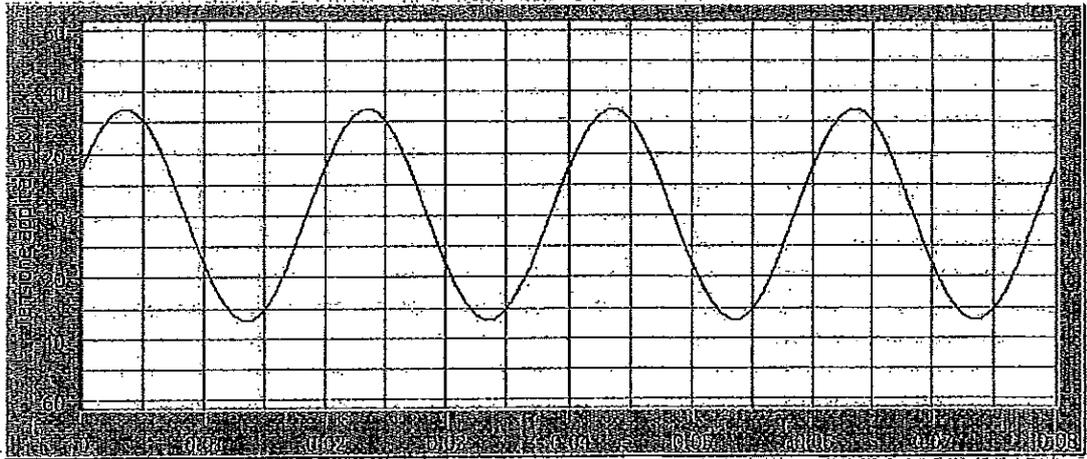
RS : partial discharge detector HAEFELY TRENCH, Type TE 571, no. CESI 13281

CRO: oscilloscope (not used)

БІЛГІСІЗ ОРГАНИЗАЦИЯ

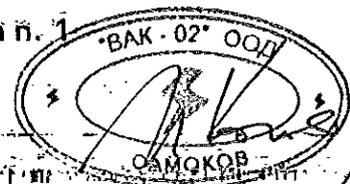


202



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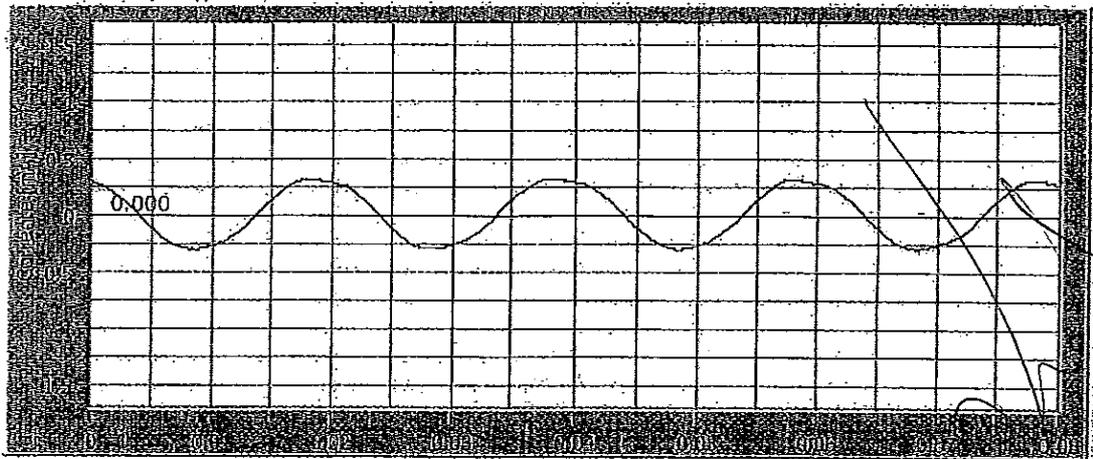
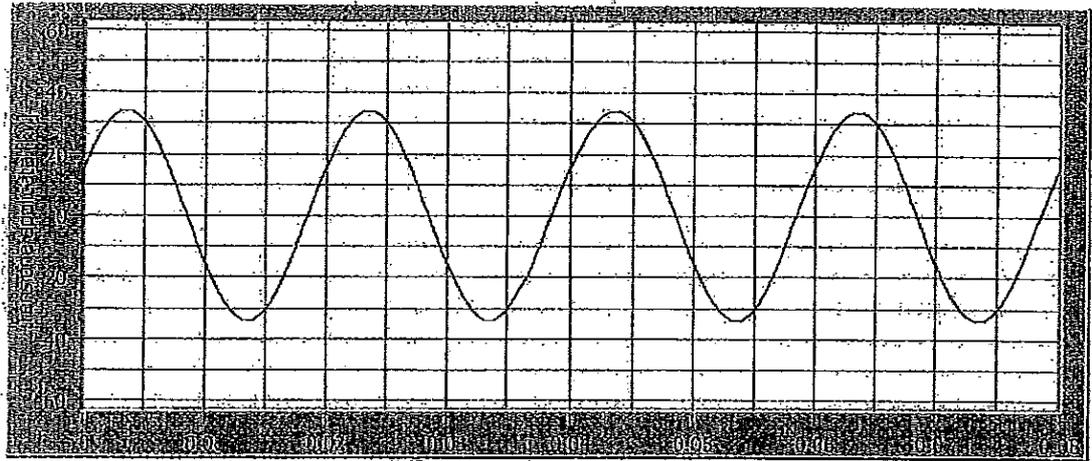
CESI TEST A4/509502 oscillogram n. 1



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РЕГИОНАЛЬНЫЙ ЦЕНТР НАУКИ И ТЕХНОЛОГИЙ

203

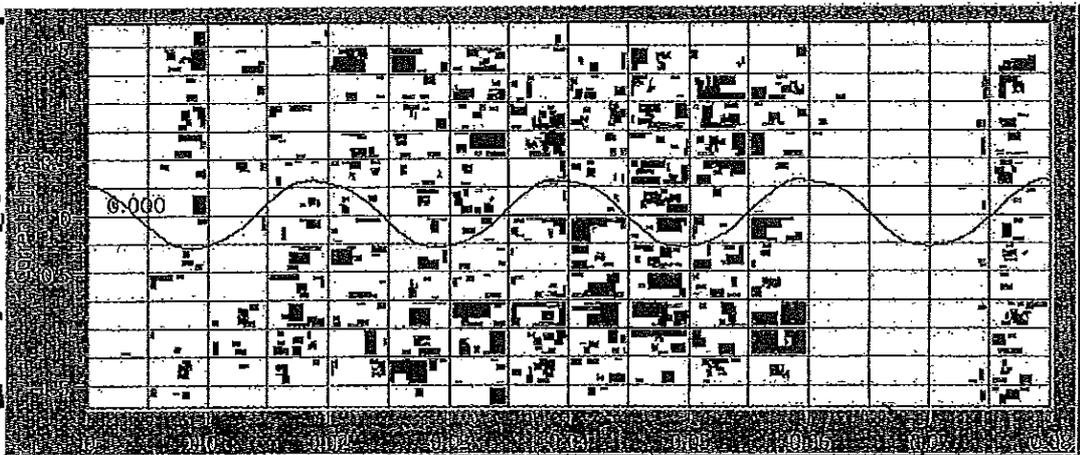
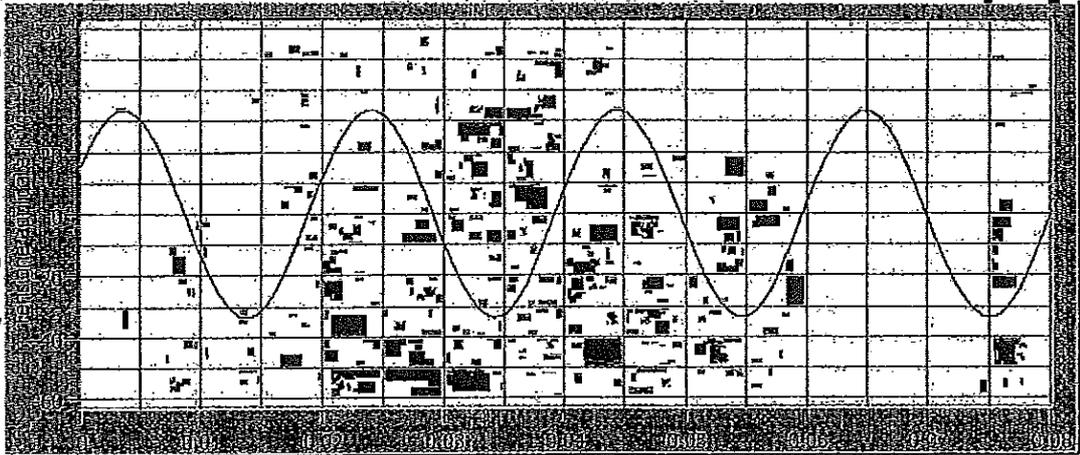


CESI TEST A4/509502 oscillogram n. 2



INSTITUTO NAZIONALE DI RICERCA
FISICA NUCLEARE

204

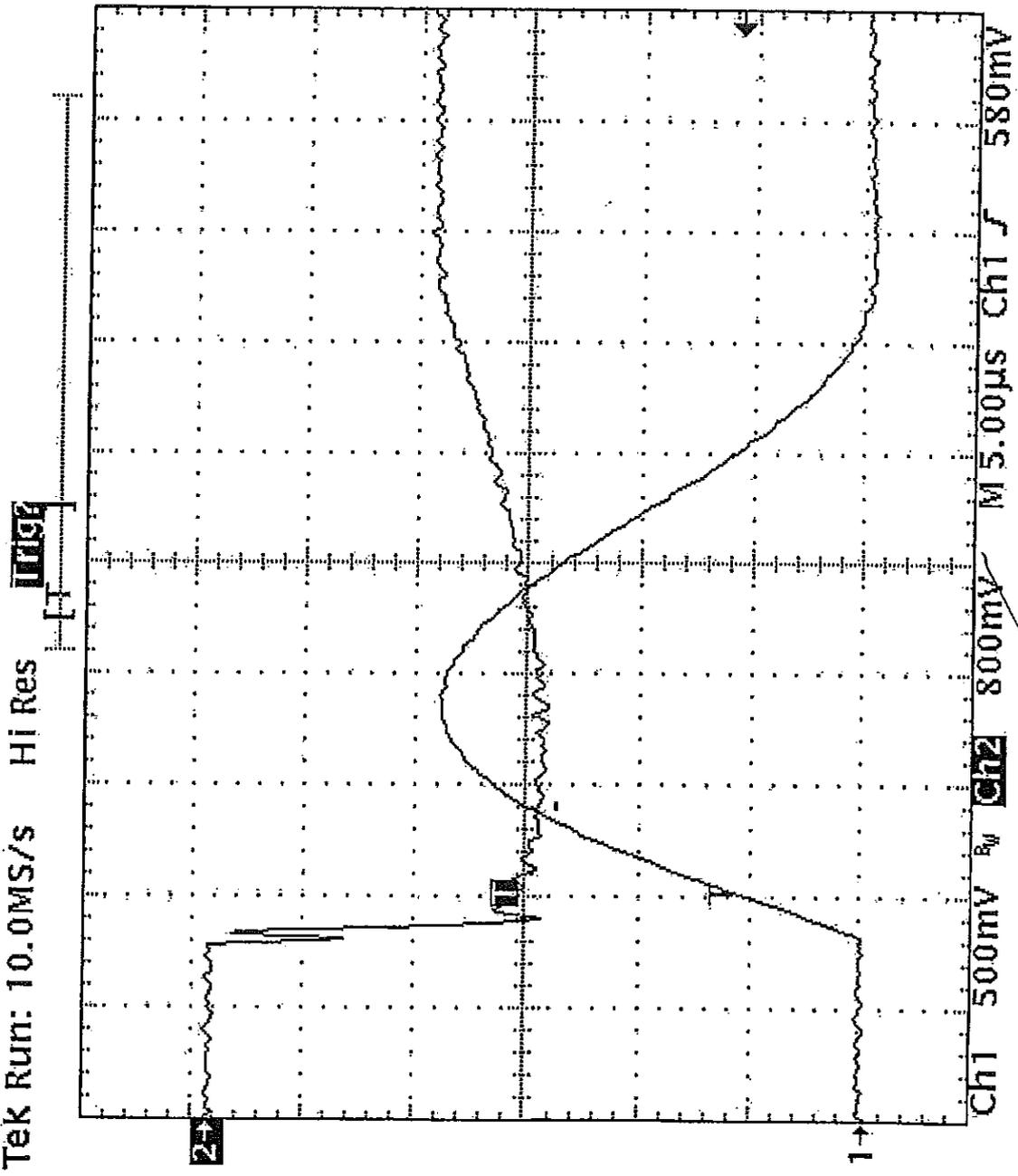


CESI TEST A4/509502 oscillogram n. 3

СЕРТИФИКАТ



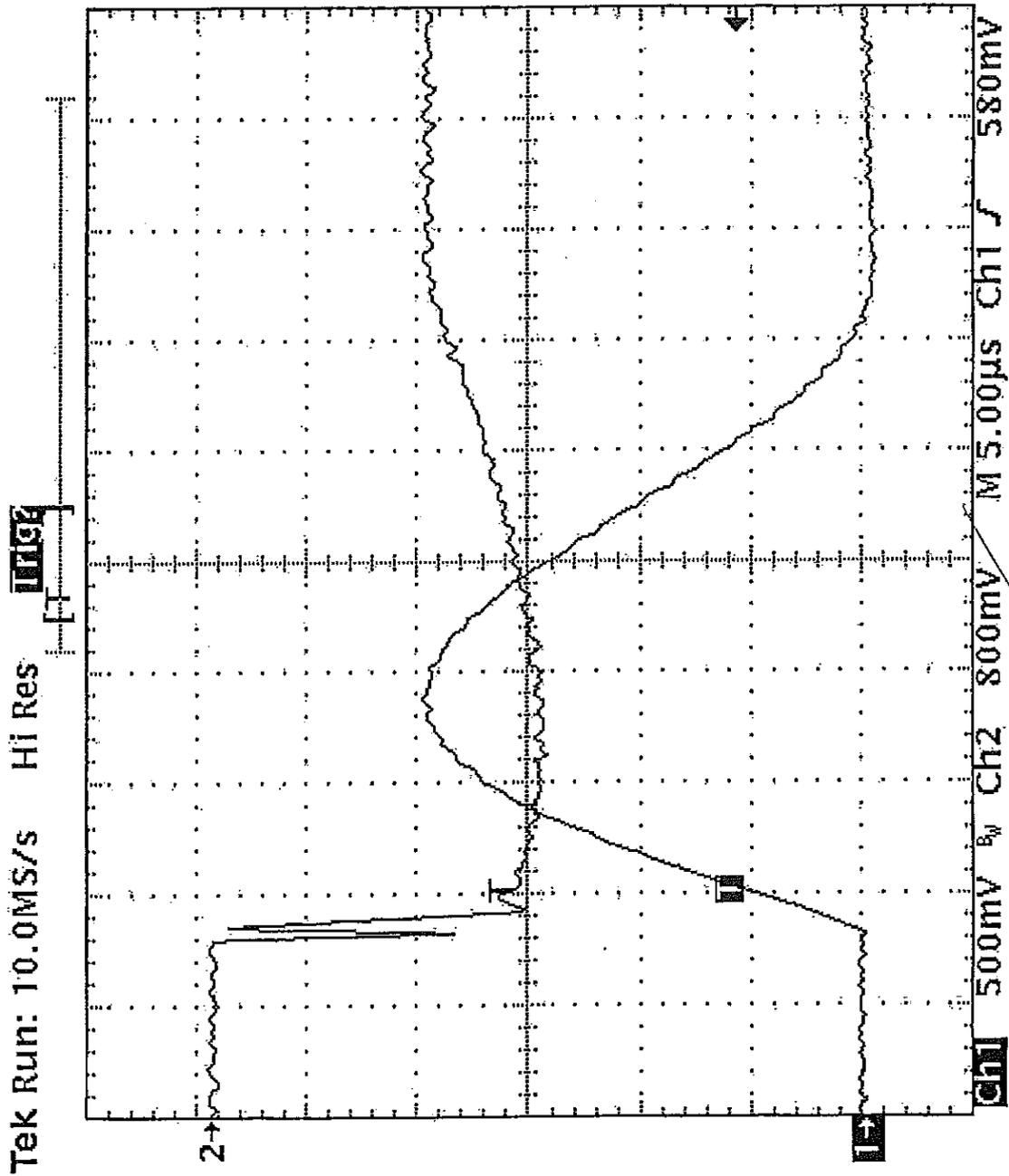
Tek Run: 10.0MS/s Hi Res



CESI TEST A4/509502 oscillogram n. 4

ВНИМО С ОУЧЕНИКАТА





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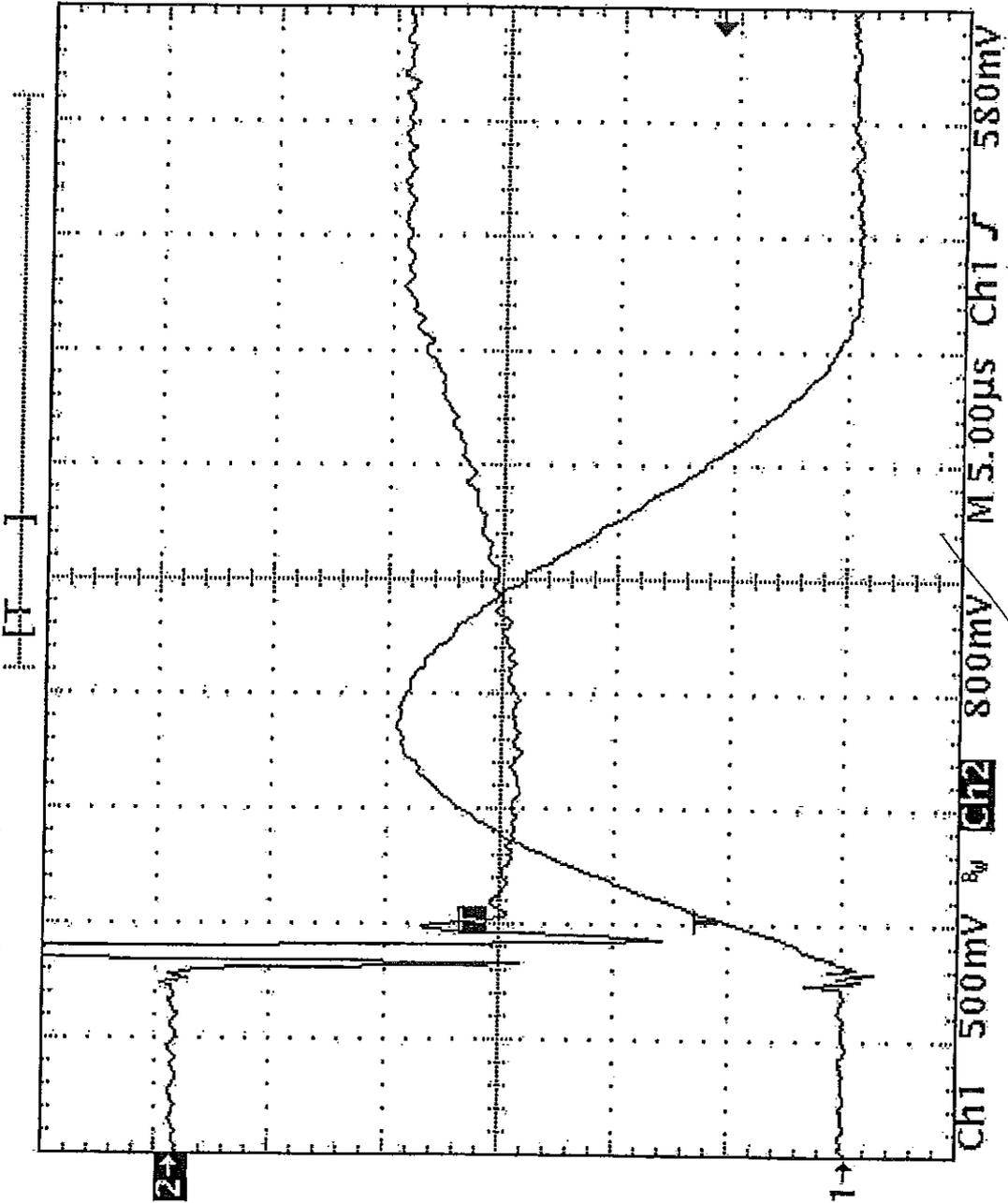
CEST TEST A4/509502 oscillogram n. 5

ВСТАНОВЛЕНА



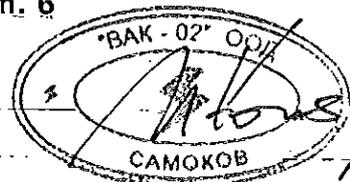
201

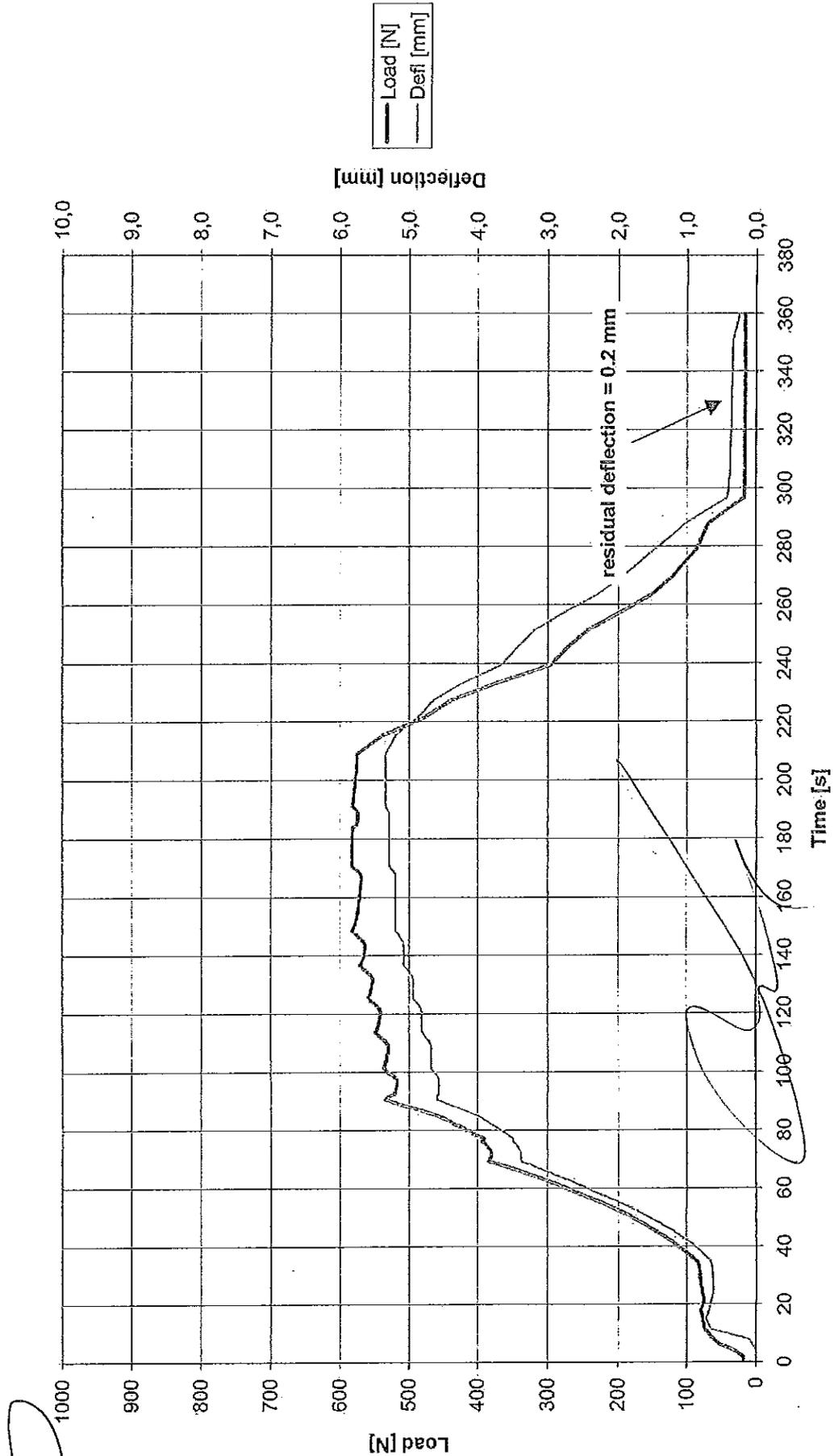
Tek Stop Single Seq 10.0MS/s



CESI TEST A4/509502 oscillogram n. 6

ESIMIO S. OMBRELLATA

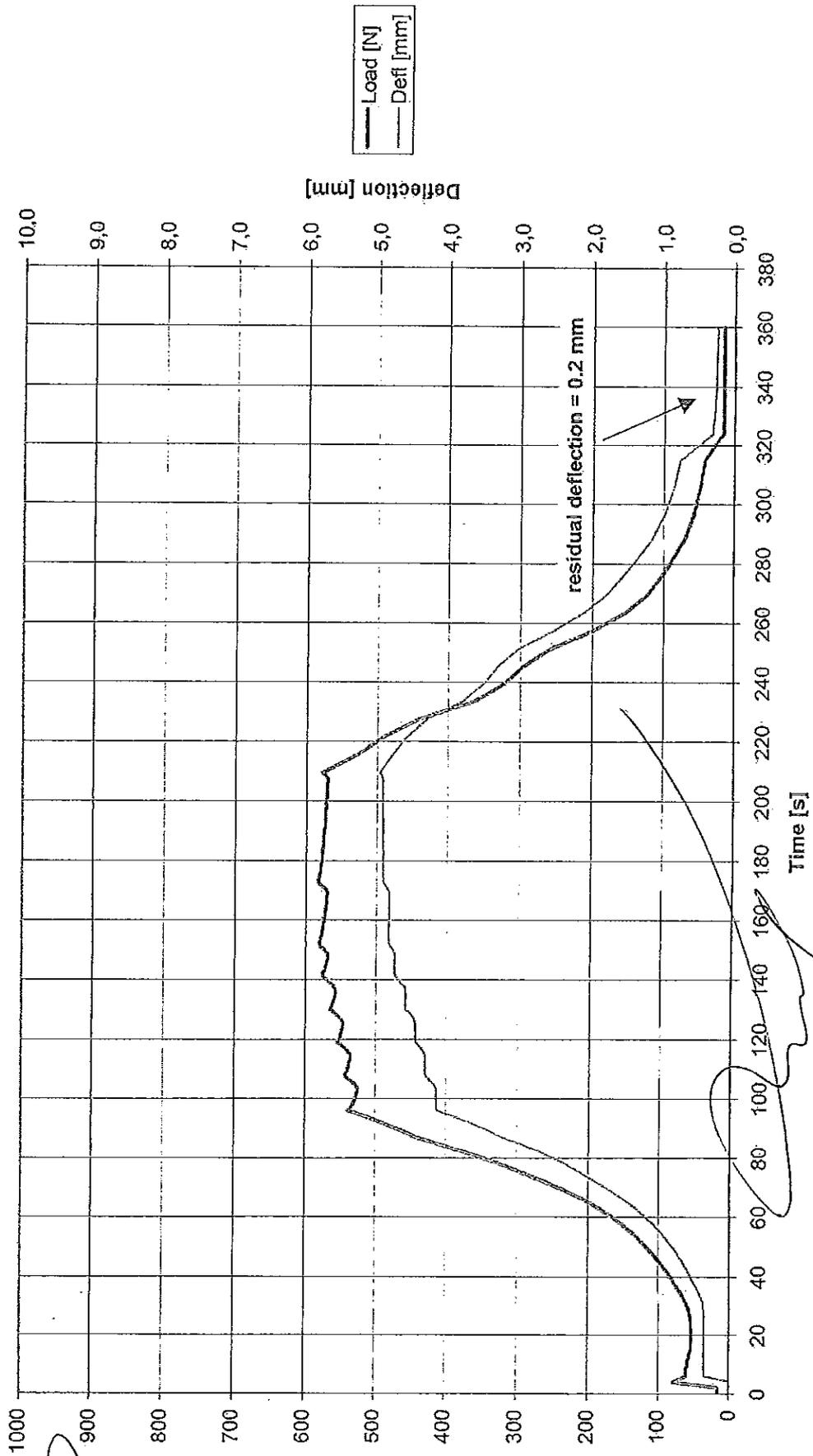




CESI TEST A4/509502 oscillogram n. 7

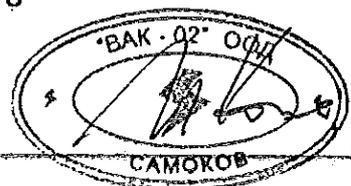
БРИТВО О ОПИШУВАЊАТА

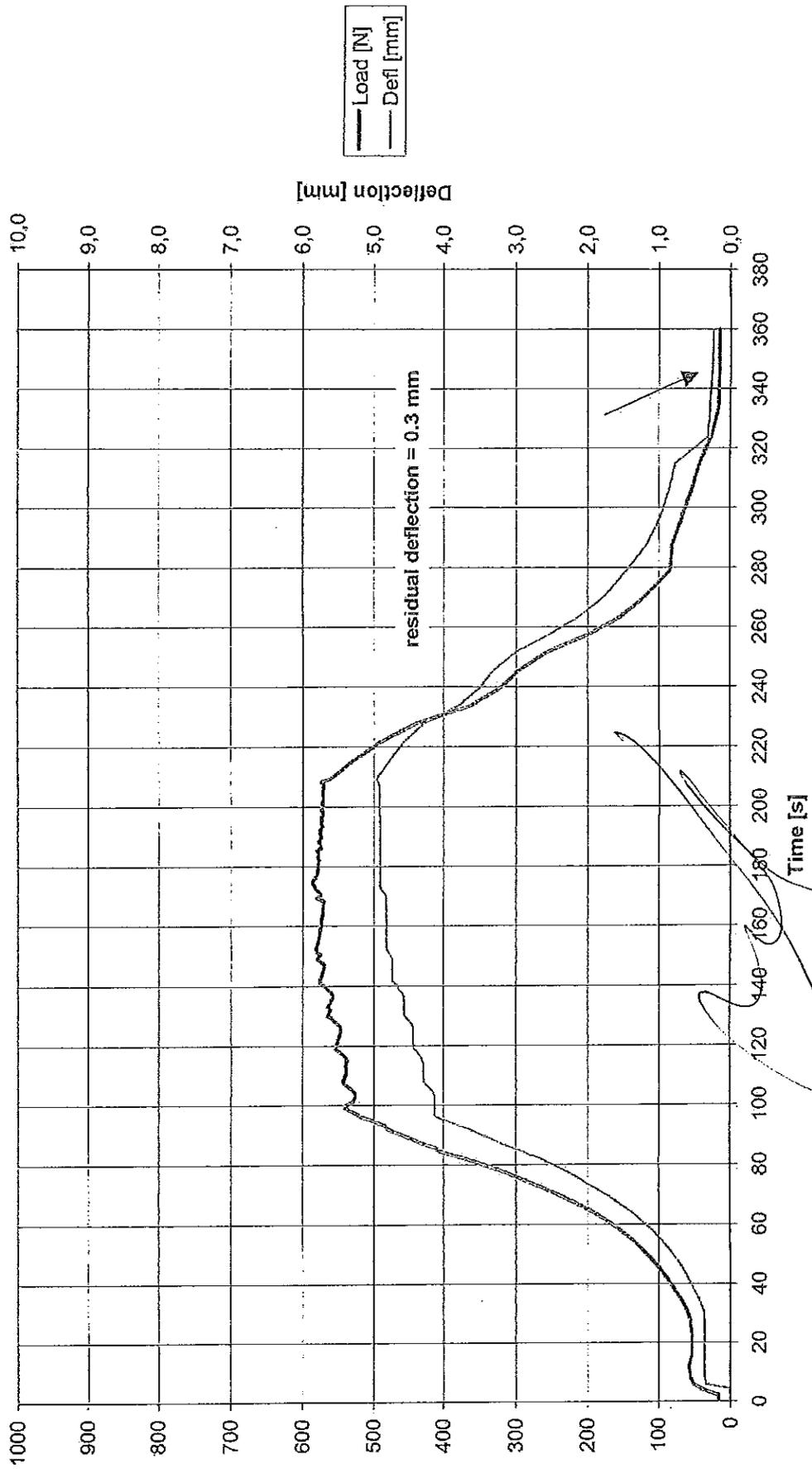




Load [N]
 CESI TEST A4/509502 oscillogram n. 8

Б.С.И.М.О. & О.И.В.А.Н.А.Т.А.

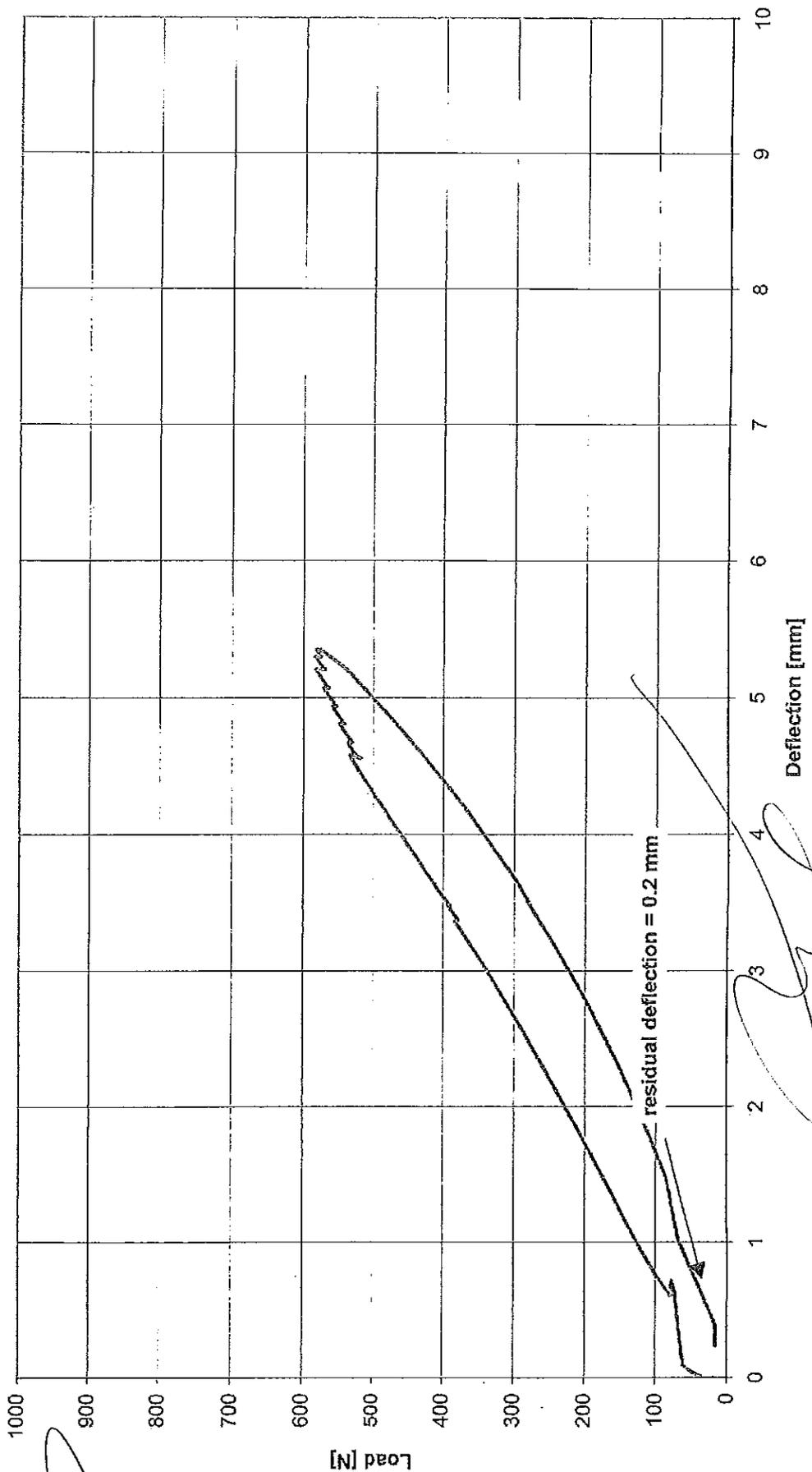




Load [N] [N]
 CESI TEST A4/509502 oscillogram n. 9

ВНИМО С ОПРЕДЕЛЕНИЯ

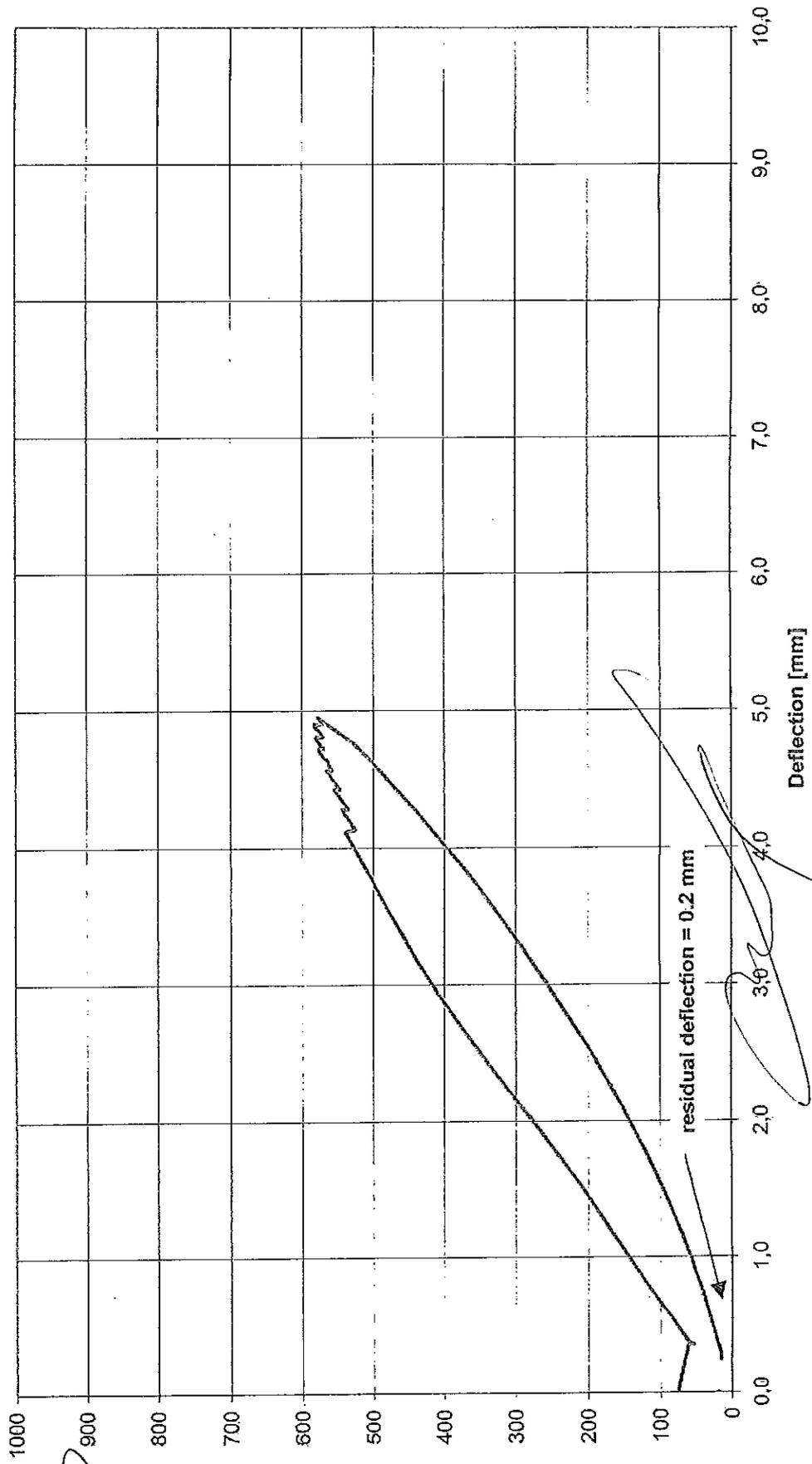




CESI TEST A4/509502 oscillogram n. 10



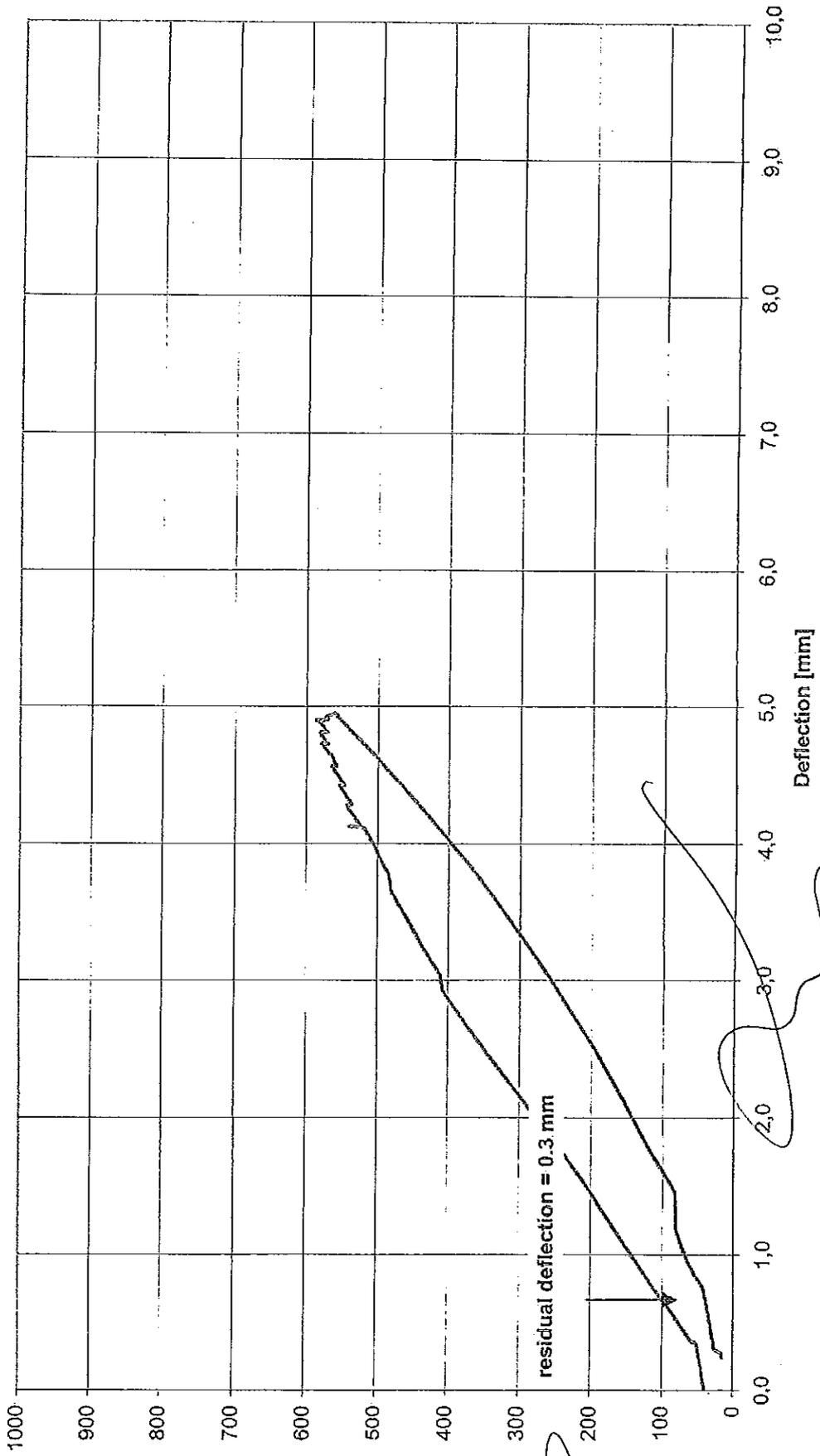
212



Load [N]
 CESI TEST A4/509502 oscillogram n. 11

ВНЕШНИЙ С. ОПЕРАТИВНОСТЬ

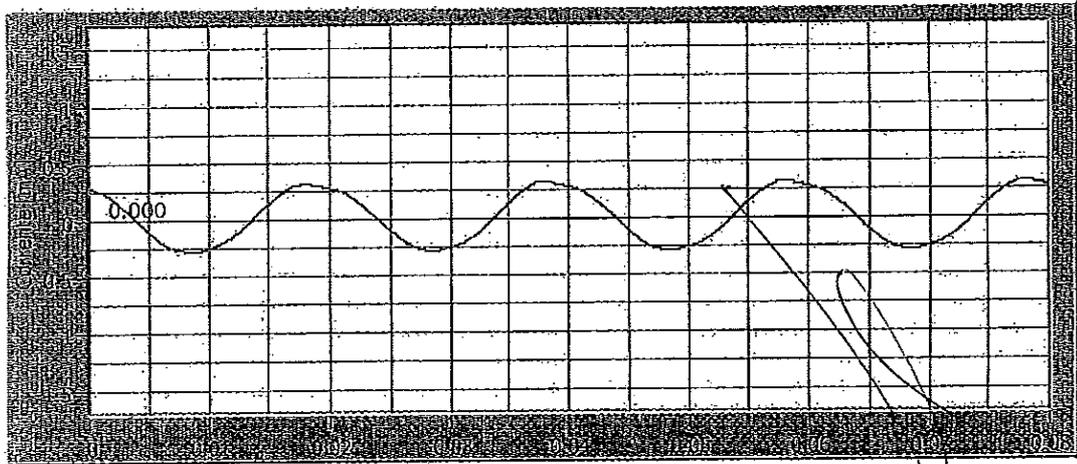
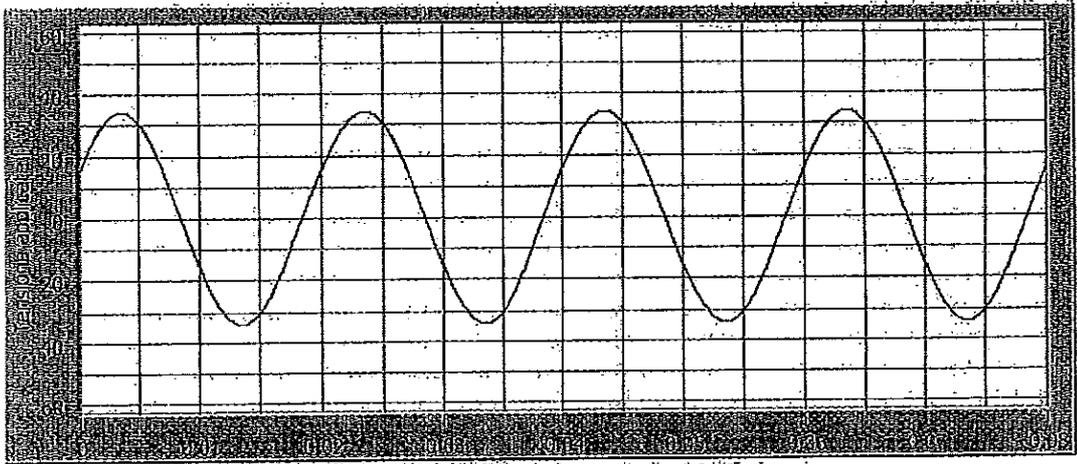




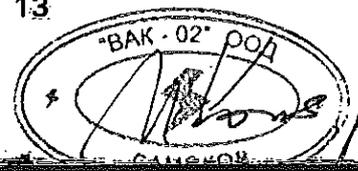
Load [N] **CESI TEST A4/509502 oscillogram n. 12**

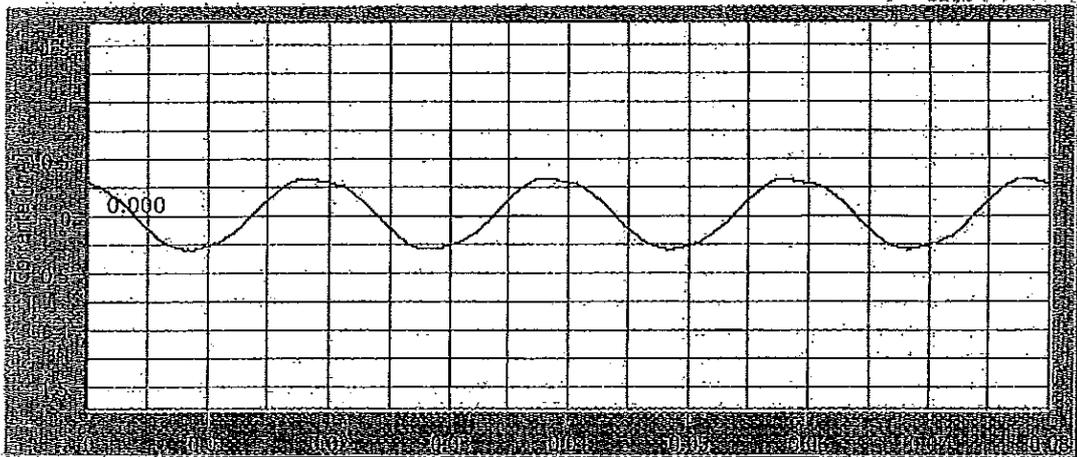
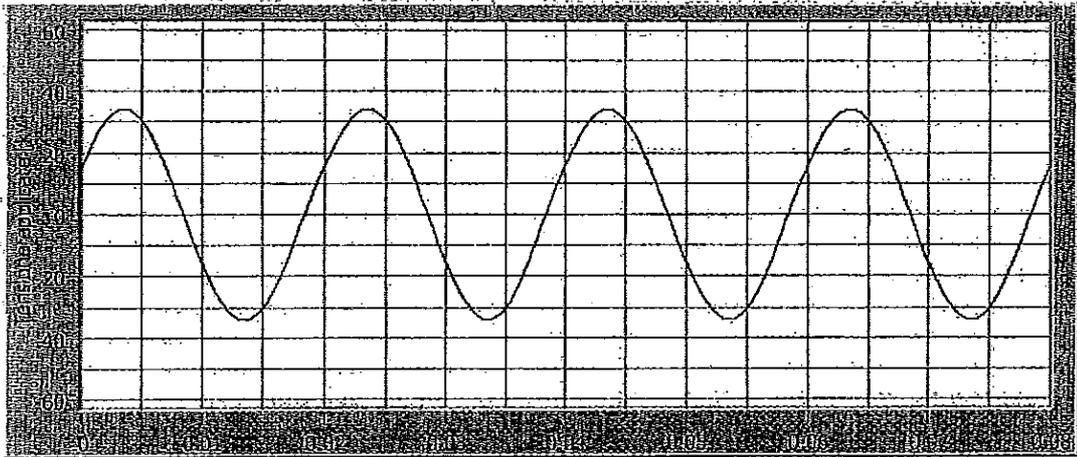


214



CESI TEST A4/509502 oscillogram n. 13

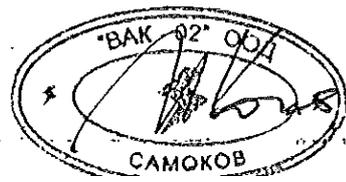


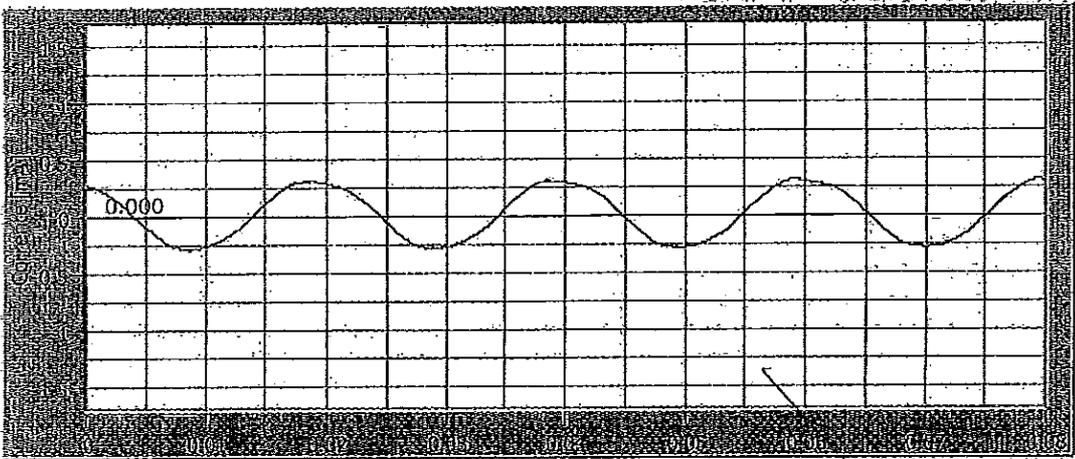
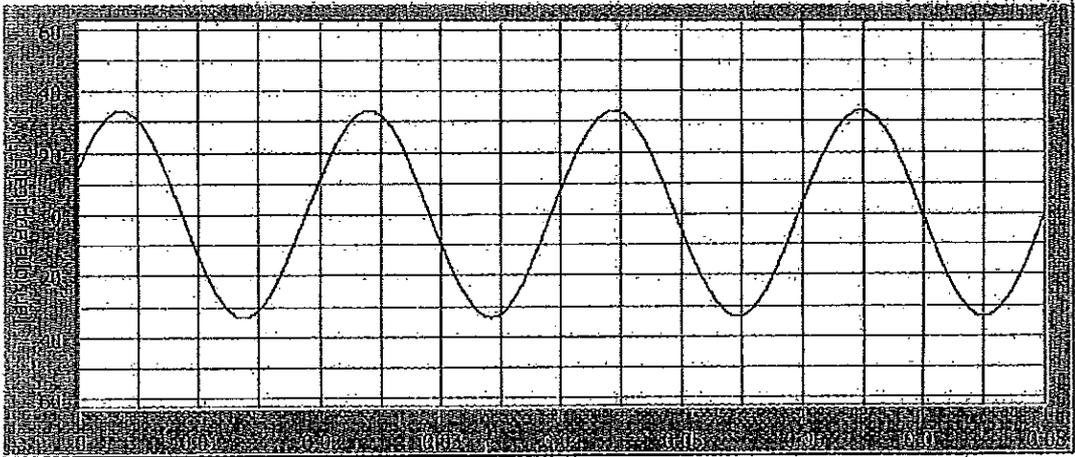


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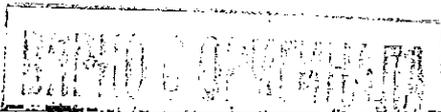
CESI TEST A4/509502 oscillogram n. 14.

[Faded stamp]

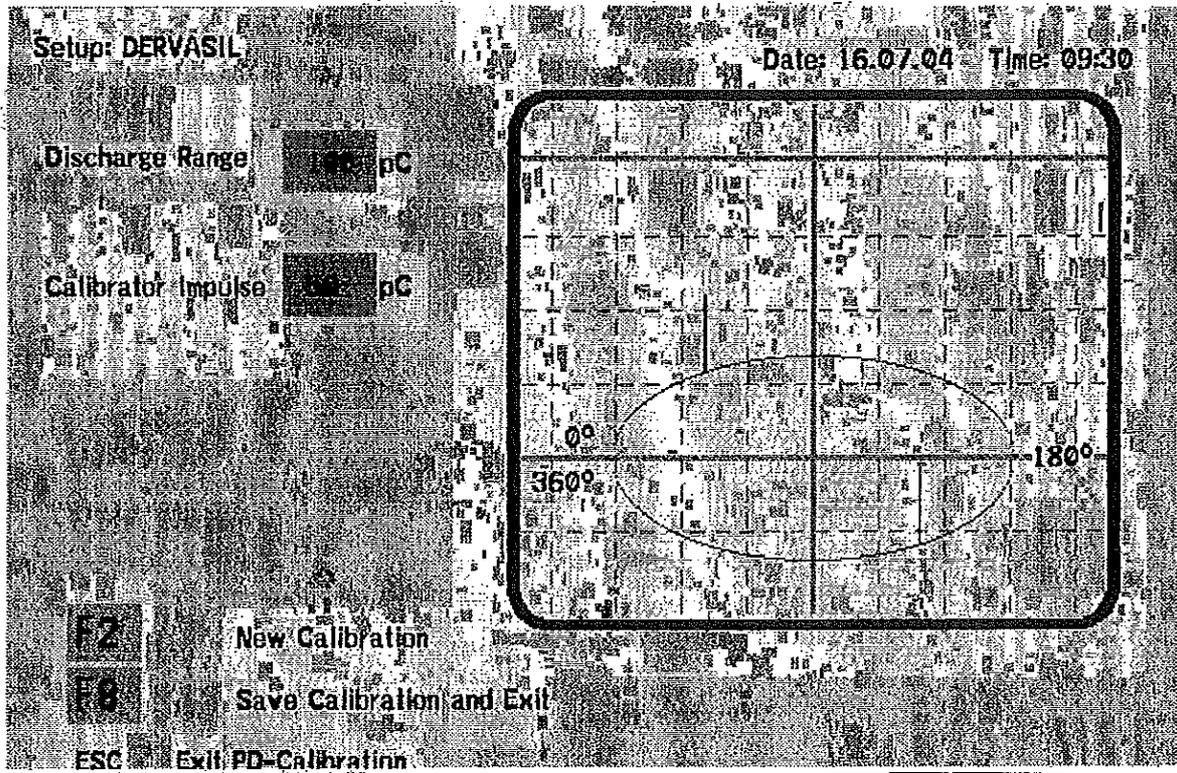




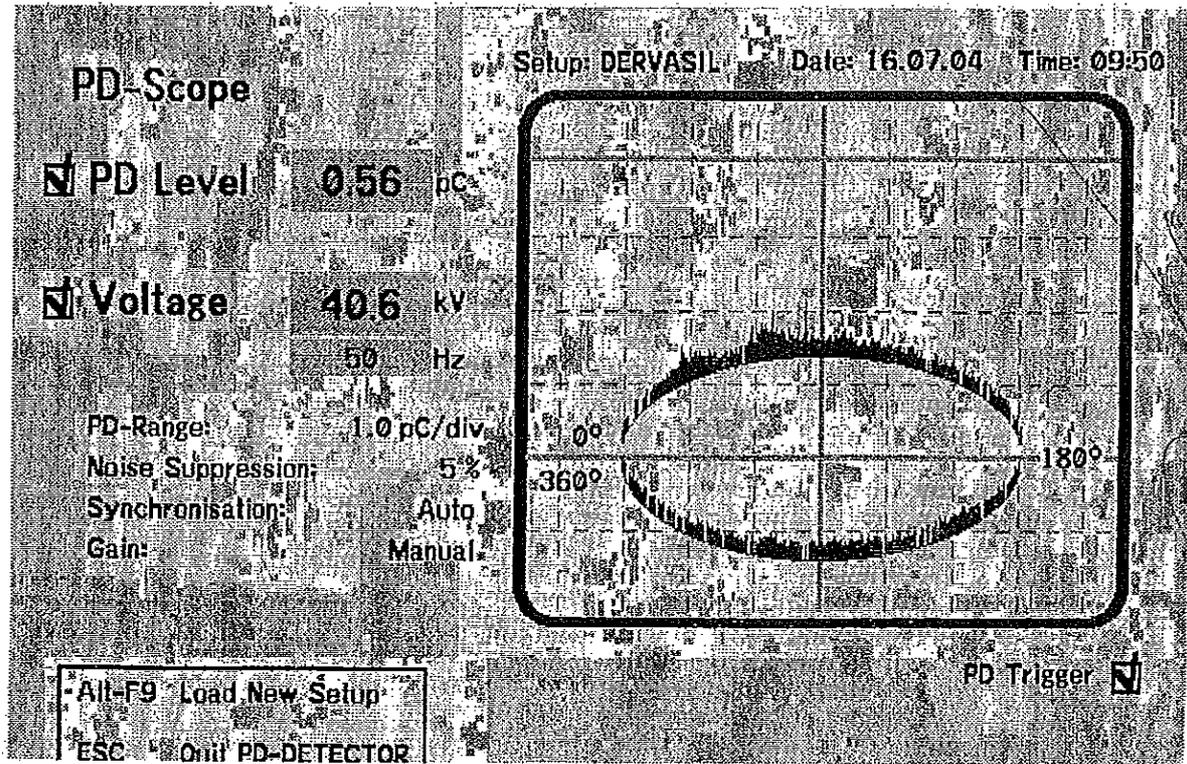
CESI TEST A4/509502 oscillogram n. 15



oscillogram no.16



oscillogram no.17



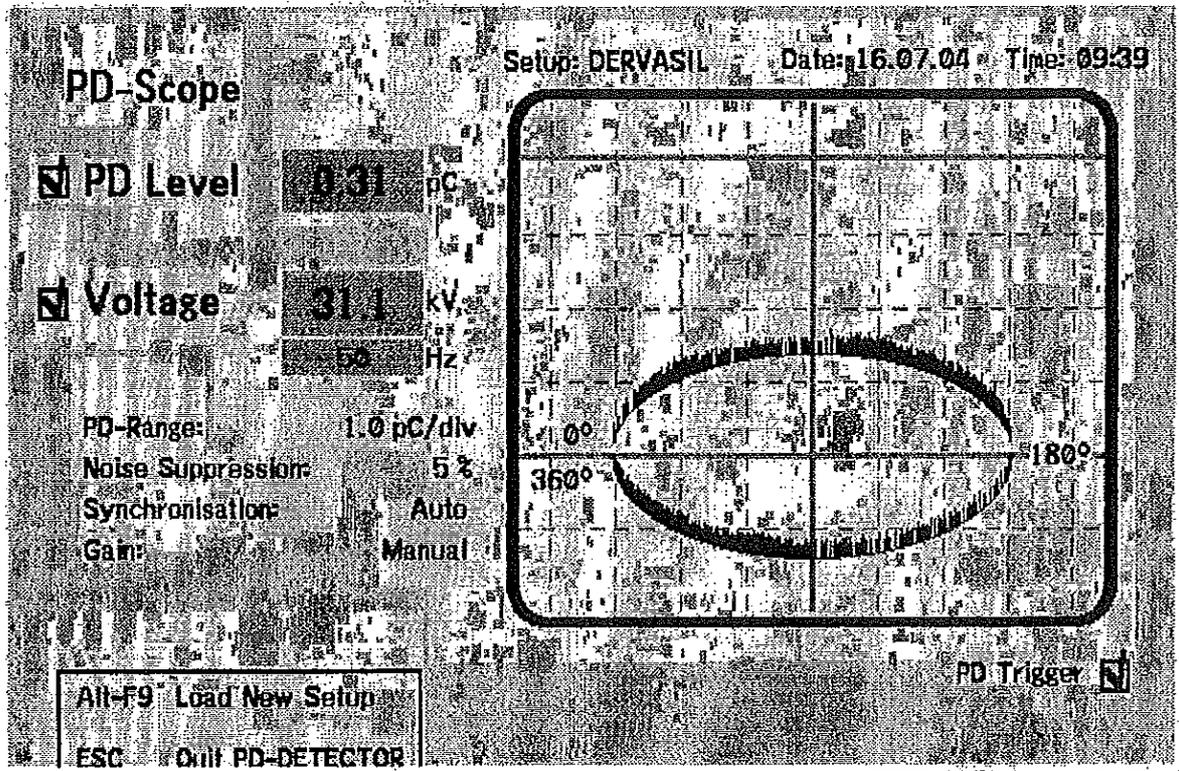
CESI TEST A4/509502

ВСТУПНОЕ ОПРЕДЕЛЕНИЕ

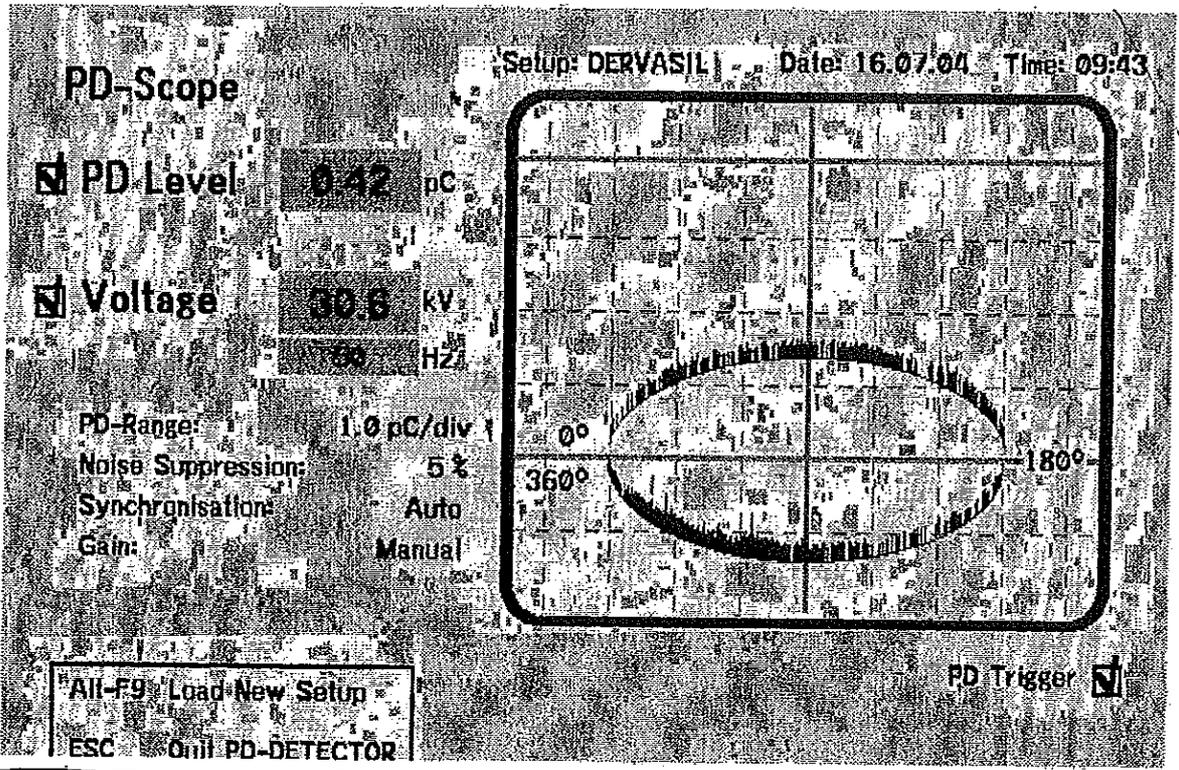


308

oscillogram no.18



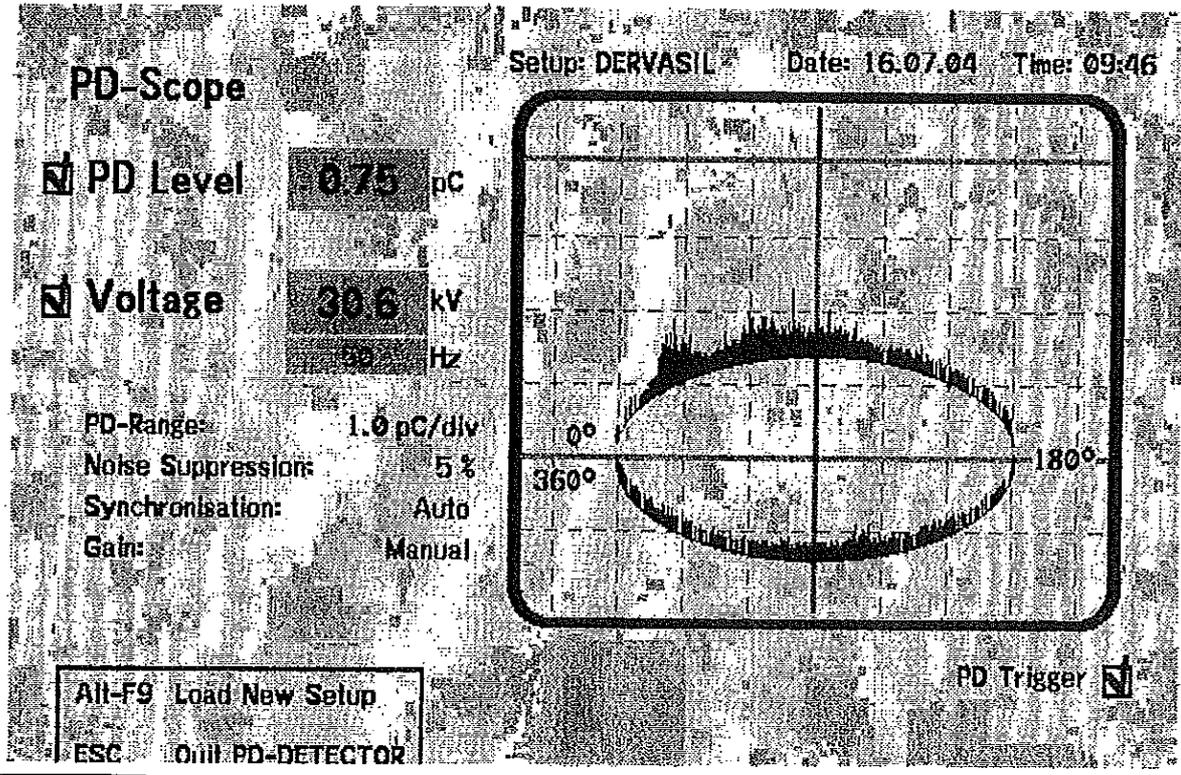
oscillogram no.19



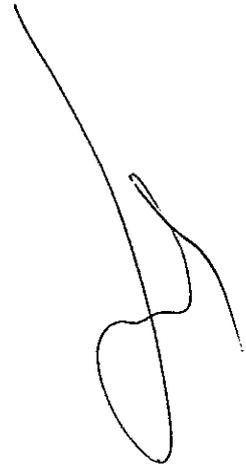
CESI TEST A4/509502



oscillogram no.20



oscillogram no.--



CESI TEST A4/509502

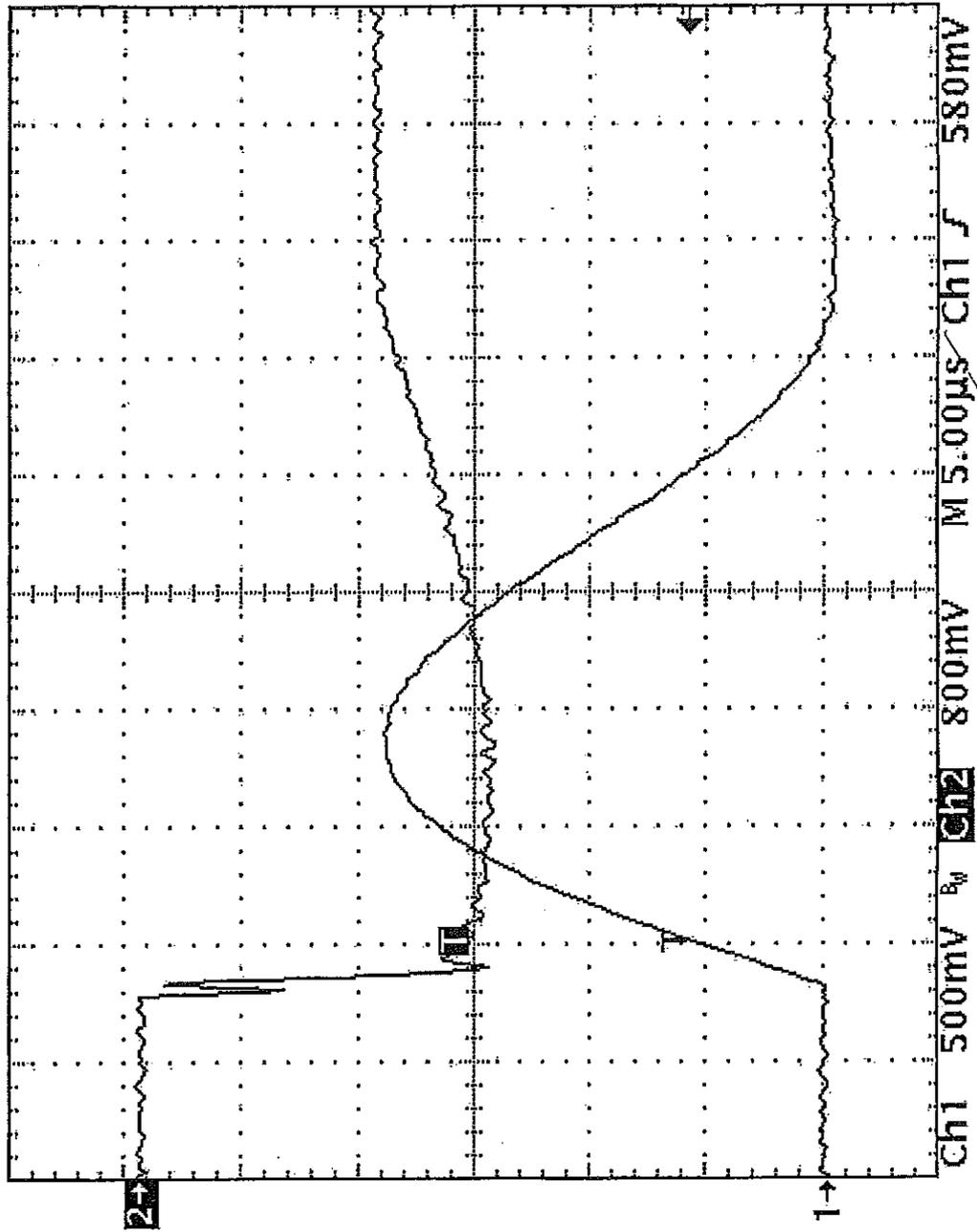


ESNHOLO ONP...ATA



220

Tek Run: 10.0MS/s Hi Res **High**

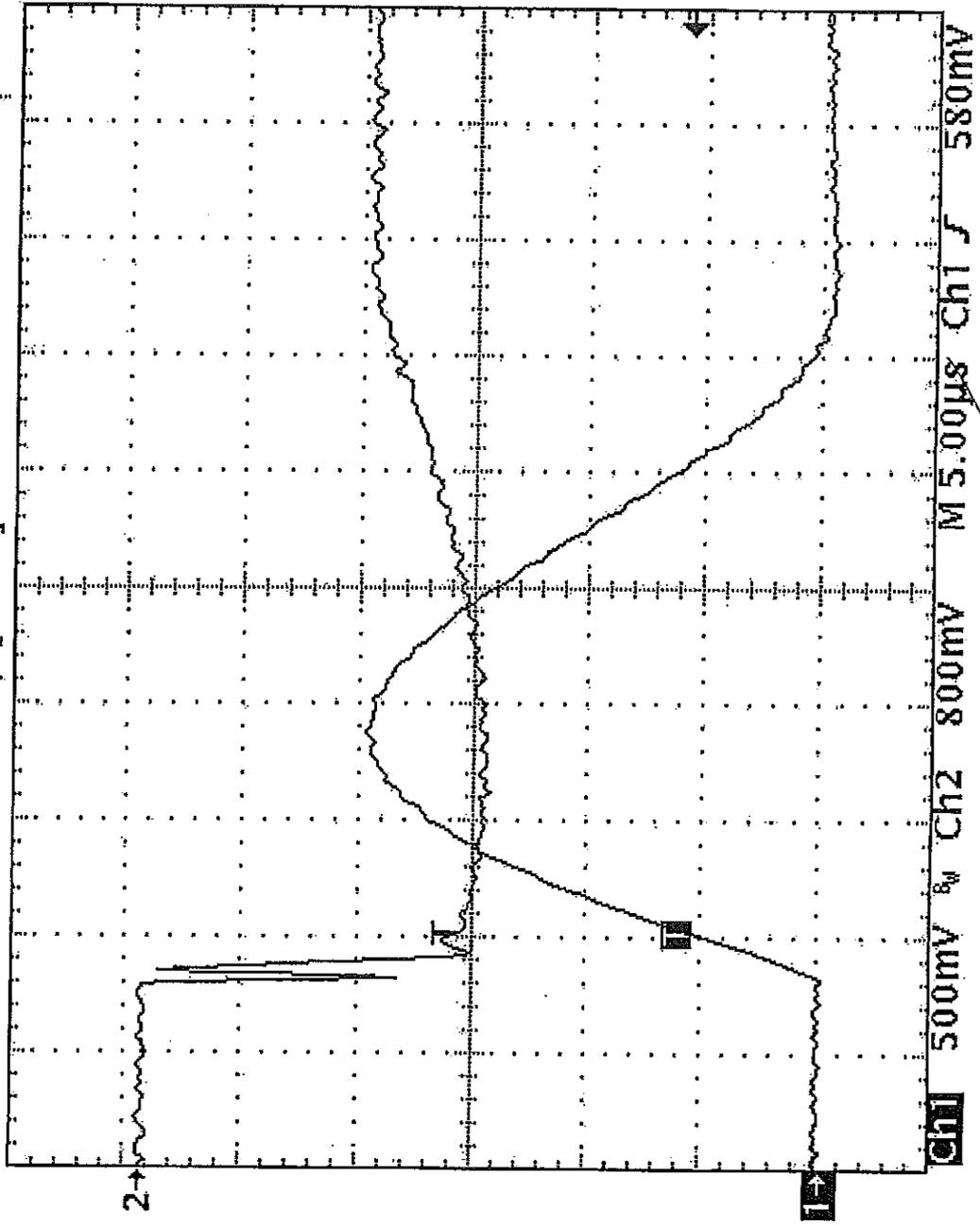


CESI TEST A4/509502 oscillogram n. 21

ВЕРИМОСТНО-ОПТИКАТА



Tek Run: 10.0MS/s Hi Res

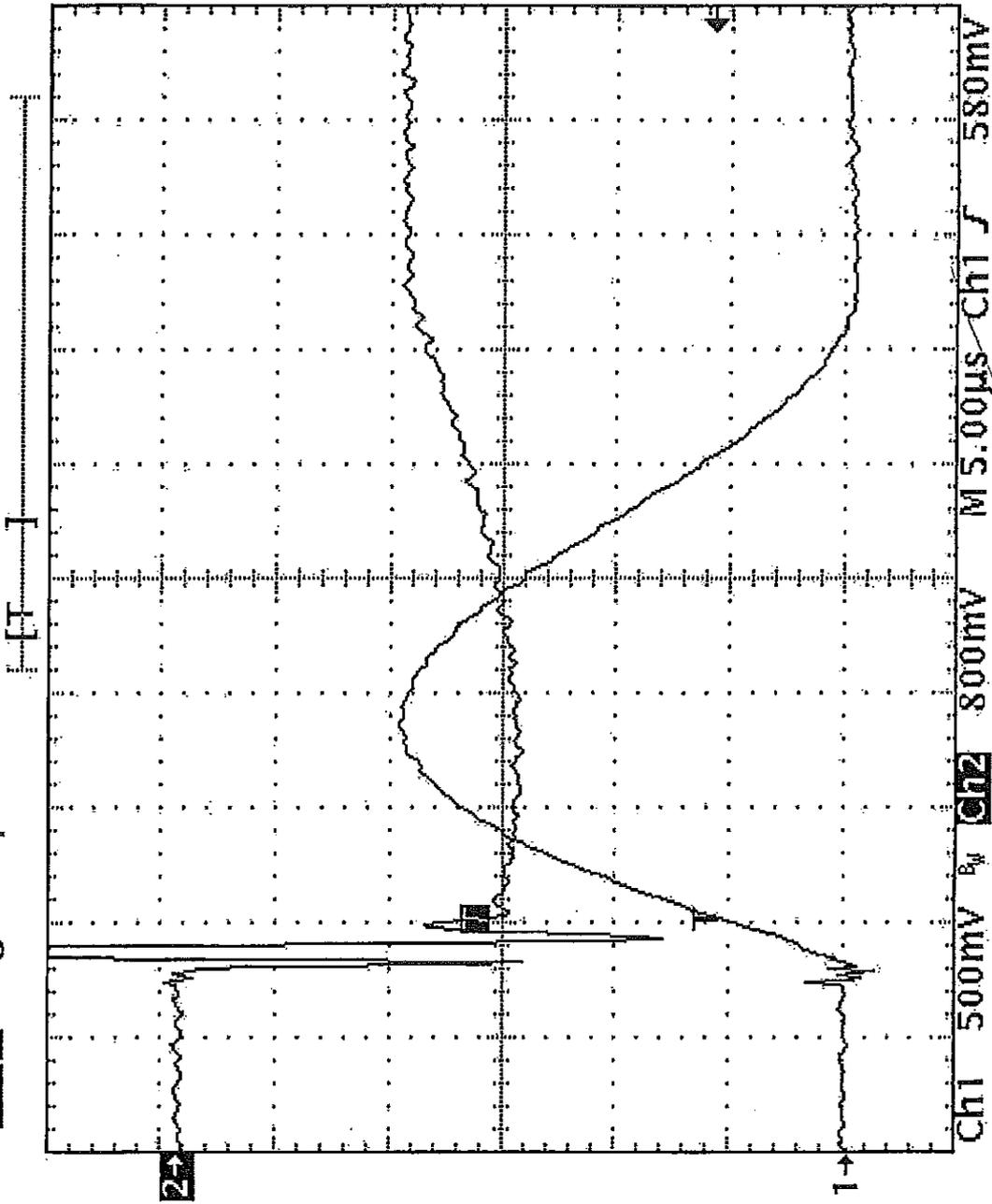


CESI TEST A4/509502 oscillogram n. 22

ИНСТИТУТ ОПТИКИ И СПЕКТРОСКОПИИ



Tek STOP Single Seq 10.0MS/s

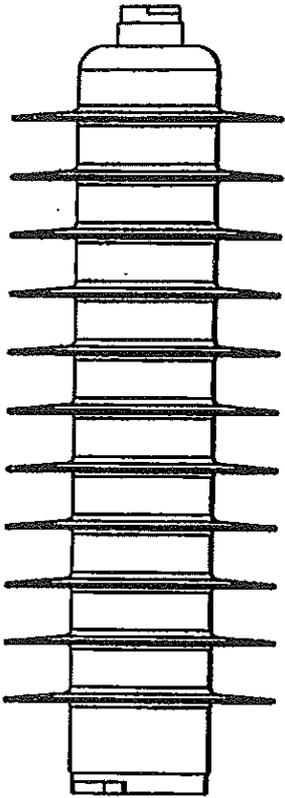


CESI TEST A4/509502 oscillogram n. 23

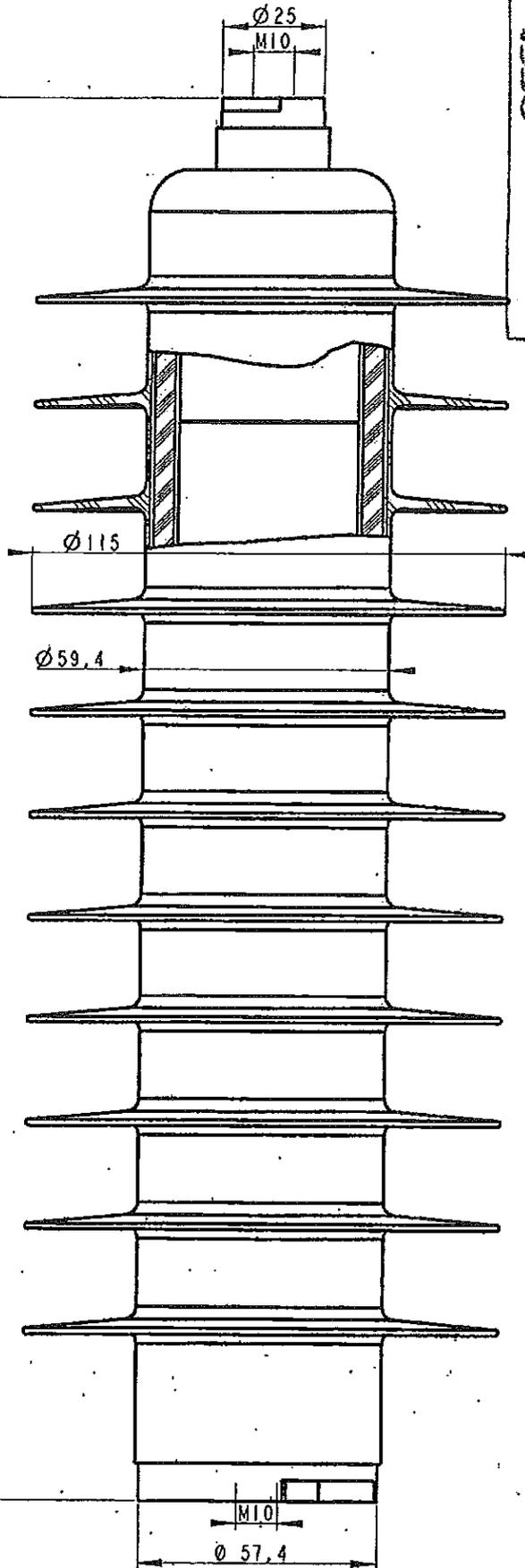
СЕРТИФИКАТ
О ПРИЕМКЕ



10. Plans / Drawings



ECHELLE 1:2



PROTOCOLLO DATA
CESI
 : 41509487.1 11 8 100 2004
 Firma *Marco Geyser*

N° MODELLO	IND.	DENOMINAZIONE	VERSA	DATA
A		rotor		

339

N° PLAN	repété (s) :	Designation	Reference	Mettre	Observation
TOLERANCES GENERALES :					
<input type="checkbox"/> TRATTAMENTO <input type="checkbox"/> GALVANIZZAZIONE A CALDO SECONDO SA 0213 <input type="checkbox"/> ALTRE (vedi note)					

MODULE AZB 36

ESCLUSAMENTE PER USO INTERNO. TUTTI I DIRITTI RISERVATI. NON E' PERMESSO IL REPRODUZIONE.

CODE ARTICLES :



TRONC de POISSONOT - 42800 ST JOSEPH
 tel : 04.77.75.23.96, fax : 04.77.83.72.98

DESSEINE PAR : LD	ROBUST :
DATE : 09/05/2004	RECHER :
VERIFIE PAR :	ZAGH :
PLAN N° - DRAWING N° - PLANO N°	
99B524923A	

ВЕРИМО С ОПРЕДЕЛЕНИЕМ



client Dervasil - Saint Joseph (France)

equipment under test Polymer housed metal-oxide surge arrester
type AZB 36

tests performed Moisture ingress test

normative documents IEC 60099-4 (2004-05), Clause 10.8.13

receipt date of the sample May 03, 2004

test date from June 17, 2004 to July 16, 2004

no. of pages 24 no. of pages annexed 7

the test results relate only to the sample tested
this document shall not be reproduced except in full without the written approval of CESI

first issue date July 20, 2004

prepared PeC/TEST - M. Gregori

на основание чл. 2 от ЗЗЛД

verified PeC/TEST - A. Sironi

approved PeC/TEST - M. de Nigris

CESI
CENTRO ELETTROTECNICO SPERIMENTALE ITALIANO
Business Unit

на основание чл. 2 от ЗЗЛД

CESI
Centro Elettrotecnico
Sperimentale Italiano
Giacinto Motta SpA

Via R. Rubattino 54
20134 Milano - Italia
Telefono +39 022125.1
Fax +39 0221255440
www.cesi.it

Capital... interamente versato
Codice fiscale e numero
Iscrizione CCIAA 00793580150
Sezione Ordinaria
N. REA 429222

ВЯРНО С ОРИГИНАЛА



tests witnessed by: /

Identification of the object: The manufacturer guarantees that the tested object is manufactured according to the submitted drawings.

CESI checked that drawing adequately represents in shape and dimension the essential detail and the parts of the tested object.

The drawing identified by CESI and numbered A4/509437 n. 01, one page, is annexed to this document.

Only for laboratory requirement, in order to reproduce the test conditions, all the laboratory data are contained in the document marked: —

The measurement uncertainties of the test results reported in this document are the following:

- dielectric tests with impulse voltage : peak voltage: $\pm 3\%$; time parameters: $\pm 10\%$
- dielectric tests with impulse current : peak value: $\pm 3\%$; time parameters: $\pm 10\%$
- dielectric tests with alternating voltage : voltage (rms): $\pm 3\%$

The measurement uncertainties are estimated at the level of twice the standard deviation (corresponding, in the case of normal distribution, to a confidence level of about 95 %) and have to be considered as maximum values.

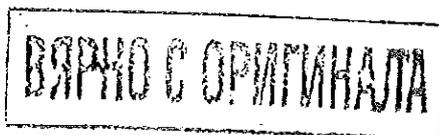
laboratory information

CESI testing team: Mr L. Podavitte

test laboratory: P177 surge arrester laboratory

activity code: 41285B

keywords: 12015R, 23810H, 31020W, 46030U, 53001D



contents	page	test date
Test object characteristics	4	
Photograph of polymer housed metal-oxide surge-arrester	5	
Reference standard	6	
Test procedure	7	
Summary of test result	8	
Initial measurement	9 ÷ 11	June 17, 2004
Preconditioning test	12 ÷ 15	June 21 ÷ 25, 2004
Water immersion test	16	July 13 ÷ 16, 2004
Verification test	17 ÷ 20	July 16, 2004
Technical data of the test circuit	21 ÷ 24	

СЕРТИФИКАТ

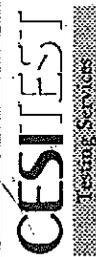


Pages annexed:

5 photocopies n. 6 pages

Defasil Drawing no.99B524923A; CESI n. A4/509437 n. 01, one page

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Test object characteristics

type: Polymer housed metal-oxide surge arrester section

electrical characteristics (claimed by the client)

manufacturer's name	DERVASIL
nominal discharge current - I_N (kA)	10
rated voltage - U_r (kV)	36
continuous operating voltage - U_c (kV)	29
reference current - I_{ref} (mA)	5
line discharge class	f
rated frequency - (Hz)	50
torque load (N*m)	30
static cantilever (N)	300
year of manufacture	2004

geometrical characteristics (measured on the test sample)

height (mm)	339
number of sheds	11
shed diameter (mm)	115
core diameter (mm)	59,4

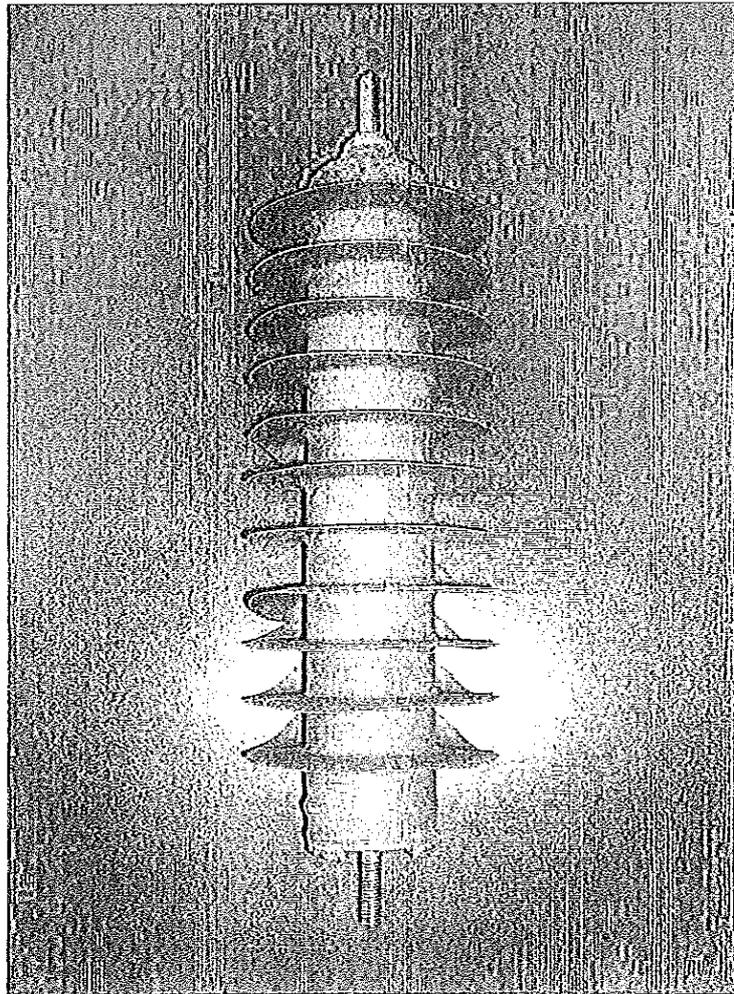
other characteristics

housing material	polymeric
housing color	grey

ВАРНО С ОПРЕДЕЛЕНИЕТО



Photograph of polymer housed metal-oxide surge arrester.



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ВЪРНО С ОРЪЖИНАТА

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“ВАК - 02” ООД
САМОКОВ

Reference Standard

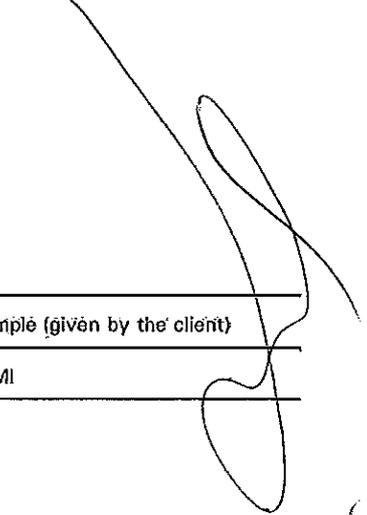
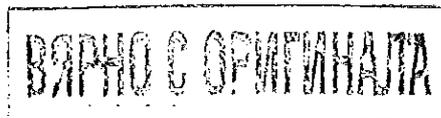
IEC 60099-4 (2004-05) edition 2.0 Clause 10.8.13
 " Metal-oxide surge arrester without gaps for a.c. system"

Test carried out

test carried out	number of sample tested
initial measurement	1
mechanical preconditioning	
Water Immersion test	
verification test	

Test object identification

test object names	identification of test sample (given by the client)
polymer metal-oxide surge arrester	MI

Test procedure on samples MI**Initial measurement**

- Watt losses has been measured at $0,8 \cdot U_c = 23,2 \text{ kV}_{\text{rms}}$
- Internal partial discharge have been measured.
The application voltage has been increased up to rated voltage (U_r) and maintained for 10 sec.
The voltage has been decreased to 1,05 times the continuous operating voltage (U_c) and the partial discharge level has been measured according to the reference standard.
- The lightning impulse residual voltage has been measured at nominal discharge current I_N

Terminal torque pre-conditioning

- The terminal torque at the value, specified by the manufacturer (30 N*m), has been applied for 30 second.

Thermomechanical preconditioning

- The specimens have been submitted to two 48h thermal cycles of heating and cooling (see fig.6 of the reference standard) while mechanically loaded. The temperature was ranging from +60°C to -40°C. The mechanical load consisted of a cantiliver load at the value specified by the manufacture (i.e. 300 N applied to the free terminal). The direction of the load was changed every 24 hours as specified on fig.6 of the reference standard.

Water immersion test

- The sample has been immersed in a vessel, in boiling deionized water with 1 Kg/m³ of NaCl for 42 hours. At the end the samples remained in the vessel until the water cooled to 50°C.

Verification test at ambient temperature

- Visual inspection
- Watt losses at $0,8 \cdot U_c$ has been repeated
- Partial discharge has been repeated at $1,05 \cdot U_c$.
- The lightning impulse residual voltage has been repeated at nominal discharge current I_N

Visual inspection and summary of test result.

- The visual inspection of the polymer housed metal oxide surge arrester after test has revealed no sign of physical damage.
- variation of watt losses at $0,8 \cdot U_c$

sample	before test		after test		variation %
	voltage	power	voltage	power	
	kV	W	kV	W	
MI	24,11	0,497	23,90	0,435	- 12,47

The variation of watt losses before and after the test was less then 20% (maximum allowed variation according to reference standard is 20%).

- variation of lightning impulse residual voltage at I_N

sample	before test		after test		variation %
	discharge current	residual voltage	discharge current	residual voltage	
	kA	kV	kA	kV	
MI	10,0	101,4	10,0	101,9	0,5

The variation of lightning impulse residual voltage before and after the test was less than 5% (maximum allowed variation according to reference standard is 5%).

- Measured partial discharge level was less than 1 pC (background noise) before and after the test.

All acceptance criteria are satisfied. The test result is positive.

Power losses measurement - before preconditioning.

test object: Polymer housed metal-oxide surge arrester
test circuit: A019

date: June 17, 2004

oscill. no.	voltage kV	sample no. MI			power W	3rd harmonic amplitude μ A
		current + mA _{cr}	current - mA _{cr}	current mA _{rms}		
1	24,11	0,306	0,49	0,235	0,497	---

MODA11681G

БЪЛГАРСКО ОПИТЕЛНО ЦЕНТЪР

"BAK - 02" ООД
САМБРОВ Д

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Measurement of partial discharges - before preconditioning

test object: Polymer housed metal-oxide surge arrester

test circuit: A012

measurement circuit: A022 ("direct" calibration : 50 pC)

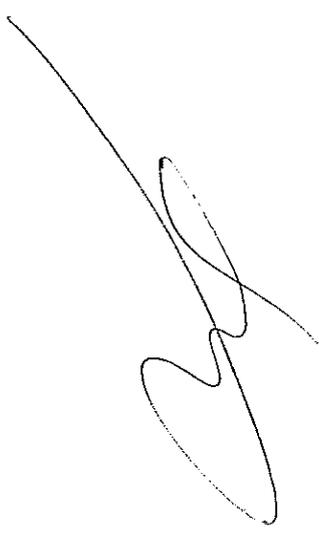
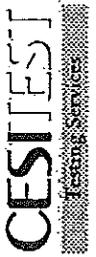
arrangement: ---

atmospheric conditions		
b	t	h
kPa	°C	g / m ³
---	25	---

date: June 17, 2004.

test condition	applied voltage	duration of voltage application	temperature of the test object	partial discharge measurement		oscillogram	note
				voltage increase	voltage decrease		
				CRO readout	CRO readout	Q max	Q max
	kV _{rms}	sec.	°C	mV	mV	pC	pC
MI (36 kV)	36,0	10	25	---	---	---	---
	30,5	measure	25	---	---	≤ 1	---

Note: background noise ≤ 1 pC

Moisture Ingress test.

lightning impulse residual voltage measurement - before preconditioning

test object: Polymer housed metal-oxide surge arrester

test circuit: A014

date: June 17, 2004

sample	requested current	charging voltage	oscillogram	current waveshape	discharge current	residual voltage
no:		kV	no:	μ s	kA	kV
MI	I_N	63,0 x 2	2	8;2/19,6	10,0	101,4

	oscilloscope settings		
	sampling division	input	attenuation
	μ s	V _{div}	
current	5	0,5	50:5
voltage	5	1,0	50:5

Preconditioning test:

- **Terminal torque pre - conditioning**

test date: June 21, 2004

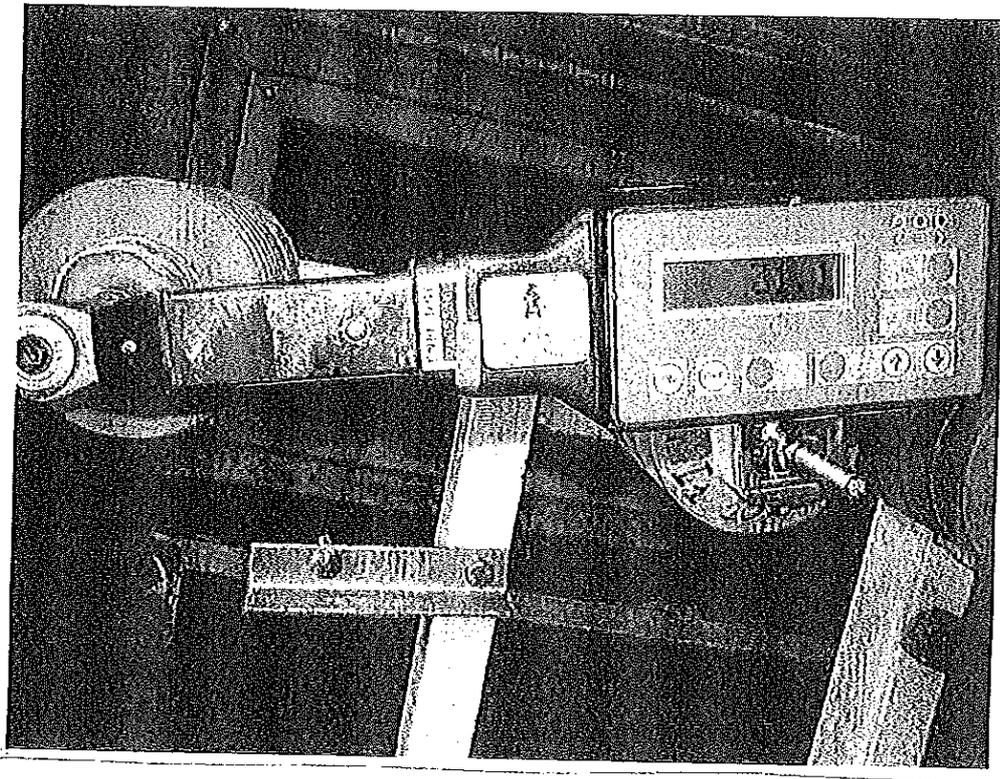
- The terminal torque at the value, specified by the manufacturer (30 N*m), has been applied for 30 second.

- **Thermomechanical preconditioning**

test date: June 21-June 25, 2004

sample no.	applied load N	lower temperature °C	upper temperature °C	duration of temperature application h	cycles n.	load direction degree
MI	300	--	60	24	1	0
MJ	300	- 25	--	24	1	180
MI	300	--	+ 45	24	2	270
MI	300	-40	--	24	2	90

Test setting for terminal torque pre - conditioning



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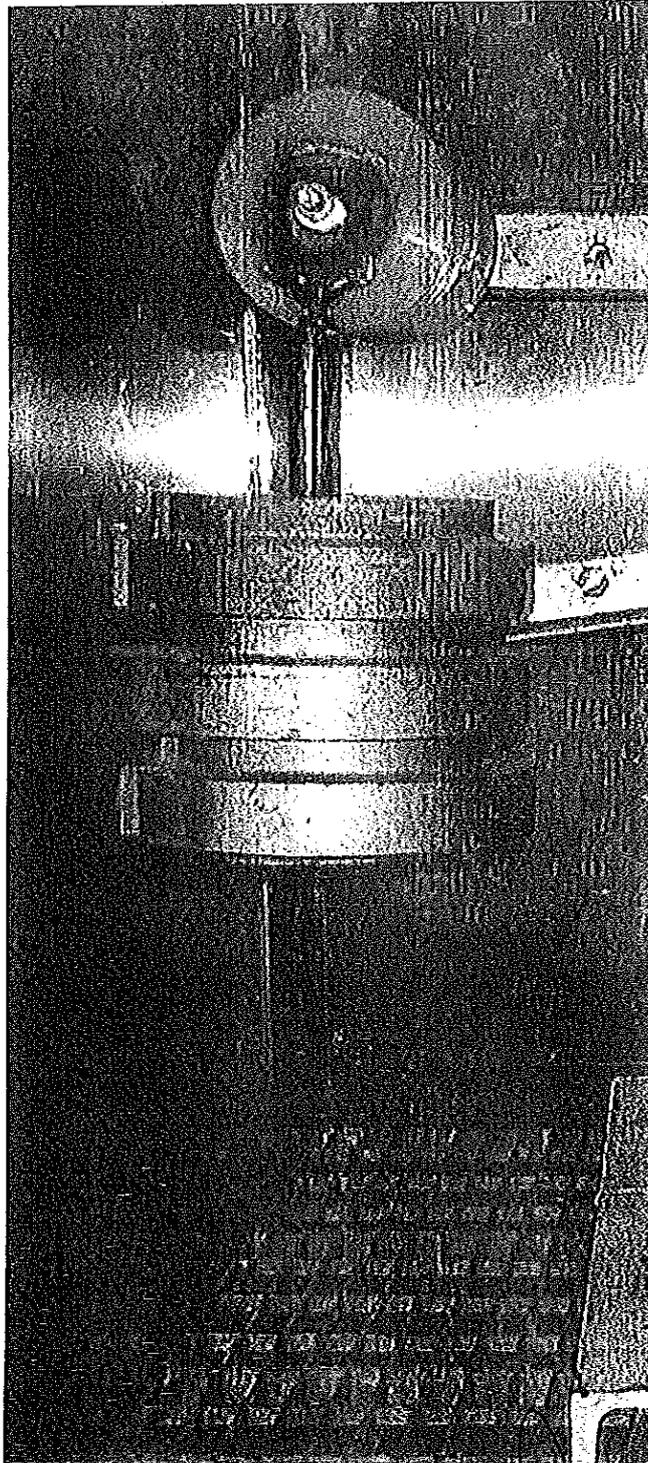
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ВЪРНО С ОПРИНАТА

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САМОКОВ
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Test setting for thermomechanical pre - conditioning



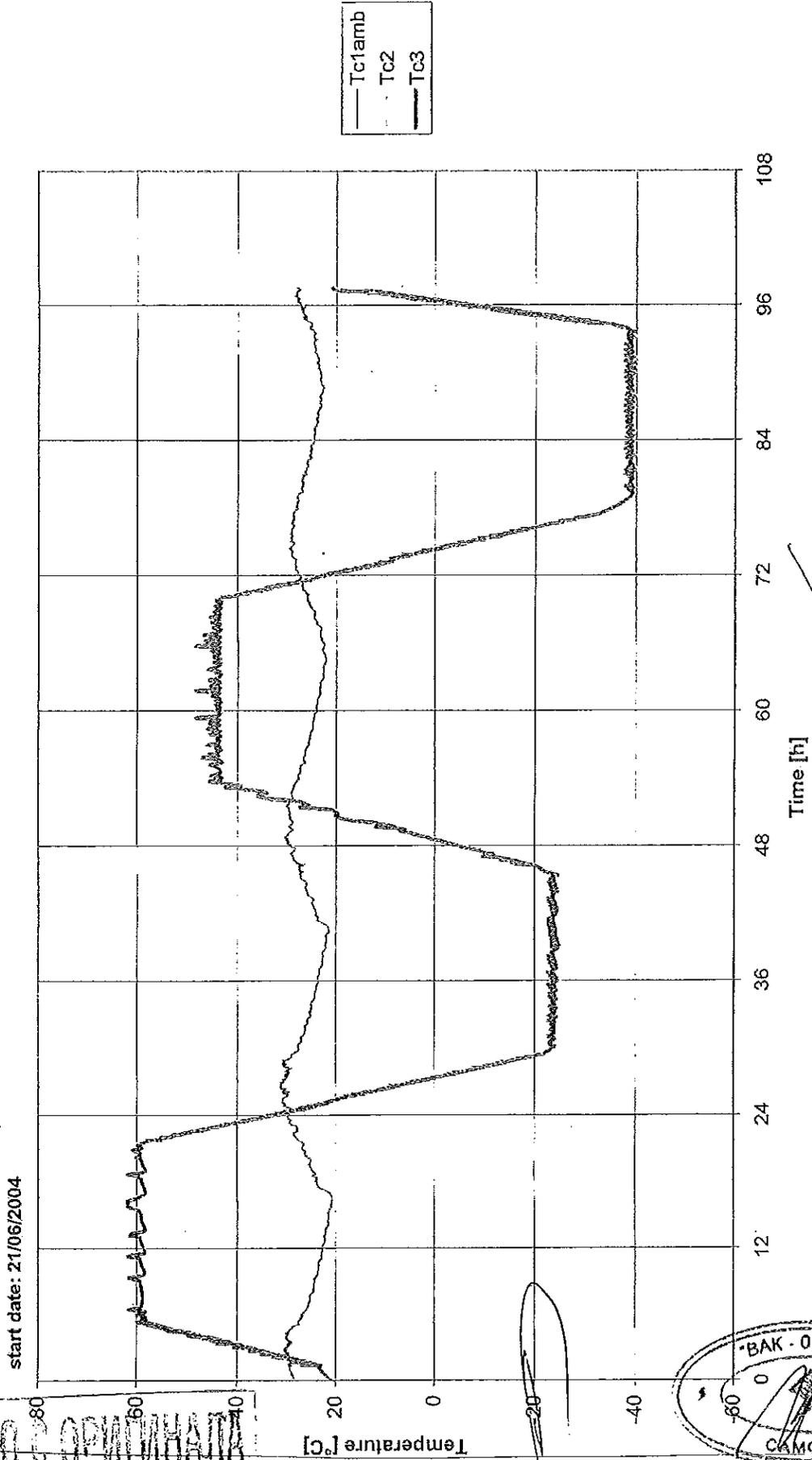
ВОЈНО-ТЕХНИЧКА
СЛУЖБА

"BAK-02" OOD
САНКОВ

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Temperature cycle about thermomechanical pre - conditioning

Moisture ingress test



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MOD.A1265IG

ВНИМАНИЕ
ОПЫТНАТА

ВОМОН
САМОКОВ
"BAK-02" OOD

water immersion test:

development

Test date: July 13+16, 2004

The sample has been immersed in a vessel, in boiling deionized water with 1 Kg/m³ of NaCl for 42 hours. At the end of boiling, the specimens remained in the vessel until the water cools to approximately 50°C and maintained at this temperature in the vessel until verification tests started.



ВЪРХНО С ОПИТИВНАТА

"БАК - 02" ООД
ГАМОКОВ

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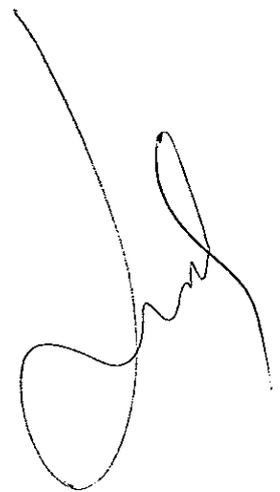
MOD.A1178IG


visual examination:

test date: July 16, 2004.

The housing of the specimen has been inspected visually.

No visible damage or permanent deformation were noted.



ВЯРНО С ОПИТИНАТА



241

Power losses measurement - after preconditioning.

test object: Polymer housed metal-oxide surge arrester
test circuit: A019

date: July 16, 2004

oscill. no.	voltage kV	sample no. M1			power W	3rd harmonic amplitude μ A
		current + mA _{cr}	current - mA _{cr}	current mA _{ms}		
3	23,9	0,912	0,286	0,213	0,435	—

ВЯРНО С ОПРЕДЕЛЕНИЕТО

BAK - 02 ООД
САМОКОВ

242

Measurement of partial discharges - after preconditioning

test object: Polymer housed metal-oxide surge-arrester

test circuit: A012

measurement circuit: A022 ("direct" calibration: 50 pC/mV, see oscillogram n.04)

arrangement: ---

atmospheric conditions	
b	h
kPa	g / m ³
-	27

date: July 16, 2004

test condition	applied voltage	duration of voltage application	temperature of the test object	partial discharge measurement				note
				voltage increase CRO readout	Q max	voltage decrease CRO readout	Q max	
MI (36)	kV _{rms} 36,0	sec. 10	°C 27	mV -	pC ≤ 1	mV -	pC ≤ 1	
	30,5	measure	27					.06

Note: background noise ≤ 1 pC, see oscillogram n.05



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Moisture Ingress test.

lightning Impulse residual voltage measurement - after preconditioning

test object: Polymer housed metal-oxide surge arrester

test circuit: AQ14

date: July 16, 2004.

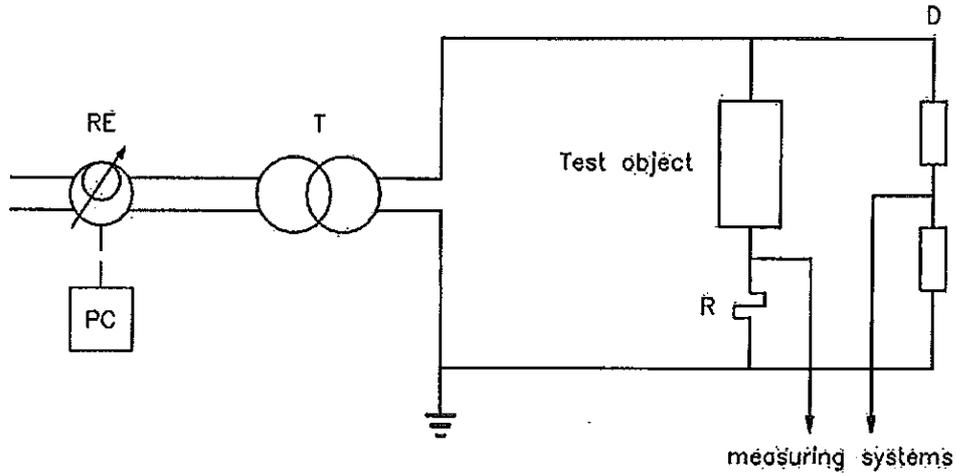
sample	requested current	charging voltage	oscillogram	current waveshape	discharge current	residual voltage
no.		kV	no.	μs	kA	kV
MI	I_H	63,0 x 2	07	8,2/19,6	10,0	101,9

	oscilloscope settings		
	sampling division	input	attenuation
	μs	V _{div}	
current	5	0,5	50:5
voltage	5	1,0	50:5

ВЕРНО С ОРИГИНАЛОМ



circuit A019



power frequency supply

RE : programmable supply CESI no. 23702-32191 ; type Larcet A.C. Power Source 5000 P.S.

PC : personal computer

T : transformér type Spécialtrasfo ; power 30 kVA ; voltage 200 V/15-30 kV

current shunt (R) CESI no. 11537 ; $R = .811,94 \Omega$;

oscilloscope CESI no.9090

type Tektronix RTD 710A

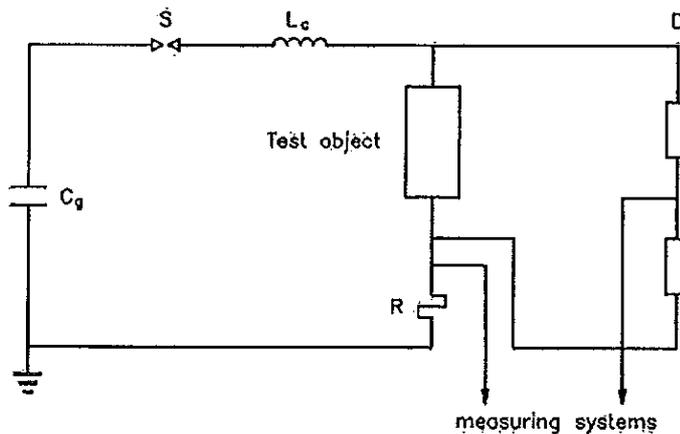
voltage divider (D) CESI no. 11120 $k = 1010$

electro optical system CESI no.11519/520 ; attenuation 50:5

oscilloscope CESI no.9090

type Tektronix RTD 710A

circuit A014



impulse generator

plant P177
no. of stages 1
 C_g 4,98 μ F
 L_c 8 μ H
S spark gap



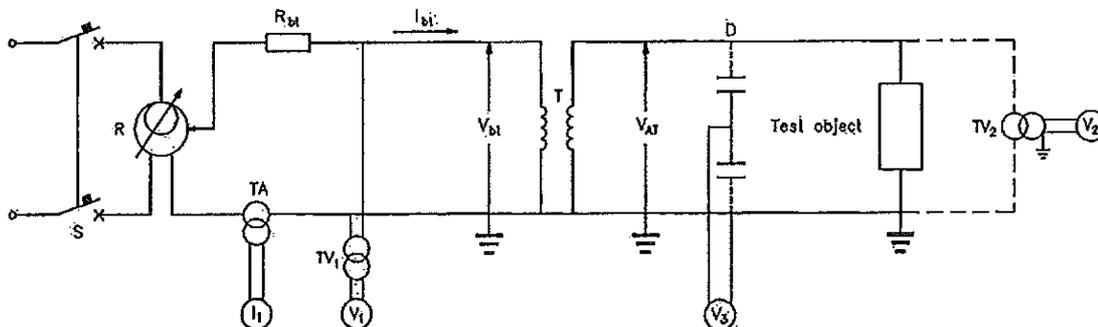
current shunt (R) CESI.no. 6042; $R = 0,002\Omega$; 100 kA
electro optical system CESI.no. 11517/518
oscilloscope CESI no. 13217
type Tektronix TDS 540A

voltage divider (D) CESI.no. 13027 $k= 2029$
electro optical system CESI no.11521/522
oscilloscope CESI no.13217
type Tektronix TDS 540A

ВЯРНО С ОПРИГНАЛАТА



circuit A012



power frequency test circuit

- R : regulator type CORMES; power 66 kVA ; voltage 380 V/0 - 0,22 kV
- TA : current transformer CGS; ratio 150-300/5
- I₁ : ampèromèter direct reading INDEX
- TV₁ : voltage transformer CGS ; ratio 220-440/100
- V₁ : voltmèter direct reading TSE
- R_{bt} : protection resistor --- Ω
- T : booster transformer PIVJ ; power 250 kVA ; voltage 200-400 V/250 kV
- TV₂ : voltage transformer type CGS ; CESI no. 287; ratio 30000/100
- V₂ : voltmèter CESI no. 6393

ВАРНО С ОРИГИНАЛАТА

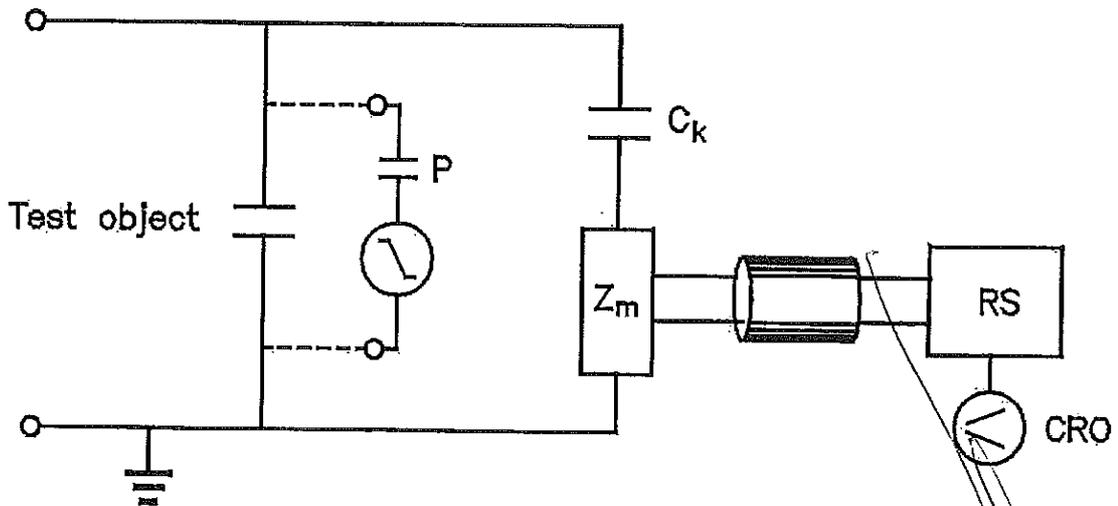
"BAK - 02" OGD
САМКОВ

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circuit A022

partial discharges measurement

direct circuit
scheme 1a



C_k : coupling capacitor 0,3 nF

Z_m : coupling impedance

P : calibrator no.Cesi 3466

RS : partial discharge detector HÄEFELY TRENCH, Type TE 571, no. CESI 13281

CRO: oscilloscope (not used)

ВЕРНО С ОРИГИНАЛА

